

SHAW, PITTMAN, POTTS & TROWBRIDGE

1800 M STREET, N. W.
WASHINGTON, D. C 20036

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August 3, 1979

NOT ADMITTED IN D. C.

George Frampton, Esquire
NRC/TMI Special Inquiry Group
Nuclear Regulatory Commission
Washington, D.C. 20555

Dear George:

This will respond to the request for documents contained in the July 27, 1979 letter from Mitchell Rogovin to George F. Trowbridge. As noted during our telephone conversation of yesterday, all or most of the documents listed in your request are contained in the microfilm sets which have been forwarded to Kevin Cornell of your group by GPU Service Corp. pursuant to the letter of Robert L. Long dated June 18, 1979.

The microfilm locator numbers for some of the documents you requested are as follows:

<u>File Code</u>	<u>Microfilm Locator Number</u>
COR 0037	OPS-2 801.151
COR 0111	OPS-2 801.539
RCS 0001.01	OPS-2 819.2578

Several of our microfilm files have been consolidated, resulting in new file codes. The old file code listed in your request for some of the documents, the new file code, and the microfilm locator numbers for those documents are as follows:

*Copy of
cvr letter
& enclosures
to
Picklesimer!*

8001200091

SHAW, PITTMAN, POTTS & TROWBRIDGE

George Frampton, Esquire
August 3, 1979
Page 2

<u>Old File Code</u>	<u>New File Code</u>	<u>Microfilm Locator No.</u>
RTR 0002	RP 0003	OPS-2 811.004
COR 0221	RP 0001	OPS-2 806.277
RCO 0001.01	IT 0001.01	OPS-2 808.2656
RCO 0001.01	IT 0001.02	OPS-2 813.553
RCO 0001.01	IT 0001.02	OPS-2 819.768
RCO 0001.01	IT 0001.04	OPS-2 822.749
RCO 0001.01	IT 0001.04	OPS-2 822.894
RCO 0001.01	IT 0001.04	OPS-2 822.1031

The document bearing file code number RCS 0001 ("Reactor Coolant System Bubble Calculations") is being microfilmed at the present time. We are enclosing a hard copy of it with the identification number G/727-001.

Sincerely,



Matias F. Travieso-Diaz

MTD:bas

Enclosures

THE BABCOCK & WILCOX COMPANY
POWER GENERATION GROUP

DICK OR WILSON
GARY BROUGHTON

To:

MR. DH ROY

From:

LN BISHOP

DDS 442.3

Cust.:

File No.
or Ref.

Subj.:

COMPOSITION OF GAS BUBBLE

Date:

APRIL 1, 1979

This label to cover one customer and one referee only.

After review of the postulated sequence of events on March 23, we conclude that there is no significant amount of oxygen in the bubble. At the time of reactor trip a hydrogen over pressure was present in the primary system. This hydrogen over pressure would have prevented until boiling occurred about 3 hours after the trip. During the period of boiling some small generation of oxygen probably occurred. Shortly thereafter, a metal-water reaction began, generating large amounts of hydrogen. The metal-water reaction produced most of the gas in the bubble. After the metal-water was quenched, the hydrogen in the bubble inhibited oxygen generation. This only during the short time of boiling was oxygen generated.

If we make the conservative assumption of boiling for 15 hours we calculate a oxygen production of 1100 SCF by radiolysis. In addition, there is a small contribution from air dissolved in the DWST. This DWST contribution is 108 SCF. The total oxygen, 1208 SCF, is 27 cubic feet at RCS pressure and temperature. If this small amount of oxygen had been present on the 23th, it is likely that radiolytic recombination would have removed the oxygen.

LNBJ:s

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DM

[Handwritten signature]

4/1/79

POOR ORIGINAL

TMI-2 RCS BUBBLE CALC SHEET

DATE 04/8/79
 TIME 0120 AM/PM

DATA TAKEN BY: PLW

34	RC PRESSURE ³⁹⁹ (398)	RCS TEMP (394)
30	P ₁ = <u>629.1</u> PSIG = _____ PSIA	T ₁ = <u>291.0</u> °F
27	P ₂ = <u>693.9</u> PSIG = _____ PSIA	T ₂ = <u>280.8</u> °F
25	ΔP = <u>64.8</u> PSI	
29		
27	PRESSURIZER LEVEL (1682)	PRESSURIZER TEMP ³⁵⁷ (455)
24	L ₁ = <u>216.1</u> INCHES	T ₁ = <u>504.0</u> °F
27	L ₂ = <u>213.3</u> INCHES	T ₂ = <u>514.9</u> °F
32	ΔL = <u>2.8</u> INCHES	
26		
31		161
(35)	MAKEUP TANK LEVEL (347)	MAKEUP TANK TEMP ^(CONTROL BOARD METER)
	L ₁ = <u>80.2</u> INCHES	T ₁ = <u>94.5</u> °F
02	L ₂ = <u>81.6</u> INCHES	T ₂ = <u>94.0</u> °F
93	ΔL = <u>-1.4</u> INCHES	
88		
98		
05	ΔV _{PZR} = ΔL × 2.515 = <u>2.8</u> × 2.515 = <u>7.04</u> FT ³	
3	ΔV _{MUT} = ΔL × 4.244 = <u>-1.4</u> × 4.244 = <u>-5.94</u> FT ³	
5		ΔV _{TOTAL} = <u>1.1</u> FT ³
96		
84	V ₁ = $\frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \left(\frac{\quad}{\quad} \right) \times \left(\frac{\quad}{\quad} \right) = \quad$ FT ³ @ P ₁	
84		
91		
03	V _{1(875)}} = (V _{1 at P₁}) $\left(\frac{P_1}{875} \right) = \quad$ FT ³ @ 875 PSIA	
84	86	
90	90	
90	91	
	95	

POOR ORIGINAL

DATE 04/8/74

TIME 0120 AM
PM

TMI-2 RCS BUBBLE CALC SHEET

DATA TAKEN BY: ASL

34	<u>RC PRESSURE</u> ³⁷⁷ (398)	<u>RCS TEMP</u> (394)
30	$P_1 = \underline{629.1}$ PSIG = _____ PSIA	$T_1 = \underline{281.0}$ °F
27	$P_2 = \underline{693.9}$ PSIG = _____ PSIA	$T_2 = \underline{280.8}$ °F
25	$\Delta P = \underline{64.8}$ PSI	
29		
27	<u>PRESSURIZER LEVEL</u> (1682)	<u>PRESSURIZER TEMP</u> (³⁵⁷ 455)
24	$L_1 = \underline{216.1}$ INCHES	$T_1 = \underline{504.0}$ °F
27	$L_2 = \underline{213.3}$ INCHES	$T_2 = \underline{514.9}$ °F
32	$\Delta L = \underline{2.8}$ INCHES	
26		
31		161
35	<u>MAKEUP TANK LEVEL</u> (347)	<u>MAKEUP TANK TEMP</u> (<small>CENTRAL BOARD METER</small>)
	$L_1 = \underline{90.2}$ INCHES	$T_1 = \underline{94.5}$ °F
02	$L_2 = \underline{91.6}$ INCHES	$T_2 = \underline{94.0}$ °F
93	$\Delta L = \underline{-1.4}$ INCHES	
88		
98		
05	$\Delta V_{PZR} = \Delta L \cdot 2.515 = \underline{2.8} \times 2.515 = \underline{7.04}$ FT ³	
3	$\Delta V_{MUT} = \Delta L \cdot 4.244 = \underline{-1.4} \times 4.244 = \underline{-5.94}$ FT ³	
0		$\Delta V_{TOTAL} = \underline{1.1}$ FT ³
96		
94	$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(694 \times 1.1)}{(64.8)} = \underline{11.78}$ FT ³ @ P_1	
94		
91		
03	$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{8.5}$ FT ³ @ 875 PSIA	
94	96	
90	94	
91	90	
	85	

