



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

October 12, 1989

Docket No. 99900060/89-01

Mr. Richard Langseder  
Director of Engineering  
Target Rock Corporation  
1966 E. Broad Hollow Road  
East Farmingdale, New York 11735-0917

Dear Mr. Langseder:

This letter addresses the inspection of your facility at East Farmingdale, New York, conducted by K. R. Naidu of this office on July 18-21, 1989, and the discussions of his findings with you and other members of your staff at the conclusion of the inspection.

The purpose of the inspection was to review the implementation of your quality assurance (QA) program in selected areas, the corrective action taken to resolve 10 CFR Part 21 items reported since late 1983, and implementation of corrective actions identified in the Notice of Nonconformance enclosed with NRC Inspection Report No. 99900060/83-02.

During this inspection it was found that the implementation of your QA program failed to meet certain NRC requirements. Specifically, the implementation of your program has been inadequate in the areas of documenting nonconformances, corrective actions taken, and developing and implementing procedures with acceptance/rejection criteria. The specific findings and references pertinent to the requirements are identified in the enclosures to this letter.

Please provide us within 30 days from the date of this letter a written statement containing:

- (1) a description of steps that have been or will be taken to correct these items;
- (2) a description of steps that have been or will be taken to prevent recurrence; and
- (3) the dates your corrective actions and preventive measures were or will be completed. We will consider extending the response time if you can show good cause for us to do so.

The responses, requested by this letter are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

8910170290 891012  
PDR GA999 EMVTARG  
99900060 PNU

LE09  
11

In accordance with 10 CFR 2.790 of the commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC's Public Document Room.

Sincerely,

Original signed by E. William Brach

E. William Brach, Chief  
Vendor Inspection Branch  
Division of Reactor Inspection and  
Safeguards  
Office of Nuclear Reactor Regulation

Enclosures:

- 1. Appendix A-Notice of Nonconformance
- 2. Appendix B-Inspection Report 99900060/89-01

DISTRIBUTION

Central File

Docket Control Desk

VIB Reading

DRIS Reading

EKGrimes

EWBrach

ETBaker

KNaidu

*RIDS Code 1E:09*  
*1/1*

[TARGET LETTER]

\*See previous concurrence

FC	: VIB:DRIS*	: SC:VIB:DRIS*	: BC:VIB:DRIS*	: D:DRIS:NRR	:	:
AME	: KNaidu:nrp	: ETBaker	: EWBrach	: BKGrimes	:	:
ATE	: 09/19/89	: 09/28/89	: 09/24/89	: 10/5/89	:	:

*mkm*