WRRD MONTHLY REPORT FOR
JUNE 1980

THIS DOCUMENT CONTAINS
POOR QUALITY PAGES

JULY 1980



EGEG Idaho, Inc.



IDAHO NATIONAL ENGINEERING LABORATORY

DEPARTMENT OF ENERGY

IDAHO OPERATIONS OFFICE UNDER CONTRACT DE-AC07-76IDO1570

NRC Research and Technical Assistance Report

8 008180 5 68

ACRONYMS

ACRS - Advisory Committee on Reactor Safety ASME - American Society of Mechanical Engineers

BD/ECC - Blowdown/Emergency Core Coolant BWR - Boiling Water Reactor

CCB - Change Control Board CCTF - Cylindrical Core Test Facility CLLMS - Conductivity Liquid Level Measurement System CPM - Critical Path Method CSNI - Committee on Safety For Nuclear Installations

DAS - Data Acquisition System

EI - Energy, Inc.

FCF - Facility Change Form FDG - Federal Republic of Germany

GE - General Electric

HDR - Heiss Dampf Reaktor

IFA - Instrumented Fuel Assemblies
I.L. S.G. - Intact Loop Steam Generator
INEL - Idaho National Engineering Laboratory
IPT - In-Pile Tube
IREP - Interim Reliability Evaluation Program
ISDMS - INEL Scientific Data Management System
ISP - International Standard Problem

JAERI - Japan Atomic Energy Research Institute

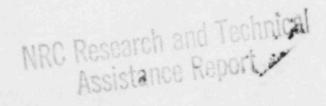
KfK - Kernforschungszentrum Karlsruhe

LER - Licensing Event Report LLD - Liquid Level Detector LOC - Loss-of-Coolant LOCA - Loss-of-Coolant Accident

LOFT - Loss-of-Fluid Test LVDT - Linear Variable Differential Transformer

NPRDS - Nuclear Plant Reliability Data System

OPTRAN - Operational Transient ORNL - Oakridge National Laboratory



ACRONYMS (Continued)

P&ID - Process and Instrument Diagram

PAS - Probabilistic Analysis Staff

PBF - Power Burst Facility PCM - Power Cooling Mismatch

PIE - Postirradiation Examination

PMIS - Performance Management Information System

PKL - Primary Coolant Loop PPS - Plant Protection System

PR - combination of PCM/RIA

PWR - Pressurized Water Reactor

QA - Quality Assurance

QDR - Quality Discrepancy Report

QPP - Quality Program Plan

RFQ - Request for Quotes

RIA - Reactivity Initiated Accident

SBE - Small Break Experiment

SCTF - Slab Core Test Facility

SPERT - Special Power Excursion Reactor Test

SWR - Site Work Release

TAN - Test Area North

TC - Thermocouple

TLTA - Two Loop Test Apparatus

TRR - Test Results Report

UIC - Unique Identification Code

USSP - United States Standard Problem

UPTF - Upper Plenum Test Facility

WBS - Work Breakdown Structure

WRRD - Water Reactor Research Directorate

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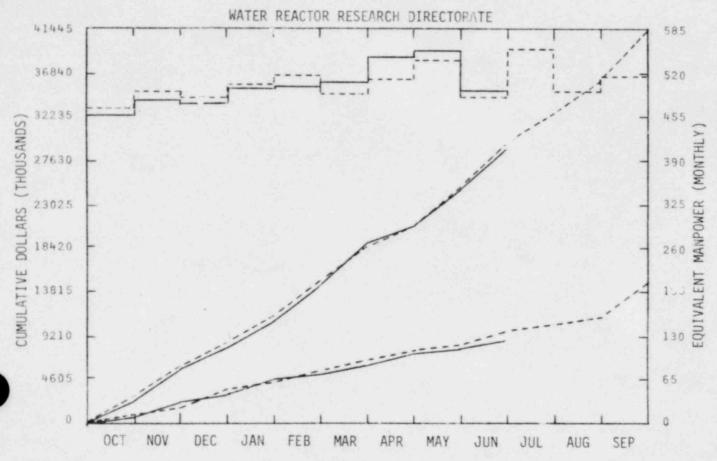
W. E. Bostwick Plans & Budget Branch

L. J. Ybarrondo, Director

NRC Research and Technical Assistance Report

. J. Ybarrondo





TOTAL PROGRAM

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BUDGET	2671	5345	8868	11942	14944	18564	21971	25763	29446	32608	36247	41421
ACTUA!	2370	5262	8479	11195	14287	18636	21937	25329	28493			Herita

BUDGET

ACTUAL

MATERIAL

BUDGET	720	1560	2828	3210	4773	5920	7071	8452	9717	10830	11913	14859
ACTUAL	474	1659	2566	3339	4377	5656	6951	8002	8507			

MANPOWER

-	-		-	-			-	-	_	_		,
BUDGET	468	492	479	508	518	486	513	537	482	540	492	517
ACTUAL	455	478	472	504	506	510	539	544	500			

YTD VARIANCE:

Individual 189a cost graphs will provide variance explanations.

Explanations for major 189a's (>\$500K) will be made if the variance exceeds \$25 K. Minor 189a graphs (<\$500K) will explain variance of over \$10 K. Any budget or cost changes from the previous month will also be explained on the individual cost graphs.

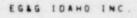
WRRD MONTHLY REPORT FOR JUNE 1980 SEMISCALE

J. P. Crouch
Plans & Budget Representative

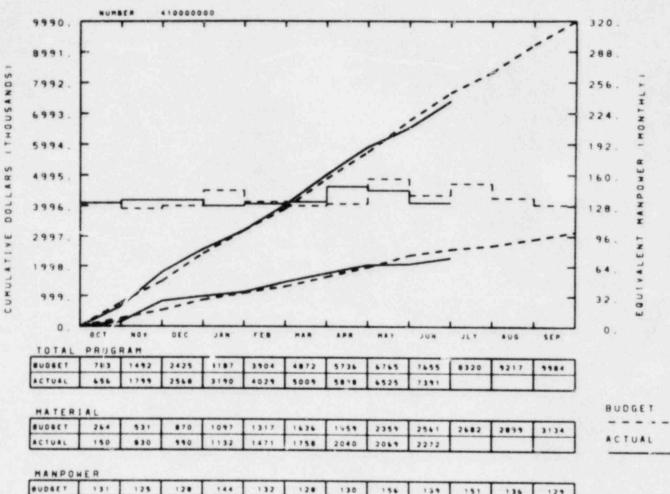
L. P. Leach, Manager

SEMISCALE
COST SUMMARY & COMMENTS





SEMISCALE PROGRAM



YTD VARIANCE: 264 (3%)

ACTUAL

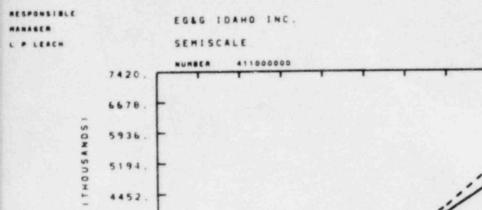
Individual cost graphs will give individual explanations.

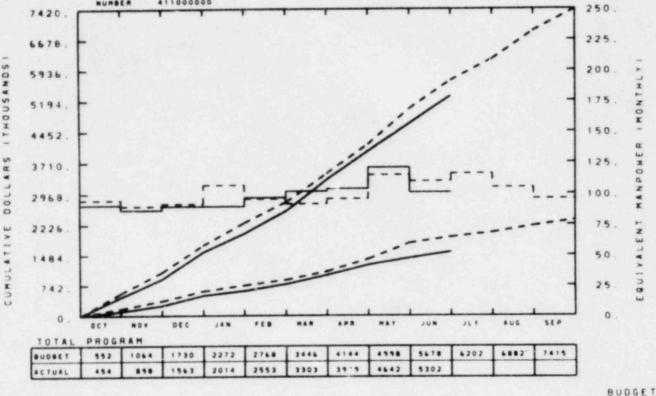
130

Explanations for major 189a's will be made if the variance exceeds \$25 K. Minor 189a graphs will explain variance of over \$10 K.

132

Any change in the Semiscale overall cost graph is due to changes noted on the cost graph for A6043.





	174	364	600	742	875	1082	1384	1777	1921	2033	2195	2334
ACTUAL	106	248	496	607	771	112	1243	1410	1560			

ACTUAL

SUDSET	95	90	92	107	96	92	96	115	110	116	105	76
ACTUAL	-	.7	90	90	47	102	104	121	101			

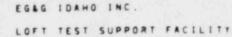
A6038

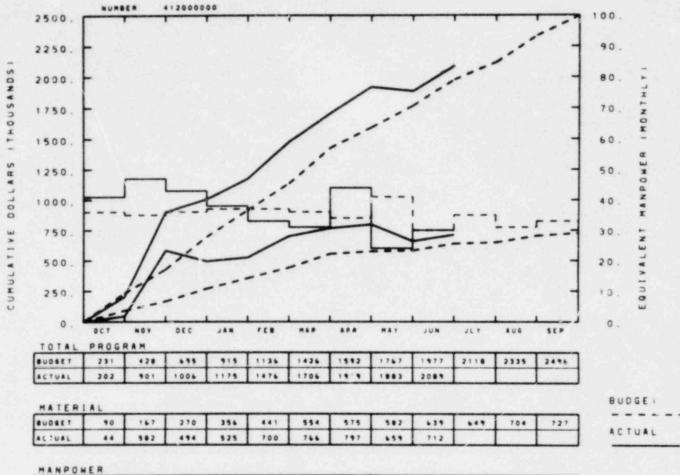
DOLLARS

YTD VARIANCE: 376 (7%)

The variance stated above is based on comparison of year-to-date costs to a baseline that is not consistent with the scope of work being performed. A CCB to rebaseline the Semiscale Program has been submitted for approval and should be reflected in the July monthly report.







MANPONER

BUDGET 36 35 36 37 37 36 34 41 30 35 31 33

ACTUAL 41 47 42 36 32 31 44 24 30

A6043 (LOFT Test Support Branch Portion)

YTD VARIANCE: <112> (6%)

Year-to-date costs are being brought into line with spending plan as additional scope reductions are identified. The difference in total budget between May and June is due to the approval of the following CCB actions: 80-162, 80-163, 80-164, 80-165, and 80-173.

SEMISCALE
CURRENT WORKING SCHEDULE

LEGEND SEMISCALE PROGRAM June 1980 • Completed Major Milestone Page 1 of 2 O Scheduled Major Milestone @Slipped Major Milestone • Completed Secondary Milestone FY-1980 1 FY-1981 O Scheduled Secondary Milestone Slipped Secondary Milestone MAY JUN SEP JUL AUG OCT NOV DEC JAN FEB MAR & Actual Completion Date O Scheduled Completion Date Time Now Line -- D' **♦-,05/09/80**¹ Small Break Pump Operation Tests: (7 tests-Includes TR-1) Standard Problem Test S-07-10C 05/28/80 Station Blackout Test 06/03/80 **♦-06/12/80** Mod-2A Conversion Remove Vessell =06/12/80 Remove Intact Loop Steam Generator Complete Instrumentation Intact Loop Steam Generator Complete Install Intact Loop Steam Generator Complete Mod-2A System and Start SO Testing Complete SO Testing

NOTES:

MAR

@ Completed Major Milestone

OScheduled Major Milestone

@Slipped Major Milestone

• Completed Secondary Milestone O Scheduled Secondary Milestone

FY-1980

FY-1981

@Slipped Secondary Milestone

◆ Actual Completion Date ♦ Scheduled Completion Date

Closed Loop Secondary Design

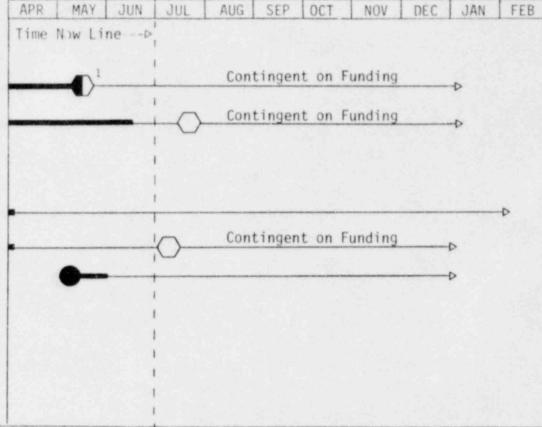
Closed Loop Control System Design

Mod-5 Conversion Design²

System Mods

Steam Generator

Pit Mods



Design has proceeded as far as possible without funding for hardware.

² All work stopped on Mod-5 Conversion at the end of June per NRC direction.

SEMISCALE
CAPITAL EQUIPMENT

Program Semiscale

135,709

Balance

EG&G IDAHO, INC.

CAPITAL EQUIPMENT PRIORITY LIST

CARRYOVER

189 Number A6038 (A6059)

Date June 1980

Manager L. P. Leach

Account Opened o

Money Committed A

Account Closed

Charge Number	Description	Authorized Amount	YTD Costs, & Commitments + 6*	Project To Date	Variance <over>/Under</over>
901987720	Data Acquisition Equipment	156,000	147,290	166,632	<10,632>
901989740	Intact Loop Pump	444,000	171,506	446,940	< 2,940>
901989780	Intact Loop Steam Generator	363,000	360,252	364,569	< 1,569>
901989830	ADPE - Integrated Data System	148,000	6,177	7,988	140,012
90198984	Operation Monitor Display	30,000	5,477	29,674	326
901990230	Low Energy Support Electronics	100,000	103,586	106,538	< 6,538>
	Closed EA's and Miscellaneous from prior years	271,975	23,384	254,925	17,050
		1,512,975	817,672	1,377,266	135,709
Carryover From FY-19	80 200,000				
YTD Costs	953,381 & Correit. <817,672>				

FY 79	0	N	0	J	F	H	A	М	J	J	Α	63
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EG&G IDAMO, INC.

CAPITAL EQUIPMENT PRIORITY LIST

June 1980

Date

Manager L. P. Leach 189 Number A6059 (A6038) Semiscale Program Account Opened O Money Committed A YTD Costs. & Account Closed . Authorized Commitments Variance Priority Charge ONDJFMAMJ Description + 6% <0ver>/Under Amount Number Number . 0 9D1992240 Data Acquisition System Support 6,413 18.587 25,000 1 2 9D1991520 DDAPS Support and Replacement Equip. 95,000 8,955 86,045 3 901992210 Multibeam Gamma Densitometers 100,000 27,859 72,141 10 901991680 ADPE (WRR FY-1979 Procurement Plan) 75,000 4 75,000 -457 14,543 5 901992260 Control System Support Equipment 15,000 5,212 1-10 901992220 Systems Maintenance/Modification 10,000 4,788 6 Miscellaneous Tools, etc. 29,022 50,978 901991650 Air-Water Loop Upgrade Equipment 80,000 400,000 77,494 322,506 FY-1980 Budget 600,000 To FY-1979 <200,000> 400,000 YTO Costs & Commit. 77,494 Balance 32,506

SEMISCALE
TECHNICAL REVIEW & SUMMARY

PROGRAM MANAGER'S SUMMARY AND HIGHLIGHTS

The second station blackout simulation scoping test (Test S-TR-2) was performed on June 3, 1980, and a report comparing the results of the two station blackout tests is being prepared.

Outlines of small break and pumps on/pumps off topical regurts were completed.

The new Mod-2A intact loop steam generator was delivered to the site, and the Mod-2A conversion work is proceeding on schedule.

The LOFT L3-4 spool piece calibration test was performed at the LOFT Test Support Facility. Test reports for the Wyle tests and LOFT modular drag disc turbine rake tests were issued.

Page 1

189a A6038 - Semiscale Program

2. Scheduled Milestones for June 1980

Node	Description	Due Date	Actual Date
	Perform Station Blackout Test S-TR-2	06-03-80	06-03-80
	Begin Mod-2A Conversion	06-03-80	06-11-80
	Remove Intact Loop Steam Generator	06-24-80	06-12-80
	Remove Vessel	06-24-80	06-12-80

3. Summary of Work Performed in June 1980

a. 411CL00 Closed Loop Secondary

- 1. 411CL1100 Additional functional checks were performed on the secondary control system and better response time was achieved with higher controller gain settings. A planning package to inspect secondary system control valves was issued to determine spring range and coefficient of flow.
- 2. 411CL1200 Preliminary drawings for the closed loop secondary system were reviewed and comments on the design were transmitted to the Semiscale Design Branch for evaluation. Most of the comments addressed potential problems such as corrosion, water hammer, freezing in cold weather, and condenser sensitivity to wind gusts which were experienced in the LOFT System.

Specifications for the feedwater heaters and air cooled condenser to be used in the closed loop secondary were reviewed and approved.

Bid package preparation was begun for the major mechanical components (condenser, pump, and heat exchangers).

b. 411DA00 Measurements Engineering

1. 411DA1200 The systems operated normally with no significant problems. Routine preventive maintenance was performed. On June 5, 1980 the data acquisition system (DAS) and digital data acquisition and processing system (DDAPS) systems were shut down, with the exception of the computers used for processing corrected data, and modifications for the Mod-2A configuration started.

Page 2

2. 411DA2100 Details of the densitometer pulse mode electronics changeover were defined and modification work started. Direction on the revision of the data room layout and wiring, and the associated setup of system II as the mass flow computer, were given. The liquid level electronics and analog tape system were removed from the data room, the turbine electronics consolidated, and the system II amplifier and densitometer current mode electronics were removed.

The Steam-Air-Water (SAW) Loop work package was completed and distributed. Air conditioning ductwork for the loop data room was completed; electrical power for the room is 75% complete; and materials for installation of the regulated power for the data system have been ordered.

Special purpose drawings for the Westinghouse FLECHT test were started and are about 75% completed.

Special software for data acqusition and processing on the SAW Loop was 90% complete. Requisition for the valve and pump controller was processed. In the future, the densitometer upgrade work will be reported under charge number 901992210.

- 3. 411DA2200 The rough outline of the upgrading of the Semiscale data system was determined. Additional work in preparing specifications, 1830 forms, etc., to be accomplished during the remainder of FY-1980 was defined, as well as that hardware which would be purchased this year. Conversion of plotting routines to the F-computer was continued. Problems experienced with the new vector/raster converter of the plotting hardware were resolved.
- 4. 411DA2300 A final progress report meeting was held with Dr. Jack Cole (University of Arkansas) and Instrumentation Division personnel, presenting results of their work. The hydrostatic bearing turbine and optical pickup probe will be tested further in the SAW loop.

c. 411LE00 Semiscale Operations

1. 411LE1100 The Semiscale Mod-3 test system was prepared for Test S-TR-2 which was performed on June 3, 1980. This test was a scoping test to provide insight for code modeling

and evaluation of instrumentation and system response for planning a similar experiment for the Semiscale Mod-2A system. A power test (SOTP-03-13), for the broken loop pump, was performed on June 5, 1980.

The Semiscale system teardown for the Mod-2A conversion was started on June 6, 1980. Instrumentation, lagging, intact and broken loop steam generators, vessel and downcomer, and most of the loop piping spool pieces were removed from the test pit area by June 12, 1980. The broken loop steam generator and pressure vessel were disassembled and the pressure vessel lower plenum was sent to the TAN Area Machine Shop on June 16, 1980. The Semiscale system area was prepared for installation of the intact loop steam generator support structure. Installation of the intact loop steam generator support structure commenced on June 20, 1980. The structure has been installed and work is being completed for the decking, handrails, ladders, etc.

The shielding blocks were removed from the south pit area to allow photographs and measurements for planning and design for expected Mod-5 work. The shielding blocks were replaced on June 25, 1980.

The experiment data report for Tests S-SB-2 and S-SB-2A was completed and transmitted to DOE-ID on June 11, 1980 (LPL-92-80). Work on experiment data reports for Tests S-SB-P1, S-SB-P2, and S-SB-P7; Tests S-SB-P3 and S-SB-P4; and Test S-O7-10D, is progressing on schedule.

2. 411LE1200 Additional calculations were done to help estimate the performance of various shielded thermocouple designs in a radiation heat transfer environment. A boundary layer approach was used to estimate the convective heat transfer coefficient on the thermocouple. The boundary layer approach gave a considerably higher heat transfer coefficient than was previously used. This reduced the estimated error in the thermocouple reading in a radiation heat transfer environment relative to previous cases. The error is still estimated to be as large as 25%. These calculations were documented in a letter recommending that various shielded thermocouple designs be evaluated in a separate effects facility.

Summaries and abstracts of three papers, to be presented at the Fuel Rod Simulator Symposium in Gatli urg, Tennessee, were reviewed by management, cleared through the Documents and Controls Branch, and sent to the symposium organizer. Page 4

A transient two-dimensional heat conduction analysis for the thermocouple previously known as TFV-11 was attempted. Nonhomogeneous boundary conditions in both coordinate directions (r and z) have prohibited attaining success in obtaining a closed form solution. A numerical solution will be attempted (possibly use of the COUPLE code). Analysis of this problem will help shed light on braze material maximum temperature requirements.

Data from the broken loop pump was analyzed to help establish two-phase degradation characteristics. The results suggest that the broken loop pump behavior is somewhat different from the intact loop behavior, although a part of the difference may be due to measurement uncertainty.

Preparation for the July 10, 1980 Semiscale Review Group Meeting was initiated.

The Semiscale contribution to the next quarterly report was prepared. The results of two small cold leg break experiments in which the pumps were tripped early and late in the blowdown transient were discussed. The objectives of these tests were to determine the effect of pump operation on overall Semiscale system behavior and to assess the ability of existing computer codes to predict that behavior.

Work was begun on converting the RELAP5 model of the Mod-3 system to the Mod-2A configuration. This will involve changes to the intact loop and broken loop steam generators, addition of honeycomb insulators to the core and downcomer, and modeling of the band heaters on the loop piping.

The RELAP5 model of the Mod-3 system was changed to run on the experimental version of the RELAP5 code (Mod-1). This was done to facilitate the use of the latest code improvements. A transient calculation was completed for Test S-SB-P1 to 740 s after rupture. Preliminary analysis shows the calculated depressurization rate agrees well with the experimental data. A more detailed analysis of the calculated results is underway.

Posttest analysis of the pumps on/off testing continued. Calculations for Test S-SB-P1 were run to look at the effects of the use of slip in the intact and broken loop steam generator upflows and the vessel/hot leg junctions on

the system response. Analysis of these runs is currently being done. A preliminary analysis of the pretest calculations for the hot leg break tests was begun, but an in-depth analysis will not be done until the modeling work being done on Test S-SB-P1 is completed, so that model improvements identified there can be incorporated into the posttest model of the hot leg breaks.

Posttest analysis of Test S-TR-1 continued. A preliminary RELAP4/MOD7 calculation showed the intact loop steam generator secondary boiling off too rapidly. This was attributed to not modeling heat losses from the secondary to the environment in the RELAP4 calculation. The heat losses needed to give approximately the same boiloff rate in the calculation as in the experiment were estimated and incorporated into the RELAP4 model. A calculation with the additional heat losses in the intact loop steam generator secondary has been run to 4300 s and is being analyzed at this time.

3. 411LE1400 Test S-TR-2 was performed on June 3, 1980. A total of 320 data channels were used with no significant instrumentation problems. Of these, 10% were measurements required for data integrity checks and evaluation of new measurement systems which do not appear in experiment data reports. This test was terminated early, 3-1/2 hours into the test, as a result of a thermocouple blowout. This occurrence is detailed in Unusual Occurrence Report Number EG&G-80-19, June 5, 1980. Data were processed in the normal manner with quick look plots being available two hours after completion of test. Corrected long term and short term tapes were delivered to the Analysis Branch on June 26, 1980.

Data from Test S-07-10D were corrected and short term and long term tapes delivered to the Analysis Branch on June 24, 1980.

Scheduling and coordination of pretest day activities, data reviews and measurement problem identification, as well as data correction activities, were continued for the test conducted and data processed during the month.

Instrumentation was removed from the Mod-3 loop, identified, and temporarily stored for subsequent checking, refurbishment and calibration prior to reinstallation for Mod-2A. The purchased replacement 2100A computer was installed in system II and the leased one returned to Hewlett-Packard.

Steam generator tube prototype instrumentation cycle testing was completed. After an intiial, unexplained, failure of some embedded thermocouples, this testing proceeded satisfactorily and proved the mechanical design adequate to withstand the thermal/pressure cycles expected in Semiscale. Because of the indicated thermocouple problem, an additional set of ten embedded units were fabricated, swaged and brazed into tube test pieces. They were checked for continuity, isolation from the Inconel sheath, etc. after each step in the process. None of the finally-fabricated units showed failures in any of these steps and on this basis, approval to proceed with the intrumenting of the tubes was given.

Work on making developmental heat flux measurements for piping spool piece external heaters was started. Calibration data requirements were defined for Standards Lab use.

4. 411LE1500 A draft of the Semiscale Master Facility

Drawing (MFD) standard practice was completed.

Air-Water Loop design support was continued.

Torque table work for mechanical connections was continued.

This information will aid maintenance operation and will be published as a Semiscale drawing.

A design "fix" to utilize a new mechanical shaft seal in the Lawrence pump was completed.

d. 411M200 Mod-2A Conversion

 411M23100 Analysis Branch requirements for Mod-2A characterization and system operational tests were defined and documented.

Methods for estimating heat loss were discussed with site personnel. A procedure was developed for doing the heat loss estimate. A method for calibrating the loop external heaters was formulated. A letter was written documenting the results of an analysis to determine the optimum elevation for the pressurizer in the Semiscale Mod-2A system.

411M25100 Major accomplishments to date:

- (a) Removal and disassembly of major components was completed ahead of schedule and below estimated cost.
- (b) The steam generator instrumented sample U-tube successfully passed qualification testing.
- (c) Installation of the steam generator support structure began and machine shop modifications on the vessel and steam generator were started.
- (d) The cause of the steam generator U-tube leak was isolated as a broken pressure port tube. Obtained new redesigned tubes which will eliminate recurrence of this problem.
- (e) The new Type II steam generator was shipped from Cleveland Precision (vendor).
- (f) The final design review of the overall Mod-2A system was conducted.
- (g) Critical procurements continue to be closely monitored The steam generator fillers and external heater power supplies are on schedule. The core insulators are scheduled for delivery on July 25, 1980, which is one week prior to the need date.
- (h) The vessel downcomer insulators were inspected and there was no visible damage or deformation.
- A draft of the vessel assembly procedure was completed and issued.
- (j) The C.C. and S.O. test list was issued.
- 3. 411M25200 The final design review for the intact loop steam generator "pant legs" was conducted. Preliminary design of the broken loop "pant legs" continued. Bid packages for long lead material (forgings) were issued.

e. 411M300 Mod-3 Upgrace

411M31200 Pyromet has experience some problems with leaks in the honeycomb insulators (discovered in helium leak test). The

leaks are being repaired but the estimated delivery date has slipped. Presently, the last item is scheduled for delivery on July 25, 1980. This is one week prior to the acutal due date, and we are closely monitoring progress.

A letter report describing the relative probabilities of the various conceivable honeycomb insulator failure modes was issued.

f. 411M500 Mod-5 Conversion

1. $\frac{411M51200}{\text{completed}}$ A draft requirements document (SDD) was

EG&G design personnel visited Babcock & Wilcox to discuss various project aspects such as, steam generator, vessel and integrated control system.

Several layouts and Engineering Design Files (EDF's) were generated on various systems.

"As-built" configuration of the south pit was verified.

On June 18, 1980 the Nuclear Regulatory Commission (NRC) informed EG&G Idaho that funding problems will necessitate stopping the Mod-5 design effort. This has been accomplished, and a final report is being generated for the NRC.

2. 411M53100 Comments received on the draft of the Mod-5 requirements document were incorporated. Retyping of the document was completed.

Estimates of once-through steam generator transient boundary conditions were assembled. These estimates may eventually be used for the Babcock and Wilcox steam generator stress analysis if better boundary conditions cannot be provided in an appropriate time frame.

Numerous discussions with members at the conceptual design group were conducted. Topics included the pressure suppression system, core axial and radial power profile, and auxiliary systems.

g. 411NCOO Natural Circulation Series

411NC1100 Refined requirements for the instrumentation needed for the natural circulation tests were issued. New ideas including a catch tank concept to measure reflux flow rates were prepared. A letter describing these requirements and the expected thermal-hydraulic response for the natural circulation tests was prepared and distributed.

Analysis of reflux flow rates and the Kraftwerk Union primary coolant loop (PKL - Primarkrieslauf) natural circulation data was conducted.

