

**Omaha Public Power District**  
1623 Harney Omaha, Nebraska 68102-2247  
402/536-4000

October 13, 1989  
LIC-89-915

U. S. Nuclear Regulatory Commission  
Attn: Document Control Desk  
Mail Station P1-137  
Washington, DC 20555

Reference: Docket No. 50-285

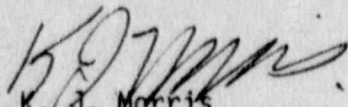
Gentlemen:

SUBJECT: September Monthly Operating Report

Pursuant to Technical Specification Section 5.9.1, and 10 CFR Part 50.4(b)(1), please find enclosed one copy of the September 1989 Monthly Operating Report for the Fort Calhoun Station Unit No. 1.

If you should have any questions, please contact us.

Sincerely,

  
K. J. Morris  
Division Manager  
Nuclear Operations

KJM/pjc

c: R. D. Martin, NRC Regional Administrator  
P. H. Harrell, NRC Senior Resident Inspector  
Office of Management & Program Analysis (2)  
R. M. Caruso - Combustion Engineering  
R. J. Simon - Westinghouse  
Nuclear Safety Analysis Center  
INPO Records Center  
American Nuclear Insurers

JE24  
||

8910250040 890930  
PDR ADOCK 05000285  
R PNU

AVERAGE DAILY UNIT POWER LEVEL

DOCKET NO. 50-285  
 UNIT Fort Calhoun Station  
 DATE October 13, 1989  
 COMPLETED BY D. L. Stice  
 TELEPHONE (402)636-2474

MONTH September 1989

DAY	AVERAGE DAILY POWER LEVEL (MWe-Net)	DAY	AVERAGE DAILY POWER LEVEL (MWe-Net)
1	452	17	304
2	453	18	304
3	455	19	303
4	456	20	302
5	456	21	303
6	455	22	303
7	455	23	305
8	456	24	180
9	456	25	0
10	460	26	0
11	461	27	0
12	461	28	0
13	421	29	65
14	305	30	111
15	305		
16	304		

INSTRUCTIONS

On this form, list the average daily unit power level in MWe-Net for each day in the reporting month. Compute to the nearest whole megawatt.

OPERATING DATA REPORT

DOCKET NO. 50-285  
 UNIT Fort Calhoun Station  
 DATE October 13, 1989  
 COMPLETED BY D. L. Stice  
 TELEPHONE (402)636-2474

OPERATING STATUS

- |  |       |
|--|-------|
|  | Notes |
| 1. Unit Name: <u>Fort Calhoun Station</u>  |       |
| 2. Reporting Period: <u>September 1989</u>   |       |
| 3. Licensed Thermal Power (Mwt): <u>1500</u>   |       |
| 4. Nameplate Rating (Gross MWe): <u>502</u>  |       |
| 5. Design Electrical Rating (Net MWe): <u>478</u>  |       |
| 6. Maximum Dependable Capacity (Gross MWe): <u>502</u>   |       |
| 7. Maximum Dependable Capacity (Net MWe): <u>478</u>   |       |
| 8. If changes occur in Capacity Ratings (Item Numbers 3 through 7) Since Last Report Give Reasons:<br><u>N/A</u> |       |
| <hr/>  |       |
| 9. Power Level to Which Restricted, If Any (Net MWe): <u>N/A</u>   |       |
| 10. Reasons for Restrictions, If Any: <u>N/A</u>   |       |
| <hr/>  |       |

	This Month	Yr-to-Date	Cumulative
11. Hours in Reporting Period	<u>720.0</u>	<u>5,807.0</u>	<u>139,65</u>
12. Number of Hours Reactor was Critical	<u>618.7</u>	<u>4,863.5</u>	<u>108,21</u>
13. Reactor Reserve Shutdown Hours	<u>0.0</u>	<u>0.0</u>	<u>1,30</u>
14. Hours Generator On-Line	<u>609.8</u>	<u>4,637.1</u>	<u>107,05</u>
15. Unit Reserve Shutdown Hours	<u>0.0</u>	<u>0.0</u>	
16. Gross Thermal Energy Generated (MWH)	<u>748,608.2</u>	<u>6,376,662.0</u>	<u>139,265,65</u>
17. Gross Electrical Energy Generated (MWH)	<u>236,692.0</u>	<u>2,056,336.0</u>	<u>45,800,46</u>
18. Net Electrical Energy Generated (MWH)	<u>222,992.0</u>	<u>1,953,461.9</u>	<u>43,724,96</u>
19. Unit Service Factor	<u>84.7</u>	<u>79.9</u>	<u>76.7</u>
20. Unit Availability Factor	<u>84.7</u>	<u>79.9</u>	<u>76.7</u>
21. Unit Capacity Factor (Using MDC Net)	<u>64.8</u>	<u>70.4</u>	<u>67.7</u>
22. Unit Capacity Factor (Using DER Net)	<u>64.8</u>	<u>70.4</u>	<u>66.0</u>
23. Unit Forced Outage Rate	<u>15.3</u>	<u>5.8</u>	<u>3.0</u>
24. Shutdowns Scheduled Over Next 6 Months (Type, Date, and Duration of Each): <u>Refueling Outage estimated to begin on February 17, 1990, with a planned duration of 86 - 118 days.</u>			
25. If Shut Down at End of Report Period, Estimated Date of Startup: <u>N/A</u>			
26. Units In Test Status (Prior to Commercial Operation):	Forecast	Achieved	

INITIAL CRITICALITY		<u>      </u>	<u>      </u>
INITIAL ELECTRICITY	N/A	<u>      </u>	<u>      </u>
COMMERCIAL OPERATION		<u>      </u>	<u>      </u>

Refueling Information  
Fort Calhoun - Unit No. 1

Report for the month ending September 1989

1. Scheduled date for next refueling shutdown. February 1990
2. Scheduled date for restart following refueling. May 1990
3. Will refueling or resumption of operation thereafter require a technical specification change or other license amendment? Yes
  - a. If answer is yes, what, in general, will these be?
    - Incorporate specific requirements resulting from reload safety analysis
  - b. If answer is no, has the reload fuel design and core configuration been reviewed by your Plant Safety Review Committee to determine whether any unreviewed safety questions are associated with the core reload. \_\_\_\_\_
  - c. If no such review has taken place, when is it scheduled? \_\_\_\_\_
4. Scheduled date(s) for submitting proposed licensing action and support information. January 1990
5. Important licensing considerations associated with refueling, e.g., new or different fuel design or supplier, unreviewed design or performance analysis methods, significant changes in fuel design, new operating procedures. None Planned
6. The number of fuel assemblies:
 

a) in the core	<u>133</u>	assemblies
b) in the spent fuel pool	<u>437</u>	"
c) spent fuel pool storage capacity	<u>729</u>	"
d) planned spent fuel pool storage capacity	May be increased via fuel pin consolidation or dry cask storage	
7. The projected date of the last refueling that can be discharged to the spent fuel pool assuming the present licensed capacity. 1994\*

\*Full core offload of 133 assemblies lost.

Prepared by Ami Hatt Date October 10, 1989

UNIT SHUTDOWNS AND POWER REDUCTIONS

DOCKET NO. 50-285  
 UNIT NAME Fort Calhoun Station  
 DATE October 13, 1989  
 COMPLETED BY D. L. Stice  
 TELEPHONE (402) 636-2474

REPORT MONTH September 1989

No.	Date	Type (1)	Duration (Hours)	Reason (2)	Method of Shutting Down Reactor (3)	Licensee Event Report #	System Code (4)	Component Code (5)	Cause & Corrective Action to Prevent Recurrence
3	890913		0		4				Reduced power due to delta-T power anomaly.
4	890924	F	110	A	1				Shutdown due to suspected problem with RC-3A upper thrust bearing. Problem found to be failed RTD wiring. RTD and wiring replaced.

1  
 F-Forced  
 S-Scheduled

2  
 Reason:  
 A-Equipment Failure (Explain)  
 B-Maintenance or Test  
 C-Refueling  
 D-Regulatory Restriction  
 E-Operator Training & License Examination  
 F-Administrative  
 G-Operational Error  
 H-Other (Explain)

3  
 Method:  
 1-Manual  
 2-Manual Scram  
 3-Automatic Scram  
 4-Other (Explain)

4  
 Exhibit G - Instructions for Preparation of Data Entry Sheets for Licensee Event Report (LER) File (NUREG-0161)

5  
 Exhibit 1 - Same Source

OMAHA PUBLIC POWER DISTRICT  
Fort Calhoun Station Unit No. 1

September 1989  
Monthly Operations Report

I. OPERATIONS SUMMARY

Fort Calhoun Station operated at a nominal 100% power until September 13, 1989, when an anomaly involving the Reactor Protective System (RPS) occurred. The delta-temperature (delta-T) power indication on two RPS channels deviated low by approximately 4% and two channels deviated high by approximately 2%. Other abnormal indications were a 2°F drop in the delta-T recorder feeding the reactor regulating system and an approximate 2% drop in power input to Reactor Coolant Pump (RCP) RC-3B. Nuclear power and delta-T power are auctioneered for the highest power input to the RPS. The two RPS channels that deviated low were declared inoperable since the deviation was in the non-conservative direction. A power reduction to 70% was initiated per Technical Specifications. The anomaly corrected to normal indications when reactor power reached 76%. Power is to remain under 70% until sufficient justification for the cause of the anomaly is formulated and there is reasonable certainty that there are no safety concerns restricting a return to 100% power. Delta-T power is not used in the safety analysis. At all times during this event the nuclear power and all other plant indications remained normal and constant. The most likely cause of the event is thermal stratification of the flow in the hotleg of the reactor coolant system. This anomaly has occurred at several other Combustion Engineering plants after having gone to a low neutron leakage core design. This core design produces a higher temperature gradient across the core.

On September 24, 1989, the upper thrust bearing temperature indication for RCP motor RC-3A was observed trending up and above the specified operating limit. A rapid shutdown of the plant was initiated from 69% power. At about 8% power the temperature indication on the bearing spiked up. The reactor was manually tripped and RC-3A was secured. A plant cooldown was initiated to facilitate repair of the thrust bearing. Investigations during the plant shutdown indicated the thrust bearing was not damaged but the wiring from the Resistance Temperature Detector (RTD) was found to have cuts in the insulation. The RTD and wiring were replaced. Fort Calhoun Station returned critical September 28 and held at 10% power for vibration monitoring of the reactor vessel thermal shield. The generator was online September 29 and back to 69% power October 1, 1989.

The Raw Water/Component Cooling water heat exchangers have been experiencing flow restrictions due to deposits of sand settling in heat exchanger end bells. More passive methods of removing the sand have not proved satisfactory so heat exchanger AC-1B was opened up and cleaned out.