POOR ORIGINAL

RCS Bubble Calc.
0610

4/8/74
PSW

63	RCS	P ₁	<u>556.5</u>
65		P ₂	<u>405.5</u>
58		ΔP	<u>49.0</u>

T ₁	<u>240.2</u>
T ₂	<u>210.0</u>
ΔT	<u>-1.2</u>

54			
52	PER	L ₁	<u>229.5</u>
47		L ₂	<u>228.4</u>
43		ΔL	<u>1.1</u>

T ₁	<u>492.8</u>
T ₂	<u>501.5</u>

54			
60	MUT	L ₁	<u>81.6</u>
62		L ₂	<u>80.2</u>
63		ΔL	<u>1.4</u>

T ₁	<u>95.5</u>
T ₂	<u>95.3</u>

59
6
55
56
58
54
58

$$\Delta L' = \Delta L + \Delta T(2\%/yr) = 1.1 + (-1.2)(2) = .7$$

$$\Delta V_{PER} = \Delta L' \times \frac{.0204}{.0173} \times 3.2 \text{ \$/yr} = .7 \times 1.179 \times 3.2 = 2.18 \text{ \$/yr}$$

$$\Delta V_{MUT} = \Delta L \times 4.244 = 1.4 \times 4.244 = \frac{5.94}{8.12}$$

$$V_i = \frac{(405.5)(8.12)}{49} = 100.4 \text{ \$/yr}$$

01	97
11	11
04	14
6	16
16	14
1	10
91	06
46	00
10	99
06	02
3	04

- 57.
89.

POOR ORIGINAL

4/9/79 0345
Bubble calculation data *MSL*

<u>z</u>	<u>P₁</u>				
50	603	RES P	597.6	Temp	281.3
46	1		649.0 Δ 51.4		280.7
38	94	ACR L	209.7	Temp	500.0
36	94		207.8		508.4
45	95		Δ 1.9		
56	90				
60	85	MUT L	94.6	Temp	93.8
56	83		95.4		94.0
53	90		Δ .8		
49	94				
44	04				
51	13				
2	05				
52	95				
45	03				
41	06				

$$\begin{aligned} \text{PER } \Delta V &= 1.9 \times 2.515 = 4.28 \\ \text{MUT } \Delta V &= .8 \times 4.244 = 3.39 \\ & \underline{\hspace{1.5cm}} \\ & 8.17 \end{aligned}$$

$$V_1 = \frac{449(8.17)}{51.4} = 103.2$$

$$\begin{aligned} & - 166.6 \text{ ft}^3 \\ & + .6 \text{ ft}^3 \end{aligned}$$

POOR ORIGINAL

RC Bubble Size Calcs

Data Taken: 0625/3-30-79
J. Moore

$$\begin{aligned} L_1 &= 356.2'' & P_1 &= 1065 \text{ psig} = 1080 \text{ psia} \\ L_2 &= 352.3'' & P_2 &= 1081 \text{ psig} = 1096 \text{ psia} \\ \Delta L &= -3.9'' & \Delta P &= 16 \text{ psi} \end{aligned}$$

$$V_1 = \frac{P_2 \Delta V}{P_1 - P_2}$$

$$\Delta V = 3.2 \frac{\text{ft}^3}{\text{in}} \times 3.9 \text{ in} = 12.48 \text{ ft}^3$$

$$V_1 = \frac{(1096)(12.48)}{16} = 854.88 \text{ ft}^3 @ 1080 \text{ psia}$$

$$= 854.88 \times \frac{1080}{875} = 1055 \text{ ft}^3 @ 875 \text{ psia}$$

Note: 3/31/79

I believe that there was little or no change in the MU Tank Level during these measurements. \therefore The calc below is based on zero MU Tank Level Change.

~~$\Delta V = (12.48)(1096)$~~

$$\Delta V = -\frac{3.9}{40.48}(2.515) = -9.8 \text{ ft}^3$$

$$V_1 = \frac{(1096)(9.8)}{16} = 671.3 \text{ ft}^3 @ 1080 \text{ psia}$$

$$V_1 = 671.3 \left(\frac{1080}{875} \right) = 828.576 \text{ ft}^3 @ 875 \text{ psia}$$

03/30/79

0730 AM

gpm
3/31/79

<u>P₃₀</u>	<u>MUTU</u>	
L ₁ = 360	?	P ₁ = 1150
L ₂ = 390	_____	P ₂ = 1035
<u>ΔL = +30"</u>		<u>ΔP = 115"</u>

} assumed to be pipe gpm

$$\Delta V_{P30} = \pi(30^2)(2.515) = 75.45 \text{ ft}^3$$

$$V_1 = \frac{(1035)(75.45)}{115} = 679.1 \text{ ft}^3 @ 1150 \text{ psia}$$

$$V_1 = \left(\frac{1150}{875}\right)(679.1) = 892.5 \text{ ft}^3 @ 875 \text{ psia}$$

0730 AM
3/30/79

RBS Bubble Calculation

From recording on control panel

360

1050

7:50 am 3/30

390

1035

$\Delta L = 30'' \quad \Delta P = 115$

$\Delta V = 30'' \times \frac{3.2}{3.9} \frac{875}{14} = 117 \text{ gals}$

$V_1 = \frac{P_2 \Delta V}{P_1 - P_2}$

$V = \frac{1035 \left(\frac{96}{117} \right)^2}{115}$

$V_1 = \frac{864}{1035} \times 115 \text{ gals} = 115 \text{ gals}$

$V_1 = \frac{864}{875} \times 115 = 115 \text{ gals}$
 @ 875 psig

RC Arnold

3/30/79

Primary Goals

1. ^{Reduce} Radiation Exposure
2. ^{Minimize} Off-Site Releases

J. Arnold

3/30/79

1240/1340

$$\Delta L_{PZR} = -22.1''$$

$$\Delta V_{PZR} = ~~1018~~(-22.1)(2.515) = -55.58 \text{ ft}^3$$

$$\Delta L_{MU} = +15''$$

$$\Delta V_{MU} = (+15)(4.244) = +63.66$$

$$\Delta V_{TOT} = 8.08 \text{ ft}^3$$

$$V_1 = \frac{(1018)(8.08)}{32} = 257. \text{ ft}^3 @ 1050$$

$$V_1 = (257) \left(\frac{1050}{875} \right) = 308 \text{ ft}^3 @ 875$$

RCS Bubble calculation

3/30/79

Time	Per LVL	WR Press Loop A	Temp Loop B Comp	MU - 50°F Tank
1240	250.5" 254"	1100	280.3	40"
1340	229.4" 228"	1065	279.5	55"
	22.1" 28"	35		15"

MU Tank Volume Change

$$15" \times 30 \text{ gal/in} = 450 \text{ gal}$$

$$48 \text{ ft}^3/\text{in} = 40 \text{ ft}^3 @ 80^\circ\text{F} \times \frac{.022}{.0163} = 80.98 \text{ ft}^3 @ 550^\circ\text{F}$$

Change in per volume =

$$22.1 - 3.2 = 18.9$$

$$18.9 \times 3.7 \text{ ft}^3/\text{in} = 70.0 \text{ ft}^3 @ 555^\circ\text{F}$$

Increase in vol due to bubble expansion =

$$-\Delta V_{\text{per}} + \Delta V_{\text{MU Tank}} = 70.0 - 80.0 = -10.0 \text{ ft}^3 @ 81.3$$

$$V_1 = \frac{P_2 \cdot V_2}{P_1 \cdot P_2} = \frac{(1014) \left(\frac{10.3}{24.2} \right)}{32} = 327.7 \text{ ft}^3 @ 1050$$

$$V_1 = \frac{327.7}{\left(\frac{1050}{875} \right)} = 271.5 \text{ ft}^3 @ \text{time } 1240$$

See Revised
Coker 3/31/79

RCs Bubble Calc

3/30/79

	L _{RC}		P _{RC}		T		MU
	C	R	C	R	P _{RC}	W _{RC}	Tank
1445	214.5	215	1011	1050	552.3	278.9	47" → 45T
1510	<u>216.5</u>	215	<u>1053</u>	1100	557.9	277.2	50" ← 2310
	+ 2"		42 psi				ΔL = 8" 45290 added

ΔV_{RC} = 2 × 3.2 ft³/in × 4.4 = 7.9 ft³

* V_f@280°F = 0.0173
= RC Temp.

