Form NRC-618 (12-73) 10 CFR 71

U.S. NUCLEAR REGULATORY COMMISSION CERTIFICATE OF COMPLIANCE

For Radioactive Materials Packages

1.(a) Certificate Number 1.(iiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiiii		1.(b) Revision No.	1.(c) P		identification /9039/8(No.	1.(d)	Pages No	1.(e) T	otal N	o. Pages
2. PREAME	ILE										
2.(a)	Materials Regulations (49	o satisfy Sections 173.393 CFR 170-189 and 14 CFI c Cargoes Regulations (46	R 103) and Se	ctions	146-19-10a						
2.(b)	The packaging and contents described in item 5 below, meets the safety standards set forth in Subpart C of Title 10, Code of Federal Regulations, Part 71, "Packaging of Radioactive Materials for Transport and Transportation of Radioactive Material Under Certain Conditions."										
2.(c)	This certificate does not relieve the consignor from conscilance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.										
3. This cert	ificate is issued on the basis	of a safety analysis report	of the packag	e desig	n or applicat	ion-					
3.(a)	Prepared by (Name and a	ddress): 3.(b)	Title and i	dentific	ation of repo	ort or ap	plication	n:			
Technical Operations, Inc. Northwest Industrial Park Burlington, MA 01803			Technica March 10						on da	ted	
		3.(c)	Docket No	. 7	1-9039						

4. CONDITIONS

This certificate is conditional upon the fulfilling of the requirements of Subpart D of 10 CFR 71, as applicable, and the conditions specified in item 5 below.

- 5. Description of Packaging and Authorized Contents, Model Number, Fissile Class, Other Conditions, and References:
 - (a) Packaging
 - (1) Model No.: 715
 - (2) Description

A protective overpack for radiographic devices. The overpack consists of an MS-27683-2, 18-gage steel drum; 14-gage clamp closure ring fastened by a bolt; 1.5 inches of Mil-I-2781 or Mil-2819 high temperature insulation; and a molded rubberized hair filler material. Overall dimensions of the overpack are approximately 15.5-inch diameter by 24-inch high. Maximum weight including contents is 105 pounds.

(3) Drawings

Model No

The radiographic devices, as secondary packaging authorized for use in the overpack are constructed in accordance with the following Technical Operations, Inc. Drawing Nos.:

Model No.	Drawing	103.	
533 616 644	D53301, D61699, D64400,	Rev. 0	
713	071301, 053301,		
8005800163		DOOD	ORIGINAL

Drawing Nos

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5. (b) Contents

(1) Type and form of material

Iridium-192 as sealed sources that meet the requirements of special form as defined in \$71.4(o) of 10 CFR Part 71.

- (2) Maximum quantity of material per package
 - (i) 120 curies contained in the Model No. 533, Model No. 644 or Model No. 713 radiographic device.
 - (ii) 240 curies contained in the Model No. 616 radiographic device.
- Source assemblies for use in this packaging are limited to those assemblies as identified in Technical Operations, Inc. Drawing No. C42400, Rev. F, Sheet 2, and Sheet 3 of 3.
- Separate molded filters shall be used for each model type radiographic device to ensure a snug fit within the overpack.
- 8. Nameplates shall be fabricated of materials capable of resisting the fire test of 10 CFR Part 71 and maintaining their legibility.
- The packaging authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR §71.12(b).
- 10. Expiration date: August 31, 1980.

REFERENCES

Technical Operations, Inc. application dated March 10, 1975.

Supplements dated: April 11, 1975 and November 16, 1977.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

Charles E. MacDonald, Chief
Transportation Certification Branch
Division of Fuel Cycle and
Material Safety

MAY 2 0 1980

Date: