

## UNITED STATES NUCLEAR REGULATORY COMMISSION REGION IV 611 RYAN PLAZA DRIVE, SUITE 1000 ARLINGTON, TEXAS 76012

0 5 JUN 1980

Docket No. 99900524/80-01

Gibbs and Hill, Incorporated Attn: Mr. Paul P. DeRienzo Vice President Quality Assurance 393 Seventh Avenue New York, NY 10001

Gentlemen:

Thank you for your letter of April 25, 1980, in response to our letter dated March 28, 1980. As a result of our review, we find that additional information, as discussed with you and Mr. N. N. Keddis during a telephone call on May 28, 1980, is needed.

With respect to deviation A, please identify the method(s) and date(s) by which Gibbs and Hill will determine that all of the requirements of ANSI N 45.2.12 are included in procedures OA-2, OA-4, and OAI-7 as appropriate.

With respect to deviation B, please indicate whether procedure QAI-1 will require revision to reflect the new system for control of manuals and if so describe the nature of the revision and the date it will be accomplished.

With respect to corrective actions concerning deviation C, please describe the cause contributing to this deviation, if the deviation relative to spec No. MS-43A was an isolated case (and your bases), and how you have assurance that other specifications do not have similar deviations.

Please provide this additional information within twenty (20) days in order that we may complete our review in a timely manner.

Sincerely,

Uldis Potapovs.

Vendor Inspection Branch