During ISI testing, data showed that Raw Water Pump AC-10C was in the required range for corrective action. The pump shaft lift was adjusted but the pump still did not meet design requirements. AC-10C was removed and rebuilt.

Monthly Operations Report

Page Two

The post-maintenance testing showed pump AC-10C was operable and by calculation is capable of design flow rates. However, since the margin above minimum acceptable performance is not large, an administrative control has been applied to enter a more restrictive Technical Specification Limited Condition for Operation (LCO). If Raw Water Pump AC-10A becomes inoperable, AC-10C will also be declared inoperable. Both AC-10A and AC-10C are fed by the same Emergency Diesel Generator.

Modification work continues on the Control Room HVAC, Instrument Air Dryer, and Security System.

Construction continues on the Chemistry/Radiation Protection and Radiation Waste Buildings. Site preparation has begun for the Administration Building.

The following NRC inspections took place in September:

IR 89-33 Resident Inspectors' Monthly Inspection  
IR 89-34 Follow Up to Generic Letter 88-17 Loss of Decay Heat Removal  
IR 89-36 Operating Procedures  
IR 89-39 Follow Up to Raw Water System Operability Concerns

The following LERs were submitted.

Date Submitted

89-S07	Failure to Maintain Compensatory Measures - Inattentive Security Officer	September 21, 1989
89-S08	Failure to Maintain Compensatory Actions	September 20, 1989
89-14R1	Auxiliary Feedwater Panel Outside Design Basis	September 29, 1989

A. PERFORMANCE CHARACTERISTICS

None.

B. CHANGES IN OPERATING METHODS

None.

C. RESULTS OF SURVEILLANCE TESTS AND INSPECTIONS

None.

D. CHANGES, TESTS AND EXPERIMENTS CARRIED OUT WITHOUT COMMISSION APPROVAL

System Acceptance Committee Packages for September 1989:

<u>Package</u>	<u>Description/Analysis</u>
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None	
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E. RESULTS OF LEAK RATE TESTS

The Reactor Coolant System Leak Rate Test, ST-RLT-3 F.1, indicates for the month of September a continuation of the elevated total leak rate seen throughout Cycle 12.

On September 24, the plant was placed in hot shutdown to repair a problem with RC-3A-M's upper thrust bearing temperature indication. Within a couple of hours of achieving hot shutdown, the RCS System Engineer was in containment measuring all of the valve leak-off temperatures, RCP vapor seal leak-off temperatures, RC loop drain line temperatures, and the temperature of the equipment drain header just upstream of the Reactor Coolant Drain Tank (RCDT) loop seal. No appreciable leakage was found visually or through leak-off temperature measurements. There was, however, evidence of RC leakage into the RCDT. The temperature measured at the bottom of the Equipment Drain Header (EDH) just before the loop seal was 155°F. The source of this possible leakage was not found.

The plant was placed back in service on September 29. The heat-ups, cooldowns, and other plant maneuvering during this mini-outage, skewed the leak rate test results. Overall, no RCS leakage tests performed during the month of September appeared unusual for the Cycle of operation or for the particular plant conditions.

F. CHANGES IN PLANT OPERATING STAFF

Two Operators were hired during the month of September 1989.

G. TRAINING

During the month of September, three licensed operator applications were submitted to the NRC for an October examination. Plans for a second Reactor Operator program beginning in October were developed. As a result of discussions held, six individuals were identified to enter the program beginning October 2, 1989. Reactor Operator students from the first class continued training and will begin on-the-job training (OJT) October 2, 1989 and continue through



January 15, 1990. Senior Reactor Operator (SRO) candidates completed preparations and practice walk through examinations for the October 2, 1989 NRC examination.

A meeting between OPPD, Westinghouse and Interfacts was held to establish criteria on the formal factory acceptance test, simulator shipment from Pittsburgh to Omaha, and the estimated shipment date of Fort Calhoun's new simulator. The current estimate is that the formal factory acceptance test will begin the week of October 23, 1989. Normal operations testing of the simulator continued and it has been determined this testing will not be "official" testing due to the number of deficiencies identified. The Abnormal Operating Procedures (AOPs) are 52% complete and on schedule toward meeting the November commitment. Shift Technical Advisor candidates took part in simulator training, OJT, and completed their comprehensive examination and Oral Boards. General Employee training, as well as System Engineer, Technical Staff and Quality Assurance training, continued as scheduled. Maintenance training was conducted as scheduled for September. A semiannual maintenance training and plant maintenance conference was held on September 21, 1989. Chemistry/Radiation Protection initial training also continued as scheduled during the month of September. The NRRPT exam preparatory class started on September 25, 1989.

H. CHANGES, TESTS AND EXPERIMENTS REQUIRING NUCLEAR REGULATORY COMMISSION AUTHORIZATION PURSUANT TO 10CFR50.59

<u>Amendment No.</u>	<u>Description</u>
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None	
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II. MAINTENANCE (Significant Safety Related)

See attached printout.

