



DEPARTMENT OF THE NAVY USS CANOPUS AS 34 **FPO MIAMI 34087**

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From:

Commanding Officer, AUSS CANOPUS (AS-34)

To:

Director, Office of Nuclear Material Safety and Safeguards, Nuclear Regulatory Commission, Washington, D.C. 20555

Subj:

Quality Assurance Program for Shipping Packages associated with Radiography

Ref:

(a) NAVNUPWRU 1tr 3251.11B ser 1282 of 13 NOV 79

Encl:

(1) CANOPUS Repair Department Instruction 9900.5

1. Reference (a) notified CANOPUS that an approved Quality Assurance Program was needed for shipping packages associated with Radiographic sources.

2. Enclosure (1) provides a description of Quality Assurance Controls exercised by CANOPUS for the receipt, use and transfer of Radioactive Material Shipping Packages under NRC license number 31-18015-01.

Copy to: COMSUBLANT (N45) NAVNUPWRU, Port Hueneme, CA 93043



REPAIR DEPARTMENT USS CANOPUS (A.3.34) FPO NEW YORK 09501

REPDEPTINST 9900.5 (06) 0 3 APR 1980

REPAIR DEPARTMENT INSTRUCTION 9900.5

Subj: Quality Assurance Program for Radioactive Material Shipping Packages associated with Radioactive Sources.

Ref: (a) Title 10, Code of Federal Regulations, Part 71.51

(b) COMSUBLANTINST 9900.8A(c) Internal Inspection System (RSO Qtrly Inspection Plan)

Encl: (1) 10 CFR Part 71 QA Program for Industrial Radiography Licensees

(2) QA Program Implementation Instructions

- 1. Purpose. To establish and maintain an auditable QA program for shipping packages for radioactive material associated with radioactive sources.
- 2. Background. Reference (a) and (b) establish the requirements for CANOPUS to execute the subject QA program and state the required attributes of the program.
- 3. Scope. This instruction applies to shipping packages for radioactive material associated with radioactive sources.
- 4. Procedures. Enclosure (1) is hereby established as the basic QA program for CANOPUS for designing, purchasing, fabricating, handling, shipping, storing, cleaning, assembling, inspecting, testing, operating, maintaining, repairing and modifying packages for use in shipping radioactive materials associated with radioactive sources. Enclosure (2) contains more detailed instructions and responsibilities for executing this QA program.
- 5. Action. The Radiographic Safety Officer (RSO), under the supervision of the Repair Officer, shall in plement, execute and maintain this QA program as outlined in enclosure (1) and (2) and in accordance with reference (c).

Approved:

D. O. GKIFFITH Captain, U.S. Navy Commanding Officer Submitted:

Commander, U.S. Navy

Repair Officer