Preparation of the experimental operating specification (EOS) for the natural circulation test series was started. Comments received on the preliminary outline of the series were evaluated for incorporation into the experimental operating specification.

h. 411SB00 Small Break Test Series

41SBX500 Outlines for two topical reports were prepared and submitted for management review. The first topical would cover Tests S-SB-2, S-SB-2A, S-SB-4, and S-SB-4A, and would emphasize the comparison of LOFT and Semiscle test results, along with results from pressurized water reactor (PWR) audit calculations. The second topical would cover Tests S-SB-P1, S-SB-P2, S-SB-P3, and S-SB-P4, and would address the effect of pump operation on overall system behavior and the ability of existing computer codes to predict that behavior.

The analysis for the topicals was begun. The areas presently being investigated include comparisons of code calculations with Semiscale data, an evaluation of measured break flows, and the determination of steam generator response characteristics.

i. 411SS00 Special Studies

- 1. 411SS1200 First level management review of the Karlsruhe report was completed. The report was in excellent shape and only minor modifications need to be made.
- 2. 411SS1Z00 Work was initiated to incorporate into the scaling report comments received from the WRRD Documentation Branch. This work should be completed by the first of July 1980.

j. 411T7k00 Test Series 7

411T7X500 The final "mat" copy of a paper entitled "Experimental Determination of Lower Plenum ECC Injection Effectiveness" was completed and distributed. The paper will be presented at the 1980 ASME meeting in Chicago.

k. 411T100 Test Series 11 - Loss-of-Feedwater

- 1. 411T1X100 Work on a draft of the experimental operating specification for Test Series 11 was initiated. The draft is approximately 20% complete.
- 2. 411T1X200 Electrical distribution boxes for the external heaters are being built in the TAN Shops.

The required technical information from the power supply vendor (Basafa Corporation - Compton, California) was received and control chassis design was begun. Long lead material (power supplies) are on schedule for late August 1980 delivery.

1. 411TROO Blackout Simulations

411TR1100 Heat conduction calculations were performed to investigate time-temperature response of various Mod-3 structural components during the period of high superheat in Test S-TR-2. The calculations indicate that the structures did not reach temperatures much higher than fluid saturation temperature.

The "rapid look" letter for Test S-TR-2 was completed and transmitted to DOE-ID on June 6, 1980 (LPL-89-80).

Work on the quick look report for Tests S-TR-1 and S-TR-2 was initiated. The report will contain comparison of the two experiments, estimated effects and discussion of concerns due to the presence of superheated steam in the upper plenum, and recommendations for changes in test procedure for future blackout simulations.

m. 411TS00 Licensing Support

411TSX500 Work on the quick look report for Tests S-07-10 and $\overline{\text{S-07-10D}}$ was conducted. A draft of the report was completed on June 26, 1980. The "rapid look" letter for Test S-07-10D was completed and transmitted to DOE-ID on June 2, 1980 (LPL-85-80).

Scheduled Milestones for July 1980

None.

- 5. Summary of Work to be Performed in July 1980
 - a. 411CL00 Closed Loop Secondary
 - 41101.2100 Preliminary design work on the closed loop control room and panel layouts, determining istrumentation and contol requirements (range, time response, accuracy), making equipment selections and identifying required drawings.

Secondary coolant control system operational checkout procedure work will continue.

2. 411CL1200 Evaluation of mechanical closed loop secondary mechanical drawing comments will be completed. Bid packages for all major hardware will be prepared and issued.

b. 411DACO Measurements Engineering

- 1. 411DA2100 Work on the preparation of the Steam-Air-Water (SAW) Loop for the FLECHT test will be continued. A design review with Westinghouse, etc., will be held. The scanning densitometer traversing mechanism will be assembled and worked with the microprocessor control system. Work on the heat flux measurement will be continued. Guidance and monitoring of steam generator instrumentation installation will be conducted.
- 411DA2200 Main work on conversion of the plotting software for use with the new Hewlett-Packard computer will be completed. Work will be started on development of the measurement system status program.

c. 411LE00 Semiscale Operations

1. 411LE1100 Mod-2A modifications will continue. System operation (S.O.), component checkout (C.C.) and system characterization (S.C.) tests for the Mod-2A system will be scheduled, coordinated, and written as necessary for the Mod-2A system.

Experiment data report preparation for Tests S-SB-P1, S-SB-P2, and S-SB-P7; Tests S-SB-P3 and S-SB-P4, and Test S-07-10D will continue. Work will also continue in the areas of safety, preventative maintenance, and spare parts.

2. 411LE1200 A solution to the upper plenum fluid thermocouple two-dimensional heat conduction problem will be pursued.

Preparation of three papers for the Fuel Rod Simulator Symposium will be initiated.

The influence of loop pump heating in Semiscale will be evaluated.

Preparation for the July 10, 1980 Semiscale Review Group Meeting will be completed and presented in Washington, D. C.

Posttest analysis of small break and pumps on/off tests will continue.

RELAPS work will continue in two areas:

- Obtaining a calculation for Test S-SB-P1 and,
- 2. Converting the Mod-3 model to the Mod-2A configuration.

Posttest analysis of the station blackout test, Test S-TR-1, will continue.

- 3. 411L31400 Work on conversion of the data room and rewiring for the system II mass flow computer and the densitometer modifications will be continued.
- 4. 411LE1500 Hardware modification necessary to install the new Lawrence pump seal will be completed.

"As-built" piping and istrument diagram (P&ID) drawings will be completed in conjunction with the overall Mod-2A "as-building" program.

d. 411M200 Mod-2A Conversion

1. 411M23100 System operation and characterization test requirements and procedure work will continue.

2. 411M25100 Shop modifications of vessel and steam generator and instumentation of steam generator U-tubes will continue.

The following long lead material will be received:

[1] Type II steam generator, (2) steam generator filler pieces, and (3) honeycomb insulators.

3. 411M25200 All drawings for the intact loop steam generator "pant legs" will be issued, bid packages will be completed for all hardware and placement of subcontracts will be expedited. Design of the broken loop steam generator "pant legs" will be completed.

e. 4411M300 Mod-3 Upgrade

411M31200 The honeycomb insulator fabrication progress will continue to be closely monitored until shipment, which is scheduled July 25, 1980.

f. 411M500 Mod-5 Conversion

411M52000 A final project report will be provided for the Nuclear Regulatory Commission. This report will consist of a copy of the draft system design description and a list of the additional engineering documents generated to date. The design package will be placed in Records Storage.

g. 411NCOO Natural Circulation Series

411NC1100 Planning and analysis will continue.

h. 4411SB00 Small Break Test Series

411SBX500 Analysis associated with the two topical reports for the Semiscale small break test series will continue.

i. 411SSOO Special Studies

- 411SS1Z00 Progress of the scaling report through the technical editing procedure will be monitored.
- 2. 411SSIW00 Work will begin on the special study to identify a code to be used to calculate the Semiscale response during operational transient testing.

189a A6038

Page 14

j. 411T100 Test Series 11 - Loss-of-Feedwater

411T1X2CO Fabrication of electrical distribution boxes will be completed and istallation of the external heaters will begin. Design of control chassis will be completed and an order for material will be placed; cable and conduit will also be ordered.

5. Problems and Potential Problems

None.

- 189a A6043 LOFT Test Support Facility
- Scheduled Milestones for June 1980
 None.
- 3. Summary of Work Performed in June 1980
 - a. 412A000 Test Projects
 - 1. 412AAOO The REBEKA heater rod for the nine-rod thermocouple quench test was pressurized, laser welding of external thermocouples was completed, and photographs of the rod and thermocouple attachment were taken.
 - 2. 412AEOO L3-4 spool piece steady state calibration test was completed. Blowdown data were obtained which showed a secondary orifice will be required in LOFT for the turbine and drag device to perform without overranging.
 - 3. 412AHOO Data analysis, review, and reporting were continued from Two-Phase Loop system operating tests conducted in March, April, and May, 1980. A letter documenting results was submitted for review.
 - 4. 412ANOO Preparation of experiment data reports (EDRs)

 for the Wyle transient tests continued. One report was distributed by LOFT Configuration and Document Control System (CDCS), one report was submitted to Configuration and Document Control System (CDCS), and one report was submitted for review and approval. In addition, two report drafts were submitted for initial review, and the final report was submitted to word processing. Analysis of liquid level data is continuing.
 - 5. 412APOO Results of tests performed on the LOFT PC-2 modular drag disc turbine transducer (MDTT) rake in May 1980 were documented in a letter. Testing was limited to only a portion of the test specification due to instrument, loop, and time limitations.
 - 6. 412ATOO Review and analysis of data from tests of the LOFT steam generator relief valves was continued. Analysis

of system thermal-hydraulic behavior using a RELAP5 model was continued. Results of these activities were reviewed in preparation for a presentation to Electric Power Research Institute (EPRI).

7. 412A900 Budget and schedule for FY-1980 tasks were reviewed and updated. Test plans for FY-1981 were discussed with LOFT Program personnel and work was initiated on FY-1981 work packages and schedule.

b. 412F000 Operations and Maintenance

Two-phase Flow Loop

- a. All experimental measurement transducers and cabling in preparation for platform modification were removed. All pressure transmitters were removed and sent to the calibration laboratory.
- b. Loop maintenance planning was completed and work started. The maintenance work planned includes repair of the pump and diesel, replacement of the steam and moisture separator manhole gaskets, and installation of a steam header overpressure control.

2. Blowdown Loop

a. Instrument installation and checkout in preparation for LOFT L3-4 densitometer and drag screen turbine meter calibration testing was completed.

Set up, maintained and operate data and control systems in support of LOFT L3-4 tests.

- b. The L3-4 test series was started but was terminated when the instrument being tested failed due to an instrument system design error. A back pressure orifice was installed to correct the problem. A systems operation (S.O.) test of the loop was successfully performed to verify the adequacy of the back pressure orifice.
- c. A sway restraining device for the blowdown suppression tank was designed and the required hardware has been ordered. Construction and installation will be completed by July 21, 1980.

- d. Materials for construction of precision flow control orifices were ordered and the design drawings were completed for the upcoming nine-rod heater test.
- e. Burst disc overpressure protection hardware was selected and ordered for the pressure suppression tank. Until this hardware arrives, the tank will be left open to the atmosphere during all tests to preclude damage.

Two-Phase Flow Loop Heat Exchanger

Funding was approved and requisition for a heat exchanger issued.

4. LTSF Utility Developments

Funding was approved. No progress was made during June 1980.

Installation of Tomographic Densitometer

Funding was approved and planning completed to remove and machine the spool piece.

Drain System Modification

Funding was approved. No progress has been made during June.

c. 4129000 Additional Work

Toop was continued. A RELAPS model was developed for predicting loop operating characteristics, and qualitative assessment of two-phase stability was performed. Input relative to program scope, instrumentation, and planning was received from Babcock and Wilcox and are reviewed. Cost and schedule estimates for measurement systems were reviewed, and the Bingham-Willamette Company continued work on cost and schedule for preparation and operation of the test facility. Delays in the Bingham-Willamette Company cost estimate and loop analysis precluded summary and documentation of results to the Nuclear Regulatory Commission (NRC).

2. 45JSHLO A completed work package and schedule were submitted to 2D/3D in support of hot leg spool piece calibration testing. The test specification was reviewed, and instrumentation needs were identified. Plans were drafted for the Two-Phase Loop for reconfiguration to support 2D/3D testing. Data acquisition requirements were reviewed.

d. Foreign Funded Activities

- 1. 5FNC801 All design work for the Two-Phase Flow Loop platform and stairs was completed and an Inter Contractor Work Authorization (ICWA) issued to prepare the site. All material was ordered with delivery scheduled for August 1, 1980.
- 2. 5F9C400 The construction package for the Two-Phase Loop boiler building as been released and issued.
- 3. 5F8CB01 Change Control Board (CCB) action was completed for the post-critical heat flux test program. Preparation of the experimental operating specification (EOS) has begun.
- 4. 5FNC301 Dr. R. Gay presented results of two-phase orifice modeling effort underway at Rensselaer Polytechnic Institute (RPI) in a presentation at Idaho National Engineering Laboratory (INEL). Data needs were identified to support code assessment, and future scope of work and schedule were discussed.
- 5. 5FNC301 Tasks to reformat data from four Wyle transient tests were initiated in support of Dr. R. Gay's orifice modeling effort at Pensselaer Polytechnic Institute (RPI).
- 6. 5F7C501 Results of tests of Type K thermocouples installed in a simulated LOFT guide tube for measuring superheated steam temperature were presented and reviewed. Data indicate the technique is not capable of producing a valid measurement due to thermal radiation and condensation effects. Plans for future work were discussed with LOFT and Measurement and Control Systems personnel.
- 7. 5F8C401 Equipment for support of the pressure balanced drag turbine developed by J. Cole for LOFT was located and

arrangement made for shipment to LOFT Test Support Facility (LTSF). Discussions concerning future testing of this prototype and review of an alternative design with optical pickup were held.

- 8. 5F8C8C A transient test for the suppression catch tank was performed which showed significant oscillations in the load cell responses. Filtering the responses at a frequency of 1 hertz removed most of the oscillations. An accurate mass flow rate determination is expected.
- 4. Scheduled Milestones for July 1980

None.

- 5. Summary of Work to be Performed in June 1980
 - a. 412A000 Test Projects
 - 412ACOO Preparations are expected to be completed for preforming the L3-5 spool piece calibration during July 1980.
 - 412AHOO No activity planned due to testing in support of the LOFI L3-4 and L3-5 calibration testing in the Blowdown Facility.
 - 412ANOO The final experiment data reports (EDR) from the Wyle transient test program will be completed and submitted for review and approval. Analysis of liquid level data will continue.
 - 4. 412ATOO A data report summarizing results of LOFT steam generator relief valve testing will be completed. Results of testing and analysis will be presented at an Electric Power Research Institute (EPRI) meeting on relief and safety valves.
 - 412F000 Operations and Maintenance
 - Two-Phase Flow Loop

Several maintenance items will be completed:

a. The pump and diesel will be repaired.

- b. The steam and moisture separator manhole gaskets will be replaced.
- c. The steam header overpressure control will be installed.

2. Blowdown Loop

- a. LOFT L3-4 calibration tests will be completed. The loop, data system and control system will be modified in preparation for LOFT L3-5 testing.
- b. A sway restraining device will be installed for blowdow suppression tank.
- Two-Phase Flow Loop Heat Exchanger

No work is scheduled before delivery of the heat exchanger.

- 4. LOFT Test Support Facility Utility Improvements

 Design work will be complete during July 1980.
- 5. <u>Installation of Tomographic Densitometer</u>

 Spool piece will be machined and material ordered.
- 6. <u>Drain System Modification</u>

 Design work will be completed and work started.

c. 4129000 Additional Work

- 1. 45JSHLO Review of 2D/3D requirements for calibration testing of hot leg spool piece instrumentation, and capabilities of LOFT Test Support Facility (LTSF) test loops will be completed. Tasks concerned with hot leg spool piece calibration testing will be postponed until direction is received from the 2D/3D Program concerning future course and scope of work.
- 2. 4411410 Analysis of Bingham-Willamette Company test loop will be completed; cost estimtes and schedules for instrumentation, data acquisition system, loop preparation, loop operation, test conduct, loop restoration, and data analysis and reporting will be summarized and forwarded to the Nuclear Regulatory Commission for review.

d. Foreign Funded Activities

- 1. 5FHC801 Site preparation for the Two-Phase Flow Loop platform and stairs will be completed so that installation can begin.
- 2. 5F9C400 An ICWA will be issued for the construction on the Two-Phase Loop boiler building.
- 3. 5FNC301 Assessment of the two-phase flow orifice model will continue at Rensselaer Polytechnic Institute Documentation of results and a working version of the code for implementing the model will be prepared for shipment to the Idaho National Engineering Laboratory.
- 4. 5FNC501 Data from Wyle transient tests will be provided to Dr. R. Gay, Rensselaer Polytechnic Institute in support of two-phase flow orifice modeling effort.
- 5. 5F7C401 A meeting to discuss emergency core coolant rake modeling will be held with Dr. S. Bannerjee at the Idaho National Engineering Laboratory. Review of existing model used with Wyle data and suggestions for modifications will be addressed.
- 6. 5F7C402 Specifications and requirements for upgrading the two-phase loop steam supply vessels to 3000 psi will be presented to Applied Mechanics Branch for subsequent requalification effort. Analysis to support requalification will be initiated.
- 7. 5F7C501 Status of future work on steam probe research will be determined after assessment of work which can be performed under existing funding is completed by Measurement and Control Systems personnel.
- 8. 5F8C401 Equipment for testing the LOFT pressure balanced drag turbine will be stored at LOFT Test Support Facility (LFSF) in preparation for future testing as priorities in schedule dictate.

6. Problems and Potential Problems

None.

WRRD MONTHLY REPORT FOR JUNE 1980 THERMAL FUELS BEHAVIOR PROGRAM

N. H. Drysdale Plans & Budget Representative

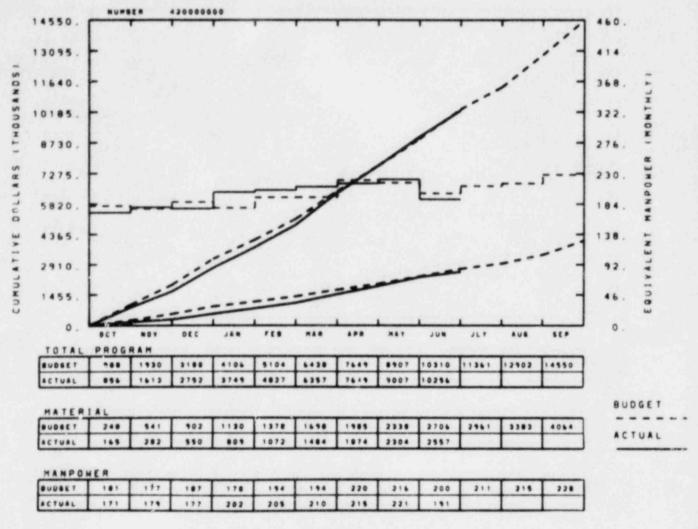
H. J. Zeile, Manager

THERMAL FUELS BEHAVIOR PROGRAM
COST SUMMARY & COMMENTS





THERMAL FUELS BEHAVIOR PROGRAM



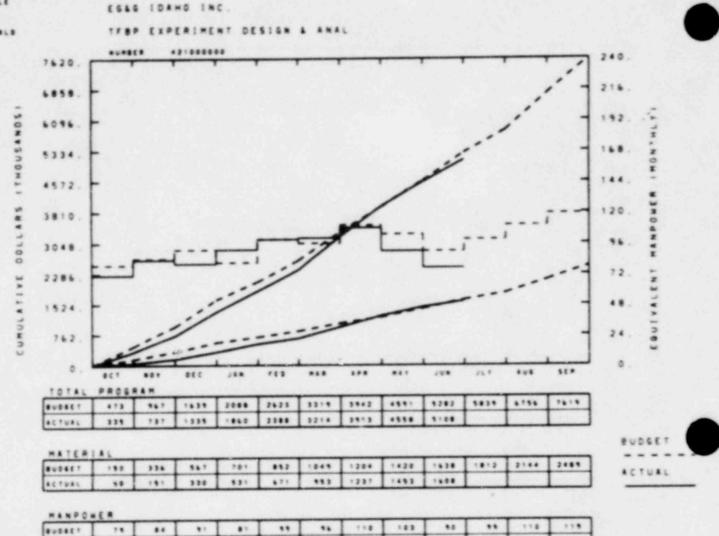
YTD VARIANCE: 54 (1%)

Individual cost graphs will give individual explanations.

Explanations for major 189a's will be made if the variance exceeds \$25 K. Minor 189a graphs will explain variance of over \$10 K.

Any change in the Thermal Fuels Behavior Program overall cost graph is due to changes noted on the following cost graphs: A6041, A6044, A6057, A6095, PBF/LOFT LRT Program, and Electric Heater Rod Evaluation.





A6041

ectues

YTO VARIANCE: 174 (3%)

The underrun is caused by the LOC-7 test, which has been rescheduled to FY-1981. The increase in budget is due to the addition of the Severe Fuel Damage Test Series (CCB 80-78) plus six other CCB's (80-61, 80-65, 80-70, 80-71, 80-75, and 80-86), which added scope.

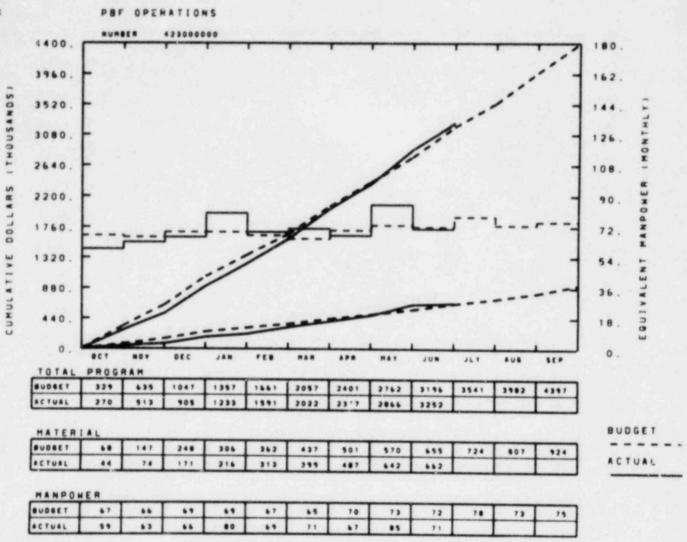
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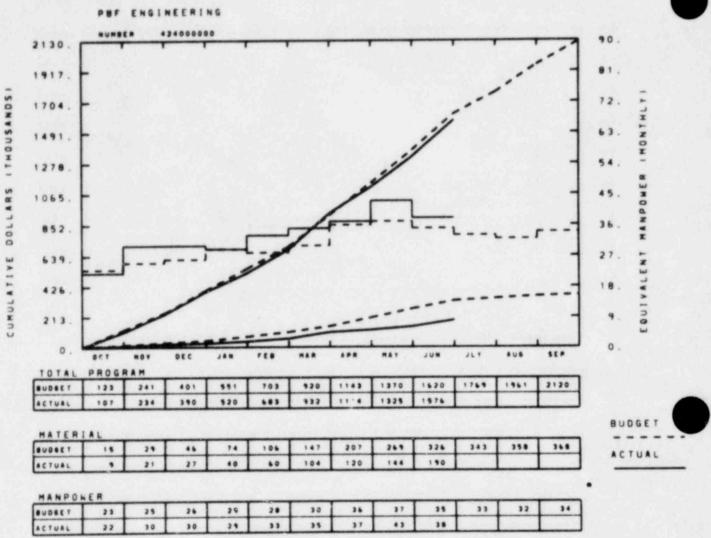


A6057

YTD VARIANCE: <56> (2%)

EGAG IDAHO INC.

The overrun of \$56 K is due primarily to 1) procurement of materials, and 2) large costs associated with preparation for test PCM-7. Costs will fall in line gradually over the next two months. Materials required have already been purchased. There will be minimal maintenance and repair costs during the performance of test PCM-7. The increase in budget is due to CCB 80-47 to cover costs for special process spare heater elements for Spare Parts work package.

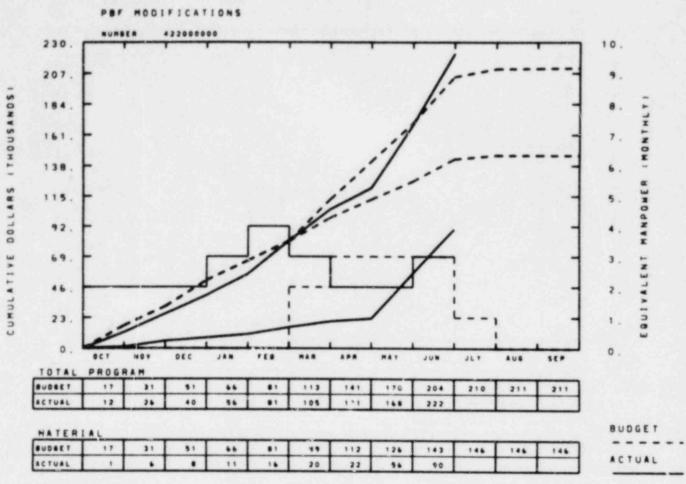


A6044

YTD VARIANCE: 44 (3%)

EGAG IDANO INC.

Both the dollar value and the percentage of the underrun variance has been reduced this month. This is an effect of the accrued costs associated with the Loop Inspection and Resin Change-out activities that were noted last month. The variance this month is consistent with the value predicted in last months report. Scope and expected engineering activities for the balance of the fiscal year are being reviewed to anticipate cost and manpower level requirements. Some adjustments will probably be required. The variance and budget increase reflects CCB 80-58 approval adjusting the Loop Performance Mod window to be compatible with the facility test schedule, which is rescheduled for FY-1981, and reflects CCB 80-69 approval increasing Loop Inspection/Resin Change-out work package scope.



A6095

ACTUAL

BUDGET |

YTD VARIANCE: <18> (9%)

0

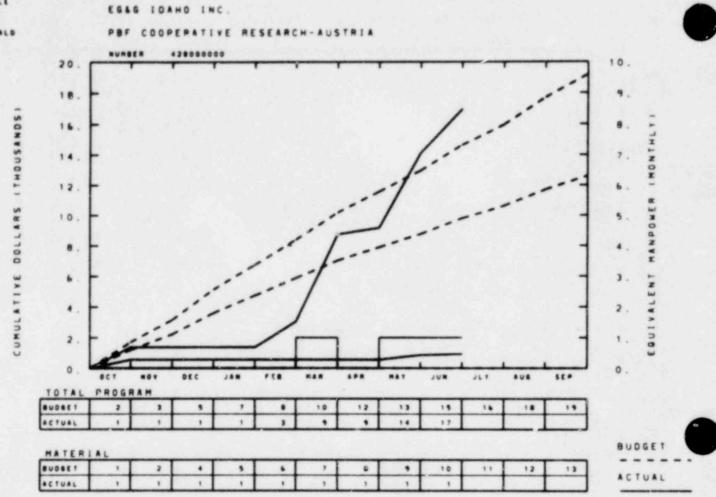
EGGG IDAHO INC.

The graph (budget) reflects the CCB actions disapproval last month and the actual costs shown represent recent costs by EG&G personnel to resolve anticipated rework costs at the vendor. This rework was necessary to correct a tooling discrepancy and to straighten the nozzle at the root weld stage. The activity is identified in CCB 80-92 but is not yet reflected in the above budget figures. Vendor repair activities and costs are being monitored to anticipate close-out costs. Further actions are pending completion of the current nozzle rework cycle. CCB 80-80 was approved covering EG&G support personnel (Quality Assurance and Materials Engineering) for additional repair of In-Pile Tube nozzle and covering EG&G share of reheat treatment costs. CCB 80-48 covering additional General Atomic repair work on In-Pile Tube nozzle was also approved.

2

3



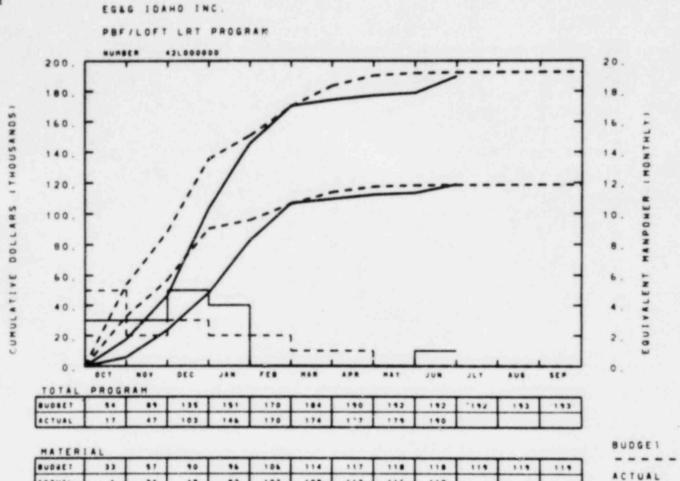


A6274

MANPONER BUDGET ACTUAL

YTD VARIANCE: <2> (13%)





MANPONER ACTUAL

109

112

115

(This is LOFT funding and is not reflected in the overall total) YTD VARIANCE: 2 (1%)

107

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24

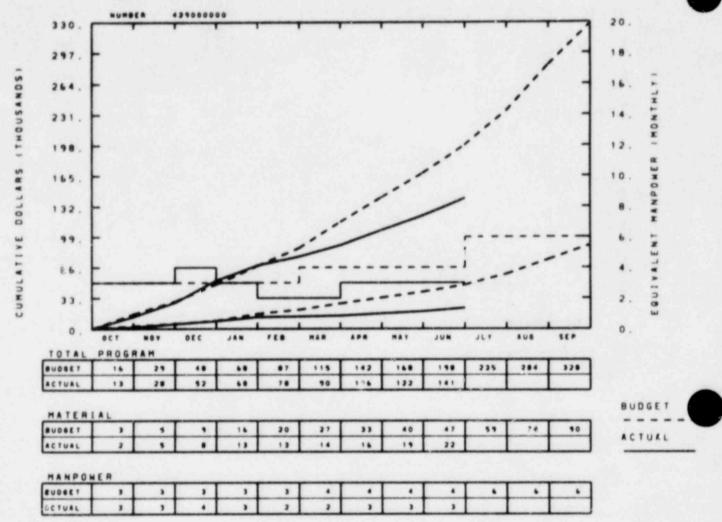
ACTUAL

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\$22 K (CCB 80-88) from Contingency has been added to this program.