G. R. Peterson  
Manager-Fort Calhoun Station

MWO # SYSTEM  
EQUIP ID

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WORK DESCRIPTION

894470 EE-5  
184B-8

REPLACE EXISTING 480V BKR. JEV 9-18-89 WITH ANEW AK-2A-25-1 BREA  
KER FROM STORES. SET UP THE NEW BRGCSER WITH 250 AMP., EC-2A TRIP DEVICES,  
WITH 1B-3 TRIP CURVE. OLD BREAKER WILL BE SENT TO G.E. FOR INSPECTION, AN  
D REFURBISHMENT TO CURRENT DESIGN SPECIFICATION. GARY WOOD/JEV

WORK PERFORMED

CQE: V CLASS: N  
COMPLETE 09/21/89

REMOVED 3 EC-1 175 AMP TRIP DEVICES FROM SPAR BREAKER. INSTALLED 3 NEW E  
C-2A 250AMP 1B-3 TRIP DEVICES. REMOVED SPARE SECONDARY DISCONNECT FROM B  
REAKER PERFORMED PM-EE-3.2 & CP-DW- 46B BKR. ON SPARE BREAKER.  
REMOVED EXISTING BREAKER FROM CUBICLE 184B-8. INSTALLED SPARE BREAKER AN  
D COMPLETED CP-DW-46B BKR CONTROL CHECK. BREAKER REMOVED FROM FROM 184B-  
8 WILL BE SENT OUT FOR REPAIRS UNDER USED PMEE3.2 AS GUIDLINE.

WORK DESCRIPTION

894694 AE  
AE-2

OUTER PAL DOOR FAILED LEAK TEST, FLUFF SEAL.

WORK PERFORMED

CQE: V CLASS: 2  
COMPLETE 09/22/89

FLUFFED OUTER PAL DOOR SEAL.

OPPD FORT CALHOUN PLANT  
CHAMPS REPORT M08

CLOSED CQE MWO'S COMPLETED DURING SEPTEMBER

DATE: 10/05/89 PAGE: 2  
TIME: 15:06

MWO # SYSTEM  
EQUIP ID

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TOTAL RECORDS SELECTED: 2

MWO # SYSTEM  
EQUIP ID

LEAD PRINT  
DISC STATUS

875812 AC-RW  
RW-131  
WORK DESCRIPTION  
VALVE IS EXTREMELY HARD TO OPERATE & VALVE LEAKS PAST THE SEAT. GRIND OUT  
EXISTING VALVE & WELD IN NEW VALVE. PE C

CQE: V CLASS: 3  
COMPLETE: 09/29/89  
WORK PERFORMED  
REPACKED NEW CQE 1" VALVE IN SHOP WITH GRAFOIL PACKING SET. CRANE 9/28/89  
STUFFING BOX DEPTH WAS 1 1/8".

881880 AC-RW  
HCV-2861  
WORK DESCRIPTION  
HCV-2861, LIMIT SWITCH, GREEN LIGHT NOT INDICATED WITH VALVE CLOSED.  
(REPLACES MO #864739) EM C

CQE: V CLASS: 3  
COMPLETE: 09/12/89  
WORK PERFORMED  
NONE

885988 EE  
EE-8A  
WORK DESCRIPTION  
CELLS 5 & 6 OF BATTERY NO. 1 HAVE LOW (2.14 VDC/CELL) VOLTAGES.  
NEED TO DETERMINE CAUSE. T.S. 2.7 EM C

CQE: V CLASS: SR  
COMPLETE: 09/09/89  
WORK PERFORMED  
MEASURED CELLS 5 & 6 OF BATT. # 1 AND FOUND VOLTAGE TO BE 2.14 VDC FOR  
EACH CELL. ACCORDING TO THE ATTACHED TELEPHONE CONVERSATION WITH EXIDE  
REPRESENTATIVE THE VOLTAGES ARE ACCEPTABLE. 4-18-89 R NIELSEN. CELLS FOR  
5 & 6 READ 2.14 VOLTS ON 4-20-89 GFB CELL TEMP OF 5 & 6 WERE BOTH 78F  
GFB SEE ATTACHED DATA SHEET.

886648 EE  
EE  
WORK DESCRIPTION  
VISUAL INSPECTION AND CLEANUP OF DRYCHEM. DISCHARGED DUE TO FIRE IN DG-1  
SEE DAN JOHNSON FOR INSP. CRITERIA AND WORK INSTRUCTIONS. EM C

CQE: V CLASS: V  
COMPLETE: 09/12/89  
WORK PERFORMED  
INSPECTION OF ROOM BETWEEN DG ROOMS AND SWITCHGEAR ROOM SHOWED NO SIGNS  
OF DRY CHEMICAL. ROOM 63 NEEDS TO INSPECT CS 12-14-88. ROOM 63 INJECTE  
D & CLEANED HAD QC INSPECT ALL AREAS.

MWO # SYSTEM  
EQUIP ID

LEAD PRINT  
DISC STATUS

886680 AI-NI WORK DESCRIPTION  
DETERMINE OPERABILITY OF "D" WIDE RANGE, SUGGEST DOING INTEGRAL BIAS  
CURVE. IC C

AI-NI

CQE: Y CLASS: SR

WORK PERFORMED  
"D" WIDE FLANGE IS INOP, PROPER COUNTS AT PREAMP PER CP, NO COUNTS IN CO  
NTROL ROOM TEST. FUNCTION DOES NOT WORK. MO 886796 INITIATED CP COULD NO  
T BE DONE BECAUSE WAS INOP.

