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May 13, 1980



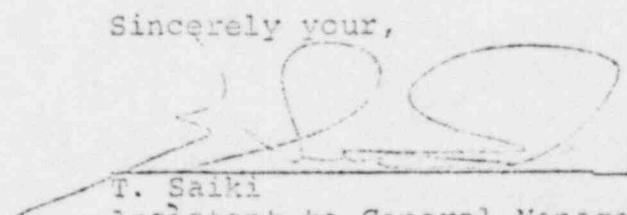
Mr. Jorge McCorkle
Chief, Physical Security Licensing Branch
Division of Safeguard
U.S. Nuclear Regulatory Commission
Washington D.C. 20585

Dear Mr. McCorkle:

Enclosed is our plan to implement Safeguard Requirements for Special Nuclear Material of Moderate and Low Strategic Significance under 10 CFR Part 73.

Your attention on this matter would be appreciated.

Sincerely yours,


T. Saiki
Assistant to General Manager
Metal Second Department

TS/hi
Enclosure

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MITSUI & CO. (U.S.A.), INC.

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This report is prepared to prove that MITSUI & CO., (U.S.A.), INC, as a licensee to export special nuclear material of low strategic significance to Japan, has a well established system for the physical protection of the material in accordance with the code of Federal Regulation Part 10, Part 73, and Part II of Standard Format and Content for a Licensee Physical Security Plan for the Protection of Special Nuclear Material of Moderate or Low Strategic Significance.

As a licensee, Mitsui receives the enriched UF6 for commercial nuclear reactors in Japan at F.O.B. DOE plant.

Mitsui uses Tri-State Motor Transit Co. for the U.S. inland truckage and some Japanese shipping companies like Mitsui OSK Lines, LTD., for the ocean transportation from the United States to Japan.

Every arrangement and communication with and between parties concerned is done through Mitsui via telephone, telex and facsimile.

In a word, Mitsui is an arranger of the export and transportation of the material for Japanese consignees on their behalf.

PART II SNM OF LOW STRATEGIC SIGNIFICANCE

Chapter 1 through Chapter 4:

These do not apply to Mitsui which does not possess or use more than 10 Kg of SNM of low strategic significance.

Chapter 5 MATERIAL TRANSPORTATION REQUIREMENTS (73.47 (g) (1))

5.1 Advance Notification (73.47 (g) (1(i)))

Mitsui ensures that, prior to each shipment of material, the receiver will be notified of the impending shipment and provided the following types of information by using Mitsui Global Network to Mitsui Tokyo and by Japanese domestic telex, telephone and facsimile from Mitsui Tokyo to the receiver:

1. Mode of transport (truck and ocean going vessel)
2. Estimated time of arrival at Japan (including time of arrival at the port of export in the U.S. and time of departure at the port)
3. Location where material is to be transferred to the receiver in Japan (this is notified to the receiver by Mitsui Tokyo)
4. Name of carrier (trucker and shipping company)
5. Transport identification (ship's name)

5.2 Receiver Confirmation (73.47(g)(1)(ii))

Mitsui will use the following procedures to ensure that shipment of material does not take place until the receiver acknowledges the planned shipment and mode of transport and states that he will be ready to accept the shipment at the planned time and location.

1. First of all, the receiver in Japan decides the time the shipment is required at their plant in Japan, and informs it to Mitsui Tokyo.
2. Mitsui Tokyo investigates the suitable ocean going vessel to meet with the receiver's requirements and negotiates space of the vessel with shipping company.
3. Mitsui Tokyo, upon completion of arrangement for the space, instructs Mitsui (U.S.A) to make necessary procedures to export the shipment on the arranged vessel.
4. Mitsui (U.S.A.) makes the time schedule and advises it to DOE plant, the inland carrier and shipping company well in advance, and instructs them to deliver the shipment when all necessary pre-arrangements are made.
5. Without this instruction of Mitsui (U.S.A.) based on the original instruction of the receiver in Japan, DOE plant never deliver the shipment to the inland carrier.

5.3 Container (73.47(g)(1)(iii))

Mitsui will transport the material in a tamper-indicating sealed container in the following way.