(This is LOFT funding and is not reflected in the overall total)

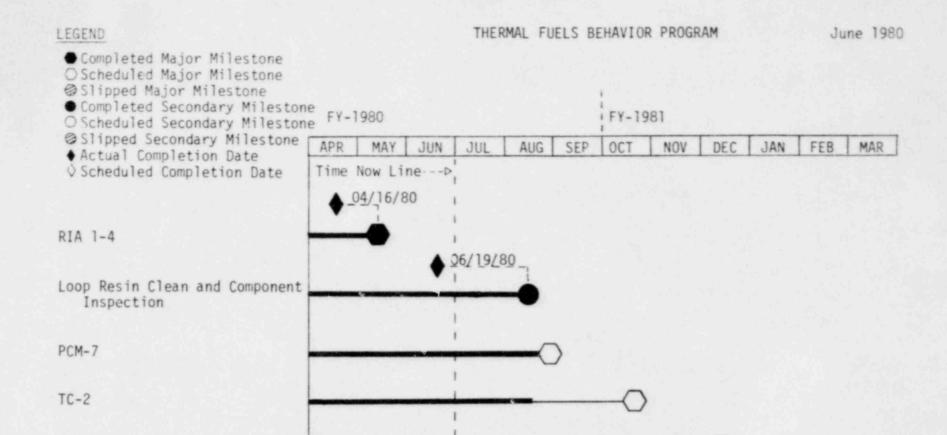
YTD VARIANCE: 57 (29%)

The \$30 K Electric Heater Rod Performance Review effort did not begin until July 1, but will be completed by September 30. Some of the analyses planned for this year will be carried over to next year, as the IFA-511 test program at the Halden Reactor is behind schedule. The BWR TRAC computer model of the IFA-511 test loop is nearing completion and calculations will be performed this fiscal year.

THERMAL FUELS BEHAVIOR PROGRAM
CURRENT WORKING SCHEDULE

L0C-6

LOC-7



NOTES: New Baseline currently being established with a target date of August 4, 1980.

CCB for Loop Resin Clean and Component Inspection was approved. PBF Facility portion complete. Analysis underway.

TC-2 will not be run.

TC-3 will be added on Baseline #3 and be run after LOC-6.

THERMAL FUELS BEHAVIOR PROGRAM

CAPITAL EQUIPMENT

-50-

EG&G IDAHO, INC.

CAPITAL EQUIPMENT PRIORITY LIST

CARRYOVER

Program Thermal Fuels Behavior

189 Number A6041 (A6087)

Date June 1980

Manager H. J. Zeile

Account Opened o Money Committed & Account Closed

YTD Costs. & Charge Authorized Commitments Project To Variance ON D Number Description Amount + 6% 79 Date <Over>/Under 9E1986490 Fission Gas Collection System 10,000 5,971 9,178 822 9E198705 Diam Gauge System 20,000 275 14,440 5,560 9E1988870 ADPE Funding 4,200 ------4,200 9E1989080 ADPE Funding 69,300 68,722 68,722 578 9E1989190 TRA Fuel Scanner 145,000 104,436 137,653 7,347 9E1989430 Remote Manipulation 58,000 40,513 40,535 17,465 9E1989630 Remote SEM w/x-ray 105,000 95,078 95,078 9,922 9E1991080 ADPE Funding 10,500 11,130 11,130 < 630> 9E1991090 ADPE Funding 10,500 1,151 1,151 9,349 9E199110 ADPE Funding 6,300 5,084 5,084 1,216 9E1991110 ADPE Funding 4,200 ---4,200 ---Closed EA's and Miscellaneous from 378,252 53,953 324,390 < 91> prior years Carryover Budget 468,251 821,252 386,313 761,314 59,938 From FY-1980 -22,000> 446,251 YTD Costs & Commit. - saf., 313 Balance

EG&G IDAHO, INC.

CAPITAL EQUIPMENT PRIORITY LIST

CARRYOVER

Program Thermal Fuels Behavior

189 Number A6044 (A6091)

Date June 1980

Manager H. J. Zeile

Account Opened o
Money Committed A
Account Closed

Charge Number	Description	Authorized Amount	YTD Costs, & Commitments + 6%	Project To Date	Variance <over>/Under</over>
9E2988890	DARS Data Processing Software	30,000	18,161	20,521	9,479
9E2988910	ADPE Funding	11,000	***		11,000
9E2988960	DARS System Input/Interfaces	50,000	11,781	32,640	17,360
9E2989010	DARS Memory Expansion	25,000	10,950	30,666	<5,666>
9E2989150	DARS Test Maint & Comb Equipment	57,000	22,851	39,733	17,267
9£2989670	ADPE Funding	30,000	***	***	30,000
9E299046	PBF Monitor and Timer System	132,000	725	725	131,275
	Closed EA's and Miscellaneous from prior years	426,022	56,193	423,392	2,630
	p. I.o. years	761,022	120,661	547,677	213,345

Carryover Budget 334,006 YTD C.sts & Coumit. <120,661>

Balance

213,345

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EG&G IDAHO, INC.

CAPITAL EQUIPMENT PRIORITY LIST

CARRYOVER

Program Thermal Fuels Behavior

189 Number A6046 (A6093)

Date June 1980 H. J. Zeile Manager

Account Opened o Money Committed A Account Closed .

Charge Number	Description	Authorized Amount	YTD Costs, & Commitments + 6%	Project To Date	Variance <0ver>/Under	
	Closed EA's & Miscellaneous from prior years	57,500	8,888	52,951	4,549	
		57,500	8,888	52,951	4,549	

Carryover Budget 13,437 YTD Costs & Commit. <8,888>

Balance 4,549

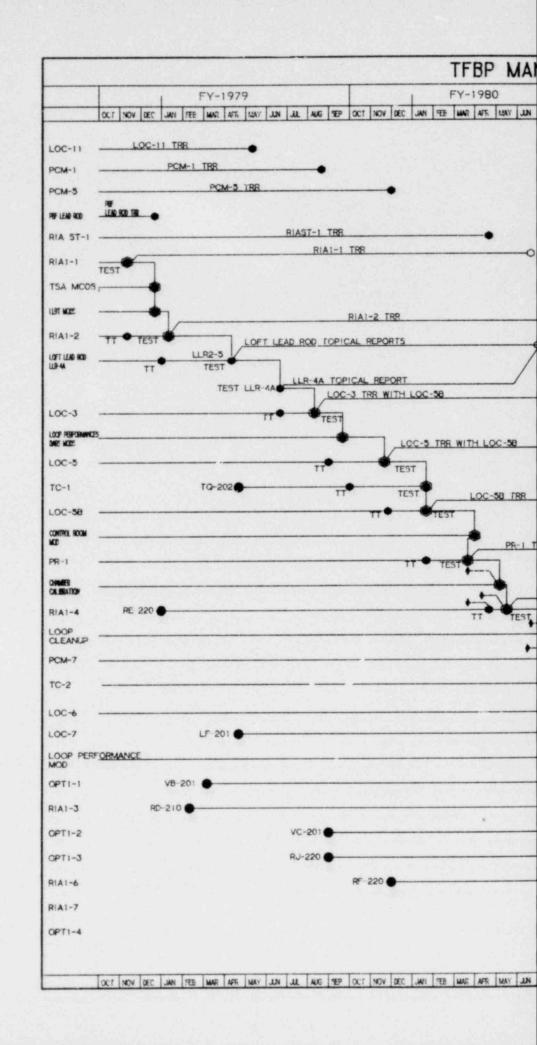
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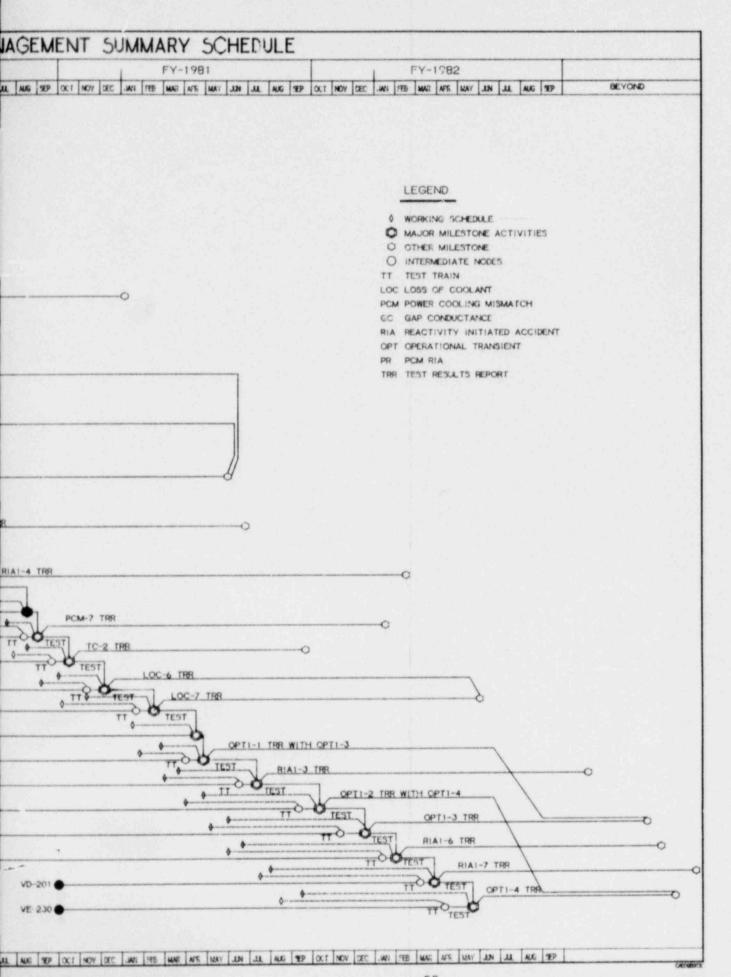
EG&G IDAHO, INC.

CAPITAL EQUIPMENT PRIORITY LIST

Date June 1980 TFBP Combined List Program 189 Number A6087(A6041)-A6091(A6044) Manager H. J.Zeile Account Opened O Money Committed A YTD Costs. & Account Closed . Priority Charge Authorized Commitments Variance Number Number Description Amount + 6% <0ver>/Under PBF P&M System Replacement Phase II 305,000 305,000 9E4991500 MTR Canal Air Clean System 45,000 42,158 2,842 4 9E4991400 PBF Exp. Output and Data Syst Inter. 40,000 13,768 26,232 9E4991780 0.028-inch TC Production Equipment 3.375 3,375 ~0-Δ 9E4991940 Data System Module Check-out & Maint. 60,000 9,755 50,245 9E4991790 MTR Canal Miscellaneous Tools 25,000 19,543 5.457 Δ 9E4991970 Signal Preconditioning Equipment 25,000 3,590 21,410 8 9E4991800 Replace Laser Welder 87,625 . 87,625 Δ 9E4991860 PBF Data Syst Test & Maint. Equip. 9 29,273 30,000 727 10 9E4991810 Upgrade Gas Collection System 22,500 -22,500 11 9E4991900 Process Instruments and Equipment 35,000 16,772 18,228 12 9E4991820 Fuel Rod Length Meas Device 5,000 ---5,000 13 9E4991950 Flow Rate Integrator 5,000 1,127 3,873 14 9E4991910 Chamber Electronics 13,000 10,576 2,424 15 9E4991830 Leak Detection and Support Fixturing 1,000 ---1,000 16 9E4991960 FPDS Upgrade 32,100 21,933 10,167 17 9E4991840 Upgrade Photographic Capability 600 600 18 9E4991850 Questar Telescope 800 -800 19 Liquid Nitrogen Generator ----20 Data Conditioning Equipment 11,000 ---11,000 21 9E4992600 Zeolite Filter Installation 75,000 75,000 822,000 171,870 650,130 FY-1930 Budget-A6081 232,000 A6091 568,000 800,000 From A6087 Carryover 22,000 822,000 TID Costs & Commit. 171,270

THERMAL FUELS BEHAVIOR PROGRAM
TEST SUMMARY SCHEDULE





THERMAL FUELS BEHAVIOR PROGRAM
TECHNICAL REVIEW & SUMMARY

PROGRAM MANAGER'S

SUMMARY AND HIGHLIGHTS

Progress continues towards completion of the Power-Cooling-Mismatch (PCM) Test 7, the final test of the PCM Test Series, in the Power Burst Facility (PBF) included filling the loop coolant system, installing the test train in the in-pile tube, and completing the loop hydrostatic testing. Plant and equipment nuclear startup, performance of the flux wire calibration phase of the test, and removal of the test train for flux wire changeout were also completed. Preliminary results of the test will be discussed in the next reporting period.

Assembly of the test fuel rods for Loss-of-Coolant Accident Test LOC-6, the next test to be performed in the PBF, continued, as did the structural refurbishment for the Thermocouple Effects Test (TC-3) scheduled to follow Test LOC-6.

The remainder of the loop cleanup column resin was removed and transported to the Test Area North hot cells. All resin has been packaged for disposal and samples have been sent to the Chemical Processing Plant for analysis.

Design was initiated to provide cylinders of compressed air as an emergency backup to the air operator on the reactor vessel raw water emergency fill valve and to the canal gate seal. The use of nitrogen was eliminated to preclude the possibility of nitrogen mixing with the plant breathing air.

1. 189a A6041 - TFBP Experiment Design and Analysis

2. Scheduled Milestones for June 1980

Node	Description	Due Date	Actual Date
#3, Line 3	IFA-430 Fuel Relocation & Thermal Performance	06-01-80T	05-23-80C
#6, Line 1	(Formal Report) PCM-7 Test Train	06-17-80T	04-30-80C

3. Summary of Work Performed in June 1980

a. Power-Cooling-Mismatch Test Series

Data qualification for Test PR-1 continued, an outline of the report to document the test results was prepared, and draft report preparation and data analysis were initiated. Pretest preparations for Test PCM-7 were completed and test conduct initiated. Compilation of the results from the PCM-8-1RF, 8-1RS, and Critical Heat Flux Scoping Tests and draft report preparation continued.

b. Operational Transient Test Series

The OPTRAN 1-1 Experiment Operating Specifications and the OPTRAN 1-1, 1-3 Experiment Predictions document drafts were completed. Draft preparation for the OPTRAN 1-2 Experiment Predictions document and Experiment Operating Specifications was initiated. The design of OPTRAN 1-2 continued. FRAP-T plots were completed for the OPTRAN 1-1 Experiment Predictions document.

c. Loss-of-Coolant Accident Test Series

The Test TC-3 Experiment Operating Specifications was completed for final approval, the Test LOC-6 Experiment Predictions document was drafted, and efforts on the Tests LOC-3 and LOC-5 Fuel Rod Behavior and Fuel Rod Materials Behavior Reports continued. Assembly of the LOC-6 test train and fabrication of the Test LOC-7 machined parts and instruments continued. Processing of flux-wire data for Tests LOC-3 and LOC-5 was completed.

d. Reactivity Initiated Accident Test Series

Management review comments were incorporated and a draft of the Test RIA 1-1 Fuel Behavior Report was transmitted for final management review. A draft of the Test RIA 1-2 Fuel Behavior Report was completed for management review. The

Test RIA 1-4 postirradiation examination continued and posttest analysis of Test RIA 1-4 was initiated. Reactor physics and thermal-hydraulic calculations for the Capsule Driver Core continued. The design of the RIA 1-6 test train assembly continued.

e. Reactivity Initiated Accident - Scoping Test Topical Report

Results from the examination of the fuel particles was incorporated into the analysis.

f. Power-Cooling-Mismatch Topical Report

The firs draft of the topical report discussing the thermal-hydraulic behavior observed during the power-cooling-mismatch tests was completed.

g. Halden Program

Analysis of the Fission Gas Release Test-l continued, including recently acquired data on $^{131}\mathrm{I}$ release. The draft of the Xe/He pressure effects report was submitted for management review. A paper on the release of fission gases from UO $_2$ fuel during nuclear operation was presented at the Enlarged Halden Programme Group Meeting. The Instrumented Fuel Assembly 429 fuel rods were shipped to Harwell.

Scheduled Milestones for July 1980

Node		Description	Due Date	Actual Date		
	#5, Line 3 #5, Line 6	PCM-7 Test Quick Look Report LOFT Lead Rod Test Results Report/Fuel Rod Materials Behavior Report	07-22-80T 07-01-80T	07-22-80E 07-14-80E		

5. Summary of Work to be Performed in July 1980

a. Power-Cooling-Mismatch Test Series

Data qualification for Test PR-1 will be completed and draft preparation for the PR-1 Fuel Rod Behavior Report will continue. Test PCM-7 will be conducted and the Quick Look Report issued. The first draft of the PCM-8-1RS, 8-1RF, and Critical Heat Flux Scoping Test Fuel Rod Behavior Report will be completed. Preparations will be made for receipt of the PCM-7 test train at the Hot Cells.

b. Operational Transient Test Series

The OPTRAN 1-1, 1-3 Experiment Predictions document will be issued, as well as the OPTRAN 1-1 Experiment Operating Specifications. Draft preparation for the OPTRAN 1-2 Experiment Predictions and Experiment Operating Specifications will continue. The OPTRAN 1-2 test train assembly will be completed.

c. Loss-of-Coolant Accident Test Series

The Test LOC-6 Experiment Operating Specifications and Experiment Predictions documents will be issued, Tests LOC-3 and LOC-5 Fuel Rod Behavior and Fuel Rod Materials Behavior Reports will continue, and the LOC-6 test train assembly will be completed. The Test TC-3 test train assembly will continue.

d. Reactivity Initiated Accident Test Series

Since the remaining RIA tests, RIA 1-3, RIA 1-6, and RIA 1-7 have been postponed indefinitely, only design fabrication of Test RIA 1-3 will be completed. All other work will be suspended except for the examination, analysis, and reporting of previous RIA tests, RIA :-1, RIA 1-2, and RIA 1-4. The management review comments will be incorporated into the Test RIA 1-1 and RIA 1-2 Fuel Behavior Reports, the Test RIA 1-4 postirradiation examination will continue and the RIA 1-6 test train assembly design will be completed. Reactor physics and thermal-hydraulic calculations for the Capsule Driver Core will continue.

e. Reactivity Initiated Accident - Scoping Test Topical Report

Scanning electron microscope examinations of the debris will be completed and writing of the draft will be initiated.

f. Power-Cooling-Mismatch Topical Report

The draft will be completed and submitted to the Documentation Office or review.

g. Halden Program

The first draft of a report on Fission Gas Release Test-1 in Instrumented Fuel Assembly 430 will be completed as will the final draft of the report on Xe and fill gas pressure effects on fuel temperature. The postirradiation examination of four IFA-429 rods will be initiated.

6. Problems and Potential Problems

Page 4

- 1. 189a A6044 PBF Design Engineering
- 2. Scheduled Milestones for June 1980
 None.

3. Summary of Work Performed in June 1980

a. Red Mike Evacuation System Expansion

The reactor building all-area evacuation modification was completed. Design was completed for the Red Mike speaker installation in the new PBF support building.

b. Ground Fault Indication Modification

Design was completed and parts were ordered to add detection and alarm for a ground fault on the three-phase power distribution system.

c. Resin Cleanout

The remainder of the loop cleanup column resin was removed and transported to the hot cell. All resin has been packaged for disposal and samples have been sent to the Chemical Processing Plant for chemical analysis.

d. Inspection of Loop Components and Loop Strainer Replacement

Inspection of loop components for $U^{2\,3\,5}$ and component vacuuming were completed. The loop strainer was found to have collapsed due to external pressure. The strainer was removed and design of a replacement strainer was initiated.

e. Loss-of-Coolant Accident (LOCA) Utilities Rubber Hose Replacement

Installation of the upgraded LOCA utilities cooling hoses was completed to all connections except to the gamma densitometers which are not installed for the present plant configuration.

f. Cooling Tower Fire Alarm Modification

Design was completed for modifications to eliminate false fire alarms at the cooling tower upon loss of commercial power.

g. Control Room Emergency Lighting

Installation of control room emergency lighting was 90% completed.

h. Plant and Instrument Air Compressor

Proposals were received and evaluated and a new compressor has been ordered.

Page 5

i. Addition of Emergency Backup Gas Supply for Reactor Vessel Fill Valve and Canal Gate Seal

Design was initiated to provide cylinders of compressed air as as emergency backup to the air operator on the reactor vessel raw water emergency fill valve and to the canal gate seal. The use of nitrogen was eliminated to preclude the possibility of nitrogen mixing with the plant breathing air.

j. Primary Coolant Relief Valve

A study was initiated to review the primary coolant relief valve as a potential flooding problem for the reactor basement in the event the valve were to open and remain open.

4. Scheduled Milestones for July 1980

None.

- 5. Summary of Work to be Performed in July 1980
 - a. Red Mike Evacuation System Expansion

Red Mike speakers will be installed in the new PBF support building prior to occupancy.

b. Resin Cleanout

Chemical analysis of resin samples will be completed and resin drums should be shipped to Waste Management for disposal.

c. Loss-of-Coolant Accident (LOCA) Utilities Rubber Hose Replacement

Installation of the two remaining air hoses will be completed when the instrumented spools are installed for Test LOC-6.

d. Loop Strainer Replacement

Design and fabrication of a replacement loop strainer will be completed.

e. Addition of Emergency Backup Gas Supply for Reactor Vessel Fill Valve and Canal Gate Seal

Design and installation will be completed to provide a compressed air cylinder emergency backup to the air operator on the reactor vessel raw water fill valve and to the canal gate seal.

Page 6

f. Ground Fault Indication Modification

An installation package will be prepared and installation will be contingent upon receipt of parts.

g. Cooling Tower Fire Alarm Modification

Installation of new pressure and flow switches with the associated wiring will begin.

h. Control Room Emergency Lighting

Installation and checkout of control room emergency lighting will be completed.

i. Drain Collection Trough

The new drain collection trough installation will be completed.

j. Primary Coolant Relief Valve

Design will be completed to eliminate the potential flooding problem of the primary coolant relief valve in the event the valve should actuate and remain open.

k. Utility Cooling Water System Upgrade

Installation of a larger pump and associated equipment will be completed to provide increased capacity for the Utility Cooling Water System.

6. Problems and Potential Problems

None.

Page 7

- 1. 189a A6057 PBF Operations
- Scheduled Milestones for June 1980

None.

- 3. Summary of Work Performed in June 1980
 - a. PBF Plant Operations

The work performed during this reporting period was primarily associated with plant preparations and conduct of the first phase of the Power-Cooling-Mismatch (PCM) Test 7.

Inspection of the loop strainer was completed in support of the secondary criticality analysis. During the inspection, the strainer screen was observed to have collapsed and lead was noted in the drain line. The strainer screen was subsequently removed and the drain line acid cleaned. The strainer housing and drain line were then reinstalled to allow performance of Test PCM-7. Shipment of the remaining three loads of resin to Test Area North (TAN) for packaging and disposal was completed.

Replacement of the instrumentation on the initial condition spool piece and calibration of the plant and process instrumentation were completed in preparation for Test PCM-7.

Filling of the loop coolant system, installation of the PCM-7 test train into the in-pile tube, and loop hydrostatic testing were completed. Plant and equipment nuclear startup and performance of the flux wire calibration phase of Test PCM-7 were completed. The plant and equipment were shutdown and the test train removed from the in-pile tube for the flux wire changeout.

b. PBF Operations Support

Preventive maintenance examinations for July were planned and are scheduled to be performed after Test PCM-7. Diesel engine modification work completed during this reporting period includes the installation of the engine drain pit and the raising of the exhaust stack. Design work has started on the engine lube oil fill, drain, and prime piping modifications. Design effort on other facility improvements include the completion of the canal tie rail and hot waste sample line reroute.

Corrective maintenance efforts for this reporting period include plant cleanup, support for the loop strainer inspection, and support for the starting of Test PCM-7.

Data qualification for LOC-5A is complete except for wideband data which is scheduled for data reduction immediately after Test PCM-7 completion. Special input corrections for RIA 1-4 and PR-1 are ready for processing as soon as the schedule permits.

The Experiment Operating Procedure (EOP-060) for the performance of Test PCM-7 was approved. Seven revisions to the PBF Standard Practice Manual were completed. Numerous document revision requests were processed to support Revision 31 to the PBF Technical Specifications Manual.

Scheduled Milestones for July 1980

None.

5. Summary of Work to be Performed in July 1980

Perform Test PCM-7.

6. Problems and Potential Problems

During inspection of the loop strainer, the strainer screen was observed to have collapsed. Reinstallation of the strainer screen was completed to allow performance of Test PCM-7. Resolution of the defective loop strainer will be required for upcoming tests.

Page 9

- 1. 189a A6095 Major Modifications
- Scheduled Milestones for June 1980
 None.
- 3. Summary of Work Performed in June 1980

The buildup on the nozzle and in-pile tube, the machining of weld preparations, and the root passes on all welds were completed.

4. Scheduled Milestones for July 1980
None

5. Summary of Work to be Performed in July 1980

The welding of the mozzles should be completed and the in-pile tube made ready for induction annealing.

6. Problems and Potential Problems

None.

Page 10

- 1. 189a A6274 PBF Cooperative Research Austria
- 2. Scheduled Milestones for June 1980

None.

3. Summary of Work Performed in June 1980

The acceptance tests and calibrations have been completed. Some additional tests were made at elevated temperature for comparison in order to resolve an existing Quality Discrepancy Report (QDR) against the internal linear variable differential transformer (LVDT).

4. Scheduled Milestones for July 1980

None.

5. Summary of Work to be Performed in July 1980

The acceptance test and calibration data package will be assembled and the QDR will be resolved. The instrument will then be shipped to the Materials Test Reactor (MTR).

6. Problems and Potential Problems

None.

Page 11

- 1. 189a A6275 Electrical Heater Rod Evaluation Studies
- 2. Scheduled Milestones for June 1980

None.

- 3. Summary of Work Performed in June 1980
 - a. Electrical Heater Rod Performance Review

Documentation of the Instrumented Fuel Assembly 511 (IFA-511) data analysis was begun.

Comparison of REBEKA vs. FLECHT test response continued.

Initial RELAP5 models are being set up for analyzing the Blowdown Facility Quench test data. RELAP5 calculations will provide the basis for assessing the latest heat transfer models and for evaluation if major differences between electric and nuclear rod response is predicted for rapid cooling transients.

An abstract and summary for a paper entitled, "An Assessment of LOFT Fuel Rod Quench Behavior Based on Electric-Rod Quench Tests," was submitted for acceptance at the Gatlenburg Fuel Rod Simulator Symposium to be held in October.

b. Instrumented Fuel Assembly 511 (IFA-511) Nuclear and Electrical Heater Rod Experiments

Modeling of the IFA-511-II Test Series with one-dimensional TRAC has begun. Resources have been identified to model the IFA-511-II test system with RELAP5 as well. Resources have also been identified to perform calculations of circumferential cladding temperature gradients in the five-rod test assembly proposed by the British for testing rod ballooning under reflood conditions in the IFA-511 test rig.

c. COSIMA Testing

No analytical work was carried out in support of COSIMA during the past month.

d. Swiss Reflood Tests

Procedures have been identified for fabrication of the Swiss NEPTUN LOFT thermocouple simulators. A Site Work Release has been issued for fabrication.

Page 12

4. Scheduled Milestones for July 1980

None.

5. Summary of Work to be Performed in July 1980

a. Electrical Heater Rod Performance Review

Analysis efforts will continue toward evaluating electric rod performance review.

b. Instrumented Fuel Assembly 511 (IFA-511) Nuclear and Electrical Heater Rod Experiments

Modeling of the IFA-511-II test rig with one-dimensional TRAC will be completed.

c. COSIMA Testing

Depending on the results of the latest tests at Kernforschungszentrum Karlsruhe (KfK) using the previously analyzed valve program, additional RELAP4 calculations may be carried out.

d. Swiss Reflood Tests

Fabrication of NEPTUN thermocouples will proceed.

