

REGULATORY

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Consumers
Power
Company

General Offices: 212 West Michigan Avenue, Jackson, Michigan 49201 • Area Code 517 788-0550

February 5, 1976

Director of Nuclear Reactor Regulation
Attention: Mr. Roger Boyd, Director
Division of Project Management
U.S. Nuclear Regulatory Commission
Washington, DC 20555



MIDLAND PROJECT
DOCKET NUMBERS 50-329, 50-330
REGULATORY GUIDE IMPLEMENTATION
FILE: 0505 SERIAL: 2133

The enclosed information partially responds to Mr. A. Schwencer's January 26, 1976 letter requesting additional information on implementation of Regulatory Guides relative to quality group, seismic classifications and concrete placement. Responses to questions on Regulatory Guides 1.26 and 1.29 are transmitted herewith. The response on Regulatory Guide 1.94 will be submitted by February 11, 1976.

R. C. Bauman
Project Engineer

RCB/dsl



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- 211.1 Figure 4.1-1 of Amendment 26 to the PSAR indicated that the feedwater ring header has been constructed to the ANSI Power Piping Code B.1.1.0. This component was purchased in 1968 and thus predates current regulatory requirements which requires construction to ASME Section III, Class 2.

In order to assure an acceptable level of quality for this component, identify the non-destructive examinations performed on the welds of the ring header.

Response

Welds and associated non-destructive examinations of the ring headers are classified in two categories; shop welds and examinations or field welds and examinations.

a. Shop procedures:

1. Header-to-end-cap welds were non-destructively examined both radiographically and by magnetic particle test.
2. Riser stub-to-header welds were examined by magnetic particle test only.
3. Header-to-tee welds were examined radiographically and by magnetic particle test.

b. Field procedures:

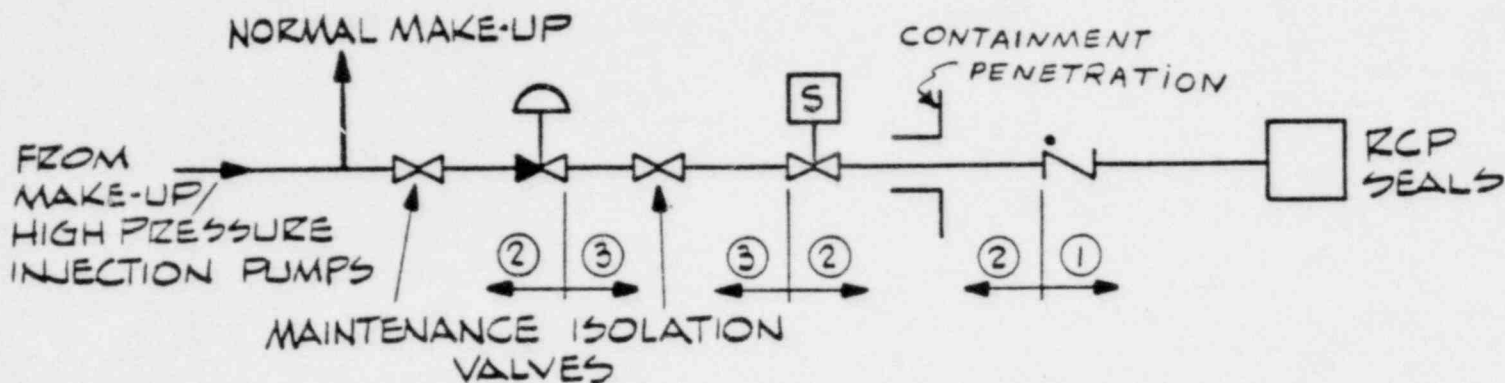
1. All field welds and inspections of welds will be to standards defined in the ASME Code, Section III, 1971 edition, including Addenda through the summer of 1973.

211.2

Identify those portions of the Makeup and Purification System that provide seal injection cooling water to the reactor coolant pumps and are constructed to ASME Section III, Class 3 and Seismic Category I requirements.

Response

The following schematic diagram shows the piping class configuration of the seal injection system:



- 1 - ASME Section III Class 1 and Seismic Category I
- 2 - ASME Section III Class 2 and Seismic Category I
- 3 - ASME Section III Class 3 and Seismic Category I

211.3 Identify those valves in fluid systems important to safety that you classify as "remote manual" and are not in conformance with position C.1.d in Regulatory Guide 1.26. Identify each valve by valve number and the appropriate Piping and Instrumentation diagram on which it is shown.

Response

The valves in the steam and feedwater systems will be in conformance with Regulatory Guide 1.26 Position C.1.d.

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CONTROL NO: 1240

FILE: _____

FROM: Consumers Pwr Co Jackson, Michigan R C Bauman			DATE OF DOC 2-5-76	DATE REC'D 2-9-76	LTR XXXX	TWX	RPT	OTHER
TO:			ORIG	CC	OTHER	SENT NRC PDR <u>XX</u> SENT LOCAL PDR <u>XX</u>		
CLASS	UNCLASS XXXXXXX	PROP INFO	INPUT	NO CYS REC'D 1		DOCKET NO: <u>50-3297330</u>		

DESCRIPTION:

Ltr re our 1-26-76 ltr...trans the following:

ENCLOSURES:

Add info concerning implementation of
Reg Guides concerning quality group, seismic
classifications & concrete placement.....

(10 cys encl rec'd)

PLANT NAME: Midland 1 & 2

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ASSIGNED AD _____		ASSIGNED BRANCH CHIEF _____			
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