

7/27/79

**MEMO from:**

N. D. BROWN

To: R.W. Zechman

Re: Natural Circulation Cooling Heat Sinks

1. Case One: Lose RCP's - No LOCA, No Loss of Emergency Feed  
Use OTSG's as Heat Sink with level at 21 ft  
(50%-Operating range) maintained by Emergency Feedwater.  
\* Natural Circulation verified by  $\Delta T (T_H - T_C)$  of RCS -  
Recommend  $10-12^\circ \Delta T$  minimum and should be less than  
 $48^\circ \Delta T$ . Maintain Hottest RCS Temp ( $T_H, T_a, T_{incom}$ )  $< T_{sat}$ .  
Will not be able to verify RC Flow on Console instrumentation.

2. Case Two: Lose RCP's - Have LOCA, No Loss of Emergency Feed  
Use OTSG's as Heat Sink with level at 95%-Operating  
range maintained by Emergency Feedwater  
Natural Circulation verified as above. (\*)

3. Case Three: Lose RCP's - No LOCA, Lose Emergency Feed  
Use HPI as cooling for Core through the pressurizer  
Code Safety values (Requires Solid Operation) - This must then be  
maintained until  $50^\circ F$  Subcooled AND OTSG Heat Sink is  
Available (as above) Use Hottest RCS Temp to verify Subcooling.  
(Could require use of LPI) ~~injection~~

4. Case Three: Lose RCP's - LOCA, Lose Emergency Feed  
Use HPI as above, Use Hottest RCS Temp for Subcooling  
Limit as above, Could require use of LPI, include long term  
Flowpaths listed in Procedure. Can get out of this mode  
when OTSG's are available as a Heat Sink. 8002180049 P  
NDB

**TMI UNIT #1 AND UNIT #2 OPERATIONS DEPARTMENT SHIFT ASSIGNMENT**  
(Listed By Company Seniority)

Shift Compositions - MARCH 28, 1979 T MINS

	<u>A</u>	<u>B</u>	<u>C</u>	<u>D</u>	<u>E</u>	<u>F</u>
SHIFT SUPERVISOR	W. H. Zewe(SRO)	J. J. Chwastyk(SRO)	B. A. Mehler(SRO)	G. R. Hitz(SRO)	B. G. Smith(SRO)	K. P. Bryan(SRO)
SHIFT FOREMEN #1	D. L. Pilsitz(SRO)	T. L. Crouse(SRO)	L. G. Noll(SRO)	D. C. Janes(SRO)	T. H. Acker(SRO)	R. L. Parnell(SRO)
SHIFT FOREMEN #2	F. J. Scheimann(SRO)	W. T. Conaway(SRO)	C. D. Adams(SRO)	A. W. Miller(SRO)	K. R. Hoyt(SRO)	C. L. Guthrie(SRO)
C.R.O. #1	J. L. Masters(RO) S. W. Brantley(RO) **D. B. Mayhue	J. C. Banks(RO) **V. C. Ruppert, Jr. **R. W. Flanagan	R. E. Boyer(RO) J. E. Keisch(RO) **M. P. Kendig	P. F. Chalecki(RO) D. L. Wooddell(RO) **D. A. Smith	R. A. Heilman(RO) **J. C. Herman	T. H. Goodlavage(RO) D. E. Smith(RO) **W. A. Fraser
C.R.O. #2	E. R. Frederick(RO) C. C. Faust(RO)	T. F. Illjes(RO) J. M. Kidwell(RO) **C. F. Mell	J. R. Congdon(RO) M. V. Cooper(RO) **M. D. Phillippe	D. I. Olson(RO) L. D. Wright(RO) M. S. Coleman(RO)	R. R. Booher(RO) H. W. Hartman(RO) **J. J. Blessing	H. A. McGovern(RO) E. D. Hemmila(RO) **L. P. Germer
AUX. OP. "A"	H. E. Farst (1) L. D. Bucher (1) D. R. Miller (2) D. W. Horton (1) J. W. Randisi (1) T. S. Daugherty (2) D. A. Buchter (2)	J. E. Kimmey (1) D. T. Calnan (1) D. A. Trump (1) M. B. Snyder (1) M. D. Demmy (2) E. A. Curry (2) F. D. Telenko (2)	C. F. Barge (1) C. W. Keyser (1) D. B. Wilson (2) J. Stupak (2) G. R. Schutt (1) A. M. Horney (1) G. J. Tilley (2)	J. Manoskey (2) N. J. Monson (1) R. N. Boehmer (1) H. M. Kohl (2) B. J. Keller (1) D. F. Spath (1)	F. M. Ditzler (1) J. D. Hartman (1) J. L. Fishell (1) H. L. Carr (1) R. K. Fountain, Sr. (2) P. H. Shannon (2)	C. S. Miller (1) M. R. Baynard (1) R. H. Lightner (2) K. A. Lebo (1) J. K. Lionarons (2) E. W. Tennis (1) W. H. Sawyer (2)
AUX. OP. "B"	M. S. Richards (1) G. L. Civijic (2) D. J. Laufermilch (2)	D. E. Althouse (1) J. L. Hetrick (2) D. C. Knerr (2)	E. H. Shue (2) F. D. Bomgardner, Jr. (2) D. M. Vastine (1)	W. J. Wentling (2) D. L. Wilt (1) G. A. Pierce (2) R. E. Johnson (2)	S. L. Martin (1) B. L. Corlile (2) J. M. Boyd (2) R. G. Kleinfelter (2)	T. M. Kauffman (2) D. J. Gorse (1)
AUX. OP. "C"	S. L. Mull (2) S. L. Turns (1) M. D. Willenbecher (1) J. A. Wehler (2)	C. S. Gordon (1) W. G. Ogle, Jr. (2) T. P. Stackpole (1) P. L. Hetrick (2)	B. E. Hoffman (2) R. S. Campbell (1) P. A. LaBar (2) F. J. Kacinko (1)	E. T. Matincheck (2) J. R. Barry (2) D. A. Tolene (1)	R. E. Neff (1) S. M. Fuhman (1) C. A. Conrad (2)	J. P. Levensgood (1) D. L. Heilman (2) D. M. Smith (2) G. J. Bixler (2)