6. Problems and Potential Problems

None.

THERMAL FUELS BEHAVIOR PROGRAM CHANGE CONTROL BOARD ACTIONS

CHANGE CONTROL BOARD ACTIONS

(\$000)

CCB Number	Description	FY-1980	FY-1981	FY-1982/Beyond	Total Approved Action
80-01	FY-1980 Baseline	234			234
80-03	PR-1 Test Train	6			6
80-02	RELAP5/MOD1 Development Plan	90			40
80-05	PCM-7 Test Train	6			6
80-06	LOC-5B Test Train Failure Investigation	9			6 9 9 37
80-08	RIA 1-4 EPR	9			9
80-09	Discretionary Reserve	37			
80-10	Transport Cask Support	14			14 11
80-11	Uncertainty Analysis	11			11
80-12	RIA Energy Measurement	10	<11>		1
80-14	LOC-5A, B and C	<4>	5		1
80-15	Small Break LOCA Test Program	77			77
80-18	Loop Pump Bypass		61		61
80-20	PBF Facility Improvements	112			112
80-21	In Pile Tube	77	3		80
80-25	Data Qualification	5/<5>			0
80-26	PBF Diesel Overhaul	61			61
80-28	Feasibility Study	75			75
80-29	MTR Upgrade	42			42
80-32	PR-1 Data Qualification	20			20
80-35	RIA 1-4 Data Qualification	14			14
80-38	Baseline #80-2, Revision #1	<740>			<740>
80-39	Spare PBF Silver Zeolite	0			0
80-41	MTR Modification	<2>			<2>
80-42	Instrument Pump Inlet	<1>			<1>
80-43	Discretionary Reserve	<37>			<37>
80-44	LOC-6 Test Train	<4>	4		0
80-48	In Pile Tube	12			12
80-47	Spare Parts	23			23

CHANGE CONTROL BOARD ACTIONS (Continued)

(\$000)

CCB Number	Description	FY-1980	FY-1981	FY-1982/Beyond	Total Approved Action
80-58	Loop Performance Mods	<14>	14		0
80-59	LOC-3 Fuel Instrument Evaluation	<36>	36		0
80-60	PCM-5 PIER	13/<13>	13/<13>		0
80-61	PR-1 PIE	15	<15>		0
80-62	RIA 1-1 Fuel Behavior Report	21	<21>		0
80-63	GAPCON PIE	9/<9>			0
80-65	Out-of-Pile Leakage	18			18
80-69	Loop Resin Clean/Inspection	104			104
80-70	OPTRAN 1-3 TT Long Lead Procurement	35	<35>		0
80-71	SAD Added Scope T.T. Support	10			10
80-73	PCM Fuel Behavior Report	<31>	31		0
80-75	LOC-6/7 Test Train	15			15
80-78	Severe Fuel Damage	416	82		498
80-80	In Pile Tube	34	56		90
80-81	PR-1 Update	5	<5>		0
80-86	Isothermal Check Valve	11			11
80-89	Data Process Management & Methods	32/<32>			0
80-91	PBF Design	<35>			<35>
80-92	In Pile Tube	35			35

< > Return to Management Reserve

CHANGE CONTROL BOARD STATUS

Cost Account	CCB #	Description	Status	Date
4233B11	80-47	Spare Parts	Approved	06/30/80
4242B14	80-58	Loop Performance Mod	Approved	06/30/80
4216D52	80-59	LOC-3 Fuel and Instrument Evaluation	Approved	06/30/80
4213F63	80-60	PCM-5 PIER	Approved	06/30/80
421AB52	80-61	PR-1 PIE	Approved	06/30/80
4218C64	80-62	RIA 1-1 Fuel Behavior Report	Approved	06/30/80
4215XXX	80-63	GAPCON PIE	Approved	06/30/80
4212C53	80-65	Out-of-pile Leakage	Approved	06/30/80
4242B62	80-69	Loop Resin Clean/Inspection	Approved	06/30/80
4219024	80-70	OPTRAN 1-3 T.T. Long Lead Procurement	Approved	06/30/80
4212CA41	80-71	SAD Added Scope Test Train Support	Approved	06/30/80
4213A41	80-73	PCM Fuel Behavior Report	Approved	06/30/80
4216F25	80-75	LOC-6/7 Test Train	Approved	06/30/80
4216G25				
426XXXX	80-78	Severe Fuel Damage	Approved	06/30/80
42B1C45	80-79	TC-2 Data Qualification	Disapproved	06/30/80
4221011	80-80	In Pile Tube	Approved	06/30/80
4213A11	80-81	PR-1 Update	Approved	06/30/80
4216F68	80-86	Isothermal Check Valve	Approved	06/30/80
4216F69 4212A11				
421AB44				
4216E44	80-89	Data Process Management & Methods	Approved	06/30/80
4216D44	00-09	Data Frocess Management a Methods	Approved	00/ 50/ 00
4212A41				
4242B91				
4243B91	80-91	PBF Design	Approved	06/30/80
4221C11	80-92	In-Pile Tube	Approved	06/30/80

CHANGE CONTROL BOARD STATUS (Continued)

Cost Account	CCB #	Description	Status	Date
421BB22	80-72	Halden Representative	Pending	06/30/80
4211B11	80-98	Thermal Fuels Administration	Pending	06/30/80
4211A11	80-99	Integrated Management System	Fending	06/30/80
4216F26	80-101	LOC-6 T.T. Added Scope	Pending	06/30/80
4218E26	80-102	RIA 1-3 T.T.	Pending	06/30/80
4212D11	80-103	Code Configuration Control	Pending	06/30/80
4218CXX	80-104	RIA 1-1 TRR	Pending	06/30/80
4212H11	80-108	Hot Cell Rigor Improvement	Pending	06/30/80
4218E16	80-109	RIA 1-3 EPR	Pending	06/30/80
4218F62	80-110	RIA 1-4 PIE	Pending	06/30/80
4232D31	80-111	Health Physics and Safety	Pending	06/30/80
42M1112	80-112	Discretionary Reserve	Pending	06/30/80

FY-1980 BUDGET STATUS REPORT 189a New 189a Total Number A6041 7,602 A6044 2,081 4,398 A6057 A6095 246 A6274 19 A6281 29 TOTAL 14,375 Management Reserve 110 Discretionary Reserve 14,489

WRRD MONTHLY REPORT FOR

JUNE 1980

2D/3D PROGRAM

R.a. Da Bue

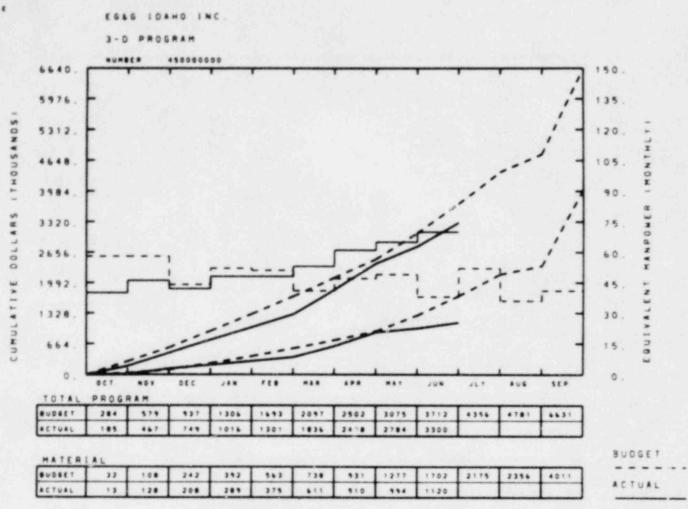
R. A. DaBell Plans & Budgets Representative

R. E. Rice, Manager 2D/3D Program

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2D/3D COST SUMMARY & COMMENTS





YTD VARIANCE: 412 (11%)

58

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MANPONER .

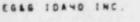
ACTUAL

Individual cost graphs will give individual explanations.

Explanations for major 189a's will be made if the variance exceeds \$25 K. Minor 189a graphs will explain variance of over \$10 K.

Any change on the 2D/3D Program overall cost graph is due to changes noted on the cost graph for A6100.





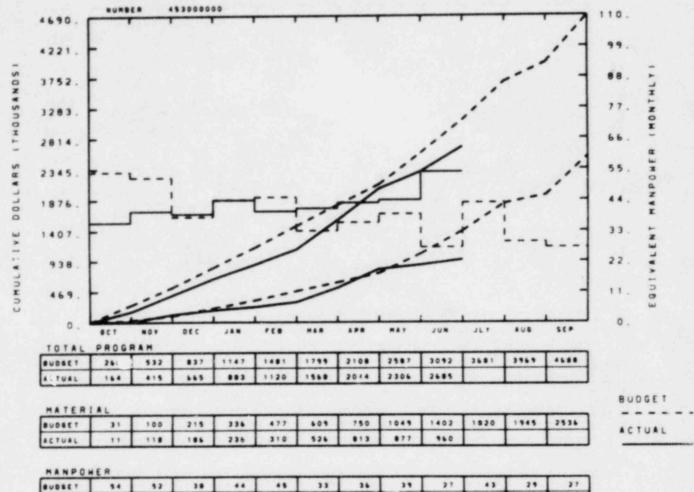
3-D EXPERIMENT PROJECT - A6100

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A6100

ACTUAL

YTD VARIANCE: 407 (13%)

34

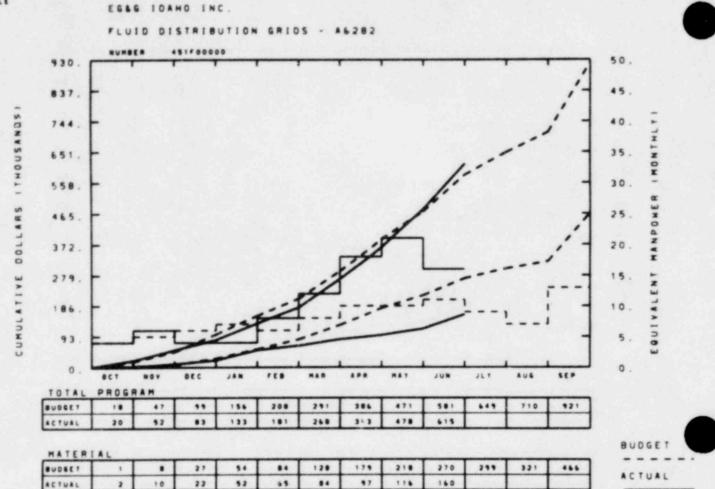
The principal reasons for the 407K underrun are the rescheduled delivery dates for instruments going to SCTF at JAERI (76K), PKL in FRG (42K) and the one year project delay in all UPTF instrumentation (290K).

39

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54

The underrun at the end of the fiscal year is presently estimated at approximately 250K, which will be due to the UPTF schedule reevaluation.



10

10

A6282

ACTUAL

MANPONER BUDGET

YTD VARIANCE: <34> (6%)

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5

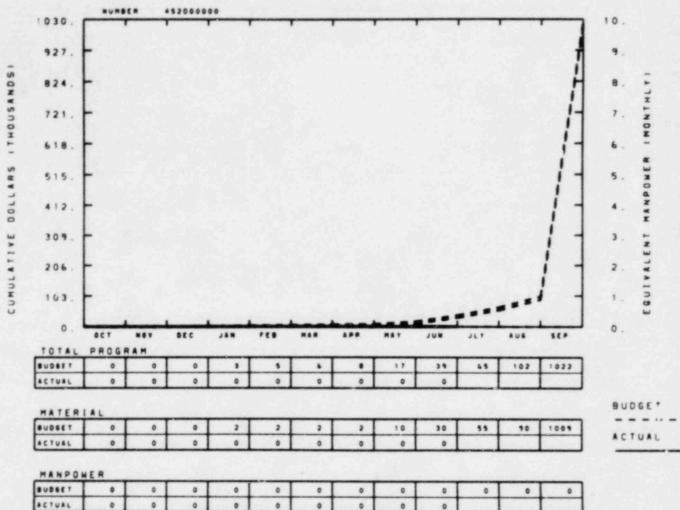
The results of the Prototype Engineering and Vendor Qualification task has shown it preferable to fabricate FDG's inhouse. This reevaluation will impact the budget for other tasks and a new budget spread will be submitted for July business.

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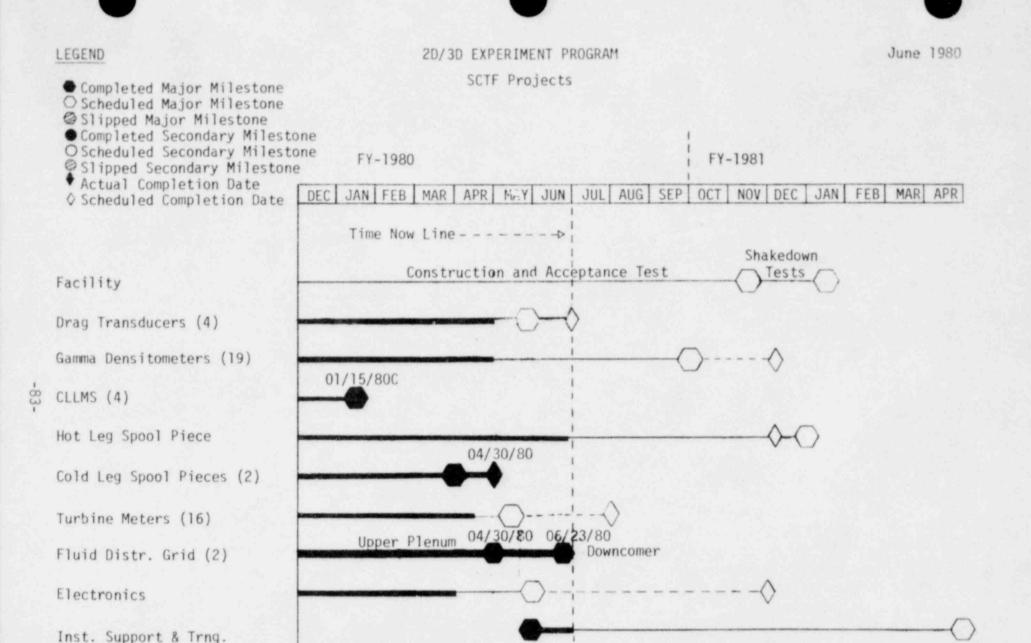




YTD VARIANCE: 39 (100%)

A program delay by FRG for the development of the UPTF Data Acquisition System has caused the entire schedule for this activity to be moved into FY-1981. A new schedule from FRG will be forthcoming. Until that time, the entire amount of funding from this 189a will carryover into FY-1981 (\$1,021.5 K).

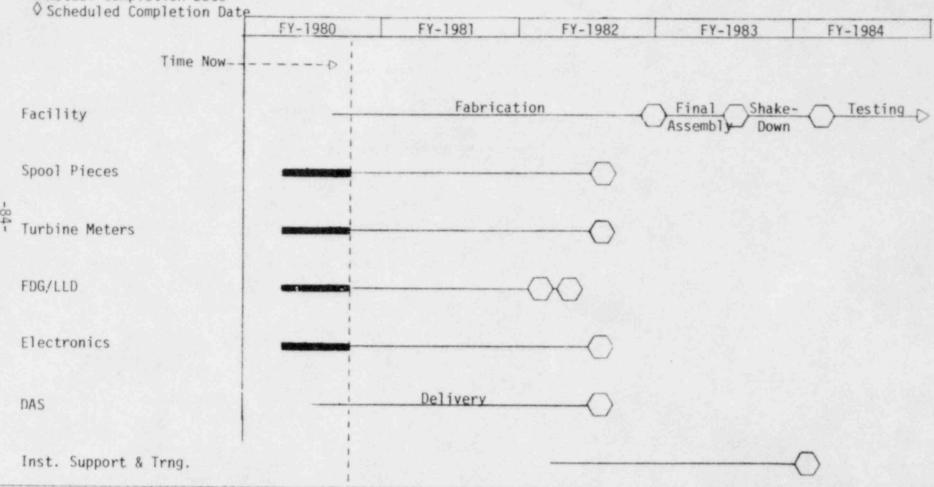
2D/3D CURRENT WORKING SCHEDULE



NOTES: Allow one month from shipment dates shown for delivery to meet JAERI requested schedule.

UPTF Projects

- Completed Major Milestone OScheduled Major Milestone
- Slipped Major Milestone
- Completed Secondary Milestone O Scheduled Secondary Milestone
- Slipped Secondary Milestone
- Actual Completion Date



NOTES: Allow one month from shipment dates shown for delivery to meet UPTF requested schedule.



Turbine Meters

TC Flow Meter

Fluid Dist. Grid

Inst. Support & Trng.

2D/3D EXPERIMENT PROGRAM CCTF-II Projects

June 1980

• Completed Major Milestone O Scheduled Major Milestone ⊗ Slipped Major Milestone • Completed Secondary Milestone OSchedule Secondary Milestone Slipped Secondary Milestone ♦ Actual Completion Date FY-1980 FY-1981 FY-1982 ♦ Scheduled Completion Date Time Now -----Detailed Fabrication Combined/ Testing Facility Design Injection Reburbish Spool Pieces and Drag Disks Refurbish CLLMS

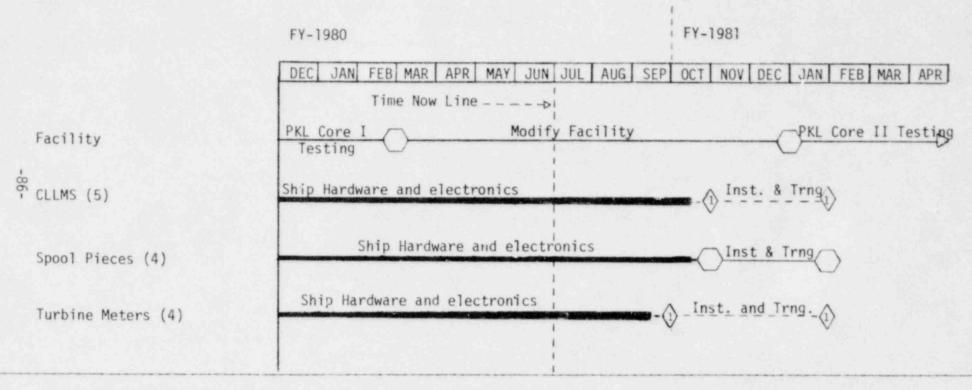
Downcomer

Upper Plenum -

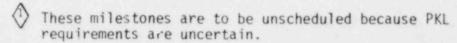
NOTES: Allow one month from shipment dates shown for delivery to meet JAERI requested schedule.

PKL Projects

- Completed Major Milestone OScheduled Major Milestone
- Slipped Major Milestone
 Completed Secondary Milestone
- O Scheduled Secondary Milestone
- Slipped Secondary Milestone
- ◆ Actual Completion Date ♦ Scheduled Completion Date



NOTES: Allow one month from shipment dates shown for delivery to meet PKL requested schedule.



2D/3D
TECHNICAL REVIEW & SUMMARY

PROGRAM MANAGER'S

SUMMARY AND HIGHLIGHTS

The electronics for the conductivity liquid level measurement system and the downcomer and spare liquid level detectors for the fluid distribution grid system were shipped to the Slab Core Test Facility in Japan.

The training course for two Japanese, Mr. Wakabashi and Mr. Oyama, was successfully completed for the Slab Core Test Facility turbine meters, downcomer drag transducers, fluid distribution grid and liquid level detectors during the weeks of June 23 and 30.

EG&G technical personnel traveled to Japan to assess the status of the Cylindrical Core Test Facility Core I instrumented spool piece and downcomer drag disk flow measurement systems. The systems were found to be in satisfactory condition. They also completed installation of the cold leg and vent pipe spool pieces in the Slab Core Test Facility Core I.

1. A6100 - 3D Technical Support and Instrumentation

2. Scheduled Milestones for June 1980

Node	Description	Due Date	Actual Date
Page 1-93	Slab Core Test Facility - Ship Electronics for Conductivity Liquid Level Measurement System	3DP-14-80 6-30-80E	6-23-80C
Page 1-91	Slab Core Test Facility Ship Downcomer for Fluid Distribution Grid System	3DP-13-80 6-15-80E	6-23-80C
Page 1-91	Slab Core Test Facility Ship Electronic Interface for Fluid Distribution Grid System	3DP-13-80 6-30-80E	6-23-80C
Page 1-93	Slab Core Test Facility Installation Support on Cold Leg & Vent Pipe Spool Piece	3DP-15-80 6-18-80E	6-18-80C
Page 1-93	Slab Core Test Facility Final Design Review for Gamma Densitometers	3DP-9-80 6-04-80E	5-19-80C

3. Summary of Work Performed in June 1980

a. Federal Republic of Germany (FRG) Primary Coolant Loop Instruments

1. Conductivity Liquid Level Measurement System

Firmware checkout, debugging and functional testing of the digital interface was completed. Work on the Conductivity Liquid Level Measurement System Technical Manual was initiated. Communications with Kraftwerk Union-Primary Coolant Loop have clarified several interface considerations and work is proceeding on the final system integration.

2. Turbine Meters

Fabrication of the turbine meters and electronics was completed.

Japan Atomic Energy Research Institute (JAERI) Slab Core Test Facility Instruments

1. Conductivity Liquid Level Measurement System

Electronics were shipped from INEL June 23. A rough draft of the technical manual documentation was given to JAERI personnel as part of training on June 24-25 at INEL.

2. Fluid Distribution Grid

Downcomer and spare liquid level detectors were shipped from INEL June 23. A rough draft of technical manual documentation was given to JAERI personnel June 24-25 at INEL during training. Electronics interface was shipped from INEL on June 1980.

3. Densitometers

The design and documentation of the test fixtures and tools necessary to assemble, test and maintain the densitometers was completed. The test plan for prototype and acceptance testing was completed. Assistance to vendors was provided as needed. Dummy densitometers (one Type A and three Type B) were fabricated for shipment to JAERI for fitup and interfacing with the facility. A Type B assembly fixture was fabricated and shipped to Gemcor for use in assembling and performing vendor tests on the Type B densitometers.

4. Hot Leg Spool Piece

The hot leg spool piece drawings have been released and a cost estimate has been prepared for modifying the spool piece. Materials for the SCTF simulator are on order and the manufacturing planning is complete. The test support stand and blind flanges for use during the ARA III testing is 90% complete. The test plan is being routed for signatures. The stress analysis has been completed and the formal report is in the final stages of review.

5. Turbine Meters

Actions items from the final design review were resolved and fabrication of the production turbine meter systems was initiated. The JAERI training course was completed.

6. Cold Leg & Vent Line Spool Piece

The installation of the cold leg and vent pipe spool piece in JAERI Slab Core Test Facility in Japan was completed.

7. Drag Disks

The assembly of four downcomer drag transducers was completed. The thermal shock testing on a sample drag transducer beam and disk was completed and was successful. The velocity profile on the calibration test spool piece was completed. The survivability testing on the drag transducer disk was completed. The momentum flux limit was exceeded and the beam was slightly bent. The disk was reduced in size and the smaller size disk passed the survivability test. The calibration of three drag transducers was completed.

c. Upper Plenum Test Facility Instruments

1. Drag Disks - No activity.

2. Gamma Densitometers

A conceptual design has been prepared for positioning the source in the center of the pipe. This design will be presented at the Upper Plenum Test Facility Coordination Meeting to be held in Munich.

3. Turbine Meters

Work continued on the turbine meter work package with all estimates completed except the design effort which will not be available until the second week of July. A search for potential suppliers of measurement systems for the project was initiated through procurement personnel.

4. Oak Ridge National Laboratory Turbine Meters

The air/water ball bearing turbine meter assembly was reworked at Measurements Incorporated and returned to ORNL for further testing. A second air/water unit using jeweled bearings was also fabricated at Measurements, Inc., and installed in the ORNL air/water loop for comparison with the ball bearing unit.

The steam/water turbine meter assembly was installed in the steam/water loop after completing scoping tests in the air/water loop. Facility tests are continuing using this unit.

5. Spool Pieces

A preliminary test specification for the two-phase flow testing of the instrumented pipe section was completed.

d. Upper Plenum Test Facility Data System - No activity

e. Cylindrical Core Test Facility Core II Projects

1. Turbine Meters -

Responses to the action items generated in the May Interface Meeting in Japan were addressed and corresponding modifications to the turbine probe design have been initiated.

- 2. Fluid Grid No Activity.
- 3. Heated Thermocouple Velocimeter

A conceptual design of a thermocouple velocimeter was presented as well as drawings of a test calibration of production units.

4. Spool Piece and Drag Disk Refurbishment

EG&G technical personnel traveled to the JAERI Facility in Tokai, Japan, to assess the status of the CCTF-I instrumented spool piece and downcomer drag disk flow measurement systems. The systems were found in satisfactory condition with the following exceptions:

- a. Two dewars were found deficient and were prepared for shipment to the Tokyo repair company.
- b. Nine out of a total of 16 turbine meter magnetic pickup probes did not meet the requirements for insulation resistance at specified elevated temperature and will be replaced with new, improved pickup probes.

A work release was prepared and issued to the functional organizations.

A cost spread table was prepared and given to the Planning & Budgets organization.

5. Conductivity Liquid Level Measurement System Refurbishment

Cost and schedule estimates and a cost spread table were prepared for FY-80. Preparation of the work package was continued. Procurement of long-lead items was deferred to July 1980.

6. Prototype Development and Vendor Qualification

Optical probes have been designed and 12 have been fabricated for prototype testing. Design of the prototype electrooptics is complete and prototype model is in fabrication. Fabrication of prototype is complete. Prototype test plan and test procedures have been written and are in the review cycle. Thermal shock testing of probe tips was performed for vendor qualification.

4. Scheduled Milestones for July 1980

Node	Description	Due Date	Actual Date
Page 1-93	Slab Core Test Facility Package and Ship Turbine Meters	7-31-80E	
Page 1-93	Slab Core Test Facility Ship Drag Disks	7-03-80E	

5. Summary of Work to be Performed in July 1980

a. Federal Republic of Germany (FRG) Primary Coolant Loop Instruments

1. Conductivity Liquid Level Measurement System

Quality Level II engineering drawings will be released and firmwaredocumentation completed. Final acceptance test procedures will be completed and a dry run performed on the total system. Work on the Conductivity Liquid Level Measurement System Operation and Maintenance Manual will be continued.

2. Turbine Meters

Final acceptance/calibration testing of the turbine systems will be initiated.

b. Japan Atomic Energy Research Institute Slab Core Test Facility Instruments

1. Conductivity Liquid Level Measurement System

A final draft of the technical manual will be reviewed and the revised pages will be sent for compilation. Preparations for September electronics and liquid level detector final installation will be routinely made.

2. Fluid Distribution Grid

A final draft of the technical manual will be reviewed and the revised pages will be sent for compilation. A software functional specification will be finalized and algorithms programmed. Preparations for September electronics and liquid level detector installation will be routinely made.

3. Gamma Densitometers

All remaining unreleased drawings will be released. Gemcor will deliver four each, Type B, detector assemblies and two each, Type B, source assemblies to INEL. Acceptance testing of these units will start. The dummy densitometers will be shipped to JAERI.

4. Hot Leg Spool Piece

The project plans to finish the fabrication of the support stand, continue fabrication of the SCTF simulator and start the modifications to the hot leg spool piece. Work will continue on the documentation.

5. Turbine Melers

Fabrication and initial checkout of the Slab Core Test Facility turbine flowmeter systems will be completed and shipped to EG&G.

6. Cold Leg & Vent Line Spool Piece

The preliminary draft of the operation and maintenance manual will be complete.

7. Drag Disks

The calibration of one remaining downcomer drag transducer will be completed. The buoyancy, response and pressure test on the downcomer drag transducer will be completed. The three calibrated downcomer drag transducers and sleeve assemblies will be sent to Japan. The training seminar for ALLA personnel for drag transducers will be completed. The calibration of four hot leg drag transducers will begin.

c. Upper Plenum Test Facility Instruments

1. Drag Disks -

Preliminary work package will be initiated.

2. Gamma Densitometers

The conceptual design for positioning the densitometer source in the center of the pipe will be presented at the Upper Plenum Test Facility Coordination Meeting being held in Munich.

3. Turbine Meters

Estimates for the design effort will be collected and the work package finalized. Start of preliminary design work is anticipated following a mid-July meeting in Munich.

4. Oak Ridge National Laboratory Turbine Meters

The performance of the turbine meters in Oak Ridge National Laboratory's test loops will be followed.

5. Spoor Pieces

Further work is on hold until after the 3D Coordination Meeting in Munich July 14-18.

