

Westinghouse
Electric Corporation

Water Reactor
Divisions

Electro Mechanical Division

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July 15, 1980

Mr. Uldis Potapovs, Chief
Vendor Inspection Branch
U.S. Nuclear Regulatory Commission
Region IV
611 Ryan Plaza Drive, Suite 1000
Arlington, Texas 76012

Dear Sir:

- Reference: a. Letter from NRC (Mr. U. Potapovs) to Westinghouse
(Mr. F. R. Bakos) dated 6/11/80
b. Letter from NRC (Mr. W. P. Haass) to Westinghouse
(Mr. T. M. Anderson) dated 6/2/80

Westinghouse Electro-Mechanical Division has reviewed your letter of June 11 (Reference a) and provides the following information requested to resolve Item B of Inspection Report No. 99900033/80-01:

WCAP-8370 identifies cleaning as an example of a process that may be designated as a "special process." Special processes, as used in the context of Section 17.1.9 of WCAP-8370, are defined as those processes where direct inspection is either impossible or disadvantageous as designated in writing by the cognizant design organization specifying use of the process. Any process excluded from the scope of this definition (for example, some routine general cleaning such as wiping with acetone, dusting, vacuum cleaning, etc.) need not be treated as a special process unless specifically designated otherwise. This definition is consistent with the guidance criteria provided in NUREG 75/087 Revision 1 dated February, 1979, committed to in Section 17.1.2 of WCAP-8370.

Nonetheless, written confirmation of this is hereby provided by copy of this letter to the Quality Assurance Branch of NRC. Additionally, this item will be considered for the next revision of WCAP-8370 (Reference b). This should resolve Item B of subject Inspection Report.

Sincerely,



F. R. Bakos, General Manager
Electro-Mechanical Division

Attachment (Reference b)

cc: Mr. W. P. Haass, U.S. NRC Q.A.B.
Mr. F. J. Liederbach, U.S. NRC Q.A.B.

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