COMPLETE: 09/09/89

889137 FW-FW WORK DESCRIPTION  
INSTALL FLANGE WITH NIPPLE DOWNSTREAM OF FW-1456. SEE TIM DUKARSKI FOR  
DETAILS. PE C

FW-1456

CQE: Y CLASS: 3

WORK PERFORMED  
FABRICATED A 1/2"X11 5/8"OD BLIND FLANGE. ADDED A 1 1/2" FIRE HOSE CONNE  
CTION. MADE A 1/8" FULL FACE RED RUBBER GASKET TO FIT. PAINTED WHITE WIT  
H A RED EOP-20 ON IT. REG 9/27/89 MATERIALS RECEIVED FROM BILL STECKER

COMPLETE: 09/29/89

889348 CA WORK DESCRIPTION  
CONDUIT FOR HCV-1749 PULLED OUT OF CONNECTION POINT, FOUND DURING NRC RES  
IDENT INSPECTION. EM C

HCV-1749

CQE: Y CLASS: 2

WORK PERFORMED  
INSPECTED WIRE & SEAL TIGHT PER D.W.I. WIRE OK. RE-FITTED SEAL TIGHT FIT  
TING & TIGHTENED TO CONNECTOR. INSPECTED BY OC K.D. 9-12-89.

COMPLETE: 09/12/89

889370 AC-CCW WORK DESCRIPTION  
THE CONDUIT LEADING TO JB91A (HCV-401A) IS LOOSE. EM C

HCV-401A

CQE: Y CLASS: 2

WORK PERFORMED  
RE-FITTED SEAL TIGHT FITTINGS & TIGHTENED TO CONNECTOR.

COMPLETE: 05/12/89



MWO # SYSTEM  
EQUIP ID

LEAD PRINT  
DISC STATUS

892750 FW-CD VALVE STEM SHEARED OFF DUE TO THROTTLING OF VALVE. PE C

FW-663 DEF. TAG 00395

WORK PERFORMED  
CQE: Y CLASS: 3 NEED FFWSST DRAINED PRIOR TO START). REMOVED BONNET-REMOVED STEM AND REPLACED WITH NEW STEM & DISC REPACKED INSTALLED BONNET & NEW GASKET NEEDS PACKING GLANDS.

COMPLETE: 09/26/89

892957 DG LUBE OIL EXPANSION TANK HAS LEAKING UNIONS ON TOP OF TANK PE C

DG

WORK PERFORMED  
CQE: Y CLASS: SR DG-2, BRAZED COUPLING ON DRUM AFTER REMOVING PLASTIC INSERT THREADS BECAUSE THEY WERE BROKEN. DISCONNECTED VENT PIPING, HAD NO OBSTRUCTION HAD QC CLOSE OUT. D-G-1 TIGHTEN LOOSE FITTINGS ON VENT LINE AND HAD QC CLOSE OUT.

COMPLETE: 09/26/89

893448 CH REPAIR OR REPLACE VALVE AS NEEDED. THIS MWO WILL VOID M.O. B74005. VALVE IS IN ROOM 7 AND IS A WELDED END VALVE. PE C

CH-371

WORK PERFORMED  
CQE: Y CLASS: 1 DISASSEMBLED VALVES, CLEANED & LAPPED SEAT WITH 220 GRIT CLOVER COMPOUND THEN FINISHED WITH 600 GRIT CLOVER COMPOUND REPACKED & REASSEMBLED WITH NEVER SEIZE ON THREADS. CLEANLINESS LEVEL C FOUND INSIDE VALVE AROUND THE SEATING SURFACE, LEVEL B RESTORED.

COMPLETE: 09/01/89

893648 CH CH-400 IS AN EQUALIZATION VALVE. IT OPERATES HARD. NEEDS TO BE DISASSEMBLED AND CLEANED. LUBRICATE AS NEEDED. PE C

CH-400

WORK PERFORMED  
CQE: Y CLASS: 1 LUBRICATED VALVED STEM, AND MANUALLY OPERATED THE VALVE FROM FULLY OPENED TO FULLY CLOSED SEVERAL TIMES TO PROVE GOOD OPERABILITY BONNET REMOVAL AND VALVE REPACK WAS NOT REQUIRED TO REPAIR VALVE TO OPERABLE STATUS.

COMPLETE: 09/01/89

MWO #	SYSTEM	EQUIP ID	LEAD	PRINT
			DISC	STATUS
893684	CH	CH-183	PE	C
WORK DESCRIPTION CH-183 HAS WATER LEAKING FROM TOP CAP, REPAIR VALVE BELLOWS LEAKAGE.				
WORK PERFORMED REPLACED CAP GASKET VALVE LEAKS OUT BETWEEN STEM AND ADJUSTMENT SCREW JC 082889. REMOVED VALVE FROM SYSTEM DISASSEMBLED AND REPLACED GASKETS AND BELLOWS PUT VALVE BACK TOGETHER AND TESTED THE VALVE PASSED ALL TESTS.				
COMPLETE: 09/12/89				
893776	CH	CH-1A	MM	C
WORK DESCRIPTION EXCESSIVE PACKING LEAK, REPACK PLUNGER PACKING.				
WORK PERFORMED REPACKED PUMP AND REPLACED PLUNGERS. PER INSTRUCTIONS. PER MP-CH-1				
COMPLETE: 09/12/89				
893882	CH	CH-1A	MM	C
WORK DESCRIPTION ADD OIL AS NEEDED TO CHARGING PUMPS, CRANK CASE, AND GEAR BOX ON CH-1A, B, AND C DURING THE MONTH OF AUGUST.				
WORK PERFORMED NO WORK DONE USING THIS MO DURING AUGUST.				
COMPLETE: 09/05/89				
893894	SI-HP	SI-HP	IC	C
WORK DESCRIPTION I&C TO RESET AND REPAIR HCV-2987 BOOSTER IF NEEDED FOR THE MONTH OF AUGUST. BOOSTER IS NON-CQE T.S.2.3				
WORK PERFORMED RESET INTENSIFIER. L POWELL 8-8-89-1607/RESET INTENSIFIER 8-25-89 FOUND AT 320 LEFT 350 A GREEN/WALT NENEMAN RESET INTENSIFIER 8-029-89 FOUND AT 315 LEFT AT 350 P DOMNINA/DALE PIKE. *FOUND AT 320, LEFT AT 350 L POWELL 9-8-89				
COMPLETE: 09/01/89				



