

April 29, 1980

Docket No. 50-346

License No. NPF-3

Serial No. 1-127



TOLEDO
EDISON

RICHARD P. CROUSE
Vice-President
Nuclear
(419) 259-5221

Mr. James G. Keppler
Regional Director, Region III
Office of Inspection and Enforcement
U. S. Nuclear Regulatory Commission
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Dear Mr. Keppler:

This letter is to identify a revision in Toledo Edison's response to NRC IE Bulletin 79-17, dated November 28, 1979 (Serial No. 1-106). Page 2 of the response states "UT examination will be performed on twenty welds in thick wall piping which is part of normally accessible portions of systems.... This represents a twenty-four (24) percent sample and exceeds the requirements of paragraph 2(b) of IE Bulletin 79-17."

Due to limited physical accessibility at the Davis-Besse Nuclear Power Station Unit 1 we are deleting six welds from the examination program. By doing so, Toledo Edison will still exceed the ten (10) percent sample requirement of the bulletin and remain in conformance with its specified requirements. Attached is a listing of the specific welds being deleted.

Yours very truly,

W.C. Howles for R.P. Crouse

RPC:TWH

Attachments

bt b/3

MAY 2 - 1980

Prepared By _____ Date 11/1/79

ACCESSIBLE PIPING WELDS FOR IE BULLETIN 79-17

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Reviewed By J. O. Smith Date 11-5-79 app. 11/5/79

NONDESTRUCTIVE EXAMINATION
DAVIS-BESSE NUCLEAR POWER STATION
UNIT NO. 1

DRAWING NO. M-033

SYSTEM High Pressure Injection System

CLASS 2

LINE DESCRIPTION From High Pressure Injection Pump P58-1 to HP2C and HP2D, excluding full flow test line

LINE INFORMATION						WELD INFORMATION			Carbon Content (Percent)	Remarks
Number	Design OP. Press (PSIG)	Design OP. Temp. (OF)	Wall Thickness (In.)	Isometric or FSK No.	Isometric Coord.	Spool Piece No.	Weld No.	Type		
4"CCB-2	ATM	AMB	.437	233D	H-8	33C-CCB-2-6A & 6B	A	P-E	.051/.052	Ultrasonic Test, ladder needed 1
							FW6A	E-P	.051/.052	
							C	P-E	.051/.052	
							FW7	E-T	.051/.06	
2 1/2"CCB-2	ATM	AMB	.375	233D	G-5	33C-CCB-2-5	A	T-R	.051/.06	
						33C-CCB-2-5	C	R-P	.051/.061	
						33C-CCB-2-4	FW8	P-E	.061/.065	
							A	E-P	.061/.065	
							C	P-E	.061/.065	
	D	E-P	.061/.065							
	E	P-E	.061/.065							
	F	E-P	.061/.065							
	FW9	P-E	.061/.065	Ultrasonic Test, scaffold needed						

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Prepared By V. J. ... Date 11/1/79

ACCESSIBLE PIPING WELDS FOR IE BULLETIN 79-17
 NONDESTRUCTIVE EXAMINATION
 DAVIS-BESSE NUCLEAR POWER STATION
 UNIT NO. 1

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Reviewed By J. ... Date 11-5-79 opt. 11/5/79

DRAWING NO. M-033

SYSTEM High Pressure Injection System

CLASS 2

LINE DESCRIPTION From High Pressure Injection Pump P58-1 to HP2C and HP2D, excluding full flow test line

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LINE INFORMATION						WELD INFORMATION			Carbon Content (Percent)	Remarks	
Number	Design OP. Press (PSIG)	Design OP. Temp. (OF)	Wall Thickness (In.)	Isometric or FSK No.	Isometric Coord.	Spool Piece No.	Weld No.	Type			
2 1/2" CCB-2	ATM	AMR	.375	233D	G-5	33C-CCB-2-10	FW11	K-P	.061+	Ultrasonic Test, scaffold needed	
							D	P-E	.061/.065		
							C	E-P	.061/.065		
							A	P-E	.061/.065		
							B	E-P	.061/.065		
						33C-CCB-2-5	FW12	P-V	.061+		Ultrasonic Test
							B	T-P	.06/.061		From Tee to HP2C
						FW15	P-K	.061+			

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Prepared By J.H. Date 1/1/79

ACCESSIBLE PIPING WELDS FOR IE BULLETIN 79-17
 NONDESTRUCTIVE EXAMINATION
 DAVIS-BESSE NUCLEAR POWER STATION
 UNIT NO. 1

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Reviewed By J. C. ... Date 11-5-79 11/5/79

DRAWING NO. M-033

SYSTEM High Pressure Injection System

CLASS 2

LINE DESCRIPTION From High Pressure Injection Pump P58-1 to HP2C and HP2D, excluding full flow test line

LINE INFORMATION						WELD INFORMATION			Carbon Content (Percent)	Remarks
Number	Design OP. Press (PSIG)	Design OP. Temp. (OF)	Wall Thickness (In.)	Isometric or FSK No.	Isometric Coord.	Spool Piece No.	Weld No.	Type		
2 1/2" CCB-2	ATM	AMB	.375	233D	G-5	33C-CCB-2-2	FW16	K-P	.061+	Ultrasonic Test
							A	P-E	.061/.065	Ultrasonic Test
							B	E-P	.061/.065	
							C	P-E	.061/.065	Ultrasonic Test
							D	E-P	.061/.065	Ultrasonic Test
						FW17	P-V	.061+		

5-B

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Prepared By _____ Date 11-5-79

ACCESSIBLE PIPING WELDS FOR IE BULLETIN 79-17

Page 2 of 3

Reviewed By [Signature] Date 11-5-79 app. 11/5/79

NONDESTRUCTIVE EXAMINATION
DAVIS-BESSE NUCLEAR POWER STATION

DRAWING NO. M-033

SYSTEM High Pressure Injection System

UNIT NO. 1

CLASS 2

LINE DESCRIPTION From High Pressure Injection Pump P58-2 to HP2A and HP2B, excluding full flow test line

LINE INFORMATION						WELD INFORMATION			Carbon Content (Percent)	Remarks	
Number	Design OP. Press (PSIG)	Design OP. Temp. (OF)	Wall Thickness (In.)	Isometric or FSK No.	Isometric Coord.	Spool Piece No.	Weld No.	Type			
4"CCB-2	ATM	AMB	.437	233D	E-10	33C-CCB-2-12	A	P-E	.051/.052		
							B	E-P	.051/.052		
							C	P-E	.052/.053		
							D	E-P	.052/.053		
2 1/2"CCB-2	ATM	AMB	.375	233D	C-9	33C-CCB-2-15	FW32	P-T	.052/.060		Ultrasonic Test
							A	T-R	.051/.060		Ultrasonic Test
							B	R-P	.051/.061		Ultrasonic Test, scaffolding needed
							C	P-E	.061/.065		
							D	E-P	.061/.065		Ultrasonic Test
							E	P-E	.061/.065		Insulation Covers Pipe
							F	E-P	.061/.065	Insulation Covers Pipe	
FW38	P-K	.061+	Insulation Covers Pipe								

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