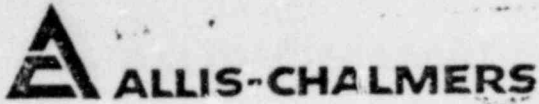


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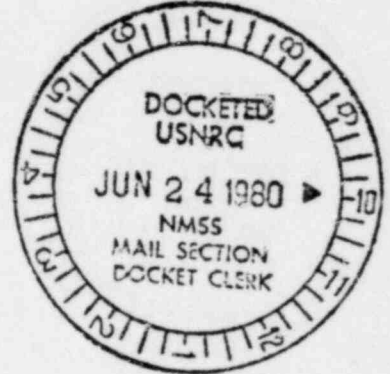
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Director  
Office of Nuclear Material  
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United States Nuclear  
Regulatory Commission  
Washington, D.C. 20555

SUBJECT: Quality Assurance Program for Industrial  
Radiography Licensees 10 CFR 71  
Allis-Chalmers License No. 37-16280-03

Gentlemen:

The following Quality Plan is submitted for your review as required  
in 10 CFR 71.

Sincerely,

*Samuel A. Gill P.E.*  
Samuel A. Gill, P.E.  
Chief Radiation Safety Officer

SAG/je  
Attachment

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