MWO # SYSTEM  
EQUIP ID

LEAG PRINT  
DISC STATUS

893897 SI WORK DESCRIPTION  
ALL S.I. TANK REFERENCE LEGS NEED TO BE FILLED FOR THE MONTH OF AUGUST  
SI

IC C

WORK PERFORMED  
CQE: Y CLASS: 1 B-31-89 1015 FILLED S1-6D, BEFORE W-73, N-71.4 AFTER W-70.5 NO 70.2 JM  
COMPLETE: 09/01/89

893997 AI WORK DESCRIPTION  
REPAIR PRINthead ON TAR THREE (3) RECORDER, PRESENTLY DRAWING A STRAIGHT  
TAR-3 LINE.

IC C

WORK PERFORMED  
CQE: Y CLASS: N INSPECTED TAR-3, NO STRAIGHT LINE BEING DRAWN 8-17-89. COULD NOT DUPLICAT  
E ORIGINAL PROBLEM, NO REPAIRS REQUIRED, NO CP PERFORMED.  
COMPLETE: 09/09/89

894083 RC WORK DESCRIPTION  
TT-113 OPERATIONS IS EXPERIENCING TOO MUCH RIPPLE ON TEMPERATURE INDICATION  
OF THE RCS WIDE RANGE LOOP, POSSIBLY POWER SUPPLY PROBLEM.

IC 5

WORK PERFORMED  
CQE: Y CLASS: S ON HOLD AWAITING DWI FROM ENGINEER DID WORK PER DETAILED WORK INSTRUCTIO  
N AND CP-113/115 (ATTACHED) RECALCED 20 MFDAT 100 VDC CAPACITOR IN LOOP  
POWER SUPPLY, BENCH TESTED AT RATED C URRENT AND REINSTALLED. DURING POST  
MAINT TESTING IT WAS REQUIRED TO DECAL UR-113/115 BECAUSE LOOP TEST FALL  
ED, RETEST OK.  
COMPLETE: 09/25/89

894355 EE-BA WORK DESCRIPTION  
EE-8F AT AMMETER A1, WIRE # 80 IS LIFTED FROM PB1 TO AMMETER FOR NO APPARENT R  
EASON, SUGGEST ATTACHMENT OF WIRING AS PER SOLIDSTATE DRW # 2C6288, LPH  
(8681) FOR G. WOOD (6877) @ 1313 08/24/89

EM C

WORK PERFORMED  
CQE: Y CLASS: N RELANDED WIRE PER WORK INSTRUCTIONS AND DRAWINGS  
COMPLETE: 09/21/89

MWO # SYSTEM  
EQUIP ID

LEAD  
DIAG PRINT  
STATUS

894357 EE-BA  
EE-8G

WORK DESCRIPTION  
AT AMMETER A1, WIRE #80 IS LIFTED FROM PB1 TO AMMETER FOR NO APPARENT REASON. SUGGEST THAT WIRING BE REITERMINATED AS PER SOLDSTATE DRW # 2C6289 LPH (6681) FOR G. WOOD (6677) @ 1337 08/24/89 MWR #0002566

EM C

WORK PERFORMED  
CQE: Y CLASS: N LANDED WIRE PER WORK INSTRUCTIONS

COMPLETE: 09/21/89

894387 AC-RW  
AC-10C

WORK DESCRIPTION  
PUMP PERFORMANCE DOES NOT MEET AN ADEQUATE MARGIN ABOVE REQUIRED LEAK RATES. (PER SURVAILANCE TEST). REMOVE AND REPLACE AC-10C PUMP.

MM C

WORK PERFORMED  
CQE: Y CLASS: 3  
COMPLETE: 09/21/89

REMOVED PUMP ON 9-15-89 AND REPLACED WITH REBUILT SPARE PER MP-AC-10(9-15/9-16) PUMP FAILED ST-RW-2 AND MWO 897565 WAS INITIATED TO REBUILD PUMP REBUILT PUMP USING NEW PARTS AS LISTED ON MWO 897565. REMOVED PUMP AND REINSTALLED AFTER REPAIR USING MP-AC-10(9-18-89)

894408 RC  
PCV-103-2

WORK DESCRIPTION  
OPERATIONS REPORTS PRESSURIZER SPRAY VALVE ALARM PCV-103-2 (A-4 E2) SEAL LEAKAGE ALARM CAME IN AT 050MPBN08/27/89. VALVE WAS CLOSED AND ALARM CLEARED AT 1832 08/27/89, INVESTIGATE FOR POSSIBLE PROBLEMS. ALSO CHECK PCV-103-1 FOR PROPER PACKING ADJUSTMENT.

PE C

WORK PERFORMED  
CQE: Y CLASS: 1  
COMPLETE: 09/01/89

TIGHTENED PCV-103-2 PACKING NUTS TO 45FT LBS WHICH REQUIRED APROX. 1/8 TURN EACH. PACKING NOT SEIZING, IS 7/8 HEX NUT. NON-PATCHET TYPE 3/8" TORQUE WRENCH WOULD WORK BEST WITH A 3/8 DRIVE DEEP WELL SOCKET. PCV-103-1 WAS CHECKED AND FOUND TO BE FAIRLY SNUG 35 TO 45FT LBS

894581 AC-RW  
AC-10C

WORK DESCRIPTION  
AC-10C FAILED ISI TEST, ADJUST PUMP IMPELLER LIFT.

