



Hirata Valve Industry Co., Ltd.

OFFICE:


9-11, 4-CHOME, SHIMBASHI,
MINATO-KU, TOKYO
P. O. BOX 121 SHIBA
TELEX: 0-242-2519/HIRATA J
CABLES: "VALVEHIRATA" TOKYO
TEL: 03-(43)5176-9

MAIN PRODUCTS:

CAST STAINLESS STEEL, CAST STEEL,
FORGED STEEL & OTHER ALLOY STEEL VALVES
BANKERS: THE DAICHI KANGYO BANK LTD
THE MITSUBISHI BANK, LTD

FACTORY:

15, HISAMOTO
TAKATSU-KU, KAWASAKI,
TEL: 044-(833)-2311-7

 ASME

Kawasaki, May 15, 1980
Our Ref. No. SH - 360

United States
Nuclear Regulatory Commission
Region IV
Attn: Mr. Uldis Potapovs, Chief
Vendor Inspection Branch
611 Ryan Plaza Drive, Suite 1000
Arlington, Texas 76012

Gentlemen:

Subject: Additional information in response to Docket No. 99900355/80-01

We acknowledge receipt of your letter dated 29 April 1980, in response to which we are pleased to inform you of additional information required by the same.

Paragraph Nos. 1 and 2 shown below, were the measures to assure the effectiveness of personnel training and indoctrination, and corrective action measures relative to the improper signoff in our previous response:

(1). Item C in the Notice of Deviation:

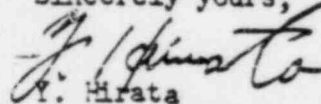
The QA Manager is assigned responsibility for assuring the effectiveness of personnel training and indoctrination with respect to continued compliance with calibration program requirements by conducting periodical review of calibration records.

(2). Item D in the Notice of Deviation:

- 2.1 The improper signoff at the sequence number 256-257, Stuffing of Stem Packing Cleaning, on the MO No. MO184-AS, Rev. 0 were crossed out by the responsible personnel when the non-conformance report (DO No. 0128-3) was issued.
- 2.2 The responsible personnel re-signed at the same sequence stated above para. 2.1 after verification of satisfactory implementation of the re-cleaning and re-inspection as specified by the DO No. 0128-3.

We hope that this will meet your requirements.

Sincerely yours,



Y. Hirata
Vice President, Kawasaki Div.
Hirata Valve Industry Co., Ltd.