ΔV_{MU Tank} = 8" × 4 ft³/in = 32 ft³ × (0.0173 / 0.022) = 33.96 ft³

ΔV_{Total} = 33.96 - 7.9 = 26.06 ft³

V₁ = $\frac{P_2 \Delta V}{P_2 - P_1}$
 $= \frac{1053 (26.06)}{42 \text{ psi}} = 641.0$ at 1011

See Revised Calc 3/31/79

V₁ = $\left(\frac{1011}{87.5} \right) \left(\frac{798}{1011} \right) = 798$ at time 1445

* ΔWater volume in MU Tank is interchanged with RC loop water rather than pressurizer level.

Therefore the ratio is (0.0188 / 0.0163) rather than (0.022 / 0.0163)

Where V_f@285°F = 0.0173
 V_f@1100 psi Sat = 0.022

gpm 3/31/79

3/30/79

1630/1735

5/31/79
Egan

$$\Delta L_{P3r} = +0.2''$$

$$\Delta V_{P3r} = +(0.2)(2.515) = +0.503 \text{ ft}^3$$

$$\Delta L_{mu} = -1.3''$$

$$\Delta V_{mu} = (-1.3)(4.244) = -5.517 \text{ ft}^3$$

$$\Delta V_{TOT} = 5.0142 \text{ ft}^3$$

$$V_1 = \frac{(1033)(5.0142)}{17} = 304.7 \text{ @ } 1050$$

$$V_1 = 304.7 \left(\frac{1050}{875} \right) = 365.6 \text{ ft}^3$$

Bubble Calcs

3/31/79

3/30/79 1445/1510

$$\Delta L_{PZR} = +2''$$
$$\Delta V_{PZR} = (2)(3.2 \frac{ft^3}{in}) \left(\frac{0.0173}{0.022} \right) = (6.4)(0.786) = 5.0 ft^3$$

$$\Delta L_{MUTK} = -8''$$
$$\Delta V_{MU} = -(8)(4 \frac{ft^3}{in}) \left(\frac{0.0173}{0.0163} \right) = -(32)(1.061) = -33.96 ft^3$$
$$\Delta V = -28.96 ft^3$$

$$V_1 = \frac{P_2 \Delta V}{P_2 - P_1} = \frac{(1053)(28.96)}{42} = 726 ft^3 @ 1011 psia$$

$$V_1 = (726) \left(\frac{1011}{875} \right) = 839 ft^3 @ 875 psia$$

RCS Bubble Calc

	L_{pen}		P_{pen}		T		MU Tank Level
	C	R	C	R	Pen	RCS Level	
1630	215.8	215	1050	1100	557.2	281.0	50"
1735	216.0	215	1053	1040	554.6	290.4	48.7" 53.5"
	.2"		17psi				1.3"

$$P_{ene} \Delta V = .2" \times 3.9 \text{ ft}^3/in = 28 \text{ ft}^3$$

$$M_U \Delta V = 1.3" \times 48 \text{ ft}^3/in = 5.2 \text{ ft}^3 \times \left(\frac{1.35}{.10167} \right) = 7.0 \text{ ft}^3$$

~~$$\text{Total } \Delta V = 7.0 \text{ ft}^3 - 6.34$$~~

$$V_1 = \frac{P_2 \Delta V}{\Delta P} = \frac{1033 (7.0 \text{ ft}^3)}{17 \text{ psi}} = 426.5 @ 1050 \text{ ft}$$

$$V = 426.5 \times \frac{1050}{875} = 511.8 \text{ ft}^3 @ 875$$

See Revised
Calc 3/31/79

3/30/79

1745/1910

~~8/17~~
3/31/79

$$\Delta L_{p_{3r}} = +0.2''$$

$$\Delta V_{p_{3r}} = +0.2(3.2)(0.786) = +0.2(2.515) = 0.503 \text{ ft}^3$$

$$\Delta L_{mu} = +1''$$

$$\Delta V_{mu} = (+1)(4)(1.061) = (+1)(4.244) = 4.244 \text{ ft}^3$$

$$\Delta V = 4.747 \text{ ft}^3$$

$$V_1 = \frac{(1005)(4.747)}{25} = 190.82 \text{ ft}^3 @ 1030 \text{ psi}$$

$$V_1 = (190.82)\left(\frac{1030}{875}\right) = 224.63 \text{ ft}^3 @ 875$$

RCS Bubble Calc

3/30/29

	<u>L per Comp</u>	<u>P per Comp</u>	<u>T per RCS</u>	<u>L mu Tank</u>
1745	215.8	1030	554.3 280.3	55"
1910	216.0	1005	551.4 279.9	56"
	+ 12"	25 psi	.4°	+ 1"

$\Delta Vol_{per} = .12" \times 3.2 \text{ ft}^3/in = .64 \text{ ft}^3$

$\Delta Vol_{mu} = 1" \times 4 \text{ ft}^3/in = 4 \text{ ft}^3 \times 1.35 = 5.4 \text{ ft}^3$

Total $\Delta Vol = 6.04 \text{ ft}^3$

$V_1 = \frac{P_{20V}}{\Delta P} = \frac{1005 (6.04)}{25} = 242.8 \text{ ft}^3 @ 1030 \text{ PSI}$

$V_1 = 242.8 \left(\frac{1030}{875} \right) = 327.8 \text{ ft}^3 @ 875$

See Revised
Calc
3/31/29
JRM

3/30/79

1907/2030

3/31/79

$$\Delta L P_{gr} = 0$$

$$\Delta V P_{gr} = 0$$

$$\Delta L M_m = 13.5''$$

$$\Delta V_{mm} = (13.5)(\cancel{4.244}) = 57.294 \text{ ft}^3$$

$$\Delta V_{TOT} = 57.294$$

$$V_1 = \frac{(1043)(57.294)}{38} = 1572.5 @ 1005$$

$$V_1 = \frac{(1005)(1572.5)}{(875)} = 1806 @ 875$$

RCS Bubble Calc

3/30/79

	<u>L_{per}</u>	<u>L_{no}</u>	<u>P_{per}</u>	<u>T</u>	<u>P_{no}</u>
				RCS	P _{no}
1907	216.0	56"	1005	279.9	551.4
2030	216.0	43.5"	1043	279.4	556.5
	0	13.5"	38 psi		

$$\Delta Vol = 13.5'' \times 4 \text{ ft}^3/\text{in} = 54 \times 1.35 = 72.9 \text{ ft}^3$$

$$V_i = \frac{1043 (72.9)}{38} = 2000.9 \text{ ft}^3 @ 1005 \text{ psi} = 2298 \text{ ft}^3 @ 875 \text{ psi}$$

See Previous Calc
3/31/79 JLN

TMI-2 RCS BUBBLE CALC SHEET

DATE _____

TIME _____ AM
PM

DATA TAKEN BY: _____

RC PRESSURE (398)

