

PHILADELPHIA ELECTRIC COMPANY

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JUL 16 1980

Mr. Boyce H. Grier, Director  
Office of Inspection and Enforcement  
Region I  
United States Nuclear Regulatory Commission  
631 Park Avenue  
King of Prussia, PA 19406

SUBJECT: Limerick Generating Station, Units 1 and 2  
Docket Nos. 50-352 and 50-353  
IE Bulletin No. 79-03A  
"Longitudinal Weld Defects in ASME SA-312  
Type 304 Stainless Steel Pipe"

REFERENCE: Letter, B. H. Grier to J. S. Kemper dated April 4, 1980

FILE: GOVT 1-1 (IE Bulletin 79-03A)

Dear Mr. Grier:

This is in complete response to IE Bulletin 79-03A forwarded to us on April 4, 1980, concerning longitudinal weld defects in ASME SA-312 Type 304 stainless steel piping.

We have reviewed the Limerick Units 1 and 2 wall thickness calculations of SA-312 seamwelded pipe. Based on minimum allowable wall thickness, we have determined that all of our pipe in safety-related systems is subject to stresses less than 85% of the code allowable stress.

We will be pleased to submit any other information that you may require on this matter.

Very truly yours,

*John S. Kemper*  
John S. Kemper

Copy to: U. S. Nuclear Regulatory Commission  
Office of Inspection and Enforcement  
Division of Reactor Construction Inspection  
Washington, DC 20555

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