- d. Upper Plenum Test Facility Data System No Activity.
- e. Cylindrical Core Test Facility Core II Projects

7. Turbine Meters

We will continue interface with JAERI to firm up the envelope design of the turbine meter probes.

2. Fluid Discribution Grid

Prototype testing will be completed. Long-lead materials will be ordered, a systems specification will be drafted, and the work package will be redrafted.

3. Heated Thermocouple Velocimeter

Action items generated in the design review will be resolved.

4. Spool Piece and Drag Disk Refurbishment

Based on the detailed information obtained from the JAERI trip in June 1980, the refurbishment schedule and cost estimates will be updated and the activities expected to be performed during the next JAERI trip will be formulated. Efforts toward completion of the work package and procurement of long-lead items will be continued.

5. Conductivity Liquid Level Measurement System Refurbishment

Preparation of the work package will be continued and long-lead items will be ordered. The CCTF-I drawings of the support tubes, clearance gauges and liquid level detector assemblies will be updated to define the new dimensions required for SCTF-II application.

6. Prototype Development and Vendor Qualification

ototype testing will be performed and test report will be started.

6. Problems and Potential Problems

Upper Plenum Test Facility Turbine Meters

An indicated slippage in the German schedule of up to one year could significantly increase project costs.

Cylindrical Core Test Facility Core II Prototype Development and Vendor Qualification

Both probe tip suppliers failed to meet the qualification criterion for thermal shock. The low acceptance rate of the current design has a potential cost impact.

WRRD MONTHLY REPORT FOR JUNE 1980 CODE DEVELOPMENT & ANALYSIS PROGRAM

S. F. Tuck Plans & Budget Representative

J.M. Howe for P. North

P. North, Manager

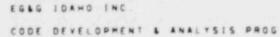
CODE DEVELOPMENT & ANALYSIS PROGRAM

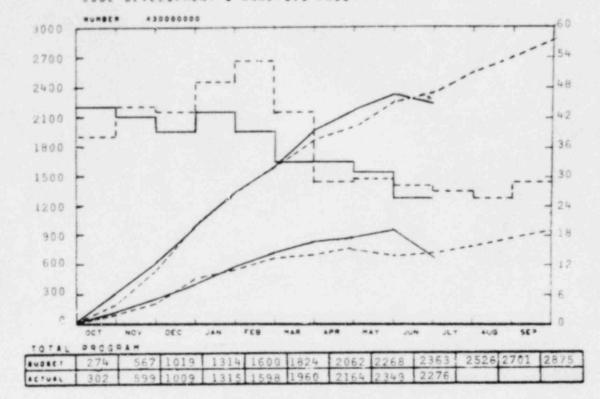
COST SUMMARY & COMMENTS

THOUSANDS

DOLLARS

CUMULATIVE





QUIVALENT MANPONER IMONTHLY

BUDGET

ACTUAL

HATER	The second second											_
: 10061	95	213	441	531	613	671	749	717	779	633	886	928
	104	232	428	537	643	801	885	935	716			

-	43.											
	38	in in	43	49	53	43	2.8	29	27	26	2.5	28
ACTUAL	19.14	4.2	39	4.3	39	. 33	33	3.1	25			

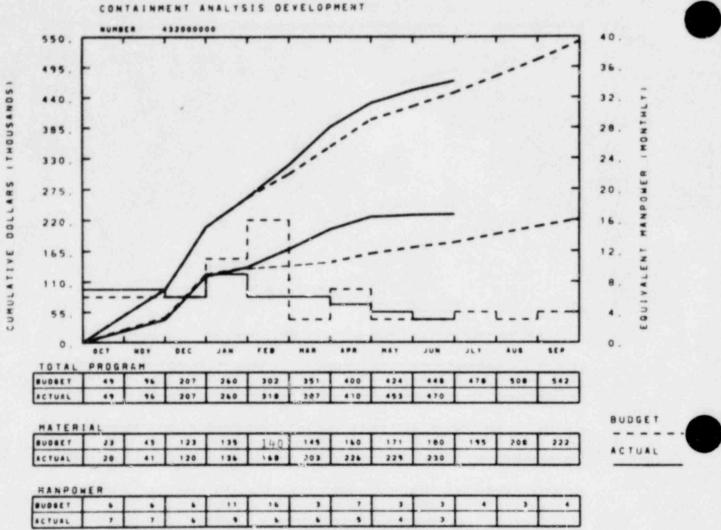
YTD VARIANCE: 87 (4%)

Individual cost graphs will give individual explanations.

Explanations for major 189a's will be made if the variance exceeds $$25\ K$. Minor 189a graphs will explain variance of over $$10\ K$.







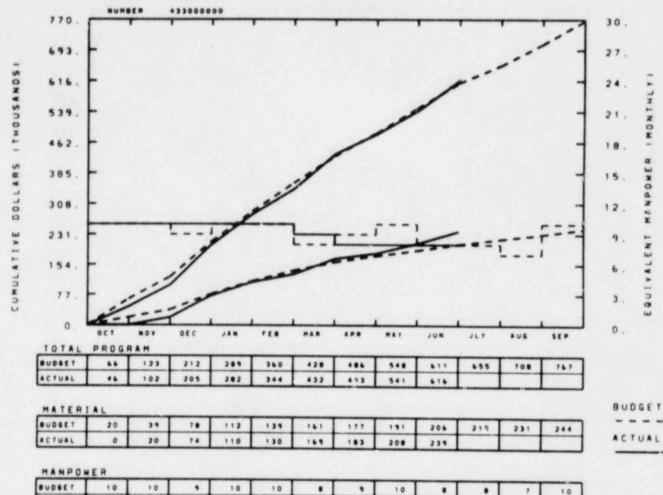
YTD VARIANCE: <22> (5%)

The extensive code running associated with checkout problem resolution has increased costs. Manpower reductions are being made during the second half of FY-1980 and only low priority computing is being employed. Some check calculations will not be completed in FY-1980 and a stay of the interphase drag related stability problems is being conducted in itead.





FUEL BEHAVIOR MODEL DEVELOPMENT



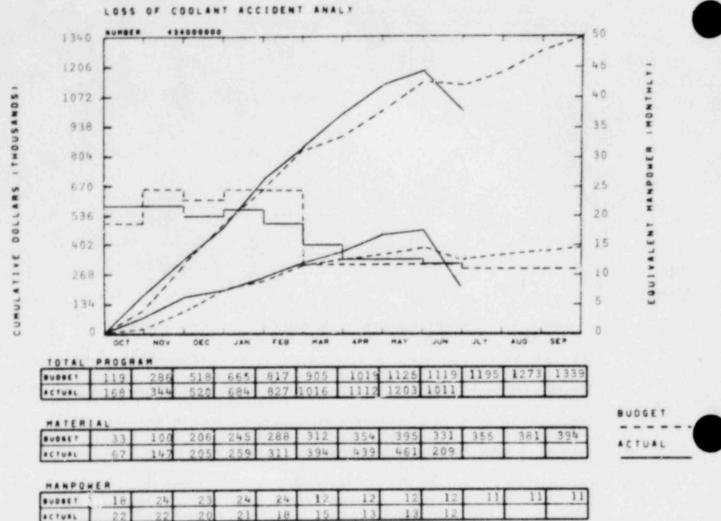
ACTUAL

YTD VARIANCE: <5 (1%)

10

10





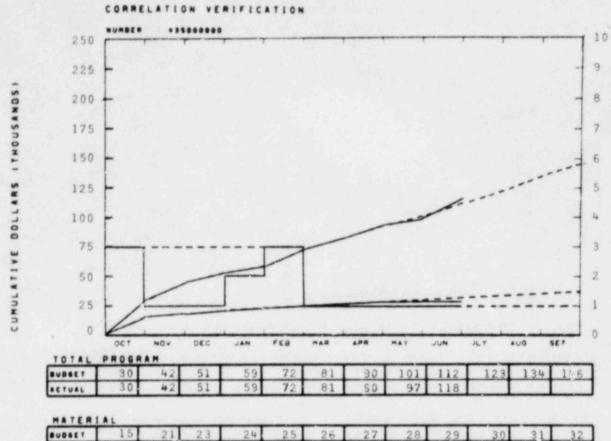
YTD VARIANCE: 108 (10%)

EGAG IDANO INC.

A \$270 K credit and a \$100 K decrease in authorized funding have been made to this account per NRC/DOE instruction. Currently planned tasks for the remainder of FY-1980 will lead to a year-end closeout on budget.

BUDGET

ACTUAL



A6278

ACTUAL

MANPORER BUDGET ACTUAL

YTD VARIANCE: <6> (5%)

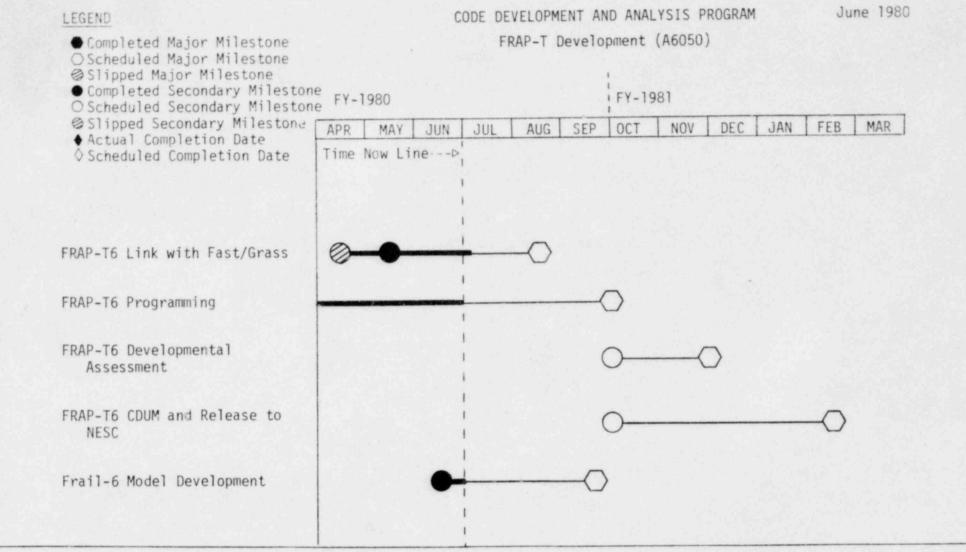
EGAG IDANG INC.

CODE DEVELOPMENT & ANALYSIS PROGRAM

CURRENT WORKING SCHEDULE

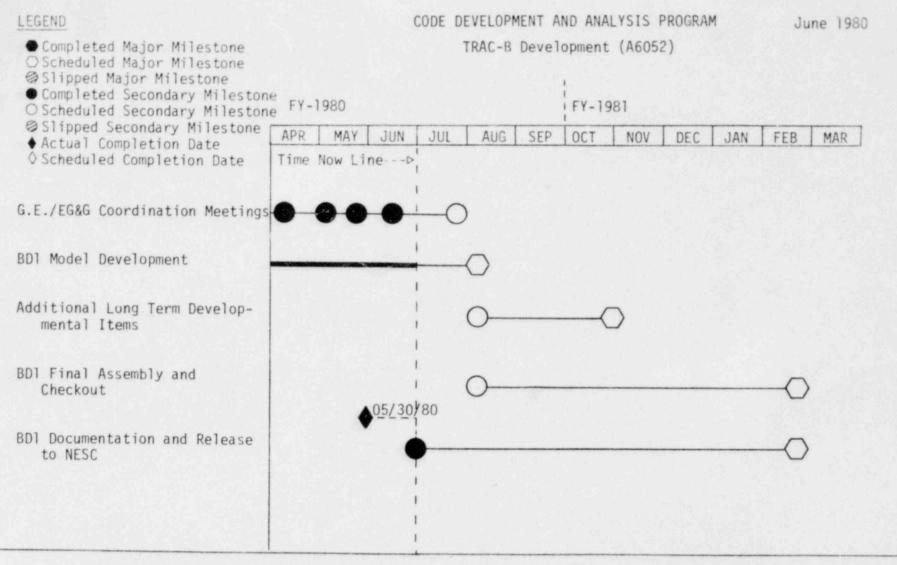
NOTES:

NOTES: MATPRO-11 represents the last version in the development of the MATPRO subcode. Revisions will be supplied to reflect maintenance.

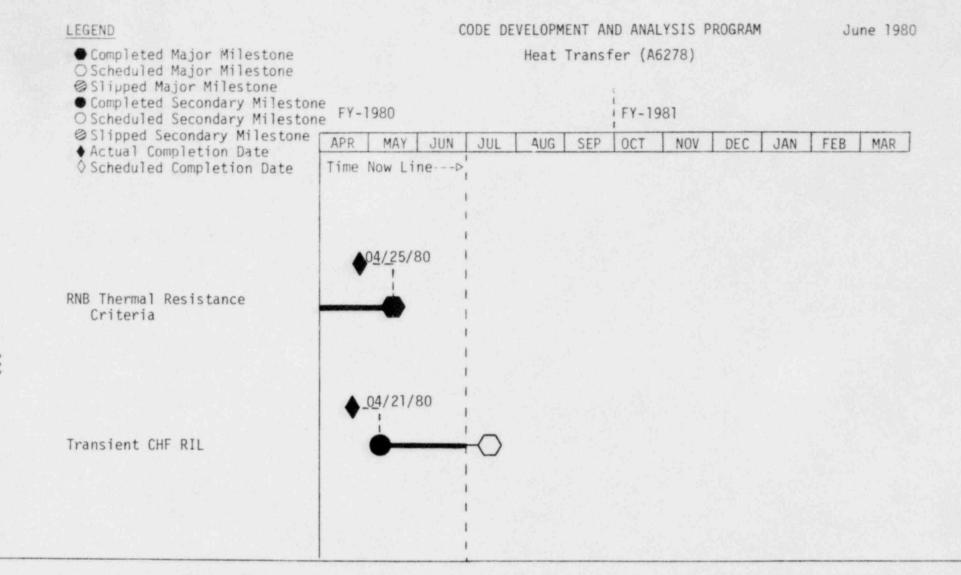


NOTES:

NOTES: The start dates for the FRAPCON-2 Developmental Assessment and Documentation have been rescheduled.



NOTES: The previous monthly schedule was contingent on receiving additional funding. As only partial additional funding was received, adjustments have been made in the TRAC-B Development schedule. (ref: P. North 1tr to S. Fischer, PN-80-80, Funding Adjustment to A6052, Jun 11, 1980.



NOTES: All other tasks on this 189a suspended pending NRC redirection.

CODE DEVELOPMENT & ANALYSIS PROGRAM

CAPITAL EQUIPMENT

A FY O M D J F M A M J J June 1980 P. North Account Opened Money Committed Account Closed Manager Date 4 <2,095> 10,000 <0ver>/Under 10,000 17,905 Variance Project To Date 4,958 4,958 CAPITAL EQUIPMENT PRIORITY LIST 189 Number A6052 (A5109) CARRYCVER YTD Costs, & Commitments + 62 -0-Authorized 10,000 2,863 10,000 22,863 Tape Drive and Controller Description Program Code Development Closed EA's Uncommitted 95A990240 Charge

EG&G IDAHO, INC.

17,905

Carryover Budget YTD Costs & Commit. 17,905

Balance

CAPITAL EQUIPMENT PRIORITY LIST

					March 1997 with all the states					Dat	е			Jun	e 19	180			
Program	Code	Development			189	Number A60	052 (A6109)			Man	ager			Р.	Nor	th			
Priority	Charge					Authorized	YTD Costs, & Commitments	Variance			1	Iccor	ont (lose	ed				
Number	Number		Pascriptio	on		Amount	+ 6%	<0ver>/Under	0	N	D	3 1	M	A	М	J	A	S	
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114-

CODE DEVELOPMENT & ANALYSIS PROGRAM
TECHNICAL REVIEW & SUMMARY

PROGRAM MANAGER'S

SUMMARY AND HIGHLIGHTS

The development of TRAC-BD1 is proceeding on schedule with all items completed except for the CCFL and multiple source connection tasks. Coding has been completed and acceptance testing is in progress on these two outstanding items.

As indicated in PN-55-80, due to lack of funding the TRAC-BDI checkout has been delayed until FY-81. Work or additional model development tasks, which have been mutually defined by GE and EG&G, will be initiated by July 1.

Significant response was made in the d velopmental checkout and assessment of the FRAPCON-2 code. All of the model additions were successfully incorporated in FRAPCON-2 and only minor coding problems remain to be corrected before the final developmental assessment cases can be performed.

Page 1

- 1. 189a A6052 Loss-of-Coolant Accident Analysis
- 2. Scheduled Milestones for June 1960

No scheduled milestones for June 1980.

- 3. Summary of Work Performed in June 1980
 - a. RELAP4/MOD7

Formal documentation of RELAP4/MOD7 continued. A draft copy of the RELAP4/MOD7 Research Information Letter has been prepared and is under review. At the request of the NRC, a presentation was made at the OECD Code Workshop in Paris and the CSNI meeting was attended.

b. TRAC BD-1

Completion reports on all tasks except CCFL and multiple sources have been written and are being reviewed. Work continued on the CCFL and multiple source addition tasks. Discussions were held with LASL personnel regarding the addition of multiple source capability to TRAC.

Due to the lack of supplemental funding, the TRAC BD-l code checkout was delayed until early FY-81. Additional model development tasks were mutually defined by GE and EG&G. These tasks include review and incorporation of the proposed CISE-GE CHF correlation, modification to conserve momentum through area changes and initiating work on upper plenum modeling.

4. Scheduled Milestones for July 1980

Node Description Due Date Actual Date

New BD-1 Model Development 7-30-80

Page 3-19

- 5. Summary of Work to be Performed in July 1980
 - a. RELAP4/MOD7

Work will be initiated on the RELAP4/MOD7 enhancement tasks.

Page 2

b. TRAC BD-1

The presently defined TRAC BD-1 model development will be completed. Completion reports on all tasks will be submitted. Model development on the CHF, momentum equation modifications and upper plenum modeling tasks will be initiated. Other long term model development tasks will continue. The TRAC Coordination Committee Meeting in Washington will be attended and presentations on TRAC BD-1 made.

6. Problems and Potential Problems

Manpower limitations will impact the RELAP4/MOD7 work effort. Schedules will be reviewed and modified in early July to reflect these limitations.

Page 3

- 1. 189a A6278 Heat Transfer Correlation Development and Assessment
- 2. Scheduled Milestones for June 1980

No scheduled milestones for June.

3. Summary of Work Performed in June 1980

A draft copy of the Research Information Letter on Transient CHF has been written and is being reviewed.

4. Scheduled Milestones for July 1980

Node Description Due Date Actual Date

L3, N2 Transient CHF RIL Draft 7-11-80

Page 1-35

5. Summary of Work to be Performed in July 1980

The draft Research Information Letter on Transient CHF will be completed.

6. Problems and Potential Problems

None

Page 4

- 1. 189a A6042 Containment Analysis Development
- 2. Scheduled Milestones for June 1980

No scheduled milestones for June 1980.

3. Summary of Work Performed in June 1980

The BEACON/MOD3 Assessment/Adjustment Report was completed and released. Two methods have been developed to increase the stability of the BEACON numerical scheme, allowing proper calculation of entrainment/deentrainment phenomena. Complete checkout is awaiting receipt of additional computing funds.

4. Scheduled Milestones for July 1980

No scheduled milestones for July.

5. Summary of Work to be Performed in July 1980

Present effort on BEACON is direct d toward improving the calculational efficiency. This will continue through most of July, when a new internal code version will be prepared. A presentation on BEACON/MOD3 will be made at the Containment Code Review Group Meeting on June 18 in Washington.

6. Problems and Potential Problems

All presently scheduled developmental assessment tasks for FY-80 are still indefinitely delayed due to lack of computing funds.

Page 5

- 1. 189a A6050 Fuel Behavior Model Development
- 2. Scheduled Milestones for June 1980

No scheduled milestones for June.

- 3. Summary of Work Performed in June 1980
 - a. FRAPCON-2

The restart, AXISYM, and FRACAS-II subcode updates were incorporated in FRAPCON-2. A representative from PNL was at the INEL to assist EG&G personnel in incorporating all of the PELET subcode updates and checkout of the PNL supplied developmental assessment decks. Developmental assessment continued during the period with checkout of the INEL developmental assessment decks. Emphasis is on getting all options to be functional so that the final developmental assessment can be performed and the code delivered for independent assessment.

b. FRAP-T6

Work continued on incorporating the dynamically-dimensioned FAST/GRASS subcode in FRAP-T6. FRACAS-II logic was modified to improve code running time and incorporation of the FRACAS-II subcode in FRAP-T6 is in progress. The basic formulation of the coolant transient enthalpy rise model was completed and a driver is being prepared to checkout the model before inserting into FRAP-T6. FRAP-T6 was modified to utilize the MATPRO-11, Rev 1 materials property subcode. The $\theta\text{-varying}$ heat transfer boundary condition and nonuniform gap size models were documented. The power multiplier and cladding specific heat models were incorporated in FRAP-T6 and checked out. The pellet-cladding interaction model in the regime of high cladding temperatures was modified and is in the process of being checked out.

c. Special Projects

Work continued on the BALOON-2 model coding for FRAP-T6. A CDAP report describing FRIDA was issued. Due to problems with AXISYM model development, the CDAP report describing AXISYM was not started. The galley for the FRAPCON-1 EGG report is in the process of review. FRAIL-6 model development was initiated.

Page 6

4. Scheduled Milestones for July 1980

Node Description Due Date Actual Date

36108 FRAPCON-2 Developmental 7-21-80

Page 2-11 Assessment

5. Summary of Work to be Performed in July 1980

a. FRAPCON-2

Developmental assessment of FRAPCON-2 will be completed. Some special optimization will be performed to reduce the code running time requirements for independent assessment. Code documentation will continue.

b. FRAP-T6

The pellet-cladding interaction model will be checked out. All of the model changes incorporated during June will be documented. The link between FRAP-T6 and FAST/GRASS will be completed and work will continue on linking FRAP-T6 with the dynamically dimensioned FRACAS-II subcode. The transient enthalpy rise model will be completed. Work will begin on incorporating additional heat transfer correlations in FRAP-T6.

c. Special Projects and MATPRO

The new cladding creep model coding will be completed and documented, and a review of the BCL annealing model will begin. Work will begin on the MATPRO-11 eutectic melting model. Development of the FRAIL-6 and BALOON-2 models will continue and preparation of the AXISYM CDAP report will be initiated. The FRAPCON-1 EGG document will be issued.

6. Problems and Potential Problems

None

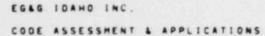
CODE ASSESSMENT & APPLICATIONS PROGRAM

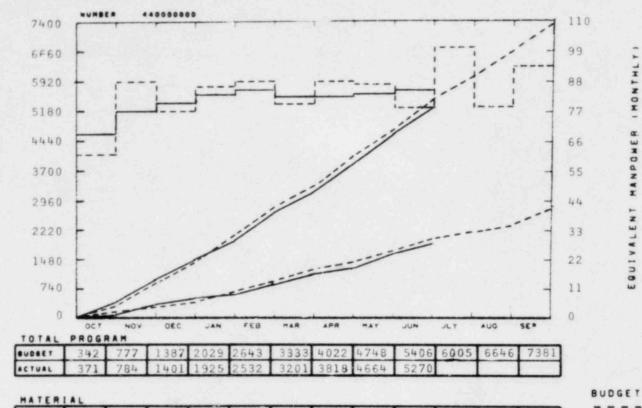
COST SUMMARY & COMMENTS



DOL'ARS

CUMULATIVE





EQUIVALENT MANPONER

ACTUAL

MATERI			100									
BUDGET	81	167	373	660	902	1177	1447	1761	1969	2179	2389	2722
ACTUAL	42	187	390	572	816	1002	1242	1700	1842			

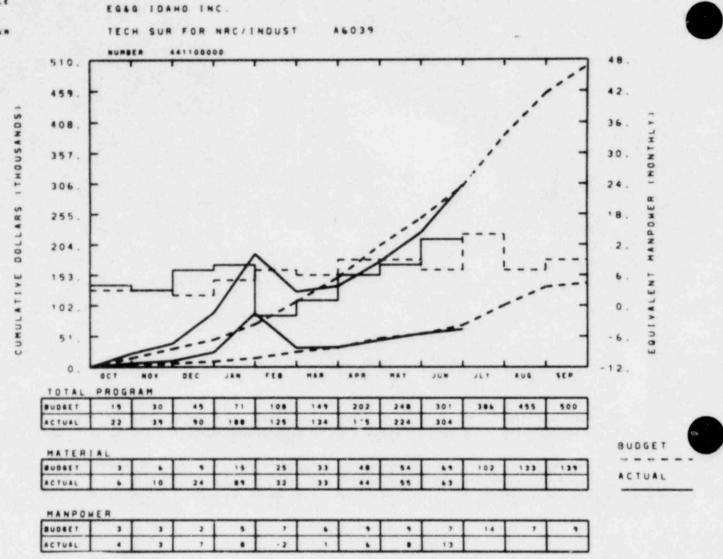
MANPOI	HER											
-	60	88	77	85	88	80	88	87	78	100	80	91
ACTUAL	69	77	80	83	84	82	82	83	83			

YTD VARIANCE: 136 (3%)

Individual cost graphs will give individual explanations.

Explanations for major 189a's will be made if the variance exceeds \$25 K. Minor 189a graphs will explain variance of over \$10 K.

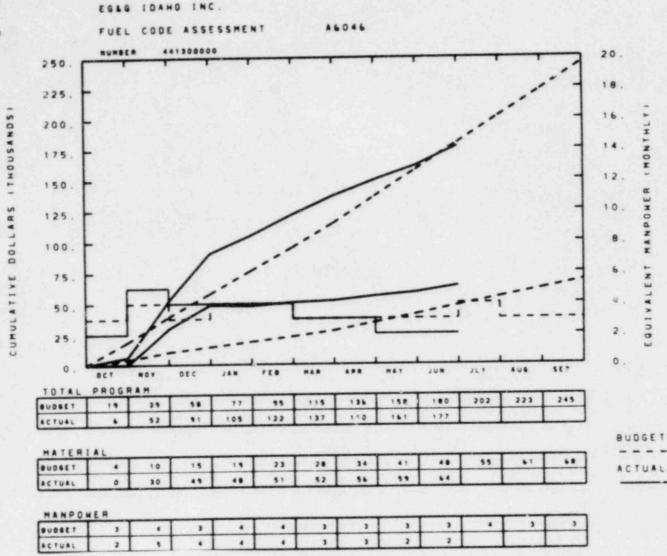




A6039

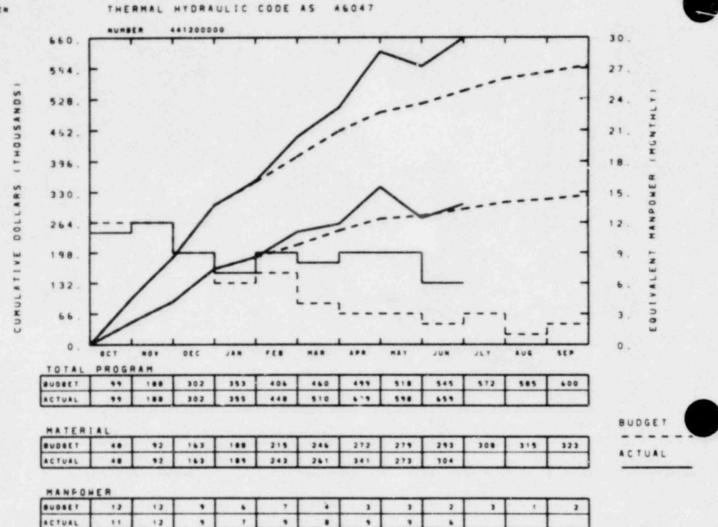
YTD VARIANCE: <3> (1%)





A6046

YTD VARIANCE: 3 (2%)



A6047

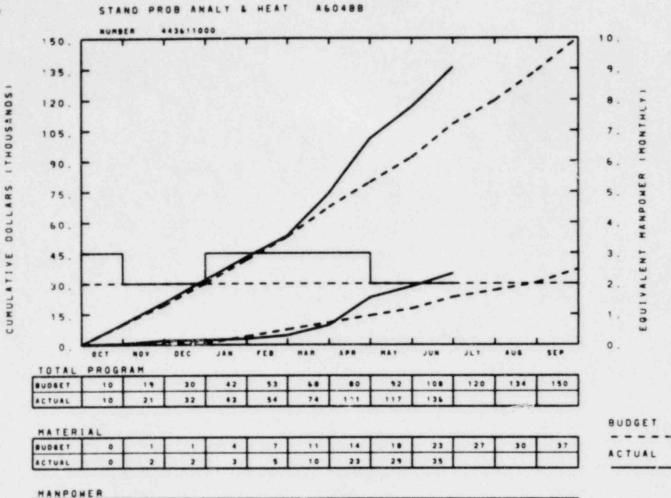
YTD VARIANCE: <114> (21%)

EGAG IDAHO INC.