P₁ = _____ PSIG = _____ PSIA

P₂ = _____ PSIG = _____ PSIA

ΔP = _____ PSI

RCS TEMP (394)

T₁ = _____ °F

T₂ = _____ °F

PRESSURIZER LEVEL (1682)

L₁ = _____ INCHES

L₂ = _____ INCHES

ΔL = _____ INCHES

PRESSURIZER TEMP (405)

T₁ = _____ °F

T₂ = _____ °F

MAKEUP TANK LEVEL (347)

L₁ = _____ INCHES

L₂ = _____ INCHES

ΔL = _____ INCHES

MAKEUP TANK TEMP (CENTRAL BOARD METER)

T₁ = _____ °F

T₂ = _____ °F

$$\Delta V_{R} = \Delta L \cdot 2.515 = \underline{\hspace{2cm}} \times 2.515 = \underline{\hspace{2cm}} \text{ FT}^3$$

$$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{\hspace{2cm}} \times 4.244 = \underline{\hspace{2cm}} \text{ FT}^3$$

$$\Delta V_{TOTAL} = \underline{\hspace{2cm}} \text{ FT}^3$$

$$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \left(\frac{\hspace{2cm} \times \hspace{2cm}}{\hspace{2cm}} \right) = \underline{\hspace{2cm}} \text{ FT}^3 @ P_1$$

$$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{\hspace{2cm}} \text{ FT}^3 @ 875 \text{ PSIA}$$

Ft 3 @ 875 ^{joia}

3/29 ^{ER} 50.71 1300

1839.3 95 DATA FROM J. FLOYD - SOURCES UNKNOWN

3/30 ± 6.06 0675

* 828.6 16 MU TR_A LEVEL - BELIEVED TO BE ZERO IN.

± 0.84 0730

892.5 115

± 1.8276 240

* 308 32

± 1.948 1445

839 42

± 7.715 1630

* 365.6 17

1745

* 224.6 25

1907

* 1806.0 38

3/31

0650

850 55

1032

859.5 47

1351

879.4 92

1619

621.4 97

± 351

1925

901

2030

765

Jim
3/31/79

ERROR ANALYSIS FOR BUBBLE VOLUME CALCS

$$P_1 V_1 = P_2 V_2$$

$$V_2 = V_1 + \Delta V$$

$$P_1 V_1 = P_2 (V_1 + \Delta V)$$

~~$$P_1 V_1 = P_2 V_1$$~~

$$P_1 V_1 = P_2 V_1 + P_2 \Delta V$$

$$V_1 (P_1 - P_2) = P_2 \Delta V$$

$$V_1 = \frac{P_2 \Delta V}{P_1 - P_2} = \frac{P_2 \Delta V}{\Delta P}$$

$V_1 = \frac{P_2 [a(V_A - V_B)^2 + b(V_A - V_B)]}{P_1 - P_2}$				
$V_A =$	PRESSURIZER LEVEL	Computer Point	1682	0-400"
$V_B =$	MAKEUP TANK LEVEL	"	347	0-100"
$P =$	RC PRESSURE	"	398	0-2000" H ₂ O

Per Jim Flynn
3/31/79

Range Accuracy
13 FS
13 FS
173 FS

$$r_a = 2.515$$

$$\Delta b = 4.244$$

3/31/29

Assume Error Of INST'S = 1% of Range.

VARIABLE	RANGE	ESTIMATED UNCERTAINTY
P	3000 2500	$E_p = E_{R1} = 25$
LA	600 IN 400	$E_{LA} = 4$
LB	100 IN	$E_{LB} = 1$

$\alpha = 2.515$

$b = 4.244$

$R_1 = \frac{P_1}{A} (P_1 - P_2)$

$R_2 = \alpha (L_2 - L_1)_A$

$R_3 = b (L_2 - L_1)_B$

~~$R_5 = \frac{R_2 (R_3)}{R_1}$~~

$R_4 = R_2$

$R_5 = [R_2 + R_3]$

$R_6 = \frac{R_4 R_5}{R_1}$

~~$\frac{E_{R1}}{R_1}$~~

~~$$(E_{R1}) = \pm \left[(rR) \frac{E_p}{R} + (bR) \frac{E_p}{R} \right]$$~~
~~$$= \pm [r E_p + b E_p] = \pm [E_p (r + b)]$$~~
~~$$= \pm [2r E_p]$$~~

$(E_{R1}) = \pm \left[(r) \left(\frac{E_p}{P} \right) + (b) \left(\frac{E_p}{P} \right) \right] = \pm [2 E_p]$

~~$E_{R2} =$~~

$$E_{R2} = \pm \left[(\alpha L_A) \left(\frac{E_{LA}}{L_A} \right) + (b L_B) \left(\frac{E_{LB}}{L_B} \right) \right]$$

$$= \pm [2 \alpha E_{LA}]$$

$$E_{R3} = \pm [2b E_{L3}]$$

$$E_{R4} = (P) \left(\frac{E_P}{R} \right) = E_P$$

$$E_{RS} = \pm [E_{R2} + E_{R3}]$$

$$\frac{E_{R6}}{R_6} = \pm \left[\frac{E_{R4}}{R_4} + \frac{E_{RS}}{R_5} + \frac{E_{R1}}{R_1} \right]$$

$$ER_1 = \pm [2E_p] = \pm [2 \times \frac{25}{36}] = \pm [\frac{50}{36}]$$

$$ER_2 = \pm [2a E_{LA}] = \pm [(2 \times 2.515) \frac{4}{4}] = \pm [\frac{20.12}{36.18}]$$

$$ER_3 = \pm [2b E_{LB}] = \pm [(2) (4.244) (1)] = \pm [8.488]$$

$$ER_4 = \pm [E_p] = \pm [\frac{25}{36}]$$

$$ER_5 = \pm [ER_2 + ER_3] = \pm [\frac{20.12}{36.18} + 8.488] = 35.468 \quad 28.608$$

$$\frac{ER_6}{R_6} = \pm \left[\frac{ER_4}{R_4} + \frac{ER_5}{R_5} + \frac{ER_1}{R_1} \right]$$

$$R_4 = P_2$$

$$R_5 = [R_2 + R_3] = [a(L_2 - L_1)_A + b(L_2 - L_1)_B] \\ = [2.515(\Delta L)_A + (4.244)(\Delta L)_B]$$

$$R_1 = (P_1 - P_2)$$

$$\frac{ER_6}{R_6} = \pm \left[\frac{25}{36} \frac{28.608}{2.515(\Delta L)_A + 4.244(\Delta L)_B} + \frac{50}{(P_1 - P_2)} \right]$$

