

Docket No. 50-445/80-17
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APPENDIX A

NOTICE OF VIOLATION

Based on the results of the NRC inspection conducted on July 14-18, 1980, it appears that certain of your activities were not conducted in full compliance with the conditions of your NRC Construction Permit No. CPPR-127 as indicated below:

Failure to Follow Drawing for Weld Prep Details

10 CFR Part 50, Appendix B, Criterion V requires that activities affecting quality shall be accomplished in accordance with prescribed instructions, procedures or drawings.

Westinghouse Drawing 271C950, Revision 2 specifies that the Reactor Coolant Loop Piping weld prep counterbore transition taper shall have a maximum angle of 10°.

Contrary to the above:

On July 16, 1980 the IE inspector determined by measurement that Reactor Coolant Loop Piping weld preps for Unit 2 did not conform to Westinghouse Drawing 271C950. The counterbore transition taper was actually 30° on spool piece 5Q1 of field weld FW 8 and 33° on spool piece 15Q1 of field weld FW 24; both are identified on Isometric Drawing BRP-RC-2-520-001.

This is an infraction.