NOTE: (1)(2) INDICATES UNIT PRINCIPALLY ASSIGNED TO  
(\*\*) CRO IN TRAINING

OFF SHIFT ASSIGNMENTS:

Operations Engineers Nuclear - H. B. Shipman, C. C. Seitz  
W. J. Marshall, D. Berry

Ops. Clerk, Jr. - Linda L. Ritter(1) Jane Eckroth(?)  
Tech. Analyst - W. R. Desh  
Shift Supervisor Training - R. S. Hutchison (SRO)  
Shift Foreman Training - J. W. Garrison  
Shift Foreman - D. Deiter(SRO)

Approved M. J. Ross 1/1/79  
Supervisor of Ops. Unit #1 or #2 Date



1 3  
2.2.1

TRAINING ASSIGNMENT ADMINISTRATIVE FORM

1. Lesson/Course #: FIRE BRIGADE BULLETIN # 3  
Employee No. 4 8 Completion Date 9 14

2. Name: D. R. MILLER 0151515  
MO. DAY YR. 07 12 3 79

3. Classification: AOA

CATALOG NUMBER				
C	A	T	LESSON	
15	A	TYPE	SUBJECT	ID 26
14	6	06	01611	111

COURSE DURATION	
HOURS	
27	31
0,0,0,0,5	

MODE PREFIX	
32	34
MUP	

MODE PREFIXES  
Makeup - MUP  
Correspondence - CCS

35 COMMENTS 59  
FIRE BRIGADE BULLETIN # 3 111

4. Reason for assignment:  
 FSR Requirement  
 Lecture Missed Type FIRE BRIG. TRNG.  
 Test Not Taken  
 < 80% on Test  
Cycle: 6  
Cycle Completion Date: 3-1-80  
Time Period: 5/21/79 - 6/29/79  
Type of License (RO/SRO): N/A

5. Instructor Assigned: F. A. Mc CORMICK Instructions: 1. READ THE ATTACHED FIRE BRIGADE BULLETIN (#3 - 5/30/79 - HOSE HOUSE EQUIPMENT)  
2. SIGN, INDICATING COMPREHENSION  
SIGNATURE: D. R. Miller 5153

6. RETURN TO TRAINING DEPARTMENT BY: 8/10/79

7. Method of Evaluation: (Check at least one)  
a) Written Test \_\_\_\_\_ Score: \_\_\_\_\_  
b) Oral Spot Check \_\_\_\_\_  
c) Other  (Explain): Bulletin Review

8. D. M. Wail / 7/23/79 / [Signature] / 7/23/79  
Instructor's Signature Date Supervisor of Training Date

9. Comments: (On reverse side)

42 Classes

$\approx$  170 hrs  
 $\approx$  4 hrs/class. Average.

42  
32 / class need make up - average

1200  
Packages.

$\approx$  2400 Man Hours.

figure 2 Man hours/package  
includes package prep  
receipt & review of  
material (quiz possible)  
by Training Dept.

also - FSR Packages

3 Man hours/package

$\approx$  100 packages  $\approx$  300 Man hours  
to 400 Man hours  
depending on grading  
time.

Dick,

### AO-C Statistics

Total participation	85
Percentage of failures	5.8%
Percentage remaining in OPS	83.5%

5 Failures  
9 Transfers

TABLE 6.2-1

MINIMUM SHIFT CREW COMPOSITION#

LICENSE CATEGORY	APPLICABLE MODES	
	1, 2, 3 & 4	5 & 6
SOL	1	1*
OL	2	1
Non-Licensed	2	1

\*Does not include the licensed Senior Reactor Operator or Senior Reactor Operator Limited to Fuel Handling, supervising CORE ALTERATIONS.

#Shift crew composition may be less than the minimum requirements for a period of time not to exceed 2 hours in order to accommodate unexpected absence of on duty shift crew members provided immediate action is taken to restore the shift crew composition to within the minimum requirements of Table 6.2-1.

OPERATIONAL MODES

<u>MODE</u>	<u>REACTIVITY CONDITION, <math>K_{eff}</math></u>	<u>%RATED THERMAL POWER*</u>	<u>AVERAGE COOLANT TEMPERATURE</u>
1. POWER OPERATION	$\geq 0.99$	$> 5\%$	$\geq 280^{\circ}\text{F}$
2. STARTUP	$\geq 0.99$	$\leq 5\%$	$\geq 280^{\circ}\text{F}$
3. HOT STANDBY	$< 0.99$	0	$\geq 280^{\circ}\text{F}$
4. HOT SHUTDOWN	$< 0.99$	0	$280^{\circ}\text{F} > T_{avg} > 200^{\circ}\text{F}$
5. COLD SHUTDOWN	$< 0.99$	0	$\leq 200^{\circ}\text{F}$
6. REFUELING**	$\leq 0.95$	0	$\leq 140^{\circ}\text{F}$

\*Excluding decay heat.

\*\*Reactor vessel head unbolted or removed and fuel in the vessel.