3/31/79
155 Data

$$\frac{ER_6}{R_6} = \pm \left[\frac{25}{961} + \frac{28.608}{\underbrace{(2.515)(6.6) + (4.244)(12.8)}_{70.922}} + \frac{50}{92} \right]$$

$$\frac{ER_6}{R_6} = \pm \left[\left(\frac{2.60 \times 10^{-2}}{2.12 \times 10^{-2}} \right) + \left(\frac{0.4034}{0.5452} \right) + \left(\frac{0.543}{0.652} \right) \right]$$

$$\frac{ER_6}{R_6} = \pm 1.2286 \pm 0.973$$

ERROR ANALYSIS

$$\frac{ER_6}{R_6} = \pm \left[\frac{25}{P_2} + \frac{28.608}{\underbrace{2.515(\Delta LA) + 4.244(\Delta LB)}_{\Delta V_{TOT}}} + \frac{50}{(P_1 - P_2)} \right]$$

$$\underline{3/29/79 - 1300}$$

$$\begin{aligned} \frac{ER_6}{R_6} &= \pm \left[\frac{25}{970} + \frac{28.608}{(2.515)(48) + (4.244)(14)} + \frac{50}{95} \right] \\ &= \pm \left[(0.02577) + (0.1588) + (0.526) \right] \\ &= \pm [0.7105] \end{aligned}$$

$$\underline{3/30/79 - 0625}$$

$$\begin{aligned} \frac{ER_6}{R_6} &= \pm \left[\frac{25}{1096} + \frac{28.608}{(2.515)(3.9) + 0} + \frac{50}{16} \right] \\ &= \pm \left[0.0228 + \frac{2.9166}{\cancel{2.9166}} + 3.125 \right] \\ &= \pm 6.06 \end{aligned}$$

$$\underline{3/30/79 - 0730}$$

$$\begin{aligned} \frac{ER_6}{R_6} &= \pm \left[\frac{25}{1035} + \frac{28.608}{(2.515)(30) + 0} + \frac{50}{115} \right] \\ &= \pm \left[0.0242 + 0.379 + 0.435 \right] \\ &= \pm 0.84 \end{aligned}$$

3/30/79 - 1240

$$\begin{aligned}\frac{E_{R6}}{R_6} &= \pm \left[\frac{25}{1018} + \frac{28.608}{(2.515)(22.1) + (4.244)(15)} + \frac{50}{32} \right] \\ &= \pm [0.0246 + 0.240 + 1.563] \\ &= \pm 1.8276\end{aligned}$$

3/30/79 - 1445

$$\begin{aligned}\frac{E_{R6}}{R_6} &= \pm \left[\frac{25}{1053} + \frac{28.608}{(2.515)(2) + (4.244)(8)} + \frac{50}{42} \right] \\ &= \pm [0.0237 + 0.7338 + 1.1905] \\ &= \pm 1.948\end{aligned}$$

3/30/79 - 1630

$$\begin{aligned}\frac{E_{R6}}{R_6} &= \pm \left[\frac{25}{1080} + \frac{28.608}{(2.515)(0.2) + (4.244)(1.3)} + \frac{50}{17} \right] \\ &= \pm [0.0231 + 4.752 + 2.94] \\ &= \pm 7.715\end{aligned}$$

4/1/79 1211/238

$$\frac{E_R}{R} = \pm \left[\frac{25}{1049} + \frac{28.608}{\cancel{55.6} 41.33} + \frac{50}{97} \right] = \pm [0.0238 + 0.692 + 0.515]$$
$$= \pm [1.23]$$

4/1/79 1044/1140

$$\frac{E_R}{R} = \pm \left[\frac{25}{1056} + \frac{28.608}{54.36} + \frac{50}{100} \right] = \pm [0.0237 + 0.526 + 0.5]$$
$$= \pm [1.076]$$

4/1/79 0946/1020

$$\frac{E_R}{R} = \pm \left[\frac{25}{1056} + \frac{28.608}{44.87} + \frac{50}{103} \right] = \pm [0.0237 + 0.638 + 0.485]$$
$$= \pm [1.147]$$

4/1/79 0825/0903

$$\frac{E_R}{R} = \pm \left[\frac{25}{1050} + \frac{28.608}{44.5} + \frac{50}{105} \right] = \pm [0.0238 + 0.643 + 0.476]$$
$$= \pm 1.143$$

~~4/1/79 - 6731~~

~~(Stop)~~

$$\frac{E_R}{R} = \pm \left[\frac{25}{1055} + \frac{28.608}{37.25} + \frac{50}{94} \right] = \pm [0.0237 + 0.768 + 0.532]$$
$$= \pm 1.387$$

To: Jack Devine.

4/4/79.

05:00

From: Jim Heavie,

(509-942-7811 (337))

FAX: 509-976-2192

Comcast

Subject: Work Summary.

Left Richland Wa., Sat., 3/31, 10:00

Arrived Harrisburg AP. Sun., 4/1, 11:00

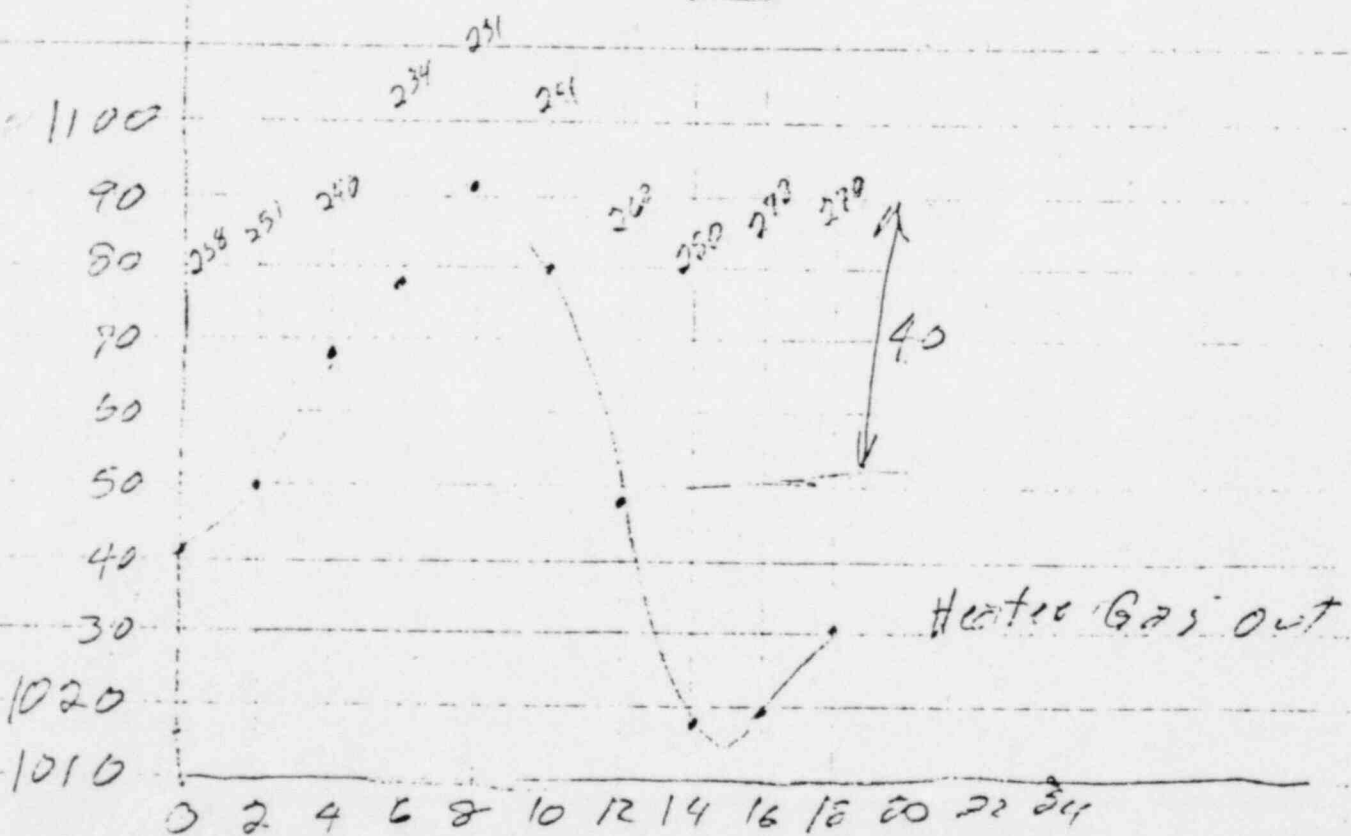
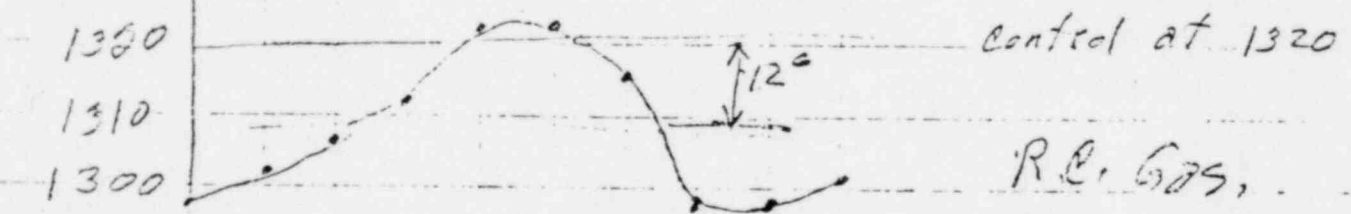
1. Assigned by Dieckamp to recombine problems
Advised in installation, checkout, safety, &
reliability considerations, ^{review of start-up procedures,} start-up,
op. analysis, stability analysis, recommended
corrections to improve stability. (Fig 1, 2, 3 & 4).
Hydrogen analysis, error correlation. (Fig 5).
Analysis of H₂ removal from combustor,
without consideration of H₂ generation. ^(Fig 6)
Recommended operation of single combustor.

