

PWR-1795



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION IV
611 RYAN PLAZA DRIVE, SUITE 1000
ARLINGTON, TEXAS 76012

05 MAY 1980

Docket No. 99900297/80-01

The Foxboro Company
Systems Operations
Attn: Mr. J. W. Graham
Vice President-Corporate Operations Support
38 Neponset Avenue
Foxboro, Massachusetts 02035

Gentlemen:

This refers to the QA Program inspection conducted by Mr. W. E. Foster of this office on April 22-25, 1980, of your facilities at Foxboro and Mansfield, Massachusetts associated with the fabrication of instrumentation and control packages and to the discussions of our findings with Mr. P. H. Leathers and members of your staff at the conclusion of the inspection.

This inspection was made to confirm that, in the areas inspected, your QA Program is being effectively implemented. The inspection effort is not designed to assure that unique quality requirements imposed by a customer are being implemented; nor to assure that a specific product, component or service provided by you to your customers is of acceptable quality. As you know, the NRC requires each of its licensees to assume full responsibility for the quality of specific products, components or services procured from others. You should therefore not conclude that the NRC's inspection exempts you from inspections by an NRC licensee or his agents nor from taking effective corrective action in response to their findings.

Areas examined and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

During the course of this inspection, we determined that you failed to take satisfactory corrective and preventive measures as committed to in your corrective action response letters dated March 8, and April 20, 1979. This failure relates to Deviations A(1) and D in the Notice of Deviation to

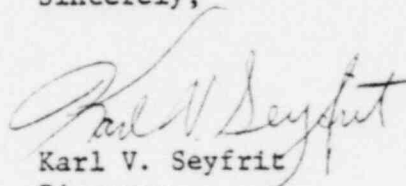
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Inspection Report No. 79-01. As stated in the attached inspection report, these commitments had not been implemented. Please provide us within thirty (30) days of your receipt of this report a written statement containing a description of steps that have been or will be taken by management to assure that commitments will be met in the future.

In accordance with Section 2.790 of the Commission's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter with enclosure and your reply, together with the enclosed inspection report will be placed in the Commission's Public Document Room. If this report contains any information that you believe to be proprietary, it is necessary that you make a written application within thirty (30) days to this office to withhold such information from public disclosure. Any such application must include a full statement of the reasons on the basis of which it is claimed that the information is proprietary, and should be prepared so that proprietary information identified in the application is contained in a separate part of the document. If we do not hear from you in this regard within the specified period, the report will be placed in the Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,


Karl V. Seyfrit
Director

Enclosures:

1. Notice of Deviation
2. Inspection Report No. 99900297/80-01