1. After the 30 B (A) type of cylinders are filled with the material by DOE, Ledoux inspectors will apply their seal to each cylinder in the following way:

The sealing technique for the 30A or 30B cylinder uses a ground and plastic bag. Fill out a tag and attach it to the cylinder valve. Cut open the sealing wire and attach seal. Attach a seal to the transfer cylinder plug. Record the serial number for the specific 30A or 30B cylinder. Record the proper number and that the seal number and cylinder numbers are documented on the inspection data sheet.

2. The cylinder containing the material is packed into the specially designed protective overpacks (PSP) by hand of DOE prior to shipment.
3. This protective overpack is carefully sealed by DOE prior to shipment.

Both seal numbers of cylinder and PSP are informed to Mitsui by Ledoux and DOE. Mitsui will inform the receiver the number of seal.

Then, the receiver can detect any tampering with the material's container that may have occurred during shipment.

5.4 Inspection (73.47(g)(1)(iv))

Mitsui inspects, by using Ledoux & Co. Ltd, which provides inspection of containers in accordance with the procedure as stated in ORO-651, the integrity of the material containers seals just prior to shipment, as well as the integrity of the material containers themselves. The result of the inspection is reported in the formal report from Ledoux.

5.5 In-transit physical protection (73.47(g)(1)(v))

Mitsui arranges for the in-transit physical protection of the material in accordance with the requirements of section 73.47(g)(3) of this part as described in chapter 7.

Chapter 6 Receiver requirements (73.47(g)(2))

This chapter is not applied to Mitsui who does not receive the shipment.

Chapter 7 In-transit physical protection requirements

7.1 Response procedure (73.47(g)(3)(i))

- 1 In the event Tri-State Motor Transit Co. (TSMT) receives directly or otherwise learns of, a threat of theft, advise DOE and Mitsui of all details pertaining to threat. Options available at the time, i.e. cancellation of move, diversion of shipment in route, request for police escort, shall be jointly considered and a course of action selected.
- 2 In the event TSMT learns that theft has actually occurred advise DOE and Mitsui, local law enforcement authority in area where theft is believed to have occurred.
3. The appropriate Nuclear Regulatory Commission inspection and enforcement regional office is notified immediately in the event of above 1, and 2.

7.2 Notification (73.47(a)(3)(iii))

Shipping company or its agent at the port of export shall notify Mitsui of the arrival of the shipment or of any such shipment that is lost or unaccounted for after the estimated time of arrival. In the event the shipment becomes over due,

1. Mitsui shall make inland carrier investigate the cargo location.
2. The inland carrier shall provide Mitsui all available information relative to the last contact (check call) time and location of shipment.
3. When necessary, Mitsui requests the assistance of local law enforcement authority in searching for shipments in the areas between the last known location of vehicle and its assigned destination.

7.3 Lost material notification (73.47(a)(3)(iii))

When Mitsui and inland carrier can not find reasonable explanation regarding its status, Mitsui shall notify NRC regional office that the material is missing along with the details and result of the trace investigation or what actions are being taken to trace.

Mitsui shall file within a period of 15 days a written report to the appropriate NRC regional office setting forth the details and result of the tracing investigation. A copy of such written report shall be sent to the director, office of inspection and enforcement, U.S. NRC.

Chapter 8 Export requirements

Mitsui inland transportation of the material are made for export purposes to Japan. Therefore, procedures described above chapter 5 and 7 are all applied to this chapter.

In case of the marine casualty during the voyage, the captain of the vessel shall inform of it to the office of shipping company in U.S.A., who notifies the same to the U.S. coast guard and Mitsui.

NRC regional office is notified immediately in the event of the above through Mitsui.

FINAL CONSIGNEE

The Tokyo Electric Power Company
1-3, 1-chome, Uchisaiwai-cho,
Chiyoda-ku, Tokyo, Japan

The Chubu Electric Power Company
No. 1, Toshima-cho, Higashiku,
Nagoya, Aichi Pref., Japan

CONSIGNEE

MITSUI & CO., LTD Head Office
2-1, 1-chome, Otemachi,
Chiyoda-ku, Tokyo, Japan

Nuclear Fuel Div./Import Traffic Div.
TEL : 03-235-1111
TLX : J22253(MITSUI J 22253)

M.R.C.