2. Made gross evaluation of apparent
hydrogen burn on 3/28/79 at 13:50 (Fig 7)
This is crude. Includes many assumptions and
lacks good corrections for initial (unknown to me)
conditions.

3. Worked on procedures and safety of
transferring hydrogen from W DGT-1B. See
Fig 8, Fig 9 (checklist), and Procedure 2-2,

Sorry no more time, Good luck, J. Heavie

Recombined Control. J. Henin



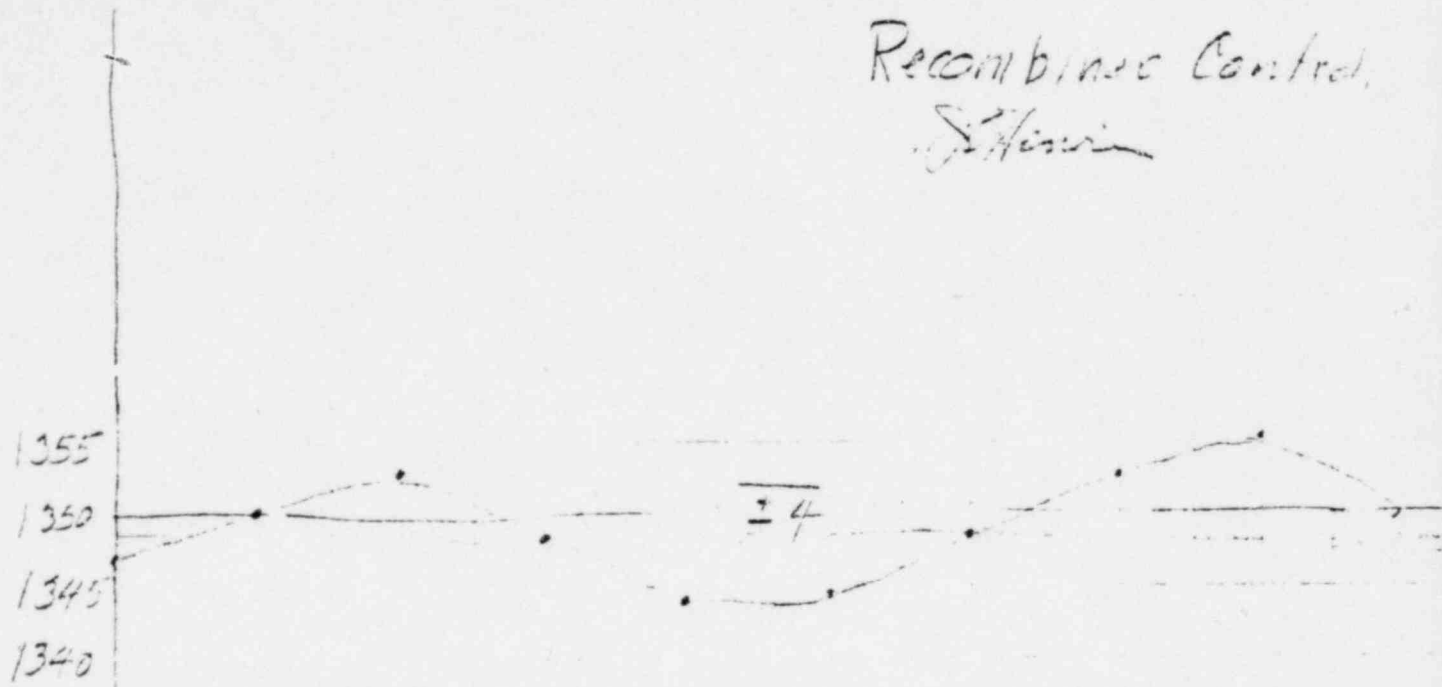
~ 12:00

Minutes

4/13/79

Fig 1

Recombined Control.
J. H. H. H.



