

8004220454

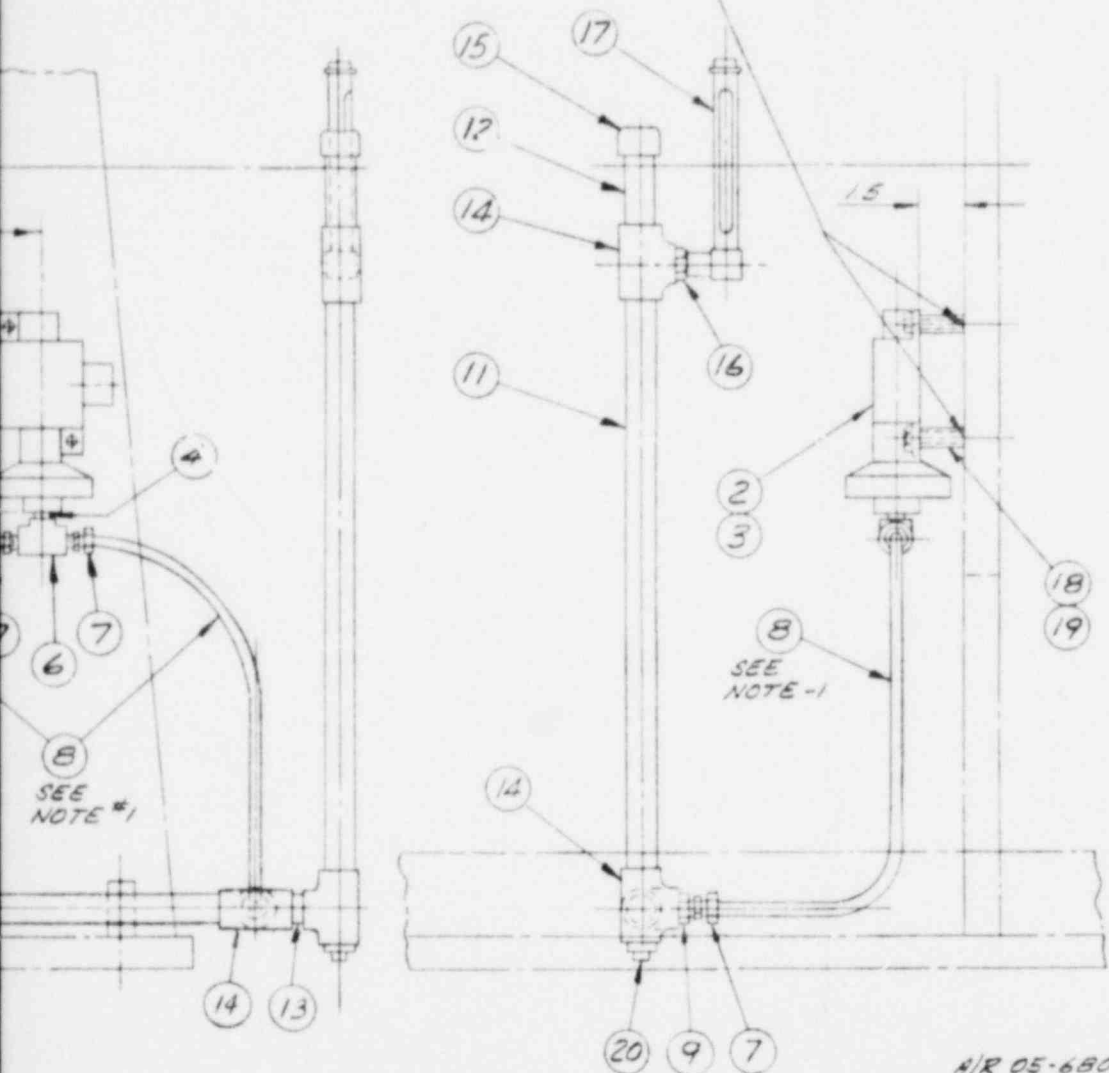
NOTES:

1. CUT TUBE LENGTH OF IT #8 TO SUIT

2. COAT ALL PIPE JOINTS WITH PIPE JOINT COMPOUND.
(DO NOT USE TEFLON TAPE)

01 11-24-69 IAP

250-20 UNC-2
THRU UPPER BRG HSG RIB
2-HOLES TO SUIT EACH OF
ITS #2 & 3
4-HOLES TOTAL



A/R 05-680-854-B16
38822

01 05-318-048-403

AREA	1000	1010	1020	1060	1090	1110	1130	1181	1220	1521	TOTAL
PRINT DIST.											
CONFIDENTIAL - PROPERTY OF ALLIS-CHALMERS MFG. CO. 3005 DEPT. M1, WORKS											DESCRIPTION
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED COWL STOCK SIZES EXCLUDED											MATERIAL
1 PLACE DEC = 080 2 PLACE DEC = 030 3 PLACE DEC = 010											WT
250 ✓ UNLESS OTHERWISE SPECIFIED											PART NAME
ANGULAR MACHINED SURFACES = 30 CHAMFERS & WELD PREPARATIONS = 2'											UPPER BRG OIL PIPING PIN
DR IAP 11-24-69											CATALOG NO
CHD											CODE NO
APPD											PART NO
SIMILAR TO 05-318-048-401											05-318-048-403
SCALE SHEET N.T.S. -											

8004220454 Attachment 7

ASSEMBLY RELEASE

					PARENT ASM. PART NO.
QTY/ASM	U/M	ITEM NO	COMPONENT PART NAME	CAT. NO.	COMPONENT PART NO.
YES.	EA	1	UPPER BRG OIL PIPING		05-318-048-403
1.0	EA	2	PRESSURE SWITCH		05-683-418-005
1.0	EA	3	PRESSURE SWITCH		05-683-418-006
2.0	EA	4	PIPE NIPPLE .250X.875		00-711-451-051
1.0	EA	5	ELBOW .25		00-711-315-002
1.0	EA	6	TEE .25		00-711-595-002
4.0	EA	7	ADAPTER UNION		00-717-339-014
2.5	FT	8	TUBE .375 OD X .035 WALL		00-531-321-102
1.0	EA	9	PIPE BUSHING .75X.25		00-711-087-027
1.0	EA	10	STR PIPE T B E .75X SCH 40X29.0		50-420-031-290 00-573-723-209
1.0	EA	11	STR PIPE T B E .75X SCH 40X19.0		50-420-031-190 00-573-723-209
1.0	EA	12	PIPE NIPPLE .75X4.0		00-711-451-213
1.0	EA	13	PIPE NIPPLE .75X1.375		00-711-451-201
3.0	EA	14	TEE .75		00-711-595-006
1.0	EA	15	PIPE CAP .75		00-711-141-006
1.0	EA	16	PIPE BUSHING .75X.5		00-711-087-025
1.0	EA	17	OIL GAGE		00-737-631-805
4.0	EA	18	PIPE SPACER .25X SCH 40X1.5		60-057-160-015 00-573-731-203
4.0	EA	19	SCR HEX HD .25X2.5		00-611-289-390
1.0	EA	20	PIPE PLUG .75		00-711-509-006
					38822
1	12-22-69/M				
					SIMILAR TO
					GPH NO. 1-9-70
					ISSUE 01
ORIG. BY	APPRD.	ROH. WT.	FIN. WT.	CAT. NO.	PARENT ASSEMBLY NAME
AP					UPPER BRG OIL PIPING
					SHEET NUMBER
					1-FINAL
					PARENT ASM. PART NO.
					05-680-854-816