

NATIONAL VALVE AND MANUFACTURING COMPANY**POWER AND INDUSTRIAL PIPING**158 - 49TH STREET
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TWX 714-2024**PITTSBURGH, PA. 15201**NEW YORK - CHICAGO - KANSAS CITY
BOSTON - ATLANTA - LOS ANGELES
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DENVER - HOUSTON - SAN FRANCISCO

April 16, 1980

U.S. Nuclear Regulatory Commission
611 Ryan Plaza Drive, Suite 1000
Arlington, TX 76012

Attn: Mr. Uldis Potapovs, Chief, Vendor Inspection Branch

Ref: Reply to VIB Inspection
Notice of Deviation dated 3-21-80
Inspection Report No. 99900023/80-01

Gentlemen:

Following is our reply to the Notice of Deviation in your Docket No. 99900023/80-01. In the Notice of Deviation heading the Docket No. is erroneously listed as 99900023/79-01.

1. Welding Machine No. W-1203 and wire feeder No. F-142 were calibrated as a unit on March 26, 1980. To prevent recurrence, the new welding machine No. W-1203 and the new wire feeder No. F-142 have been entered into the system and will appear on the schedule of equipment requiring calibration when recalibration is required.
2. Welding Machine No. W-1061 and wire feeder No. F-144 have been married as a unit and recalibrated on March 26, 1980. To prevent recurrence, these have been entered into the system and will appear on the schedule of equipment requiring calibration when recalibration is required.
3. Personnel have been instructed on any change of power source or wire feeders the units shall require recalibration before operation.
4. All corrective action has been completed.

Very truly yours,

Robert W. Jackson
Quality Assurance ManagerRWJ/jah
cc: W. Biddle
G. Claus
W. Dames
D. Carabin
J. Heinz
G. Koch
V. DeNardis
QA File