MM C

WORK PERFORMED  
CQE: Y CLASS: 3  
COMPLETE: 09/14/89

TAGGED OUT PUMP AND ADJUSTED LIFT PER MP-AC-10-AND PLANNERS. INSTRUCTION S. PUMP AS FOUND HAD .125" LIFT, CHECKED TOTAL LIFT AND FOUND TO BE .650 RESET LIFT TO .012

MWO #	SYSTEM	EQUIP ID	LEAD DISC	PRINT STATUS
894634	AI	AI-41B	EM	C
<p>WORK DESCRIPTION THE GROUND INDICATING LIGHT ON AI-41B NEGATIVE BUS INDICATES A GROUND. NEEDED TO TROUBLESHOOT TO DETERMINE WHERE THE GROUND IS. D. KOVAR/JEV</p> <p>WORK PERFORMED + TO GROUND 95VDC, NEG TO GROUND 35VDC. FOUND DC GROUND IN #2 BATTERY CHARGER. MWO WRITTEN. MWO 894782 WAS WRITTEN TO REPAIR BC#2</p> <p>COMPLETE: 09/29/89</p>				
894682	RM	RM-060	IC	3
<p>WORK DESCRIPTION INVESTIGATE PROBLEMS ASSOCIATED WITH CALIBRATION DOCUMENTATION OF RM-060.</p> <p>WORK PERFORMED JUMPED OUT ANALIZER BOARD. MOVED DETECTOR GEOMETRY AWAY FROM SERVICE UNIT. WE GOT GROSS COUNTS 1E6 WITH BA 133 #345. WE TOOK A SOURCE SET READING SEE ATTACHED. THIS PROVED THAT BY BACKING OFF ON THE DETECTOR WE WERE ABLE TO REDUCE OR ELIMINATE THE SATURATION OF THE PM TUBE PERFORMED CP-060 APPLICABLE SECTION ON SECONDARY CAL. ALL INTO WAS GOOD 9-21-89.</p> <p>COMPLETE: 09/21/89</p>				
894686	AC-RW	RW-222	PE	3
<p>WORK DESCRIPTION REMOVE VALVE FROM SYSTEM BY GRINDING OUT THE SOCKET WELDS. DISASSEMBLE, INSPECT, RE-ASSEMBLE AND TEST RELIEF VALVE PER MP-RV-1. RE-INSTALL VALVE IN THE SYSTEM BY WELDING THE SOCKET WELDS FOR THE INLET AND OUTLET.</p> <p>WORK PERFORMED RELAPPED VALVE SEAT &amp; DISC. HAD THE NOZZLE MACHINED REPLACED THE GASKETS. VALVE WAS FULL OF SAND. WELDED RELIEF VALVE RW-222 BACK IN PLACE R. WOMBLE 9-29-89.</p> <p>COMPLETE: 09/29/89</p>				
894716	AC-RW	RW-169	PE	C
<p>WORK DESCRIPTION REPLACE THE VALVE BY WELDING IN A REPLACEMENT SOCKET WELDED GATE VALVE. THE ORIGINAL VALVE WAS REMOVED ON MWO #893850 DUE TO THE VALVE BEING OBSTRUCTED.</p> <p>WORK PERFORMED REPLACE VALVE RW-169- R WOMBLE 9-29-89 REPACKED NEW VALVE WITH GRAFOIL PACKING PRIOR TO INSTALLATION.</p> <p>COMPLETE: 09/29/89</p>				

MWO # SYSTEM  
EQUIP ID

LEAD PRINT  
DISC STATUS

894739 AI  
TAR-3  
WORK DESCRIPTION  
PLEASE REPAIR TAR-3 RECORDER SLIDEWIRE/AND OR SERVO MOTOR.  
IC 3

CQE: Y CLASS: S  
COMPLETE: 09/28/89  
WORK PERFORMED  
REPLACED SLIDE WIRE, PERFORMED CALIBRATION 9-27-89. REPALCED SERUD MOTOR,  
PERFORMED CAL CP-TAR-3 9-28-89.

894742 RC  
C/PQ-102  
WORK DESCRIPTION  
TECHNICIAN REMOVING TQ-113 FROM PANEL, RECEIVED A SPURIOUS PRE-TRIP  
ALARM ON TMLP ON "C" CHANNEL AND POSSIBLY 1/2 TRIP ON PPLS. CHECK  
FOR LOOSE FUSE HOLDER ON ADJACENT POWER SUPPLY TO C/PQ-102 FOR POSSIBLE  
PROBLEMS AS REPORTED BY DICK CAMPBELL, I/C SHOP.  
IC C

CQE: Y CLASS: S  
COMPLETE: 09/26/89  
WORK PERFORMED  
CHECKED BLOCK CONTACTS IN BLOCK CIRCUIT FIRST THEN FOUND FUSE HOLDER EAR  
S LOOSE. IN C/PQ-102 PULLED FUSE AND TIGHTENED EARS REINSERTED, CHECKS O  
K

894764 VA  
VA-6A AND 6B  
WORK DESCRIPTION  
NEED TO INSTALL 90 DEGREE ELBOW EXTENTIONS TO 4 INCH DRAINLINES. THESE  
DRAINLINES ARE TELLTALE LINES FROM FAN HOUSINGS 6A AND 6B IN  
CONTAINMENT.  
PE C

CQE: Y CLASS: 1  
COMPLETE: 09/27/89  
WORK PERFORMED  
TM-89-M-044 ELBOW IS NOT, NOR IS IT REQUIRED TO BE CQE WORK AUTHORIZED P  
ER TEMP MOD. KJ DUNHAM SYS-ENGR 9-29-89. FABRICATED TWO 4 OF 4 PVC PIPE  
CUT LONGITUDINAL TO FORM THROUGH. INSTALLED WITH TWO HOSE CLAMPS AS PER  
TEMP MOD #89-M-044.