$$\begin{array}{r} 1348 \\ 1105 \\ \hline 243 \end{array}$$

$$\frac{243}{125} = \underline{\underline{1.94\% H_2}}$$

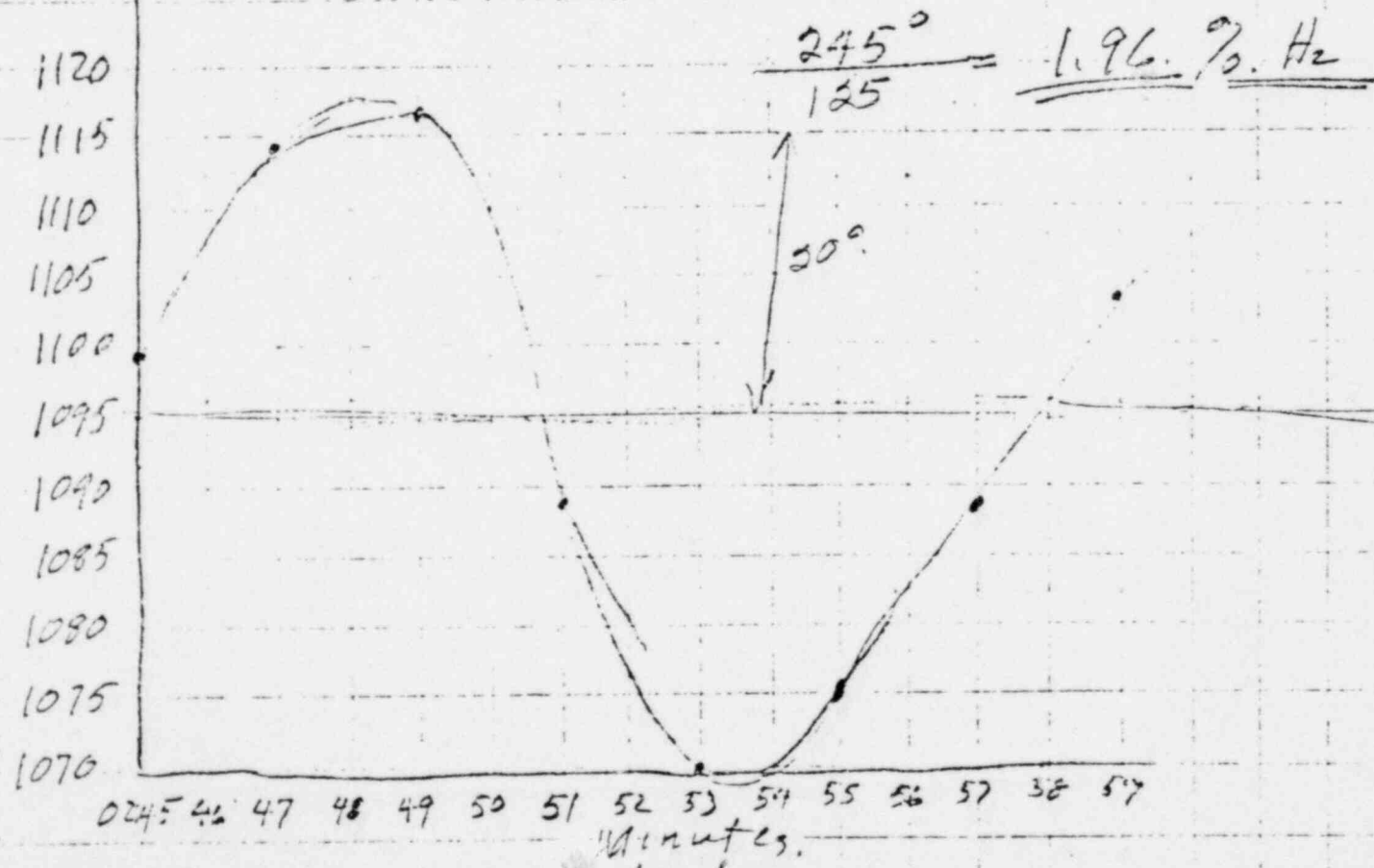


0635 37 39 41 43 45 47 49 51 53
Minutes.
06:35 4/4/79.

Fig 4.

Recombiner Control

J. Henin



0245

4/4/79

Fig 2

J. Henry

Date	Time	H ₂	O ₂	N ₂	
Sat. 3/31	1500	1.7	16.5	81.8	100.0
	1500	1.9	21.2	76.9	100.0*
	1500	2.4	17.0	79.5	100.0*
Sun 4/1	1000	2.0	19.0	78.8	100.0
	1200	2.2	19.0	78.8	100.0
	1300	2.0	19.0	78.8	100.0
	1500	2.0	19.0	78.8	100.0
	1830	2.0	19.0	78.8	100.0
	2330	2.3	18.9	78.9	100.1*
	4/2 6:00	2.4	17.6	79.9	99.9*
4/3 10:30	2.1	18.4	79.5	100.0	
4/3 22:35	2.0	18.6	81.0	101.0	

• Sampling at same time Same spot.

• Same procedure used for all samples.

• Results compared with known standards.

• Results compared with each other.

* Same operator.

~~Accuracy of contaminant atmosphere dropped by a factor of 3 at surface of 4:50 sample.~~

Fig 5.

944 4041 Unit 2 Control Room

Dick Dubiel
w/ group of chemists

John

Hydrogen Concentration 2.1%

Cont. Volume 2,000,000 FT³. X 2.1% = 42,000 FT³H₂

Perambiner flow 9.0 SCFM.

90 X 60 X 24 = 130,000 ft³/day. X 2.1% = 2,722 ft³H₂/day

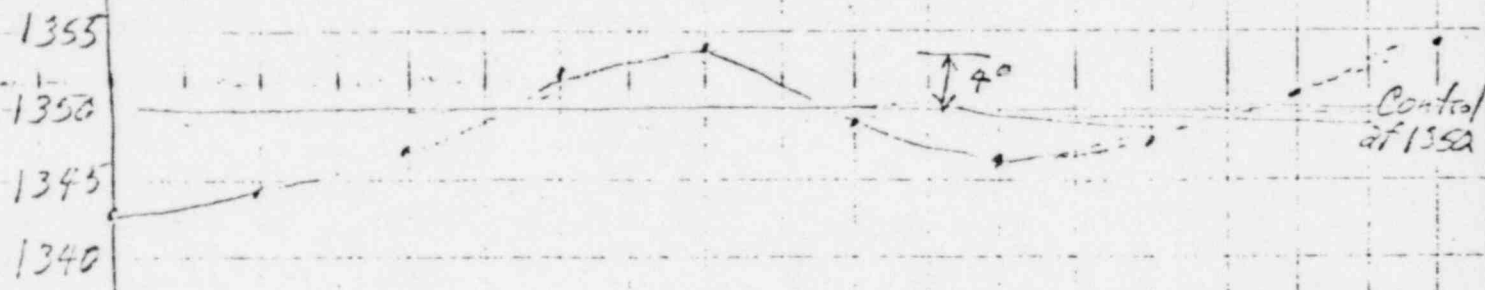
Start	4/2/79	H ₂ (start)	Remain	Heard	%
First day	4/3	42.0K	2.1	39.3	1.96
Second day	4/4	39.3	2.5	36.8	1.84
Third day	4/5	36.8	2.4	34.4	1.72
Fourth "	4/6	34.4	2.2	32.2	1.61
	4/7	32.2	2.1	30.1	1.50
	4/8	30.1	1.9	28.2	1.41
	4/9	28.2	1.8	26.4	1.32
	4/10	26.4	1.7	24.7	1.24
	4/11	24.7	1.6	23.1	1.10
	4/12	22.1	1.4	20.7	1.04
	4/13	20.7	1.3	19.4	0.97

Assume No Net H₂ input to containment

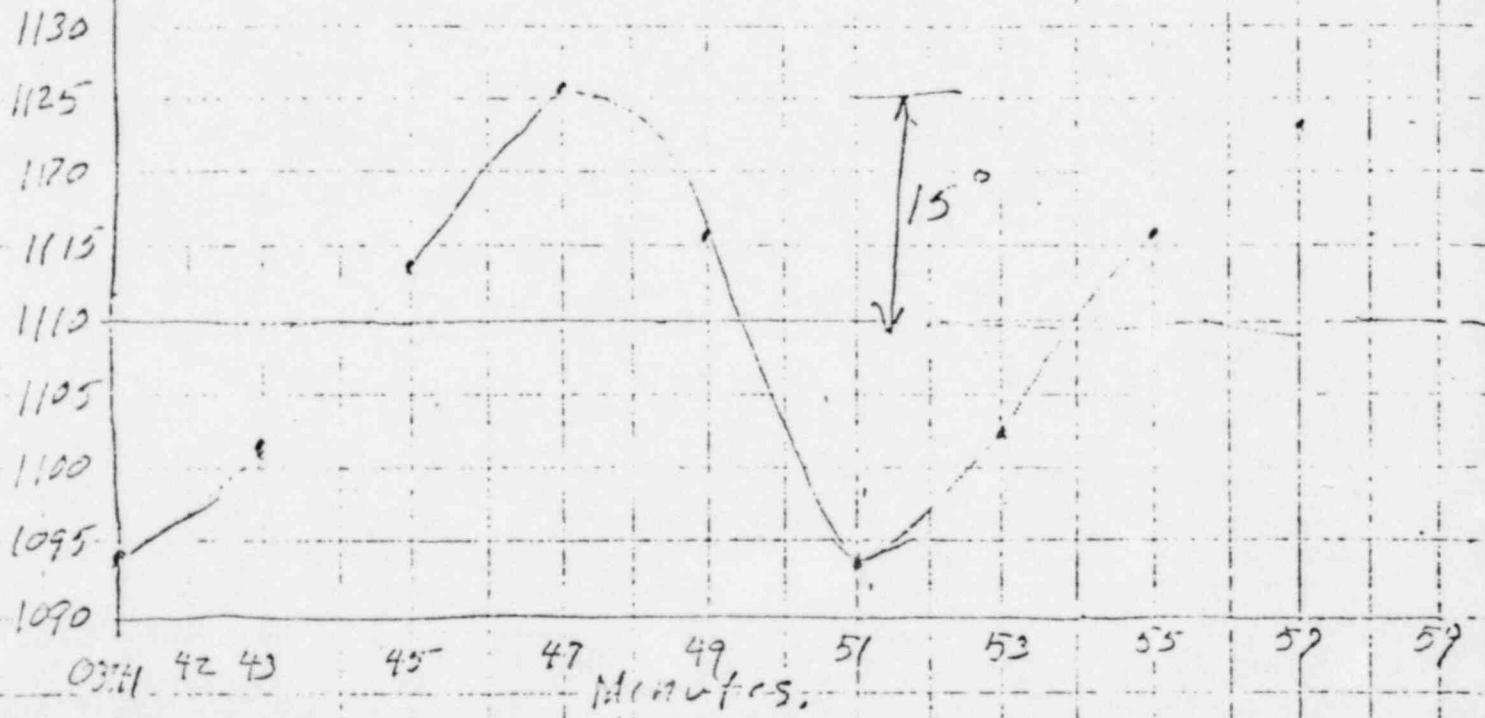
Fig 6.

