

SGTB:JPJ  
71-0192

NOV 09 1989

Pacific Nuclear Systems, Inc.  
ATTN: Dr. G. J. Temus  
Technical Director  
1010 South 336th Street  
Federal Way, WA 98003

Gentlemen:

This refers to the quality assurance inspection of fabrication activities at Nuclear Packaging Systems, Inc., TRUPACT-II Assembly Facility (TAF), by Messrs. J. P. Jankovich and J. R. Cook, and Ms. C. T. Haney of the U.S. Nuclear Regulatory Commission (NRC) and by Mr. B. W. Brown of Idaho National Engineering Laboratory, EG&G, on September 26-28, 1989.

Areas examined during the inspection and our findings are discussed in the enclosed report. Eight items of nonconformance with NRC requirements were identified during the inspection. The nonconformances are listed in Item 4 of the inspection report. With regard to the nonconformances, please provide within 30 days from the date of this letter: (a) a written explanation or statement describing corrective actions taken or planned, the dates when corrective actions will be completed, and measures taken to preclude recurrence; and (b) a report on an independent review of all radiographs taken as of the date of the inspection.

In accordance with 10 CFR Section 2.790 of the Commission's regulations, a copy of this letter and the enclosed inspection report will be placed in the NRC Public Document Room.

Should you have any questions about this inspection, we will be pleased to discuss them with you.

Sincerely,

Original Signed by  
CHARLES E. MACDONALD

Charles E. MacDonald, Chief  
Transportation Branch  
Division of Safeguards  
and Transportation, NMSS

Reviewed  
E. Krauss, NMSS

Enclosure:  
Inspection Report  
710192/89-06

Distribution:

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NAME: Jankovich/lg:CHaney :JCook :CMacDonald : : :  
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DATE: 11/8/89 : 11/8/89 : 11/8/89 : 11/9/89 : : :  
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