

ATTACHED IS A PART 21 REPORT FROM IE MAIL UNIT - ROOM 359E/W

PART 21 IDENTIFICATION NO. 80-198-001 COMPANY NAME Capital Manufacturing Co.

DATE OF LETTER 6/2/80 DOCKET NO. _____

DATE DISTRIBUTED 6/6/80 ORIGINAL REPORT SUPPLEMENTARY

DISTRIBUTION:

REACTOR(R)

FUEL CYCLE &

SAFEGUARDS(S)

MATERIALS(M)

NRR/DOR, DIRECTOR (2)

AD/FFMSI

AD/SG-IE

NRR/DPM DIRECTOR (2)

NMSS/FCMS

AD/ROI

AD/ROI (2)

REGIONS

REGIONS

AD/RCI

IE FILES

NRR/DOR, DIRECTOR

REGIONS

PDR

NMSS/SG SS-881

IE FILES

LPDR

PDR

CENTRAL FILES

CENTRAL FILES-SS-396

LPDR

CENTRAL FILES (CHRON)

CENTRAL FILES(CHRON)
(016)

TERA

PDR

TERA

IE FILES (2)

LPDR

CENTRAL FILES 016

TERA

LOEB/MPA MNB 5715

CENTRAL FILES (CHRON)

~~LOEB/MPA MNB 5715~~

AEOD - MNB-7602

CENTRAL FILES - SS-396

AEOD MNB-7602

LOEB/MPA MNB 5715

AEOD MNB-7602

ACTION:

PRELIMINARY EVALUATION OF THE ATTACHED REPORT INDICATES LEAD RESPONSIBILITY FOR FOLLOW-UP AS SHOWN BELOW:

IE

NRR

NMSS

OTHER

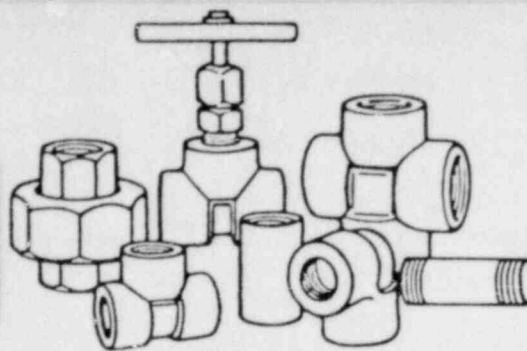
RCI
ROI
SG
FFMSI

REV.

006200 084



MANUFACTURING COMPANY



153 West Fulton Street • P. O. B.
Columbus, Ohio 43215
Phone: 614 / 228-6691 • Telex: 2-

June 2, 1980

80-198-001

Director, Office of Inspection Enforcement
U. S. Regulatory Commission
Washington, D. C. 20555

Re: Reportable Defect - 10 CFR, Part 21

Gentlemen:

Capitol Manufacturing Co., Division of Harsco Corporation, was notified by Reactor Controls, Inc. that upon a liquid penetrant examination of an ASME Section III, Class II fitting, supplied by Capitol two (2) liner indications, approximately one to 1-1/2 inches long on the outside surface of the fittings were noticed. Similar evaluations of other fittings supplied by Capitol to Reactor Controls did not reveal any similar defects.

Pursuant to 10 CFR, Part 21 Capitol has notified its other customers who were supplied with the part in question, a two (2") inch, ninety (90°) degree C/SL Heat Code 1D-M468, and a copy of that letter suggesting further evaluation of the items on their part is attached, together with a list of the customers notified. Capitol trusts that its customers will notify the NRC under their obligation of disclosure if any other problems are discovered.