SHIPPER

Regional
Office

MITSUI & CO. (U.S.A.), INC. Head Office
200 Park Avenue, New York, N.Y. 10166

Metal 2ND Dept./Traffic Dept
TEL : 212/973-2011, 7093
TLX : 12072 (MITSUI NYK)

B.I.O.E. PLANT

INLAND CARRIER

SHIPPING COMPANIES

GOODYEAR ATOMIC CORP.
P.O.Box 628,
Pileton, Ohio 45661

TRI-STATE MOTOR TRANSIT CO.
P.O.Box 113,
Joplin, Missouri 64801

MITSUI O.S.K. LINES
TEL : 212/406-4829
TWX : 212-571-0557

Production Control
TEL : 614/289-2331
TWX : 810-258-2676

Operation
TEL : 800-641-7580
TWX : 910-774-4518

NIPPON YUSEN KABUSHIKA
(N.Y.K. LINE)
TEL : 212/463-2824
TWX : 710-591-3614

UNION CARBIDE CORP.
P.O.Box P,
Oak Ridge, Tenn. 37300

Nuclest Division
TEL : 615/574-0031
TWX : 710-574-1013

Y.S. LINE
TEL : 212/440-0293
TWX : 710-591-1472

JAPAN LINE
TEL : 212/416-3914
TWX : 710-591-1472

TRANSPORTATION OF UO₂ POWDER

(1) The service's Mitsui should provide the same as that for the transportation of UO₂ except the following:

(a) a licensee, Mitsui, receive from General Electric Co. UO₂ powder for commercial vendors in Japan at FAS Port of Export.

(b) Mitsui's request, Japanese shipping companies take care of all the necessary arrangements, administration, etc., for the completion of the transportation of UO₂ powder from FAS Port of Export to Japan.

Chapter 5

5.3 Container (73.47(m)(1)(iii))

General Electric Co., who converts the UF₆ to UO₂, provides the necessary containers for the transportation of UO₂ powder.

5.4 Inspection (73.47(-1)(1)(IV))

Japanese shipping companies will perform cargo surveys to determine stowage condition, condition of packing, etc, at CFS Port of Export upon arrival of cargo.

THE CHUBU ELECTRIC POWER CO., LTD.

FINAL CONSIGNEE

The Chubu Electric Power Co.,
1-3, 1-Chome, Uchisaiwai-cho, Chiyoda-ku,
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The Chubu Electric Power Co. No-1,
Tokkin-cho, Higashi-ku, Nagoya, Aichi-ken, Japan

CONSIGNEE

Mitsui & Co., LTD Head Office
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Nuclear Fuel Div/Import Traffic Div.
Tel: 03-235-1111
TLX: 522253 (Mitsui J 22253)

Shipper

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200 Park Avenue, New York, N.Y. 10166

Shipping Carrier

Mitsui & Co. (U.S.A.), Inc. San Francisco Office
One California Street, Suite 3000
San Francisco, Calif. 94111
Tel: 415-981-2277 Ext 55, 56
TLX: 340926 (Mitsui A SFO)

INLAND CARRIER

General Electric
105 Gustner Ave,
San Jose, Ca, 95125

International Requisition
Contract Fuel Project Dept
Tel: 408-925-1217
TLX: 357445 (QE NEA SNJ)
International Traffic
Tel: 408-925-2100
TLX: 357448 (Cenedsnj)

Universal Transcontinental Corp.
450 Mission St. Suite 300
San Francisco, Ca, 94105
Tel: 415-543-3471
TLX: 34-0274

Shipping Companies

Mitsui O.S.K. Line
Tel: 415-982-8350
TLX: 34463 (WMS Dimond SFO)

NYK Line
Tel: 415-957-4705
TLX: 33-0431 (Matage SFO)

Shawa Line
Tel: 415-434-0120
TLX: 3-4799 (Norlil SFO)

Y.S. Line
Tel: 415-781-3600
TLX: 340566 (Lilly SFO)

Japan Line
Tel: 415-781-6226
TLX: 340469 (JL USA)

The Tokyo Electric Power Co.
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Japan Atomic Power Company
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Otemachi, Chiyoda-ku
Tokyo, Japan

Consignee

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TELE

Regional
Office.

Shipping Arranger

Mitsui & Co. (U.S.A.) Inc, San Francisco Office
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TLX: 310983 (Mitsui & CO)

Shipper

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International Traffic
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Shawa Line
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TLX: 3-4799(Norfil
SFO)

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TLX: 340563(YSLIN
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TLX: 340468(JL USA)