

Alabama Power Company
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F. L. CLAYTON, JR.
Senior Vice President

April 28, 1980



Joseph M. Farley Nuclear Plant
NRC Inspection of February 4-29, 1980
File: A-35.10.03
Log: 80-680

Mr. James P. O'Reilly
U.S. Nuclear Regulatory Commission
101 Marietta Street, N.W. - Suite 3100
Atlanta, Georgia 30303

Re: RII:WHB 50-348/80-7
50-364/80-4

Dear Mr. O'Reilly:

The inspection report transmitted by letter dated April 10, 1980 has been reviewed by all concerned parties, and we do not consider any of the information contained therein to be proprietary.

The noncompliance in the inspection report is Infraction 364/80-04-01.

The following actions have been taken in response to the inspection report.

1. Corrective steps which have been taken by Alabama Power Company (APCO) and the results achieved.

- (a) Immediately following notice of infraction, the cleaning of stainless steel pipe with "Scotch-brite" pads was stopped and field personnel were instructed to return all "Scotch-brite" cleaning pads to the project warehouse.
- (b) Work was begun immediately at the project Quality Control (QC) lab to run tests on a number of New "Scotch-brite" cleaning pads, to determine chlorine content.

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- (c) Results of QC lab tests performed on the New "Scotch-brite" cleaning pads were transmitted to Bechtel by memo of 3/12/80 for their evaluation.
- (d) Following Bechtel's evaluation of QC lab tests to determine chlorine content, Bechtel advised APOO of a favorable evaluation of tests results. Subsequently, a Field Change Request (FCR-2C-986) dated 3/12/80 asking for approval of use of "Scotch-brite" pads for cleaning stainless steel was transmitted to Bechtel.
- (e) Bechtel approval for use of "Scotch-brite" pads for cleaning stainless steel, shown on a Change Notice (2BM-3589), was received on site 4/16/80.
- (f) A Work Procedure for Cleaning Stainless Steel Pipe has been developed and approved.
- (g) QC Procedure No. 5.4.2.3 - Quality Control Procedure for Installation of Equipment and Piping Insulation, references Westinghouse Specification PS-83336-KA which establishes criteria for determining the surface concentration of chlorine and fluoride on stainless steel surfaces after final cleaning prior to installation of insulation.

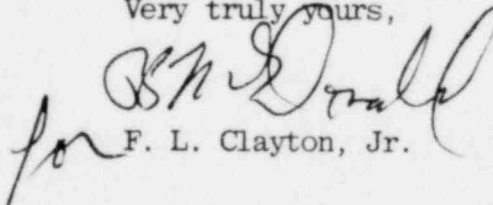
2. Corrective steps taken to avoid further noncompliance.

Requested Bechtel's approval of materials used in cleaning stainless steel piping, developed and approved a work procedure and implemented the work procedure.

3. The date full compliance will be achieved.

Full compliance was achieved April 23, 1980.

Very truly yours,


for F. L. Clayton, Jr.

FLC:WCP:sh

cc: Mr. W. H. Bradford
Mr. M. D. Hunt