

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION I

631 PARK AVENUE KING OF PRUSSIA, PENNSYLVANIA 19406

May 8, 1980

720

Docket No. 50-29

Yankee Atomic Electric Company ATTN: Mr. James A. Kay Senior Engineer - Licensing 25 Research Drive Westborough, Massachusetts 01581

Gentlemen:

The enclosed IE Bulletin No. 80-11, "Masonry Wall Design," is forwarded to you for action. A written response is required. If you desire additional information regarding this matter, please contact this office.

Sincerely,

Boyce H. Grier

Director

Enclosures:

IE Bulletin No. 80-11 with Attachment
 List of Recently Issued IE Bulletins

CONTACT: S. D. Ebneter

(215-337-5288)

cc w/encls:

H. Autio, Plant Superintendent

J. E. Tribble, President

SSINS No.: 6820 Accession No.: 7912190695

UNITED STATES NUCLEAR REGULATORY COMMISSION OFFICE OF INSPECTION AND ENFORCEMENT WASHINGTON, D.C. 20555

May 8, 1980

IE Bulletin No. 80-11

MASONRY WALL DESIGN

Description of Circumstances:

In the course of conducting inspections pursuant to IE Bulletin Nos. 79-02 and 79-14 at the Trojan Nuclear Plant, Portland General Electric Co. (PGE) identified a problem with the structural integrity of concrete masonry walls with Seismic Category I piping attached to them. This problem was briefly addressed in IE Information Notice No. 79-28, which was sent to all Construction Permit and Operating License holders on November 16, 1979 (Attachment 1).

The problem was that some walls were found which did not have adequate structural strength to sustain the required piping system support reactions. These structural deficiencies were at that time reported to be attributable to two deficiencies:

- Apparent lack of a final check of certain pipe support locations and reactions to ensure that the supporting elements possessed adequate structural integrity to sustain the required loads.
- Non-conservative design criteria for the reactions from supports anchored into the face of concrete masonry walls; e.g., relying on the combined strength of double block walls without substantial positive connection between the two walls by means other than the bond provided by a layer of mortar, grout or concrete between them.

Continued investigations into the deficiencies identified at the Trojan Nuclear Plant, engineered by Bechtel, confirmed the deficiencies to be attributable to error in engineering judgment, lack of procedures and procedural detail, and inadequate design criteria (details are in Trojan Nuclear Plant's LER No. 79-15, and supplements). Because of this and the generic implications of similar deficiencies with other operating facilities, we have concerns with regard to the adequacy of design criteria used for the design of masonry walls and an apparent lack of design coordination between the structural and piping/equipment design groups.

IE Bulletin 79-02, Revision 2 issued on November 8, 1979 required a review of pipe supports attached to masonry wall pipe supports in this category, the exbolting through the wall or the suppor

Supports that are boilted through masor review for this Bulletin.

DUPLICATE DOCUMENT

Entire document previously entered into system under:

ANO 7912196695

No. of pages:

Attachment to IE Bulletin No. 80-11

UNITED STATES
NUCLEAR REGULATORY COMMISSION
OFFICE OF INSPECTION AND ENFORCEMENT
WASHINGTON, D.C. 20555

SSINS No.: 6870 Accession No.: 7910250475

November 16, 1979

IE Information Notice No. 79-28

OVERLOADING OF STRUCTURAL ELEMENTS DUE TO PIPE SUPPORT LOADS

Description of Circumstances:

Recently, the NRC was informed that, in the course of the inspections pursuant to IE Bulletin No. 79-02 and 79-14 by the Portland General Electric Co. (PGE) at the Trojan Nuclear Plant, some walls were found which did not have adequate structural strength to sustain the required support reactions. Bechtel Corporation was the Architect Engineer for the plant. These structural inadequacies were reported to be attributable to two deficiencies:

- Apparent lack of a final check of certain pipe support locations and reactions to ensure that the supporting structural elements possessed adequate structural integrity to sustain the required loads.
- 2) Inadequate design criteria for the reactions from supports anchored into the face of concrete block walls; e.g., relying on the combined strength of double concrete block walls without positive connection between the two walls by means other than the bond provided by layer of grout between them.

The NRC is currently pursuing these issues in detail for the Trojan Nuclear Plant to determine the extnet of these deficiencies and the generic implications for other Bechtel facilities.

This Information Notice is provided as an early notification of a possible significant matter. It is expected that recipients will review the information for possible applicability to their facilities and the actins being performed under IE Bulletin No. 79-02. Specific action is being requested relating to the adequacy of attachments to concrete block walls under IE Bulletin No. 79-02, Revision 2, item 5.c. No specific actions are requested in response to this Information Notice. If NRC evaluations so indicate, further licensee actions may be requested or required. If you have any questions regarding this matter, please contact the Director of the appropriate NRC Regional Office.

No written response to this IE Information Notice is required.

ENCLOSURE 2

IE Bulletin No. 80-11 Date: May 8, 1980 Page 1 of 1

CP

RECENTLY ISSUED IE BULLETINS

Bulletin No.	Subject	Date Issued	Issued To
80-05	Vacuum Conditions Resultingin Damage to Chemical Volume Control System (CVCS) Holdup Tanks	3/10/80	All PWR Power Reactor Facili- ties with an Operating License (OL) or Construc- tion Permit (CP)
80-06	Engineered Safety Feature (ESF) Reset Controls	3/13/80	All Power Reactor Facilities with an OL (For Action) All Power Reactor Facilities with a (For Information)
79-03A	Longitudinal Weld Defects in ASME SA-312, Type 304 Stainless Steel Pipe	4/4/80	All Power Reactor Facilities with an OL or CP
80-07	BWR Jet Pump Assembly Failure	4/4/80	BWR 3 & 4's with 0 (For Action) BWR's with CP (For Information)
80-08	Examination of Con- tainment Liner Penetration Welds	4/7/80	All Power Reactor Facilities with an OL or CP
80-09	Hydromotor Actuator Deficiencies	4/17/80	All Power Reactor Facilities with an OL or CP
80-10	Contamination of Nonradioactive System and Resulting Potential for Unmonitored, Uncontrolled Release to Environment	5/6/80	All Power Reactors with OL (for action) with CP (for information)