An additional \$100 K has been authorized for this task. The scope of this task will be decreased appropriately.







A6048B

.....

ACTUAL

YTD VARIANCE: <28> (26%)

3

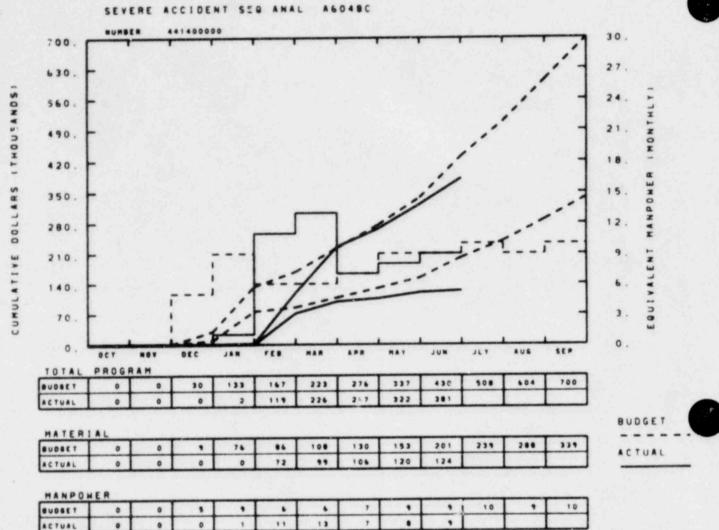
2

2

2

2

The increase in manpower and material costs reflect efforts on tasks whose schedules were dependent on the receipt of information from the Nuclear Regulatory Commission. The effort will be above budget for the next three months and below budgeted costs for the duration of FY-1980.

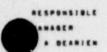


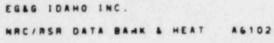
A6048C

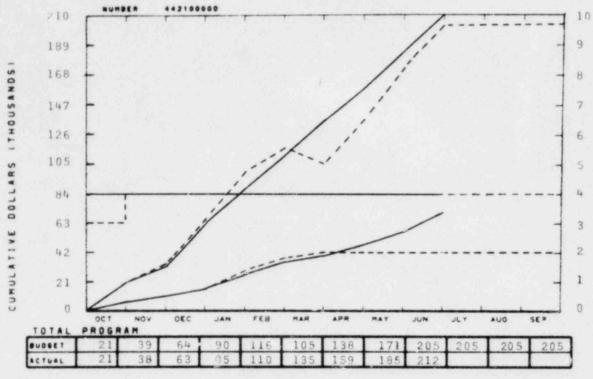
YTD VARIANCE: 49 (11%)

EGAG IDAHO INC.

The BWR Simulator training exercise in July will make up \$21 K of the underrun. Manpower will be utilized from this task to support the computer efforts for tasks just beginning. With this in mind, a carryover into FY-1981 is not anticipated.







EQUIVALENT MANPONER (MONTHLY)

BUDGET

ACTUAL

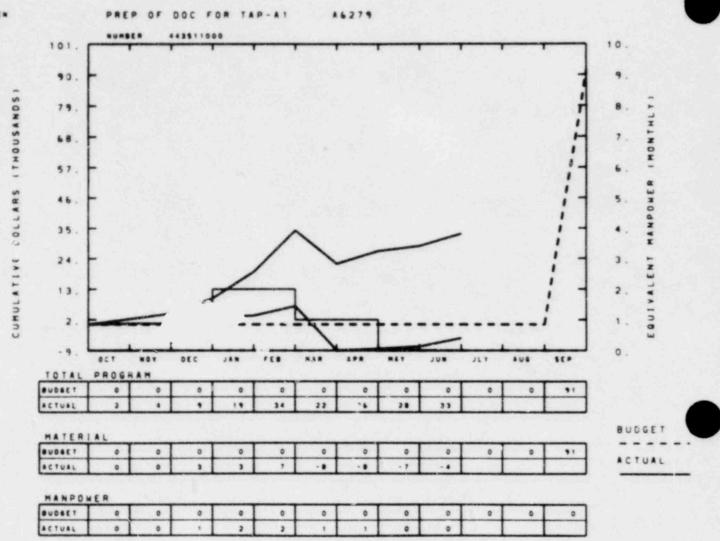
MATERI	6	10	15	27	38	4.5	1.2	1.2	1. 2	1.0	1, 2	1.0
BODGE.		10	4 -1	41	30	72	. 4.2	42	92	42	42	46
ACTUAL	6	10	15	2.5	35	40	48	58	70			

MANPO	MER											
	3	4	14	4	4	4	4	4	24	4	4	4
ACTUAL	4	14	14	- 4	4	4	4	4	- 4			

A6102

YTD VARIANCE: <7> (3%)





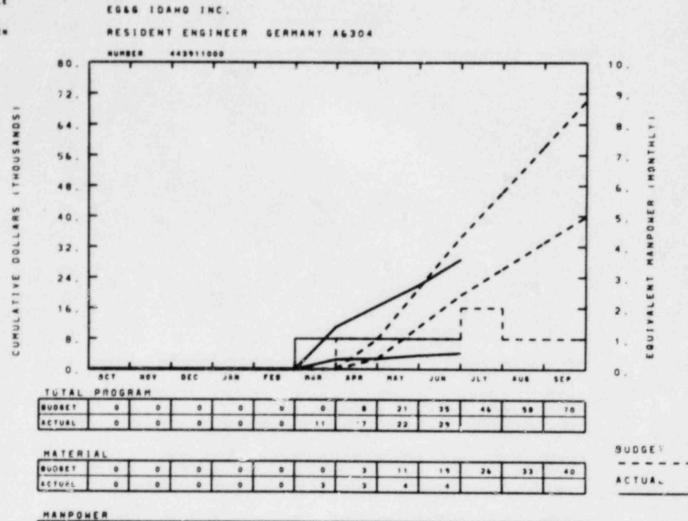
A6279

YTD VARIANCE: <33>

EGAG IDANO INC.

Work on this task will continue to be conducted on an "as requested" basis until a definite work scope is defined. Currently, a Water Hammer Summary Report is being revised.





A6304

.....

ACTUAL

YTD VARIANCE: 6 (17%)

0

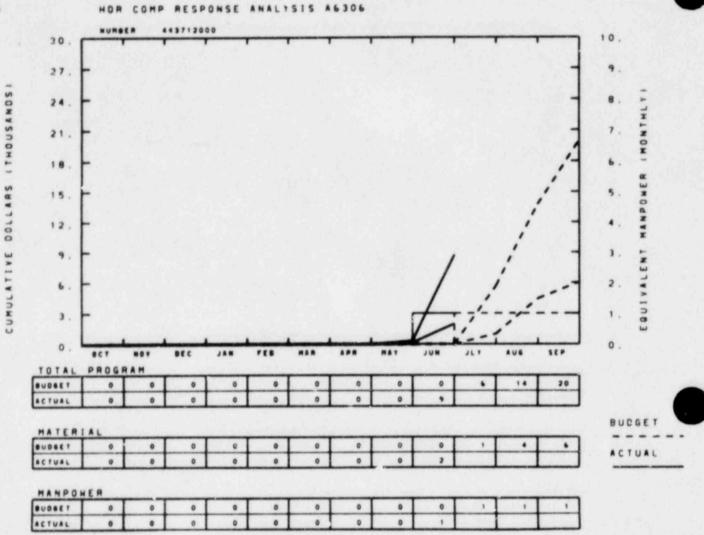
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A6306

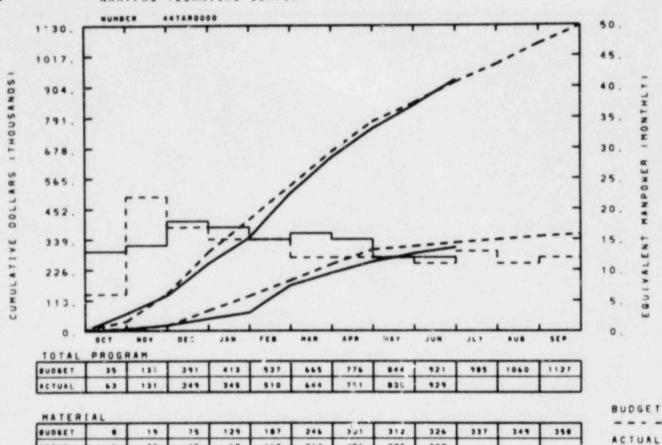
YTD VARIANCE: <9>

EGAG IDAHO INS.



EGAG IDAHO INC.

NRR/PAS TECHNICAL SUPPORT



BUDGET	19	75	129	187	246	301	312	324	337	149	358
ACTUAL	20	45		169	214	256	285	309			

MANPO	HER											
BUDGET		2.2	1.7	15	19	1.2	19	12	11	13	1.1	12
ACTUAL	13	14	18	17	15	16	15	12	12			

YTD VARIANCE:	< 8>	(1%)
A6276	14	(6%)
A6283	< 8>	(7%)
A6290	<11>	(8%)
A6291	<10>	(9%)
A6293	<10>	(19%)
A6294	19	(13%)
A6296	< 1>	

CODE ASSESSMENT & APPLICATIONS PROGRAM

CURRENT WORKING SCHEDULE

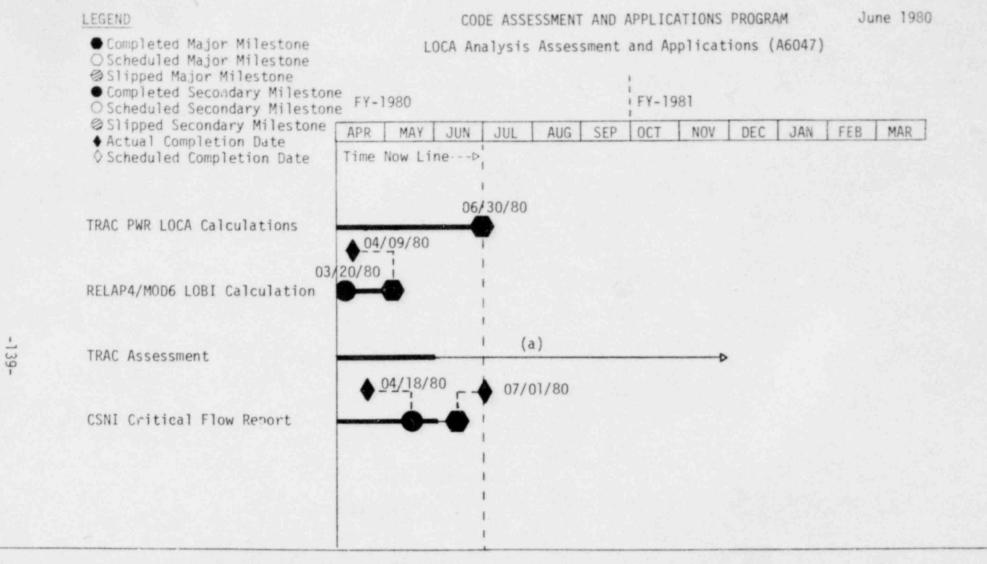
LEGEND

NOTES:

CODE ASSESSMENT AND APPLICATIONS PROGRAM

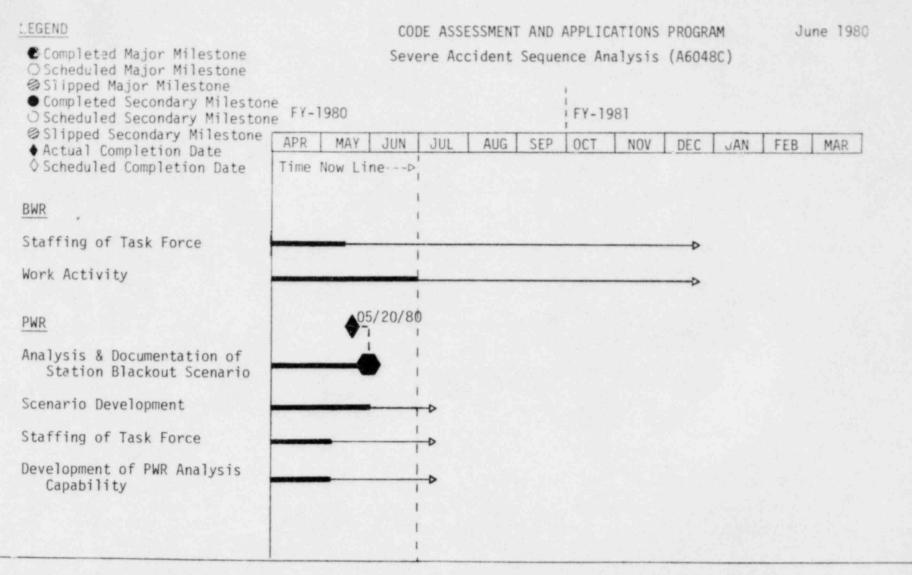
June 1980

NOTES: The completion of FRAPCON-2 and FRAP-T6 Assessment tasks will be slipped to reflect the delay in receiving FRAPCON-2 from Code Development & Analysis Program.



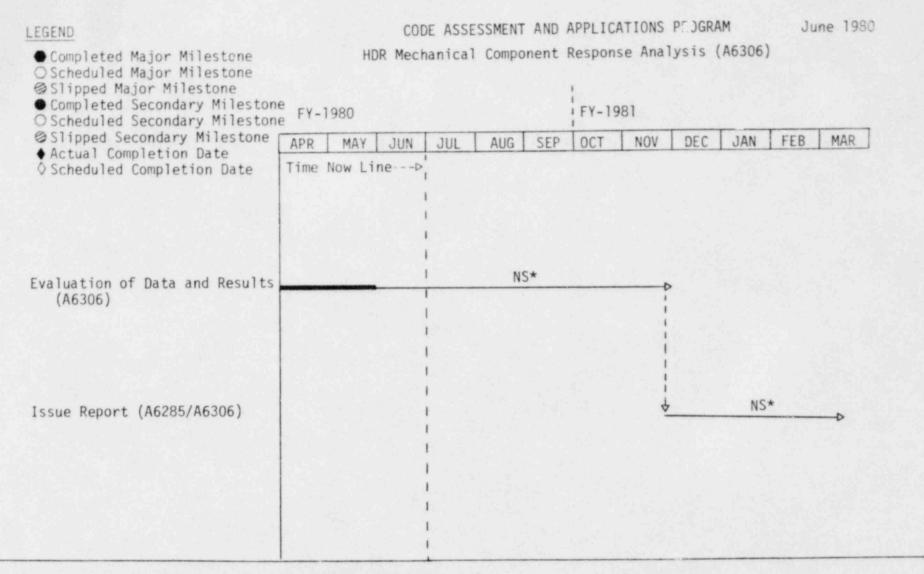
NOTES: (a) TRAC PIA Assessment has stopped at the direction of the NRC due to lack of funding.

- NOTES: 1 Schedule depends upon when participant calcualtions are received from NRC.
 - $^2\,$ This task was stopped pending NRC decision to either rerun Test S-07-10B or rerun the calculations.
 - 3 This task was extended due to a revision of LOFT data.



NOTES:

NOTES: * Dependent on additional funding.



NOTES: * Schedule will be established upon completion of initial review of data.

CODE ASSESSMENT & APPLICATIONS PROGRAM

CAPITAL EQUIPMENT

EG&G IDAHO, INC.

CAPITAL EQUIPMENT PRIORITY LIST

CARRYOVER

Program Code Assessment

189 Number A6102 (A6117)

Date June 1980

Manager J. A. Dearien

Account Opened o

Money Committed A

Account Closed

ONDJFMAMJJAS

Charge Number	Description	Authorized Amount	YTD Costs, & Commitments + 6%	Project To Date	Variance <over>/Under</over>
9KA989240	Tektronix Graphic Tablet	8,468	5,606	5,606	2,862
	Closed EA's and Miscellaneous from prior years	13,532	***	13,256	276
		22,000	5,606	18,862	3,138

2,862 276 3,138

Carryover Budget 8.744 YTD Costs & Commit. <5,606>

Balance

3,138

EG&G IDAHO, INC.

CAPITAL EQUIPMENT PRIORITY LIST

						Date	-		J	une	1980		
Program	Code Assessment		189 Number	A6116		Mana	ager .		J.	A. D	eario	en	
Priority	Charge		Authorized	YTD Costs, & Commitments	Variance		Acc	count ney Co	mmit Close	ted ed	4		
Number	Number	Description	Amount	+ 6%	<over>/Under</over>	0 N	DJ	FM	A	M .	1 1	A	5
1	9KB991750 ADPE		15,000		15,000								-4
													-
													-

EG&G IDAHO, INC.

			CAPITAL EQUIPMENT P	RIORITY LIST		Date	200	067
Program	Code Assessment		189 Number	A6117			J. A. 1	
Priority	Charge		Authorized	YTD Costs, & Commitments	Variance	Ac Mo	count Opened oney Committee count Closed	o d a
Number	Number	Description	Amount	+ 6%	<0ver>/Under	ONDJ	FMAM	JJAS
	9KA9917400 ADPE		20,000		20,000			

CODE ASSESSMENT & APPLICATIONS PROGRAM
TECHNICAL REVIEW & SUMMARY

PROGRAM MANAGER'S SUMMARY AND HIGHLIGHTS

- 1. A6291: The initial draft of the "Quick Look Flagging Report for Valves" was transmitted to NRC (letter JAD-150-80).
- A6294: EG&G personnel participated in review of the final draft of the Crystal River Safety Study Report.
- 3. Eighteen additional tests were added to the Data Bank.
- Three preliminary assessment reports documenting seven TRAC-PIA calculations for selected loss-of-coolant accidents in pressurized water reactors were issued.
- A preliminary assessment report documenting a comparison of Semiscale Mod-1 Test S-04-6 test data and TRAC-PIA calculations was issued.

- 1. A6039 INEL Technical Support to NRC for Industry Cooperative Programs
- 2. Scheduled Milestones for June 1980

Node Description

Due Date

Actual Date

None scheduled.

3. Summary of Work Performed in June 1980

The review of six, BWR-Refill/Reflood program documents was completed.

The BWR-Refill/Reflood, Single Heated Bundle test prediction effort continued.

The in-depth study of natural circulation in the FLECHT-SEASET System Effects Facility was initiated with model development. A study of potential hot leg liquid films in the FLECHT-SEASET System Effects Facility during natural circulation and reflux modes was completed.

A draft of the Code Assessment and Applications Program recommendations for future BWR research was completed.

4. Scheduled Milestones for July 1980

Node Description

Due Date

Actual Date

None scheduled.

5. Summary of Work to be Performed in July 1980

Issue letter reports documenting: a) BWR document review, b) FLECHT-SEASET hot leg liquid film study and c) recommendations for future BWR research.

Continue BWR-Refill/Reflood Single Heated Bundle test prediction.

Initiate FLECHT-SEASET blockage evaluation study and BWR-Refill/Reflood 30° Sector test prediction.

6. Problems and Potential Problems

None

1. Task A6046 - Fuel Behavior Analysis Assessment

2. Scheduled Milestones for June 1980

Node Description Due Date Actual Date

None scheduled.

3. Summary of Work Performed in June 1980

The conversion of all steady state input decks to FRAPCON-2 format was completed. The subsets of code assessment data base runs to be used to evaluate the deformation and gas release models of FRAPCON-2 were selected.

The table of runs and references for the FRAPCON-2 report were updated to reflect newly added input decks. Drafting of the introductory material for the FRAPCON-2 report was started.

New data bank input was reviewed, corrected, and added to the data bank data.

Work was initiated on generating generic printouts for each data category.

4. Scheduled Milestones for July 1980

Node Description Due Date Actual

None scheduled.

5. Summary of Work to be Performed in July 1980

When FRAPCON-2 is frozen and transmitted for code assessment, the commercial rod studies will be run and the results will be plotted. Evaluation of the remainder of the input decks will begin, particularly the subsets chosen for the deformation and gas release model checkout and the beginning of life pressure comparisons.

6. Problems and Potential Problems

None

1. A6047 - LOCA Analysis Assessment and Applications

2. Scheduled Milestones for June 1980

Node	Description	Due Date	Actual Date	
	Issue PAR & Tape on Test S-04-6	6-18-80T	6-18-80C JAD-166-80	

3. Summary of Work Performed in June 1980

Three preliminary assessment reports documenting seven TRAC-PIA calculations for LOCAs in a PWR were completed.

A preliminary assessment report on a TRAC-PIA calculation of Semiscale Mod-1 Test S-04-6 was issued.

Scheduled Milestones for July 1980

Node	Description	Due Date	Actual Date		
	Issue PARs on 7 PWR TRAC LOCA Calculations	7-1-80T	6-30-80C JAD-161-80		

5. Summary of Work to be Performed in July 1980

The model of Semiscale Mod-1 Test S-04-6 will be converted to TRAC PD2 input format. Obtain the TRAC PD2 computer code.

6. Problems and Potential Problems

A delay in the release date of TRAC PD2 could impact the initiation of TRAC PD2 assessment.

I-689 A6048B

Page 4

- 1. Task A6048B Standard Problem Analysis & Heat Transfer Assistance
- Scheduled Milestones for June 1980

Node Description

Due Date

Actual Date

None scheduled.

3. Summary of Work Performed in June 1980

A draft of a Preliminary Assessment Report (PAR) on LOFT Test L3-1 was reissued.

A draft of a PAR on International Standard Problem 10 (ISP10) was completed.

4. Scheduled Milestones for July 1980

 Node
 Description
 Due Date
 Actual Date

 PKL Calc & Rpt
 7-4-80T

5. Summary of Work to be Performed in July 1980

Issue a PAR on ISP10.

Issue a PAR on LOFT Test L3-1.

6. Problems and Potential Problems

None

1. Task A6048C - Severe Accident Sequence Analysis Task Force

2. Scheduled Milestones for June 1980

Node Description

Due Date

Actual Date

None scheduled.

3. Summary of Work Performed in June 1980

Boiling Water Reactor (BWR) training was started with a one-week course presented by General Physics Corporation.

The development of an interim Browns Ferry RELAP4/MOD7 model was continued.

A control system logic for BWRs was transmitted to the RELAP5 development staff.

A statistical study of the duration of loss-of-offsite power was continued.

A review of initiating events for Pressurized Water Reactors (PWRs) for severe accident sequence analyses was continued.

4. Scheduled Milestones for July 1980

Node Description

Due Date

Actual Date

None scheduled.

5. Summary of Work to be Performed in July 1980

BWR training will continue at the Tennesee Valley Authority simulator.

Development of the interim Browns Ferry RLLAP4/MOD7 model will coatinue.

Initiating events for PWRs will continue to be reviewed.

6. Problems and Potential Problems

Lack of plant specific data for Zion and Browns Ferry continues to impact the work effort. This data has been requested through the NRC but not received.

- 1. A6102 Data Bank Processing System
- 2. Scheduled Milestones for June 1980

Node Description Due Date Actual Date

None scheduled.

3. Summary of Work Performed in June 1980

Eighteen more tests were added to the Data Bank to fulfill the node scheduled for July 31, 1980 (2 months ahead of schedule).

LOFT data tapes for 5 LOFT tests were sent to Los Alamos as requested.

A REFORM program was written to incorporate Cylindrical Core Test Facility (3-D) data into Data Bank format. A REFORM program was written to add Studsvik data to the Data Bank.

The "on-line" Data Bank contents information file has been written, coded and is being debugged.

4. Scheduled Milestones for July 1980

Node	Description	Due Date	Actual Date	
	Add 18 Tests to Data Bank	7-31-80T	5-23-80C JAD-155-80	

5. Summary of Work to be Performed in July 1980

Adding new tests to the Data Bank will continue. LOFT L6-5 will be added to the Data Bank upon release of the LOFT-EDR for L6-5. CCTF 2 and 3 will be added.

The "on-line" Data Bank contents information will be released to Data Bank users.

6. Problems and Potential Problems

Funding for the rest of FY80 is yet to be resolved.

- 1. Task A6279 Preparation of Documents for TAP A-1
- 2. Scheduled Milestones for June 1980

None scheduled.

Description

Due Date

Actual Date

3. Summary of Work Performed in June 1980

Received comments from NRC on the water hammer summary report. Work to incorporate these comments was initiated.

4. Scheduled Milestones for July 1980

None scheduled.

Due Date

Actual Date

5. Summary of Work to be Performed in July 1980

Efforts to complete the revisions to the water hammer summary report will continue.

6. Problems and Potential Problems

No NRC direction currently exists or is expected on this task.

- Task A6285/A6306 HDR Mechanical Component Response Analysis Testing
- Scheduled Milestones for June 1980

Node	Description	Due Date	Actual Date
Z10	Prepare & Issue Eval of Structural Tests of HDR Systems and Components	5-13-80T	N/S JAD-116-80

3. Summary of Work Performed in June 1980

Response spectra corresponding to the HDR measured data were generated and compared to analytical predictions. Vertical response comparisons were good; horizontal response comparisons were not as good. It is believed that these comparisons could be improved by recalculating the response using a lower and more realistic damping value.

4. Scheduled Milestones for July 1980

None scheduled.

Description

Due Date

Actual Date

5. Summary of Work to be Performed in July 1980

Comparisons of measured versus predicted data will continue. The ANSYS computer code will be utilized to recalculate the HDR piping response for a lower damping value.

6. Problems and Potential Problems

None

I-661 PROBABILISTIC ANALYSIS STAFF

TASK

A6276	LER Failure Rate Analysis
A6283	Common Cause Data Analysis
A6290	NPRDS Data Analysis
A6291	LER Flagging Analysis
A6293	Flood Occurrence Pate Analysis
A6294	Plant Status Monitoring
A6296	Integrated Reliability Evaluation Program

2. Scheduled Milestones for June 1980

A Nos.	Node	Description	Due Date	Actual Date
A6276 A6283 A6290 A6291	None schedu None schedu None schedu K27	led.	6-30-80T	6-12-80C JAD-150-80
A6293 A6294 A6296	None schedu None schedu None schedu	led.		

3. Summary of Work Performed in June 1980

A6276 - Continued to catalog Licensee Event Reports (LERs) covering Instrumentation and Controls.

A6283 - Worked on theoretical beta-binomial model. Applied theoretical models to pump failure data.

A6290 - Continued development of capability to extract data for analysis. Worked on draft report covering analysis methodology.

 $\frac{A6291}{NRC}$ - Finished draft valve flagging report and transmitted to $\frac{NRC}{JAD-150-80}$. Began draft flagging report on diesel engines and generators.

A6293 - Continued to respond to direction from NRC-PAS.

A6294 - Met with Science Applications, Inc. (SAI) personnel to define work scope for FY81 activities.

A6296 - Met with Sandia and NRC-PAS on June 16, to discuss Interim Reliability Evaluation Program plans. Two individuals participated in a short course at Sandia Labs concerning human factors. Reviewed final draft of the Crystal River Safety Study Report.

4. Scheduled Milestones for July 1980

A Nos.	Node	Description	Due Date	Actual Date
A6276 A6283 A6290 A6291	None	scheduled. scheduled. scheduled. Diesel Data Draft Report	7-18-80T	
A6293 A6294 A6296	None	scheduled. scheduled.		

5. Summary of Work to be Performed in July 1980

A6276 - Continue to work on a summarization of LERs on Instrumentation and Controls.

A6283 - Continue to apply theoretical models to pump failure data.

A6290 - Start processing data in order to evaluate gross fail re rates of all types of components in the data base.

A6291 - Work toward draft flagging report on diesel engines.

A6293 - Continue to respond to direction from NRC-PAS.

A6294 - SAI will continue to develop operator information requirements for following important accident sequences. Will also prepare list of information needs from plants for fortncoming visits to Surry and Peach Bottom.

A6296 - Nothing scheduled.

6. Problems and Potential Problems

None

WRRD MONTHLY REPORT FOR

JUNE 1980

CODE DEVELOPMENT & ANALYSIS PROGRAM

CODE ASSESSMENT & APPLICATIONS PROGRAM

(NRR)

E. L. Pierson

Plans & Budget Representative

J. Pierson

J.M. Howe for P. north

P. North, Manager Code Development & Analysis Program

J. A. Dearien, Manager

Code Assessment & Applications Program

CODE DEVELOPMENT & ANALYSIS PROGRAM

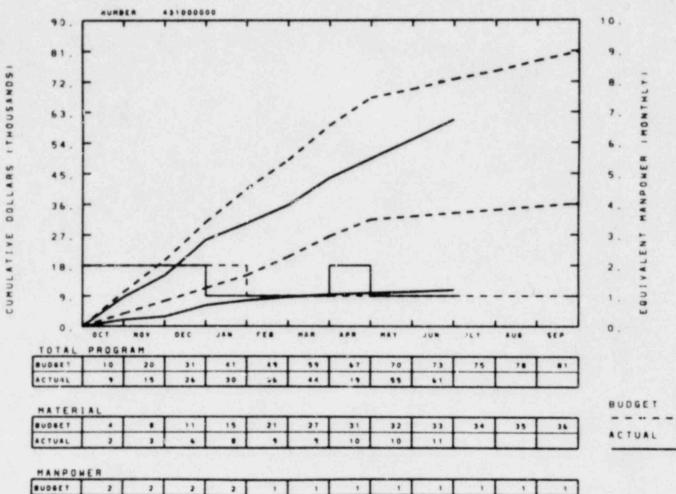
NRR

COST SUMMARY & COMMENTS





CONTAINMENT ANALYSIS



A6009

ACTUAL

YTD VARIANCE: 12 (16%)

The problem identification section of the CONTEMPT4 checkout was completed ahead of schedule and below cost. An early start was made on the problem resolution section. The currently scheduled FY-1980 problem resolution work will lead to a year-end closeout on budget.

CODE DEVELOPMENT & ANALYSIS PROGRAM

NRR

TECHNICAL REVIEW & SUMMARY

PROGRAM MANAGER'S

SUMMARY AND HIGHLIGHTS

Work on the CONTEMPT4 improvements has progressed with approximately 75% of the work completed on the heat structure model and 25% of the fan cooler model corrections complete.

189a A5009

Page 1

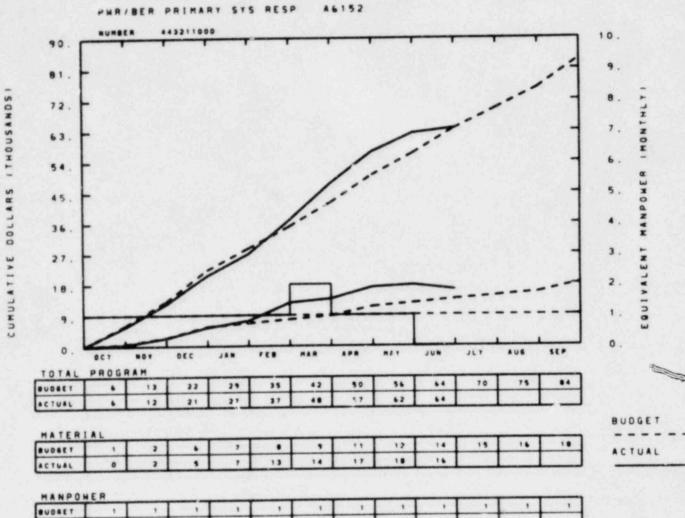
- 1. 189a A6009 Containment Analysis
- Scheduled Milestones for June 1980
 No scheduled milestones for June.
- 3. Summary of Work Performed in June 1980
 Work proceeded as scheduled on the corrections to CONTEMPT4. Several requests for CONTEMPT-LT were received and fulfilled.
- Scheduled Milestones for July 1980
 No scheduled milestones for July.
- 5. Summery of Work to be Performed in July 1980
 Work will continue on CONTEMPT4 corrections.
- 6. Problems and Potential Problems
 None

CODE ASSESSMENT & APPLICATIONS PROGRAM

NRR

COST SUMMARY & COMMENTS

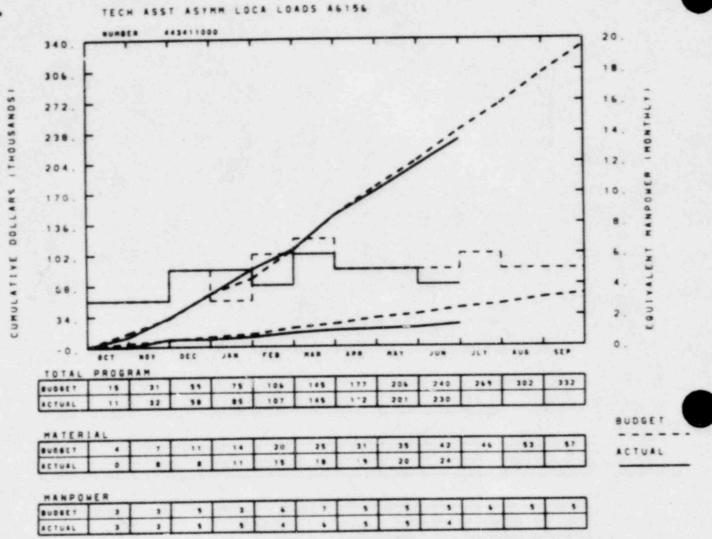




ACTUAL

YTD VARIANCE: 0

EGAG IDAHO INC.



A6156

YTD VARIANCE: 10 (4%)

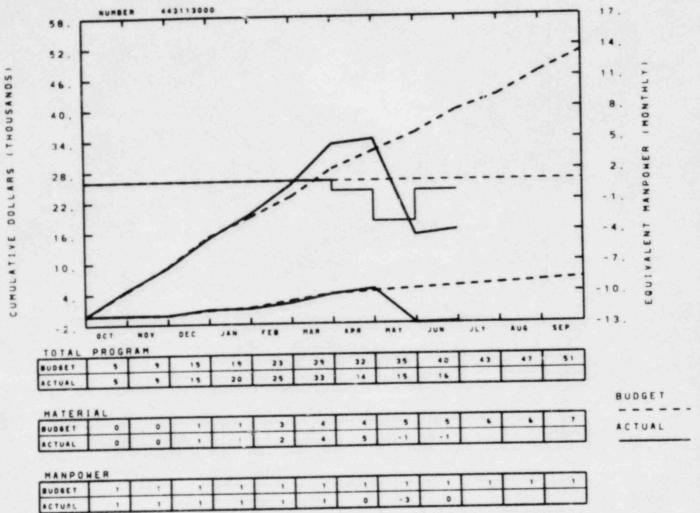
EGAG IDANO INC.

Reduced manpower on this task due to vacations. Some funds and work scope may be carried over the FY-1981 if vendor responses are not prompt.



EGAG IDAHO INC.

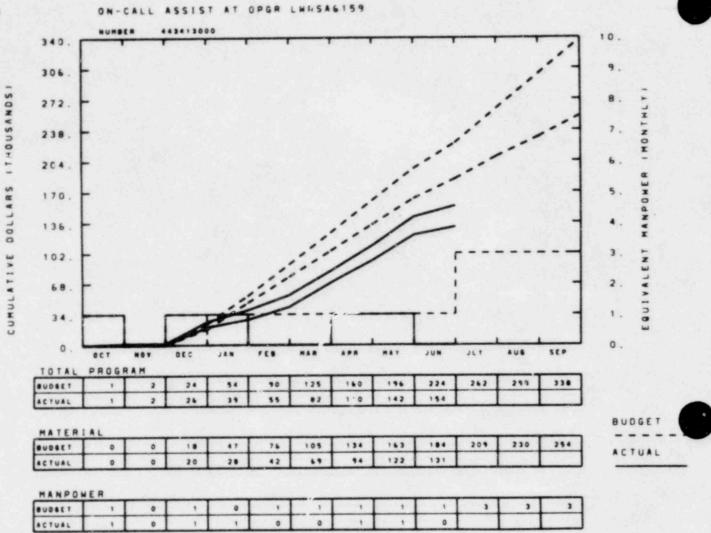
FUEL ASSY SEISHIC & LOCA A6157



A6157

YTD VARIANCE: 24 (60%)

The Combustion Engineering and Babcock & Wilcox fuel assembly structural analysis submittals have not been received. Hence, funds will be carried over to the next fiscal year. Review of a new Westinghouse submittal is to be performed and charged to this task this fiscal year. Costs originally charged to this task for work performed under A6269 (Post Blowdown LOCA Fuel) have been transferred from this account.

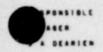


A6159

YTD VARIANCE: 70 (31%)

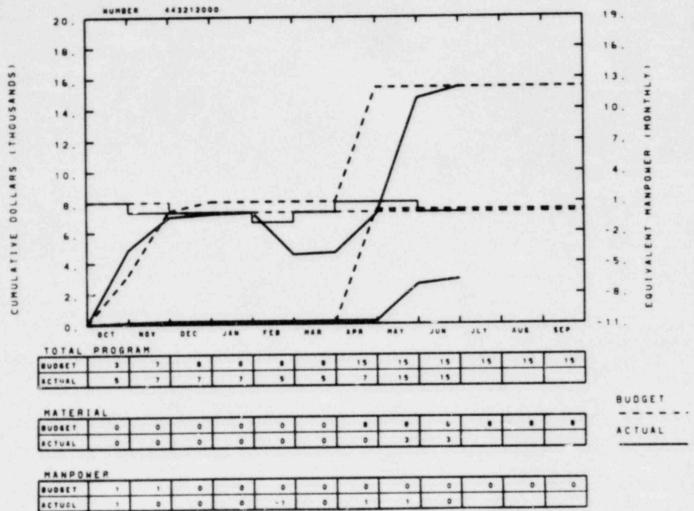
EGGG IDAHO INC.

The On-Call Technical Assistance subtask for this FIN number has created an underrun. In addition, the temporary/mobile radwaste task started about two months later than originally anticipated. It is expected that \$100 K will be carried over into FY-1981. The carryover estimate will be reevaluated on a monthly basis. Approximately \$60 K of the carryover funding will be required to complete specified scope of work. The remainder will be for On-Call Assistance.



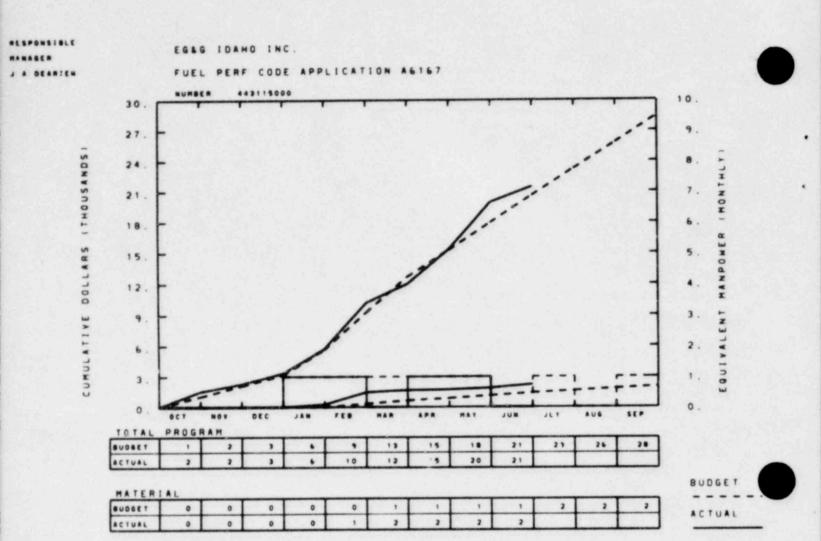
EGAG IDAHO INC.

FRACTURE TOUGHNESS CRITER A6166



A6166

YTD VAPIANCE: 0



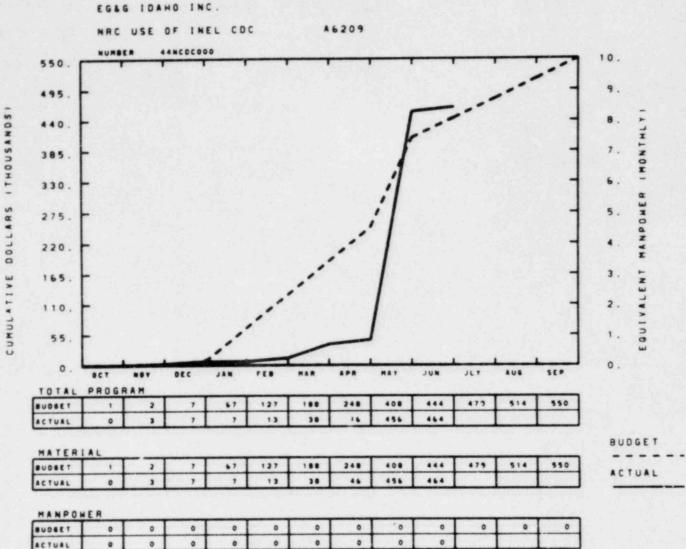
ACTUAL

BUDGET

YTD VARIANCE: 0

0

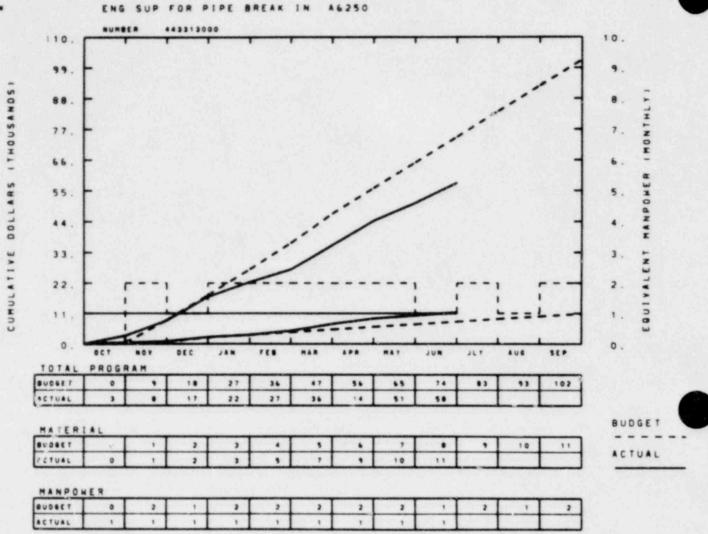




YTD VARIANCE: <20> (5%)

This is a computer fund available on an as-required and justified, but unscheduled basis. Since this funding is not allocated to specifically defined tasks, its expenditure rate cannot be accurately forecast and the present over-expenditure has no significance. Per NRC direction, \$400 K of costs for Three Mile Island (TMI) were transferred into this 189a in May from other tasks, which accounts for the sharp increase. Additional funding of \$200 K is anticipated for July. Tasks have already been defined and agreed to by NRC to utilize the new funds.





YTD VARIANCE: 16 (22%)

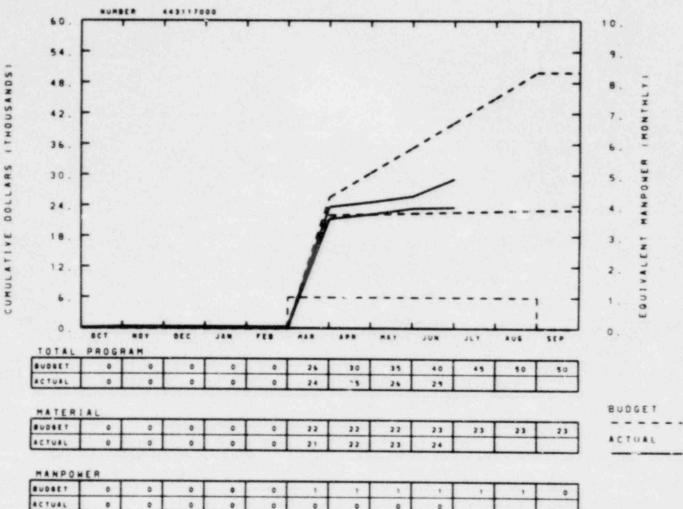
EGAG IDANO INC.

Information being received at slower than expected pace. Underspending will continue. This task's fiscal status will continue to be monitored closely. Funds will be carried over to FY-1981 to complete the FY-1980 scope of work.



EGAG IDANO INC.

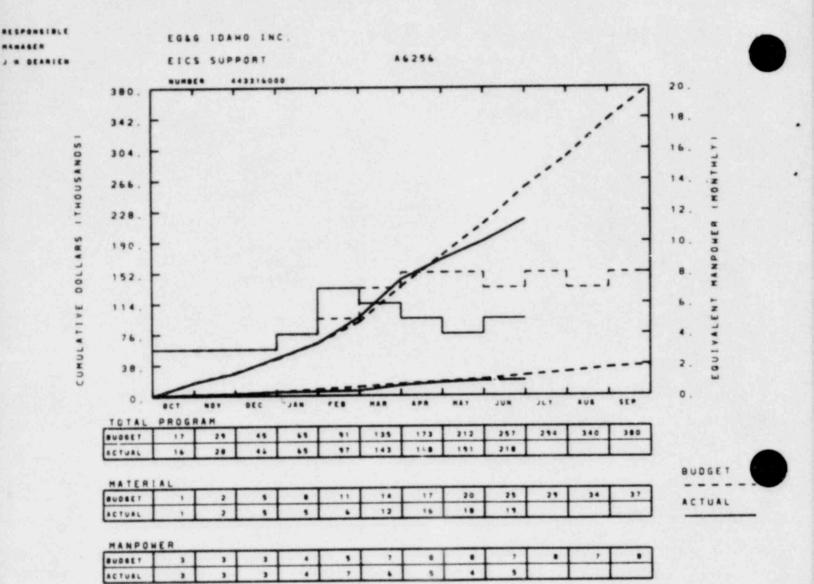
MATER HANNER REVIEW & EVAL A6251



A6251

YTD VARIANCE: 11 (28%)

This task will be completed in July with issuance of a technical report. Approximately \$20 K is expected to remain in this FIN as no analyses were performed with Task E of the Statement of Work.



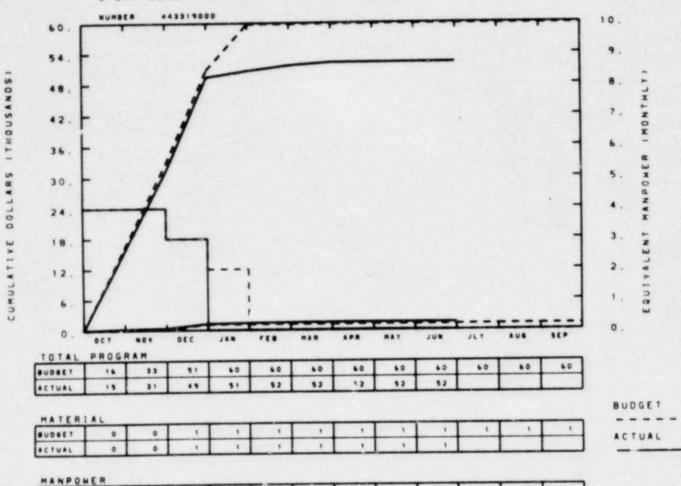
YTD VARIANCE: 39 (15%)

This task is underspent due to lack of complete information from NRC and licensees needed to complete tasks on schedule. Resolution of this problem is being attempted at this time. Also, the On-Call Assistance for Equipment Qualification task is being under-utilized due to lack of requests from NRC.



EGAG IDAHO INC.





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#U04E1

YTD VARIANCE: 8 (13%)

This task has been completed. The \$8 K underrun remains for use at the Nuclear Regulatory Commissions discretion.

........ EGAG IDAHO INC. SYSTEM ENGINEERING SUPPORT A6258 -443318000 10. 189. 170. CUMULATIVE DOLLARS ITHOUSANDS! 151. 132. 113. 94. 75. 56 . 37. 18.

ACTUAL

ACTUAL	•1	16]	27]	41	52	**]	-,, 1	42]	105 [
MATERI	AL											
	2	4	7	,	12	12	15	10	10	22	23	42
			-									

109

122

MANPO	HER										_	_
	2		2	2	1	3	3	2	2	2	3	,
ACTUAL	2	2	,)	2	2	,	2	3			

A6258

TOTAL

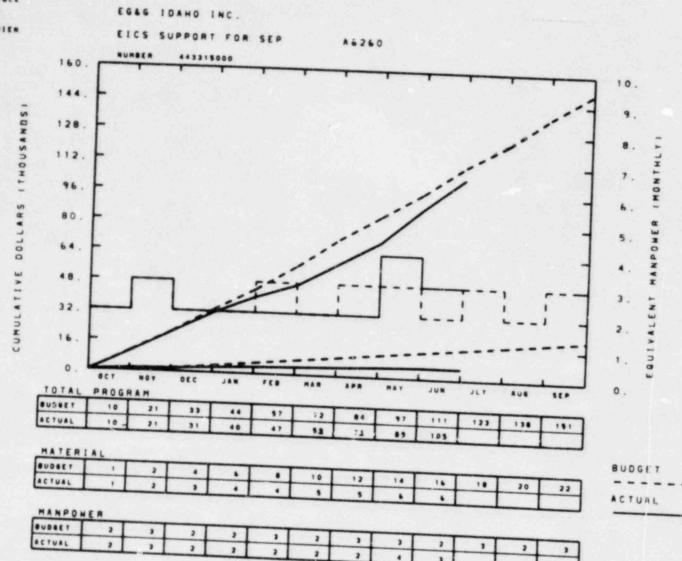
.....

YTD VARIANCE: 4 (4%)

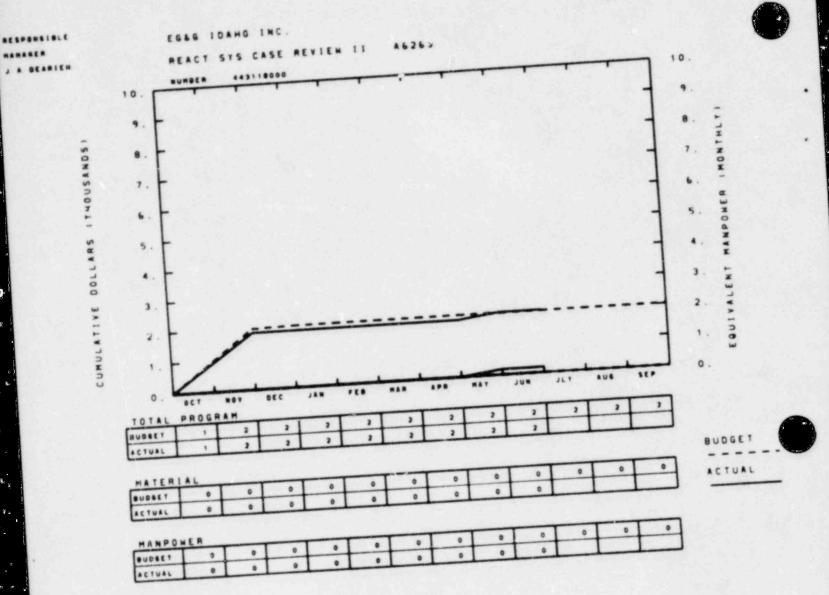
PROGRAM

37





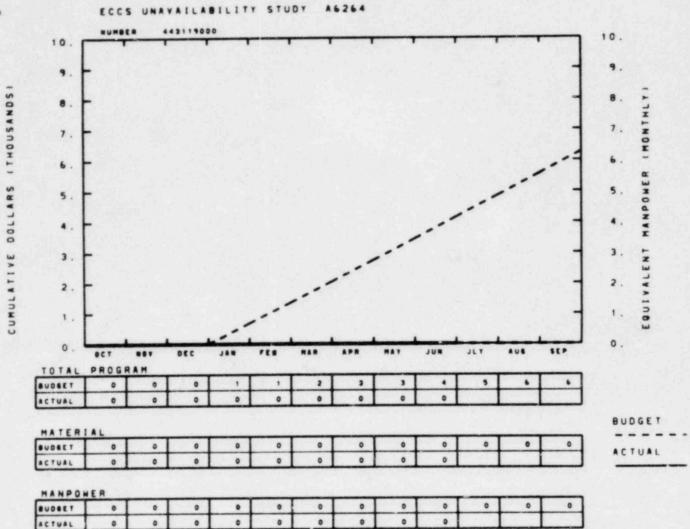
YTD VARIANCE: 6 (5%)



A626-

YTD VARIANCE: 0

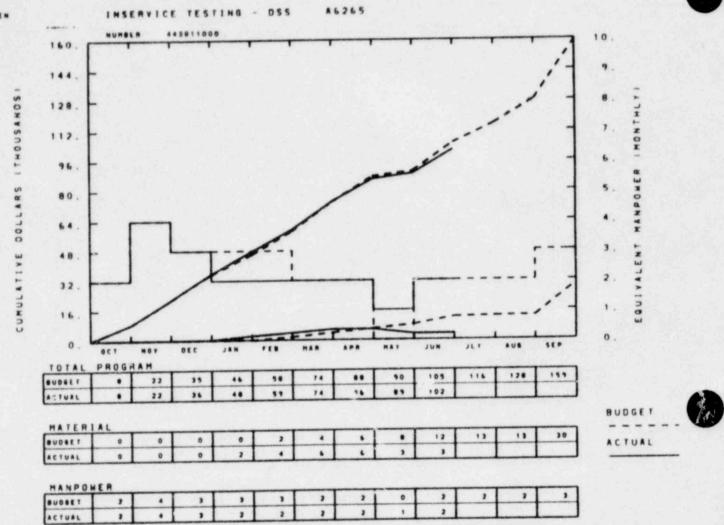




YTD VARIANCE: 4 (100%)

EGAG IDAHO INC.





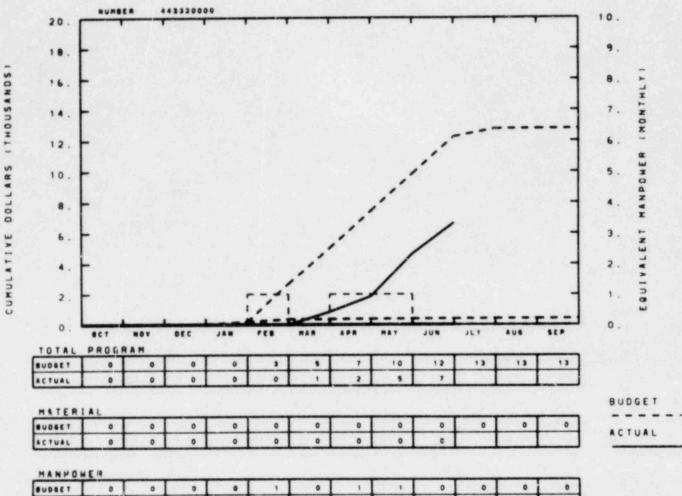
YTD VARIANCE: 3 (3%)

EGAG IDAHO INC.



EGAG IDAHO INC.

N-1 LOOP OP BEAY VAL ZION A6267

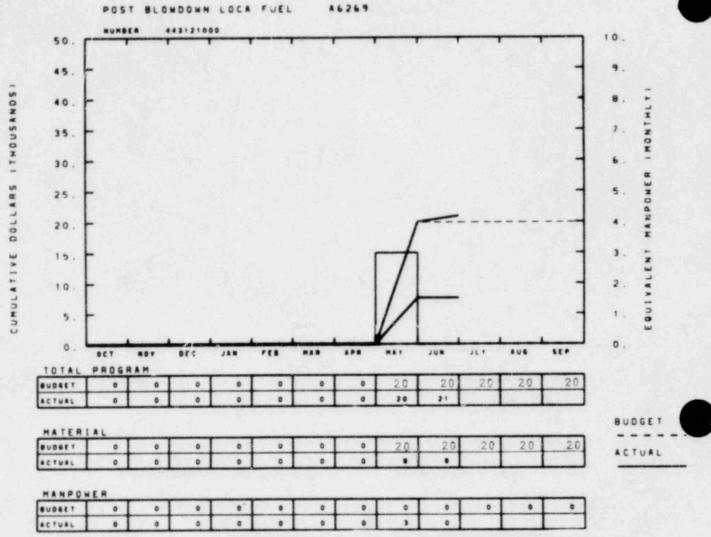


A6267

ACTUAL

YTD VARIANCE: 5 (42%)



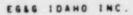


YTD VARIANCE: <1> (5%)

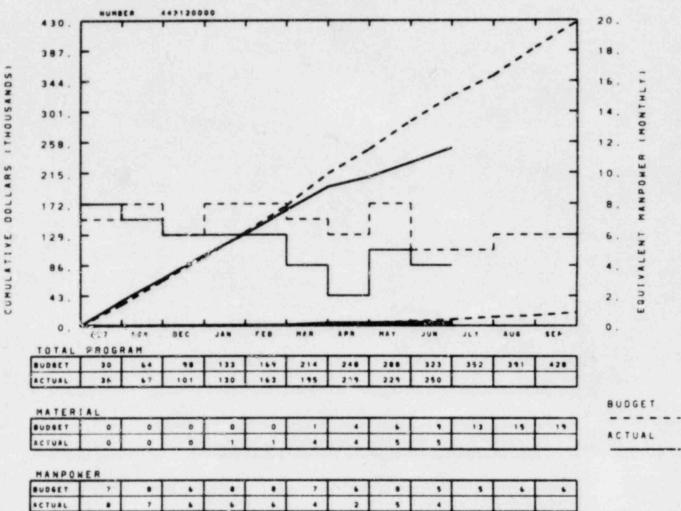
EGAG IDANO INC.

