

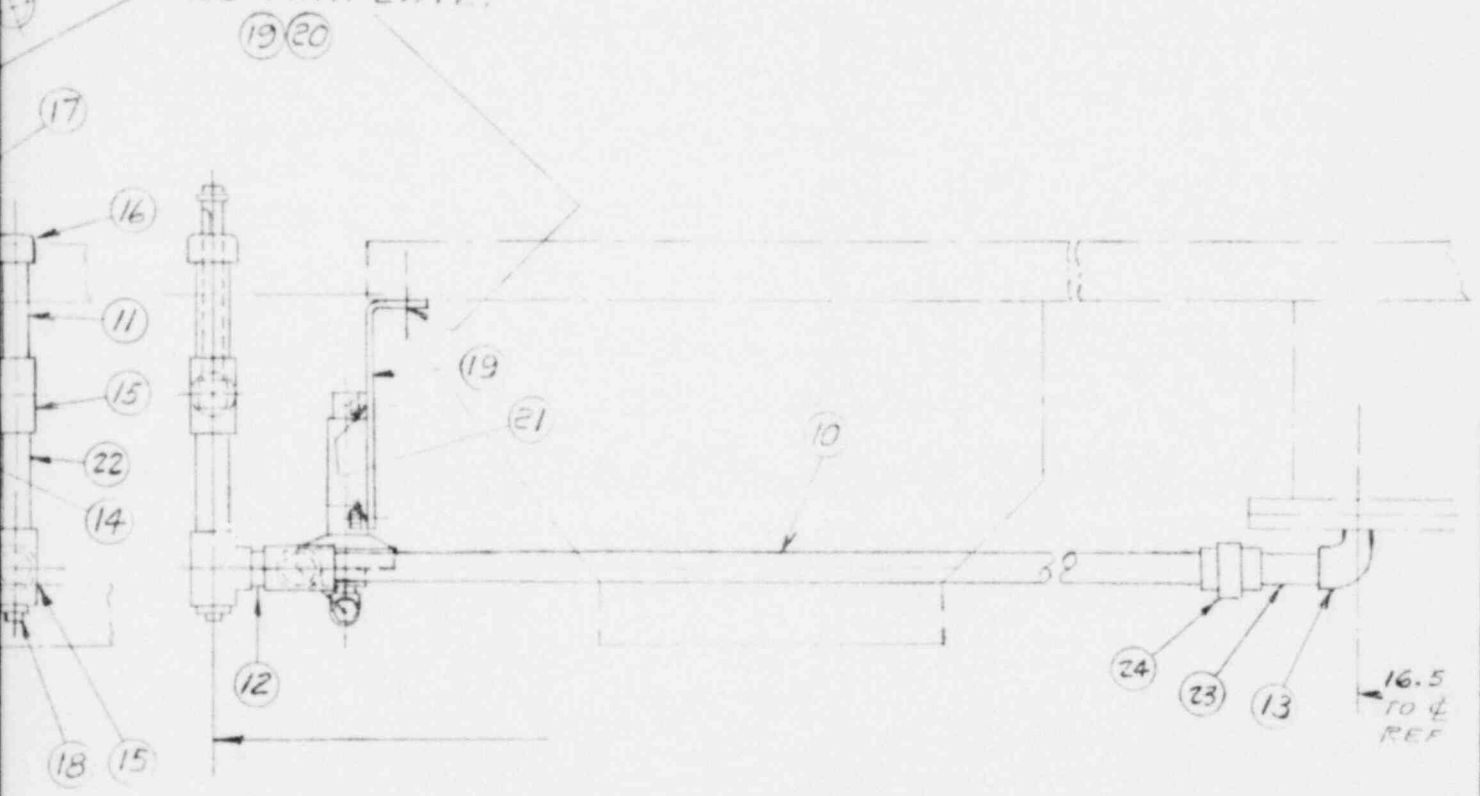
800 4220453

NOTES:

- CUT TUBE LENGTH OF 1T.#8 TO SUIT.
- COAT ALL PIPE JOINTS WITH PIPE JOINT COMPOUND (DO NOT USE TEFLON TAPE)

01 11-24-69 IAP

.375-16 UNC-2
1.0 DEEP, 2-HOLES.
USE BRACKET 1T.#19
AS TEMPLATE.



