NEC FORM 61	
**.	

CERTIFICATE OF COMPLIANCE

U.S. MUCLEAR	REGULATORY	COMMISSION
--------------	------------	------------

10 CFR 71	FOR RADIOACTI	AS MY LEMINTS LYCKAGES		
LA CERTIFICATE NUMBER	I REVISION NUMBER	C PACKAGE IDENTIFICATION NUMBER	E PAGE NAMBER	. TOTAL NUMBER PAGES
9029	6	USA/9029/B()	1 1	2

- a. This pertificate is issued to certify that the packaging and contents described in flem 5 below, meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.
- 3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION B. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION.

Amersham Corporation 40 North Avenue Burlington, MA 01803 Technical Operations, Inc. application dated September 10, 1979, as supplemented.

SCICKET IN MENER

4. COMEDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below

- (a) Packaging
 - (1) Mode 1 No .: 676 and 676E
 - (2) Description

A steel encased, uranium shielded Gamme Ray Projector Primary components consist of an outer steel shell, internal bracing, polyurethane potting material, depleted wranium shield, and an "S" tube. The contents are securely positioned in the "5" tube by a source cable Tocking device and shipping plug. Temper-proof seals are provided on the packaging and a 1/4-inch thick steel shipping plate is bolted over the source locking mechanism for additional protection during transport. The total weight of the package is approximately 545 pounds.

(3) Drawings

The packaging is constructed in accordance with the following Technical Operations, Inc. Drawing Nos .:

67690, Sheets 1, 2, 3, 4 and 5 of 5, Rev D 66025, Sheets 2 and 3 of 3, Rev. A

8910160142 891010 PDR ADOCK 0710902

U.S. NUCLEAR REGULATORY COMMISSION

Page 2 - Certificate No. 9029 - Revision No. 6 - Docket No. 71-9029

5. (b) Contents

(1) Type and form of material

Cobalt 60 as sealed sources which meet the requirements of special form radioactive material.

(2) Maximum quantity of material per package

330 curies.

- 6. The source shall be secured in the shielded position of the packaging by the shipping plug, source assembly, and locking device. The shipping plug, source assembly used must be tabricated of materials resisting a 1475°F fire environment of one-half hour and maintaining their positioning function. The ball stop of the source assembly must engage the locking device. The flexible cable of the source assembly and shipping plug must be of sufficient length and diameter to provide positive positioning of the source in the shielded position.
- The nameplates shall be fabricated of materials capable of resisting the fire test of 10 CFR Part 71 and maintaining their legibility.
- 8. The package shall be prepared for shipment and operated in accordance with Chapter 7 of the application.
- Each package must be maintained in accordance with the maintenance program in Chapter 8 of the application and 10 CFR §71.87.
- The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR §71.12.
- 11. Expiration date: October 31, 1994.

KEFERENCES

Technical Operations, Inc. application dated September 10, 1979.

Supplements dated: October 4, 1979, September 4, 1984, and July 5, 1989.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

Charles F. MacDonald, Chief

Transportation Branch Division of Safeguards

and Transportation, NMSS

OP 10 1985

Date:



NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

Transportation Branch
Approval Record
Model Nos. 676 and 676E Packages
Docket No. 71-9029

By application dated July 5, 1989, Amersham Corporation reques the Certificate of Compliance No. 9029 be renewed for a five year period. No changes to the package were requested.

Revised descriptive assembly drawings were provided, which corrected earlier errors in the measurement of the package. Staff reviewed these drawings and determined that the changes have no effect on the structural integrity of the package.

Revision No. 5 of the certificate of compliance is issued to American Corporation instead of Technical Operations, the previous certificate holder, since American acquired Technical Operations, Inc. American Corporation will be responsible for the maintenance of the certificate, the safety analysis report for the package design, and the quality assurance records in accordance with 10 CFR §71.91(c). ersham Corporation has been previously issued Quality Assurance Program Approval for Radioactive Material Packages No. 71-0040.

The certificate has been conditioned to require the package to be prepared for shipment, operated, and maintained in accordance with the procedures in the application as supplemented.

The certificate of compliance has been renewed for a five year term which expires October 31, 1994.

Charles E. MacDonald, Chief Transportation Branch Division of Safeguards and Transportation, NMSS

Date:	136	3	

FOR MODEL - 676

AMERSHAM CORPORATION ATTN MS CATHLEEN ROUGHAN 40 NORTH AVENUE BURLINGTON	МА	01803
AMERSHAM CORPORATION ATTN: MS. KATHY A. ALLEN 2636 SOUTH CLEARBROOK DR. ARLINGTON HEIGHTS	IL	60005
ATLANTIC RESEARCH CORP. ATTN: MR. M. W. GROVE 5945 WELLINGTON ROAD GAINESVILLE	VA	22065
CHICAGO BRIDGE & IRON CO. ATTN: MR. RONALD W. KRUZIC P. O. BOX 41146 HOUSTON	TX	77241
DEPARTMENT OF ENERGY ATTN: MR. E. MCCALLUM DP-4 WASHINGTON	DC	20545
EBASCO SERVICES INC. ATTN: MR. HAROLD C. BULLEN BLDG. 100A PORT KEARNY SOUTH KEARNY	NJ	07032
GENERAL ELECTRIC CO. ATTN. MR. G. E. CUNNINGHAM VALLECITOS NUCLEAR CENTER PLEASANTON	CV	94566
MK - FERGUSON CO. ATTN: MR. D. E. WILLIAMS ONE FRIEVIEW PLAZA CLEVELAND	ОН	44114
MQS INSPECTION INC. ATTN. MR. E.L. BANFIELD 2301 ARTHUR AVE. ELK GROVE VIL	11.	60007
UNITED STATES TESTING COMPA ATTN: MR. ROBERT E. GREEN 3536 OAKDALE ROAD MODESTO		95355
		I Shirth