894782 EE-8A  
EE-80  
WORK DESCRIPTION  
THE BATTERY CHARGER IS CAUSING A GROUND ON DC BUS #2. NEED TO TROUBLESHO  
OT TO IDENTIFY PROBLEM, AND MAKE REPAIRS AS REQUIRED TO RESTORE NORMAL OP  
ERATION. J. FOLEY/JEV  
EM C

CQE: Y CLASS: N  
COMPLETE: 09/29/89  
WORK PERFORMED  
TROUBLE SHOOT AND SUSPECT D-7 DIODE BAP VZ50PA40C VARISTOR TROUBLE SHOT  
FOUND CABLE GOINT AMP METER IN CONTROL RM THEN COMPUTER GROUNDED GFS 9-2  
8-89 RN. TRACED GROUND TO AI 208 B SIGNAL CONDITIONER CARD 701-2 AND CHA  
RGER #2 DN BUS WITH NO GROUNDS. RN/GFB 9-29-89  
I&C MWR 3720 WRITTEN TO CLEAN GROUNDS IN AI 208B-701-2

MWO # SYSTEM  
EQUIP ID

LEAD PRINT  
DISC STATUS

894794 AC-RW  
HANCOCK 3/4 950 GLB.

WORK DESCRIPTION  
PERFORM A HYDROSTATIC TEST OF FOUR (4) VALVES RECEIVED ON PURCHASE ORDER #S 049580 TO SATISFY THE COMMERCIAL GRADE DEDICATION REQUIREMENT OF THE MATERIAL EVALUATION REPORT (MER) FORRW-152 AND RW-169.

PE C

CQE: Y CLASS: N  
COMPLETE: 09/28/89

WORK PERFORMED  
PERFORMED A HYDROSTATIC TEST ON FOUR VALVES LABELED 1,2,3 AND 4 TO 250 PSIG (225 WAS THE MINIMUM FOR GREATER THAN 15 SECONDS EACH. ALL VALVES PASSED THE HYDRO TEST.

897565 AC-RW  
AC-RW

WORK DESCRIPTION  
DISASSEMBLE INSPECT AND REPAIR AC-10C PUMP THAT IS IN THE MAINTENANCE SHOP.  
SLM

MM C

CQE: Y CLASS: 3  
COMPLETE: 09/22/89

WORK PERFORMED  
CHECK TOTAL LIFT AS-FOUND 5/16. DISASSEMBLED AND FOUND EXCESSIVE GAP BETWEEN IMPELLER AND LINER (3/16) IMPELLERS HOOKED GOOD. LINERS WERE ROUGH AND DID NOT CONFORM TO THE SHAPE OF THE IMPELLERS. BEARINGS WERE IN NEW CONDITION. SAND CAP AND BOTTOM BEARING HAD FAILED AND WERE SEVERELY DAMAGED. SHAFT AND THRUST COLLARS WERE IN GOOD SHAPE. UPPER IMPELLER BADLY WORN ON OLD AC-10 PUMP. DISASSEMBLED FOR PARTS. SUCTION BELL WAS GOOD REA

897581 RC  
PRC-103V

WORK DESCRIPTION  
CHECK CALIBRATION

IC 3

CQE: Y CLASS:  
COMPLETE: 09/27/89

WORK PERFORMED  
RECALIBRATED CONTROLLER, AS FOUNDS WORE OUT OF TOLERANCE. CHECKS OK.

897582 AC-RW  
AC-10D

WORK DESCRIPTION  
RE-ADJUST IMPELLER LIFT RECORD AS FOUND AND AS LEFT READINGS

MM C

CQE: Y CLASS: 3  
COMPLETE: 09/30/89

WORK PERFORMED  
CHECKED AS FOUND LIFT TO BE .090 IN RESET LIFT TO .014 IN

MWO # SYSTEM  
EQUIP ID

LEAD PRINT  
DISC STATUS

897603 VA-CON

WORK DESCRIPTION  
RED PEN DRIVE STUCK

IC 3

PR-784/786

CQE: V CLASS: N

WORK PERFORMED  
PERFORMED CP-784-CHECKING RECORDER, POWER SUPPLY AND FOXBORO VOLTAGE TO C  
URRENT CONVERTORS-NO PROBLEM FOUND WITH ANY LOOP CONPONENTS. COMPARED LO  
OP TO OTHER WIDE RANGE CHANNELS & ERF & PI ALL INDICATING L5 PSIG RETURN  
ED TO SERVICE.

COMPLETE: 09/28/89

OPPD FORT CALHOUN PLANT  
CHAMPS REPORT M07

COMPLETED CQE MWO'S - SEPTEMBER

DATE: 10/06/89 PAGE: 12  
TIME: 15:08

MWO # SYSTEM  
EQUIP ID

LEAD PRINT  
DISC STATUS

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TOTAL RECORDS SELECTED: 41