

APPENDIX A

NOTICE OF VIOLATION

Philadelphia Electric Company

Docket No. 50-352

This refers to the inspection conducted by a representative of the Region I (Philadelphia) office at the Limerick Generating Station, Unit 1, Limerick, Pennsylvania, of activities authorized by NRC License No. CPPER-106.

During this inspection conducted on March 26 - April 30, 1980, the following apparent item of noncompliance was identified.

Appendix B of 10 CFR 50, Criterion V, states in part: "Activities affecting quality...shall be accomplished in accordance with these instructions, procedures or drawings..."

The Limerick PSAR, Appendix D, Quality Assurance Program, Paragraph D.6.4 states, in part, that: Bechtel Construction Department...is responsible for construction of the plant to approved engineering specifications, drawings, and procedures..."

Bechtel's welding procedure GWS-(structural) Section 4.4.2.2 states in part...that the repair cavity shall be reasonably smooth, free from excessive notches or harmful irregularities which could trap slag or cause lack of fusion.

Contrary to the above, on April 29, 1980, welding had commenced on a repair area of pipe restraint No. 215 where the prepared cavity had areas which were very narrow (notch-like) and irregular; which could trap slag or cause lack of fusion.

This item is an infraction.

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