U. S. NUCLEAR REGULAIORY COMMISSION OEEICE OE INSPECIION AND ENEORCEMENI

REGION I

Report No. 70-33/80-07

Docket No.	70-33	License	No.	SNM-23	Safeguards	Group	1
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Licensee: Texas Instruments, Incorporated

34 Forest Street

Attleboro, Massachusetts

Facility Name: Texas Instruments

Inspection At: Attleboro, Massachusetts

Inspection Conducted: June 9-13, 1980

Date of Last Material Control and Accounting Inspection: April 7-10, 1980

Type of Inspection: Unannounced Material Control & Accounting

Inspectors: 2.1. Holorby

D. J. Holody, Mathematical Statistician

4:30/80 date

date

6-30-80

date

Approved by J. H. Joyner, Chief / Nuclear Material Control - Support Section, Safeguards Branch

Inspection Summary: Areas Inspected: Measurement and Statistical Controls; Storage and Internal Control; and ID and its associated LEID.

The inspection involved 35.5 inspector-hours onsite by one NBC inspector and was begun during the regular hours.

Results: The licensee was found to be in compliance with NRC requirements in the three areas examined during the inspection except for the following two items:

- 1. The licensee failed to implement the training program for personnel involved in weighing, sampling, or gamma counting. (Infraction)
- The licensee failed to update control limits at the required frequency and failed to take appropriate action when apparent out-of-control situations occurred. (Infraction)

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