Costs in this task were collected in A6157 and transferred when funding arrived. This task is completed.





REACT SYS CASE REVIEW !!! A6270

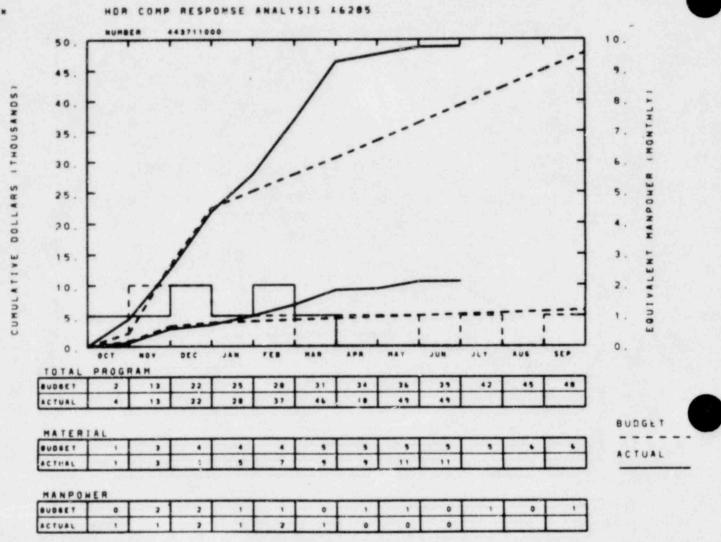


A6270

YTD VARIANCE: 73 (23%)

Lack of responses to first round questions has resulted in temporary reassignment of personnel to other tasks and delay of projected travel into FY-1981. A fiscal year end carryover of \$113 K is currently forecast.

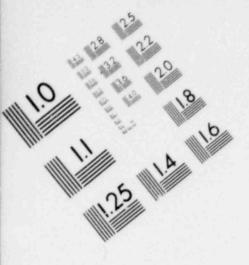




YTD VARIANCE: <10> (26%)

ESAG IDAHO INC.

This task has been completed ahead of schedule. A draft report has been prepared.



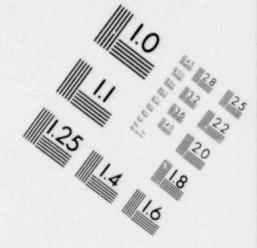
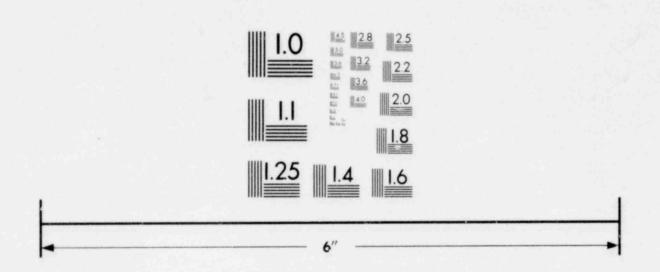
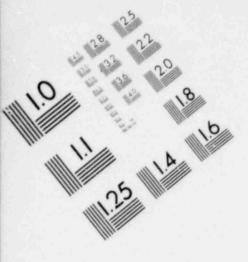


IMAGE EVALUATION TEST TARGET (MT-3)

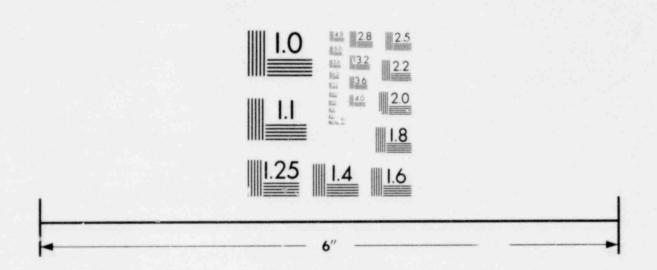


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1.0 || 1.1 || 1.25 || 1.4 || 1.6

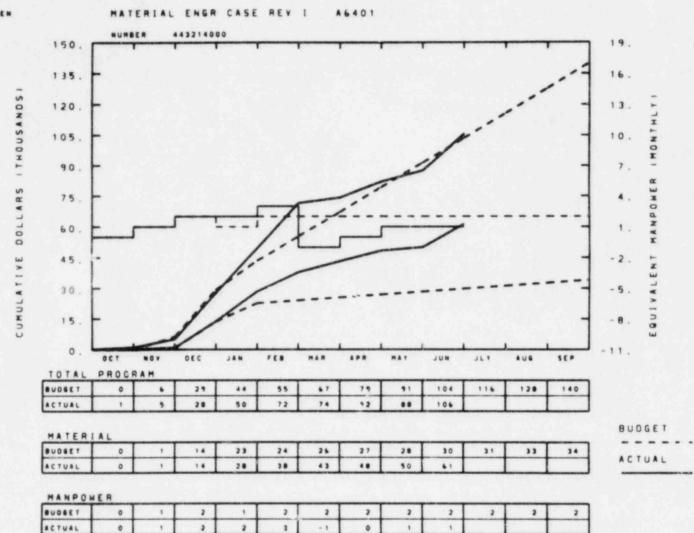
IMAGE EVALUATION TEST TARGET (MT-3)



OT MINES OF MINES

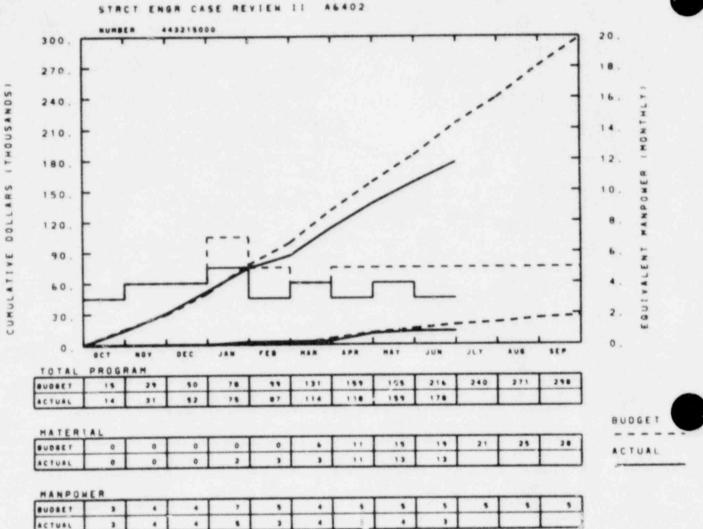
Pill Still Still Oil





YTD VARIANCE: <2> (2%)

EGAG IDAHO INC.



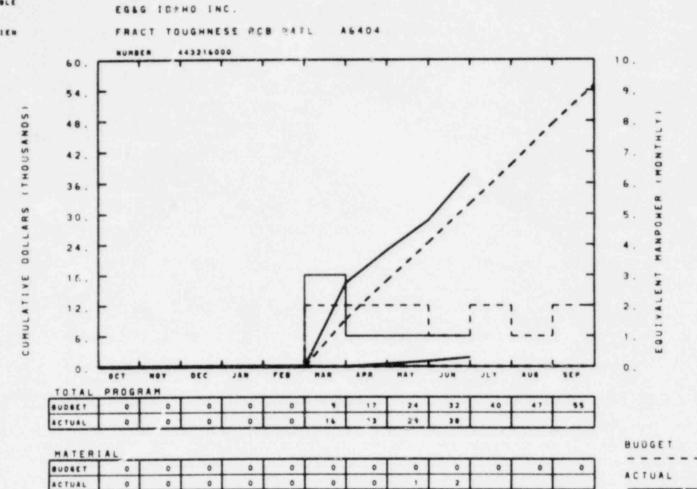
A6402

YTD VARIANCE: 38 (18%)

EGAG IDAHO INC.

The independent analysis is now proceeding at its expected level. This effort will not be completed this fiscal year and hence, some funds will be carried over to FY-1981. Further delays may be encountered in receiving information. This coupled with the amount of preparation time for the EG&G Idaho audit at the architect engineer's office will require a detailed assessment of this task's fiscal status. The analysis scope of this task is being altered. A letter to DOE-ID and NRC will be prepared documenting this and the fiscal status of this effort.





ACTUAL

BUDGET

YTD VARIANCE: <6> (19%)

0

0

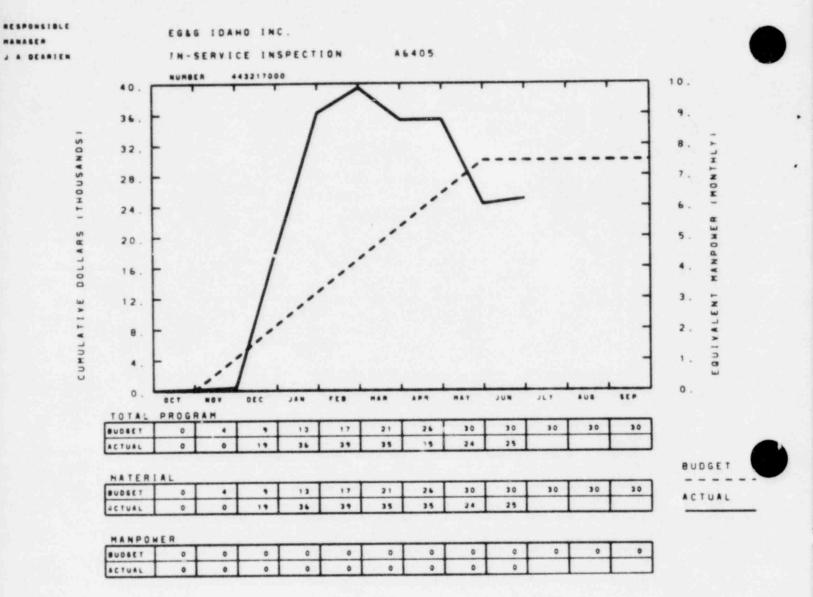
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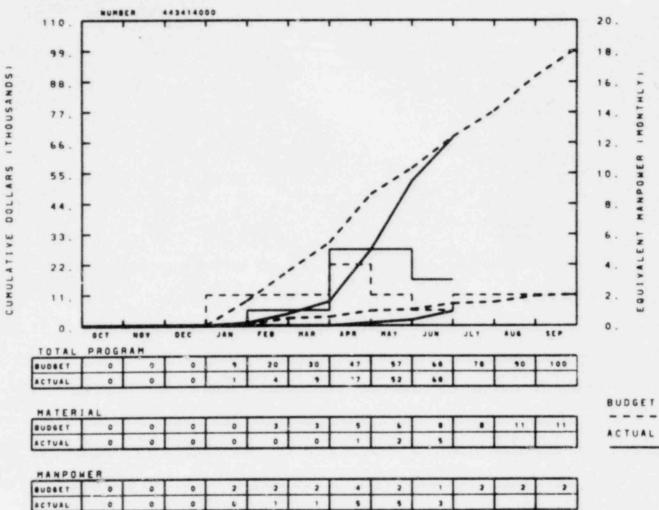


YTD VARIANCE: 5 (17%)



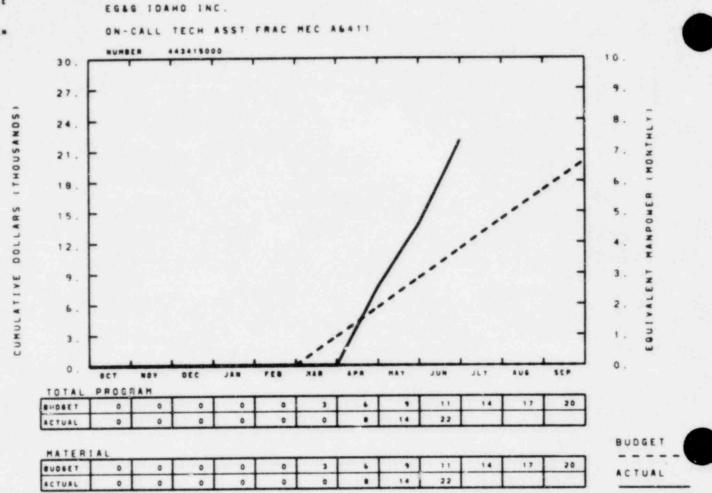


SAF REL PUMP/VALVE REL OP A6407



A6407

YTD VARIANCE: 0



0

0

A6411

ACTUAL

MANPOHER

YTD VARIANCE: <11> (100%)

0

0

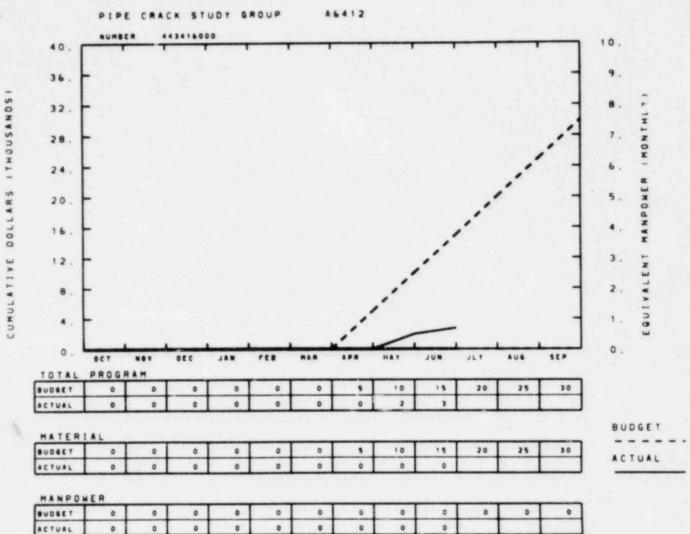
0

0

Services of consultant retained for NRC under this contract have been required at a higher than initially anticipated level. The \$2 K total overrun is due to an accrual adjustment and will be rectified next month.

0





YTD VARIANCE: 12 (80%)

EGAG IDAHO INC.

Services of the consultant retained for NRC under this contract have not been required at the initially anticipated level.

CODE ASSESSMENT & APPLICATIONS PROGRAM

NRR

TECHNICAL REVIEW & SUMMARY

PROGRAM MANAGER'S SUMMARY AND HIGHLIGHTS

- 1. A6256: The following reviews were completed:
 - a. Containment Purge, TMI Unit 1, TAC #10205, Cost = \$4328.
 - b. Degraded Grid A, Monticello, TAC #10034, Cost = \$1034.
 - c. Overpressure Mitigating Systems, Arkansas Unit 1, TAC #6806, Cost = \$2548.
 - d. Beaver Valley Unit I, Quench Spray Modifications, TAC #7170, Cost = \$1136.
- 2. A6159: A camera-ready copy of the report on BWR Augmented Off-Gas Systems was provided to NRC.
- 3. The following potential problem areas are highlighted.
 - a. A6405: Restarting of this effort must be authorized by July 7, 1980 in order to guarantee completion of FY80 work scope in FY80.
 - b. A6152: Internal hydraulic loads are required to complete the Comanche Peak analysis. EG&G has the capability to determine these loads if requested by NRC.

Page 1

1. DIVISION OF PROJECT MANAGEMENT - DPM

TASK

A6250	Engineering Support for Pipe Break Inside Containment
A6256	Electrical Instrumentation and Control System (EICS)
A6260	EICS Support for the Systematic Evaluation Program (SEP)

2. Scheduled Milestones for June 1980

A Nos.	Node	Description	<u>Due Date</u>	Actual Date
A6250 A6256	None schedule P3	Tech Assist on Asymmetric LOCA Loads		6-30-80C JAD-162-80
A6260	J2	Comp 2 Assessments	6-30-80T	6-25-80C

3. Summary of Work Performed in June 1980

A6250 - The Oyster Creek final report was drafted and is approximately 95% complete. New information was incorporated in the control rod drive (CRD) return line piping model and its response recalculated. Work was initiated on one Millstone piping system.

A6256 The following reviews were completed: 1) Containment Purge, TMI Unit 1, TAC #10205, Cost = \$4328. 2) Degraded Grid A, Monticello, TAC #10034, Cost = \$1034. 3) Overpressure Mitigating Systems, Arkansas Unit 1, TAC #6806, Cost = \$2548. 4) Beaver Valley Unit I, Quench Spray Modifications, TAC #7170, Cost = \$1136.

A6260 - Revised drafts were completed for diesel generator loading for all SEP plants. Revised drafts were also completed for Big Rock Point, DC Bus Monitoring and Yankee Rowe Loop Isolation.

4. Scheduled Milestones for July 1980

A Nos.	Node	Description	Due Date	Actual Date
A6250 A6256 A6260	None sched None sched	luled.		

5. Summary of Work to be Performed in July 1980

A6250 - The Oyster Creek final report will be completed and its review initiated. Additional work on Palisades and Millstone systems will be performed as data becomes available.

A6256 - Continue work on reverses of 64 active plant issues.

Page 2

A6260 - Work will continue on revision of draft reports and research on SEP plant safe shutdown systems.

6. Problems and Potential Problems

Approximately I week was required to incorporate the additional information supplied on the CRD line for Oyster Creek into the computer model and to recalculate the seismic response. While not identifying a cost impact at this time, this effort was in addition to what was anticipated in a recent budget analysis (JAD-131-80). Also, delays in receiving the Palisades and Millstone information could, in the future, cause a schedular and manpower impact.

1. DIVISION OF ENGINEERING - DE

TASK	
A6152 A6156	Primary System LOCA Response Technical Assistance on Asymmetric LOCA Loads
A6166	Fractur, Toughness Criteria
A6258	System Enineering Support (IST)
A6265	Inservice Testing - DSS
A6401	Materials Engineering Case Review I
A6402	Structural Engineering Case Review II
A6404	Fracture Toughness of Reactor Coolant Pressure Boundary Materials
A6405	Inservice Inspection
A6407	Safety Related Pump and Valve Reliability and Operability

2. Scheduled Milestones for June 1980

A Nos.	Node	Description	Due Date	Actual Date
A6152	None	scheduled.		
A6156	None	scheduled.		
A6166	None	scheduled.		
A6258	None	scheduled.		
A6265	None	scheduled.		
A6401	None	scheduled.		
A6402	None	scheduled.		
A6404	None	scheduled.		
A6405	None	scheduled.		
A6407	None	scheduled.		

3. Summary of Work Performed in June 1980

A6152 - A meeting with Westinghouse and Texas Utilities Services, Inc., was held to describe the EG&G Idaho analysis and to identify the remaining information required to complete this activity. Effort this month consisted of preparing for and attending this meeting.

A6156 - Review of the Combustion Engineering, B&W, Westinghouse Owner's Group reports continued with the formulation of questions and comments. A meeting was held with NRC to discuss the detail of the review and the approach to resolving the EG&G questions and comments. Final questions were developed for review prior to issuance to NRC.

Work continued on the PWR feedwater pipe cracking task. Studies to investigate the best type of finite element to use were initiated.

A6166 - A letter report was drafted describing the effort in support of NRC's Pipe Crack Study Group. This document is currently being reviewed.

A6258 - Reviews of the Oyster Creek and Maine Yankee Inservice Testing Programs were completed and questions transmitted to NRC. A meeting was held at Quad Cities with NRC and the utility to discuss questions on their program.

A6265 - Review of the North Anna Inservice Testing Program was completed and questions were transmitted to NRC.

 $\overline{\text{(CVN)}}$ ratio was initiated. This task is being performed to support a recommended procedure currently contained in MTEB 5-2. Preparations for a seminar on non-destructive testing (NDE) techniques to be presented to the NRC continued. A cursory review was made of the revised Shoreham PSI plan.

A6402 - Byron/Braidwood work continued with development of a vertical model of a portion of the auxiliary building. Two separate meetings with NRC personnel in Bethesda during the weeks of June 9 and June 23, 1980 resulted in a redirection of the independent analysis for the auxiliary building. A model to predict the lateral response of the auxiliary building will be developed instead of pursuing the vertical analysis. Approximately one man-month has been expended toward development of the vertical model on Byron/Braidwood.

The Grand Gulf effort was continued by making revisions to the containment model to reflect later information on equipment masses. Also, foundation motions were modified to the SAP-IV input format.

Containment shell test calculations were made to account for pressure and temperature effects. The Grand Gulf auxiliary building analysis effort will be redirected to be the same as for Byron/Braidwood.

Revised analysis work scopes for the auxiliary building analysis will be prepared and transmitted to DOE-ID and the NRC.

A6404 - Work is continuing on the review of pump and valve materials. A letter report is being prepared. The NRC technical monitor requested that a copy be provided before they visit the INEL. The requested copy can be furnished by early July.

A6405 - No activity.

A6407 - The engineering data for pumps has been compiled, summarized and tabulated. A letter report for issuance to NRC has been prepared. Valve engineering component data has been summarized on the basis of nominal inlet size, operator type, valve type and function. A data file containing reported valve failures has been created.

4. Scheduled Milestones for July 1980

A No	S .	Node		Description	Due Date	<u>Actual</u>	Date
A615 A615		None V14	scheduled	CE Owners Group Submittals-Submit 6 SERs	N/S 7-1-80 JAD-162-80		
A616 A625 A626 A640 A640 A640	8 5 1 2	None None None	scheduled scheduled scheduled scheduled scheduled		7-31-80T		
A640 A640		Company of the Company	scheduled scheduled				

5. Summary of Work to be Performed in July 1980

A6152 - Performer has been assigned other work. Effort on Comanche Peak may resume toward the end of the month. When restarted, revisions to the finite element model will be made to reflect the data acquired in a June meeting with Westinghouse.

A6156 - Final questions resulting from the review of each Owner's Group submittal will be transmitted formally to the NRC. Work will continue on plant specific reviews until Owner's Group responses are received. Work on the PWR feedwater cracking problem will be continued using a refined finite element mesh.

A6166 - The letter report describing the piping analysis performed in support of NRC's Pipe Crack Study Group will be issued.

A6258 - A meeting will be held at Maine Yankee with NRC and the utility to discuss questions on their Inservice Testing (IST) Program.

A6265 - Preparation of the final safety evaluation report for the Salem IST program will continue. Pending receipt of drawings from NRC, review of the Davis Besse IST program will begin.

A6401 - Work will continue on review of Shoreham and on evaluation of the $\overline{\text{CVN}}$ Tongitudinal/transverse correlation in MTEB 5-2, preparing for the NDE seminar to be presented to NRC.

A6402 - Byron/Braidwood and Grand Gulf efforts will be continued with finite element model formulation of the auxiliary building incorporation of data to be received from utilities into analysis, and adaptation of forcing function to EG&G Idaho computer codes.

A6404 - Work oriented toward the high strength material literature review and the final report will continue.

A6405 - Assuming remaining funding is authorized in early July, work will be restarted.

A6407 - Valve failures will be correlated with summaries of the engineering component data. This step will require more manpower than for the pumps because of the size of the data set.

6. Problems and Potential Problems

A6405 - Restarting this effort must be authorized by July 7, in order to guarantee completion of FY80 work scope in FY80.

 $\frac{A6152}{Hydraulic}$ - At this time no firm procedures exist for providing the internal Hydraulic loads are required to complete the Comanche Peak analysis. EG&G has the capability to provide these loads if requested by NRC (cost = \$15K).

1. DIVISION OF SYSTEMS INTEGRATION - DSI

NCMI	
A6157	Fuel Assembly Seismic and LOCA Response
A6159	Technical Assistance to Environmental Evaluation Branch
A6157	Fuel Performance Code Applications
16262	Fuel Performance Code Applications II
A6270	Reactor Systems Case Review III

2. Scheduled Milestones for June 1980

A Nos.	Node	Description	Due Date	Actual Date
A6157 A6159 A6167 A6268 A6270	None None None	scheduled. scheduled. scheduled. scheduled.		

3. Summary of Work Performed in June 1980

A6157 - No activity.

A6159 - The evaluation of temporary/mobile radioactive waste management systems was continued with a visit to the Palisades nuclear plant to observe a solidification process by Delaware Custom Material.

The direct radiation task continued with further evaluation of Thermal Luminescent Dosimeter (TLD) data and a visit to the NRC. The original purpose of this task was determination of the direct radiation contribution from multiple reactor sites. The readily available data from these sites has been exhausted, particularly those data of sufficient accuracy and completeness to permit further analysis. Two very good sets of TLD data which may provide field verifiable quality levels for TLD's were obtained from NRC.

The deminimus radioactivity level task was continued by acquiring pertinent literature, reviewing this literature, upgrading and finalizing the annotated bibliography of guidances, public laws, Codes of Federal Regulations, and other pertinent literature, writing a version of Section 2 of the final report, finalizing and documenting a survey of reactor operator licensee practices, and finalizing and documenting a survey of pathway analyses of doses to the public.

Revisions have been incorporated into the final report on the radiological consequences of containment purge; however, printing and issuance of the report are being held up pending confirmation of some of the technical specification data. A camera-ready copy of the report on BWR augmented off-gas systems was provided NRC.

A6167 - All figures for the FRAPCON-l evaluation model documentation and checkout report were finalized. A report on the NRC thermal performance benchmark problem was drafted.

A6268 - No activity, pending NRC review of the FRAP-T5 documents forwarded to them last month.

A6270 - Preparation of draft Safety Evaluation Reports (SER) for the Byron/Braidwood and Catawba plants continued.

4. Scheduled Milestones for July 1980

A Nos.	Node	Description	Due Date	A Lual Date
A6157 A6159 A6167 A6268 A6270	None sched None sched None sched None sched	duled. duled. duled.		

5. Summary of Work to be Performed in July 1980

A6157 - Review of the WCAP-9401 methods will be continued upon receipt of additional data.

A6159 - Visits will be made to two reactors to observe solidifications by Hittman Nuclear and Development Corporation and Chemical Nuclear Systems, Inc. Evaluations of TLD data will continue. During July, a draft of the final report on the deminimus task will be prepared for initial review. The final report on the radiological consequences of containment purge is expected to be issued.

A6167 - The FRAPCON-1 evaluation model documentation and checkout report will be reviewed and finalized. Work on the benchmark problem report will continue.

A6268 - Upon receiving the NRC-DSS questions on FRAP-T5, responses will be made with additional information and code assessment results. Work on an internal report will be initiated.

Page 9

A6270 - Pending receipt of utility responses to first round questions, second round reviews or Byron/Braidwood and Waterford SERs will begin. Preparation of draft SERs for Byron/Braidwood and Catawba will continue.

6. Problems and Potential Problems

None

1. DIVISION OF SAFETY TECHNOLOGY - DST

TASK

A6251 Modifications to Water Hammer Review and Evaluation

2. Scheduled Milestones for June 1980

A Nos. Node Description Due Date Actual Date

A6156 None scheduled.

Summary of Work Performed in June 1980

A6251 - The final report on this task has been drafted and is currently being reviewed. This report describes Tasks C and D of the A6251 Statement of Work. It was agreed with NRC that no work would be required within the scope of Task E.

4. Scheduled Milestones for July 1980

A Nos. Node Description Due Date Actual Date

A6251 None scheduled.

Summary of Work to be Performed in July 1980
 A6251 - The final report will be issued.

6. Problems and Potential Problems

None

WRRD MONTHLY REPORT FOR

JUNE 1980

GPP AND LINE ITEMS

A & Rullin

M. L. Rucker, Administrative Supervisor "B" Plans & Budget Division

RHACES

R. H. Beers, Manager Project Management Division SEMISCALE

Construction OMBUFMAMJJAS SCSA Task Initiated o Design Month L. P. Leach Project To Date Costs \$ 11,669 MANAGER (\$000) Current Est. Cost 09 EG&G IDAHO, INC. GPP/LINE ITEM FY-1980 Original PA Amount 100 Item Description WRRTF Sanitary Sewer Upgrade SEMISCALE A6038 189a No. PROGRAM

0

EA No. 934000000 THERMAL FUELS BEHAVIOR PROGRAM

-017

GPP ITEMS

PROGRAM THERMAL FUELS BEHAVIOR PROGRAM

MANAGER

J. P. Kester

189 No. A6044

EA No.	ftem Description	Original PA Amount	(\$000) Current Est. Cost	Project To Date Costs	
931600000	PBF Control Room Noise Abatement	59	42	EG&G \$17,251 MK 20,411	2
931900000	PBF Support Building 1/	509	572	EG&G \$73,247 MK 316,853	

 $\label{eq:schedules} \begin{tabular}{ll} \be$

2/Work is complete, but costs are still being accumulated.

