PDR-HQS 8005190451

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION IV 611 HYAN PLAZA DRIVE, SUITE 1000 ARLINGTON, TEXAS 76012

2 5 MAR 1980

Docket No. 99900025/80-01

Southwest Fabricating and Welding Co., Inc. Attn: Mr. N. H. Moerke Vice President, Engineering 7525 Sherman Street, P. O. Box 9449 Houston, Texas 77011

Gentlemen:

This refers to the QA Program inspection conducted by Mr. I. Barnes, of this office on February 28-29, 1980, of your facility at Houston, Texas, associated with the fabrication of nuclear piping assemblies and to the discussion of our findings with Mr. B. J. Goodwin and members of his staff at the conclusion of the inspection.

This inspection was made as a result of information provided to this office by Region II of the Office of Inspection and Enforcement, relating to errors in piping branch connection requirements contained in Southwest Fabricating and Welding Company drawings applicable to nuclear piping assemblies furnished to the V. C. Summers site.

Areas examined during the inspection and our findings are discussed in the enclosed report. Within these areas, the inspection consisted of an examination of procedures and representative records, interviews with personnel, and observations by the inspector.

Within the scope of this inspection, we found no instance where you failed to meet NRC requirements.

In accordance with Section 2.790 of the Commission's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter together with the enclosed inspection report will be placed in the Commission's Public Document Room. If this report contains any information that you believe to be proprietary, it is necessary that you make a written application within thirty (30) days to this office to withhold such information from public disclosure. Southwest Fabricating and Welding Co., Inc

Any such application must include a full statement of the reasons on the basis of which it is claimed that the information is proprietary, and should be prepared so that proprietary information identified in the application is contained in a separate part of the document. If we do not hear from you in this regard within the specified period, the report will be placed in the Public Document Room.

Should you have any questions concerning this inspection, we will be pleased to discuss them with you.

Sincerely,

Uldis Potapovs, Chief Vendor Inspection Banch

Enclosure: Inspection Report No. 99900025/80-01