

**QUALITY ASSURANCE PROGRAM APPROVAL  
FOR RADIOACTIVE MATERIAL PACKAGES**

Pursuant to the Atomic Energy Act of 1954, as amended, the Energy Reorganization Act of 1974, as amended, and Title 10, Code of Federal Regulations, Chapter 1, Part 71, and in reliance on statements and representations heretofore made in Item 5 by the person named in Item 2, the Quality Assurance Program identified in Item 5 is hereby approved. This approval is issued to satisfy the requirements of Section 71.101 of 10 CFR Part 71. This approval is subject to all applicable rules, regulations, and orders of the Nuclear Regulatory Commission now or hereafter in effect and to any conditions specified below.

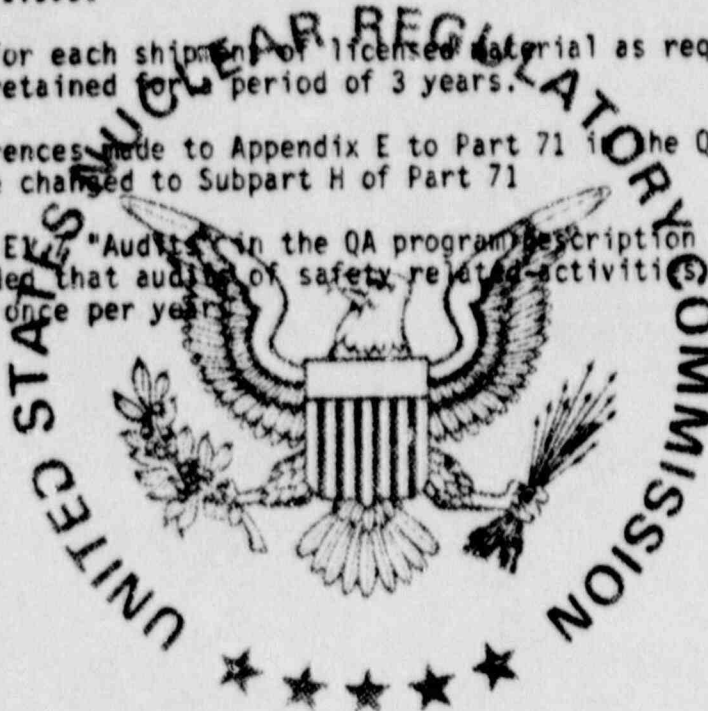
2. NAME <b>Globe X-Ray Services, Inc.</b>			3. EXPIRATION DATE <b>October 31, 1994</b>	
STREET ADDRESS <b>8441 South Union</b>				
CITY <b>Tulsa</b>		STATE <b>OK</b>	ZIP CODE <b>74132</b>	4. DOCKET NUMBER <b>71-0146</b>

5. QUALITY ASSURANCE PROGRAM APPLICATION DATE(S)

**October 9, 1989**

6. CONDITIONS

1. Activities authorized by this approval: procurement, maintenance, repair, and use to be executed with regard to transportation packages in special form. All other activities (i.e., design, fabrication, assembly, testing, and modification) shall be satisfied by obtaining certifications from package suppliers that these activities were conducted in accordance with an NRC-approved QA program. It shall remain the responsibility of the licensee-user that all transportation activities meet the requirements of 10 CFR §71.101.
2. Records for each shipment of licensed material as required by 10 CFR §71.91(a) must be retained for a period of 3 years.
3. All references made to Appendix E to Part 71 in the QA program description are to be changed to Subpart H of Part 71.
4. Appendix E's "Audits" in the QA program description needs to be expanded to include that audits of safety related activities are to be conducted at least once per year.



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PDR ADOCK 07100146  
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FOR THE U.S. NUCLEAR REGULATORY COMMISSION

*Charles E. MacDonald*  
Charles E. MacDonald

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CHIEF, TRANSPORTATION CERTIFICATION BRANCH  
DIVISION OF FUEL CYCLE AND MATERIAL SAFETY  
OFFICE OF NUCLEAR MATERIAL SAFETY AND SAFEGUARDS

DATE