

SNUPPS

Standardized Nuclear Unit
Power Plant System

5 Choke Cherry Road
Rockville, Maryland 20850
(301) 869-8010

Nicholas A. Petrick
Executive Director

May 13, 1980

SLNRC 80-23 FILE: 0278.1
SUBJ: Request for use of ASME Sec-
tion III Code Case N-71-9

Mr. Harold R. Denton, Director
Office of Nuclear Reactor Regulation
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555

Ref: STN 50-482
STN 50-483
STN 50-486

Dear Mr. Denton:

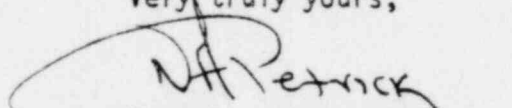
This letter is submitted on behalf of Kansas Gas and Electric Company, Kansas City Power and Light Company and Union Electric Company to request the concurrence of the Nuclear Regulatory Commission to use the following ASME Section III Code Case on the referenced SNUPPS Projects:

Code Case N-71-9 Entitled "Additional Materials for Component Supports and Alternate Design Requirements for Bolted Joints. Section III, Revision 1 Sub-section NF Class 1, 2, 3, and MC Construction".

Although not currently listed in Regulatory Guides 1.84 and 1.85 as an applicable code case revision, the subject ruling has been prepared and issued to assign qualification group numbers for materials used for supports.

NRC concurrence is requested for SNUPPS use of Code Case N-71-9 (1644-9).

Very truly yours,


Nicholas A. Petrick

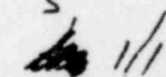
CWH/jdk
Attachment

cc: J. E. Arthur
J. K. Bryan
G. L. Koester

RGE
UE
KGE

D. T. McPhee
Record

KCPL

Boo!
S


THIS DOCUMENT CONTAINS
POOR QUALITY PAGES

UNION ELECTRIC COMPANY
1901 GRANT STREET - ST LOUIS

May 2, 1980

MAILING ADDRESS:
P.O. BOX 148
ST LOUIS, MO. 63106

Mr. Nicholas A. Petrick
Executive Director, SNUPPS
5 Choke Cherry Road
Rockville, Maryland 20850

ULS-3216

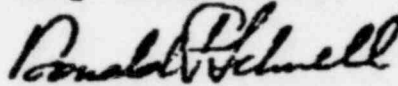
Dear Mr. Petrick:

ASME CODE CASE N-71-9

Attachment: DLUC-5203 dated April 1, 1980

By copy of this letter, SNUPPS is requested to pursue Daniel Construction Company's use of ASME Code Case N-71-9 with the NRC. Capability to utilize this code case will reduce the number of welding procedure qualifications required, as indicated in the attachment. Your ability to expedite this matter will be greatly appreciated.

Very truly yours,



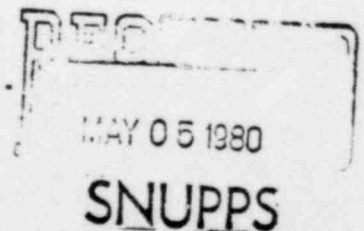
Donald F. Schnell
Manager, Nuclear Engineering

Attachment

RHD/cat

cc: File: 3456 - 0630.1
Nuclear Date
D. W. Capone
R. P. Wendling
A. C. Passwater

F. D. Field
R. W. Dettenmeier
W. H. Weber
R. L. Powers
W. S. Strothman



CALLAWAY PLANT
 P. O. BOX 100
 FULTON, MISSOURI 65251
 (816) 676-3111

Nuclear Code

A-3019
 CLOSED
 B-1343

April 1, 1980
 DLUC - 5203

Required Response Date - 4/9/80

#B-1343 NUC 4/10/80

NO	MAIL	COPIES	FILE	DATE
DES	470	1		4/1/80
Q257	470	1	548	4/1/80
RLS	086411	1		
PT THM		1		
F8432				
CJP		1		
WER		1		
F8434		1		
ATTACHED TO		R. J. Starr		
F5990				

Union Electric Company
 P. O. Box 149 (Code 470)
 St. Louis, MO 63166

ATTENTION: W. H. Weber
 Manager, Nuclear Construction

SUBJECT: Code Case N-71 (1644-6 and 7)

REFERENCE: Bechtel Specification 10466-N-216, J-713 and Westinghouse Equipment Specification G-952628

RLS
 4-9-80

Dear Walt:

The subject code case allows materials, in addition to those listed in tables I-11.0, I-12.0 and I-13.0 of Appendix I of ASME Section III, Division I to be used for classes 1, 2, 3 or MC components supports constructed to the requirements of subsection WF. Bechtel and Westinghouse are designating and/or supplying material (i. e. A500, GR. B, A570 GR. C, A572 GR. 42 and 50) in accordance with the code case.

Code case N-71 (1644-6 and 7) does not designate P-number groups for the aforementioned materials. A recent revision to the code case (N-71-9, 1644-9) has assigned qualification group numbers for the materials allowed for use. The addition of the material group numbers will reduce the number of welding procedure qualifications required. DIC request approval to use code case N-71-9 (1644-9) to obtain qualification group numbers for materials allowed for use by Bechtel and Westinghouse under the subject code case.

By direct copy of this DLUC, we request Bechtel and Westinghouse to expedite their review and approval.

Very truly yours,

H. J. Starr 4/1/80

H. J. Starr
 Project Manager

RECEIVED
 APR 2 1980

RECEIVED

APR 2 1980

NUCLEAR ENGR.

RECEIVED

APR 6 1980

PROJECT 712

- CC: S. A. Patrick
 J. B. Smith
 D. F. Schmitt
 E. J. McFarland
 S. Martinez
 G. J. Long
 C. L. Gardner
 T-14 (211.55)



Bechtel Power Corporation

Engineers-Constructors

15740 Shady Grove Road
Gaithersburg, Maryland 20760
301-948-2700



Mr. Nicholas A. Petrick
Executive Director, SNUPPS
5 Choke Cherry Road
Rockville, Maryland 20850

MAY 01 1980

BLSE *8295* File: M-216
Bechtel Job Number 10466
SNUPPS Project
Code Case N-71 (1644-9)

Ref: 1. DLUC-5203 dated 4/9/80

Dear Mr. Petrick:

Reference 1 requests the approval of Bechtel to use ASME Code Case N-71 rev. 9. This code case allows materials, in addition to those listed in ASME Section III. In revision 9, group number for the materials are listed. Bechtel finds this revision of the code case technically acceptable with the following comment:

1. This revision of the code case has not yet been accepted by NRC. Bechtel recommends approval provided SNUPPS concurs and obtains endorsement from the NRC to use this revision of the code case for the SNUPPS Project.

Please do not hesitate to call, if you have any questions.

Very truly yours,

A handwritten signature in dark ink, appearing to read "J. H. Smith". The signature is fluid and cursive, with a long, sweeping underline that extends to the left and loops back under the name.

J. H. Smith
Project Engineering Manager

BL/fwd

cc: J. L. Sippel (1)
D. W. Capone (3)
J. A. Bailey (3)
H. J. Starr
W. E. Hitt
G. Fouts
W. Weber