Very truly yours,

CAPITOL MANUFACTURING CO.
DIVISION OF HARSCO CORPORATION

M. G. Pallos
Manager - Quality Control

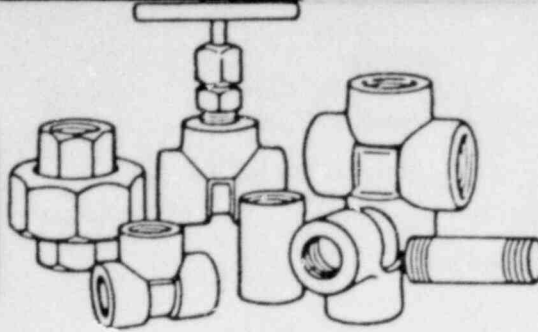
MGP:jw

Encls.

cc: G. M. Levine
D. L. Katz
G. Lamone
S. W. Lipson
S. H. Levine
K. Sinclair-Harsco



MANUFACTURING COMPANY



153 West Fulton Street • P. O. Box 120
Columbus, Ohio 43216
Phone: 614 / 228-6691 • Telex: 24-54

Gentlemen:

On February 21, 1980 we were notified by our customer of a defective 2" - 6000# 90° Elbow, Heat Code Number M-468.

The fitting in question was ordered and shipped as an ASME Section III, Class II fitting. Non-Destructive testing was not a requirement of the order. When the fitting was welded into a sub-assembly the weld area was Liquid Penetrant Examined and a seam was found in the Elbow. The balance of the Elbows in the customers stock were also Liquid Penetrant tested and the test bars in Capitol's stock were Magnetic Particle Examined and no defects were found.

However, our customer viewed this as a defective fitting and felt it was their duty to notify NRC under the requirements of 10 CFR Part 21. Consequently, we are obligated to notify all of our customers who received Class II or Class III parts made from material code number M-468, that a possible defect exists that can be found only by Non-Destructive Examination.

It is our contention that the Class II fittings furnished by Capitol did indeed meet all the requirements of the order and the specifications. However, it is the customers responsibility to specify the type of evaluation required for any class of fitting.

Attached are copies of our certifications issued to you showing this heat code number.

We sincerely regret the problem this may create.

Very truly yours,

CAPITOL MANUFACTURING CO.
DIVISION OF HARSCO CORPORATION

M. G. Pallos
Manager - Quality Control

MGP:jw



COUPLINGS • F. S. FITTINGS • NIPPLES • F. S. UNIONS • BUSHINGS • PLUGS • CAPS • WELL SUPPLIES • CAPADAR

Barr-Saunders, Inc.
R.R. 1, Box 451
Channahon, Illinois 60410
Attention: Mr. R. T. Baxter

Gulfalloy, Inc.
P. O. Box 52518
Houston, Tx. 77052
Attention: Mr. John Cates

Reactor Controls, Inc.
1245 S. Winchester Blvd.
San Jose, California 95128
Attention: Mr. Robert Crum

Tyler-Dawson Company
Drawer X - Admiral Station
1248 So. Joplin
Tulsa, Oklahoma 74105
Attention: Mr. Kenneth W. Fraser

Liberty Equipment & Supply Co.
620 E. Bruneau
Kennewick, Washington 99336
Attention: Mr. Mike Reilly

Peebles Supply Corporation
P. O. Box 2777
Newport News, Va. 23602
Attention: Mr. Jeff Blinco

Albert Pipe Supply Co., Inc.
101 Varick Avenue
Brooklyn, N. Y. 11237
Attention: Mr. Marvin Mintz

Hub, Inc.
2146 Flintstone Dr. - P. O. Box 125
Tucker, Ga. 30084
Attention: Mr. Phil Mascara

Satterlund Supply
26277 Sherwood
Warren, Michigan 48091
Attention: Mr. Richard Dixon

Western Supply Co.
5520 Race Street
Denver, Colorado 80216
Attention: Mr. Larry Dunlap

Mutual Mfg. Company
3300 Spring Grove Ave.
Cincinnati, Ohio 45225
Attention: Mr. Steve Copley

Pullman Power Products
P. O. Box 3308, Reach Rd.
Williamsport, Pa. 17701
Attention: Mr. William L. Cox