01 05-318-048-404 01

A/R 05-680-854-817
38822

AREA	1000	1010	1020	1060	1090	1110	1130	1181	1220	1521	TOTAL
PRINT											
CONFIDENTIAL - PROPERTY OF ALLIS-CHALMERS MFG. CO. 3005 DEPT. M1 WORKS											
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED CONVL STOCK SIZES EXCLUDED						MACHINED SURFACE TEXTURE		MATERIAL			R WT F
1 PLACE DEC ± .060 2 PLACE DEC ± .030 3 PLACE DEC ± .010						250 ✓ UNLESS OTHERWISE SPECIFIED		PART NAME LOWER BRG OIL PIPING FIX			
ANGULAR MACHINED SURFACES ± 30 CHAMFERS & WELD PREPARATIONS ± 2°								CATALOG NO		CODE NO	
DRIAP 11-24-69						SIMILAR TO 05-318- 008-404					
CHD:						SCALE		PART NO			
APPO:						NTS		05-318-048-404			

8004220453 Attachment 6

ASSEMBLY RELEASE

					PARENT ASM PART NO. 05-680-854-817
QTY/ASM	U/M	ITEM NO.	COMPONENT PART NAME	CAT. NO.	COMPONENT PART NO.
YES.	EA	1	LOWER BRG OIL PIPING		05-318-048-404
.0	EA	2	SW		
1.0	EA	3			05-683-418-008
2.0	EA	4	PIPE NIPPLER .250X.875		00-711-451-051
1.0	EA	5	ELBOW .25		00-711-315-002
1.0	EA	6	TEE .25		00-711-595-002
4.0	EA	7	ADAPTER UNION .375X.25		00-717-339-014
2.0	FT	8	TUBE .375 ODX.035 WALL		00-531-321-102
1.0	EA	9	PIPE BUSHING .75X.25		00-711-087-027
1.0	EA	10	STR PIPE T B E .75X SCH 40X34.0		50-420-031-340 00-573-723-209
1.0	EA	11	PIPE NIPPLE .750X4.5		00-711-451-215
1.0	EA	12	PIPE NIPPLE .750X1.375		00-711-451-201
1.0	EA	13	STREET ELBOE .75		00-711-369-006
1.0	EA	14	PIPE BUSHING .75X.5		00-711-087-025
3.0	EA	15	TEE .75		00-711-595-006
1.0	EA	16	PIPE CAP .75		00-711-141-006
1.0	EA	17	OIL GAUGE		00-737-631-805
1.0	EA	18	PIPE PLUG SW HD .75		00-711-509-006
1.0	EA	19	BRACKET		05-683-432-001
2.0	EA	20	SCR HEX HD .375X1.0		00-611-289-466
4.0	EA	21	SCR HEX HD .25X.75		00-611-289-375

38822

1 12-22-69/M
SEE SHEET 2
02-13-9-70 RD

SIMILAR TO
GPH NO. 3-13-70
ISSUE 02

ORIG. BY IAP	APPRD.	RGH. WT.	FIN. WT.	CAT. NO.	PARENT ASSEMBLY NAME LOWER BRG OIL PIPING	SHEET NUMBER 1	PARENT ASM. PART NO. 05-680-854-817
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ASSEMBLY RELEASE

					PARENT ASM. PART NO.
QTY/ASM.	U/M	ITEM NO.	COMPONENT PART NAME	CAT. NO.	COMPONENT PART NO.
1.0	EA	22	PIPE NIPPLER .75X6.0		05-680-854-817
1.0	EA	23	PIPE NIPPLER .75X2.6		00-711-451-221
1.0	EA	24	UNION .75		00-711-451-205 00-711-772-006 00-711-713-006

IT. # 24 WAS 00-711-713-006 EFF 2-0509-38822. 2-0509-38823		2-0509-38829 2-0509-38825 3-9-70 RD	SIMILAR TO	
ORIG. BY	APPR'D	RGH. WT.	FIN. WT.	CAT. NO.
PARENT ASSEMBLY NAME LOWER BRG OIL PIPING			SHEET NUMBER 2-FINAL	PARENT ASM. PART NO. 05-680-854-817