Gary Miller
 Joe Logan, Plant Superintendent
 Jack Hebbin V.P. Generation
 Breitz
 Dieckman

Recombined Control
J. Herin



$$\frac{240^\circ}{125} = \underline{\underline{1.92\% \text{ Hz}}}$$



03:41 42 43 45 47 49 51 53 55 57 59
Minutes
4/14/79

03:44

Fig 3

Stiller

Analysis of hydrogen burn which appears to have occurred at about 13:50 on 3/28/79, Wednesday, about 9.8 hrs after start of incident.

Initial Conditions, Prior to burn, Pressure = 16 PSIA.
 Humidity: Unknown. Temp: Unknown.

Pressure spike increased to 426 PSIA in < 1 minute, reduced to 17.8 PSIA in ~ 10 minutes, 13.8 PSIA in 4 1/2 hours.

Correlation of the 27 PSI spike with a 33.3 PSI spike observed in tests (A1-73-29, fig 12, attached). the hydrogen concentration was about $16 \times \frac{27}{33.3} = 13\%$.

Subsequent oxygen analysis showing ~18% O₂ suggests that less than 13% H₂ burned. Assume 10% H₂ Inventories were about as follows:

H₂ O₂ N₂

O ₂ = .21 x 2 x 10 ⁶ x $\frac{530}{575}$ =	386,400		
N ₂ = .79 x 2 x 10 ⁶ x .92 =		1,454,000	
H ₂ , metal/water reactor, 10% =	209,000		
Burn of H ₂ , 90% eff. =	-180,000 - 90,000		
Radiolysis, first week. =	+20,000 +10,000		
Air leakage,* first week =		800 2,900	
Total Inventory	40,000	307,200 1,454,900	
% of total. (1,804,000) =	<u>2.2%</u>	<u>17.0%</u>	<u>80.8%</u>
Analysis of gas, 4/3, 02:35 =	<u>2.0%</u>	<u>18.0%</u>	<u>81%</u>

Pressure: $\frac{1,809,000}{2,000,000} \times \frac{460+86}{460+10} \times 14.7 = 13.6 \text{ PSIA.}$ Measured 13.4 PSIA.

* based on .2% / day, 56 PSI ΔP, corrected to 1 PSI ΔP.

$Q = .2\% \times 2 \times 10^6 \times \sqrt{\frac{1}{52}} \times 7 \text{ days} = 3,200 \text{ FT}^3 \times .21 = 800; \times .79 = 2,900.$

Reasonable correlation. 10% H₂ at time of burn appears to be reasonable.

Fig 7.

Gas in WDG T-1B.

J. H. H. H.
4/4/79

Volume 1937 FT³
Pressure 86 PSIG.
Temperature 100°F.

$$\text{Volume} = 1937 \times \frac{86 + 14.7}{14.7} \times \frac{460 + 70}{460 + 100} = 12,605 \text{ SCF.}$$

Reducing to 15 PSIG, Subtract 3,874

$$\text{Net Trans.} = \frac{8.7}{2,000} = .44\% \text{ Hz.} = \underline{\underline{8,731 \text{ SCF}}}$$

Max rate of 3 PSI/hr, $\frac{3}{100} \times 12,605 / \text{hr} = 378 \text{ SCF/hr}$

$$\frac{378}{60} = \underline{\underline{6.3 \text{ SCFM.}}}$$

$2 \cdot \pi \cdot r \cdot \frac{D^2 \cdot V}{4}$
= .0457

$$\text{Velocity} = \frac{Q}{A} = \frac{6 \text{ FT}^3/\text{min}}{.0457 \text{ in}^2 \times 117} \times \frac{144 \text{ in}^2}{1 \text{ FT}^2} = 115 \text{ ft/min}$$

Flowrate 1/2" / min, 31 SCFM

$$31 \text{ SCFM} \times 60 \text{ min/hr} = \frac{1,860 \text{ SCFH} \cdot \times 100 \text{ PSIG}}{12,605 \text{ SCF}} = \underline{\underline{14.7 \text{ PSI/hr}}}$$

4.9 X rate MAX.

$$\frac{31 \text{ CFM} \times 6 \text{ Hz}}{6,000 \text{ CFM Total}} = \underline{\underline{.31\% \text{ Increase.}}}$$

Location of exhaust line = 293' 6"
27° 38" Zena = South,

Needle Valve is 1/2" needle, Velan, 150#, 2009.
Need turns open to limit flow to 6.3 SCFM. Fig 8

1. Temp of Tool. 100 to 200°F. ^{too hot} to work,

2. Calc gas.

3. Flow rate 1, 50', 1/2" tubing,

4. Calculate Pressure drop rate 3 PSI/HR.
Consider only by 30. + 6. 1/2" valve

5. Exit detail. - No 1/2" appl.

6. Assess failure modes.

- operator errors - ^{Dumps H₂, Alarms, Close Valve}
- Equipment - ^{Subd reception of measures. (Tag Positions)} Has been tested at 125% of max. measured, Walk to see is OK.

7. Consider Recombined Running.

8. Check N₂ Source & Pressure.

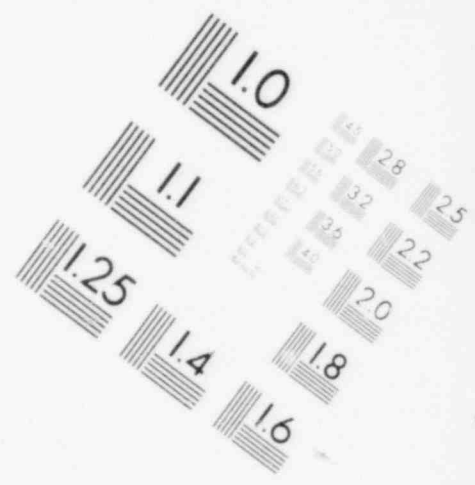
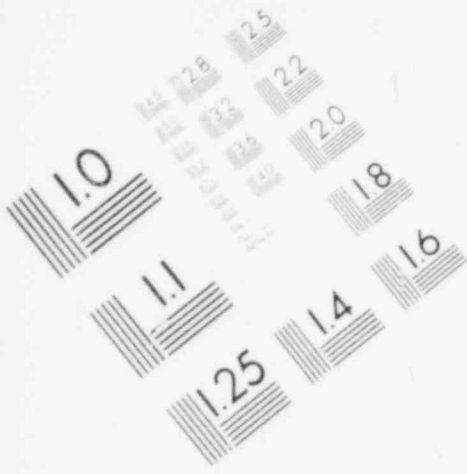
9. Check for equipment near R571 e. Pen.

10. Valve position to limit flow to 4 to 8 SCFH

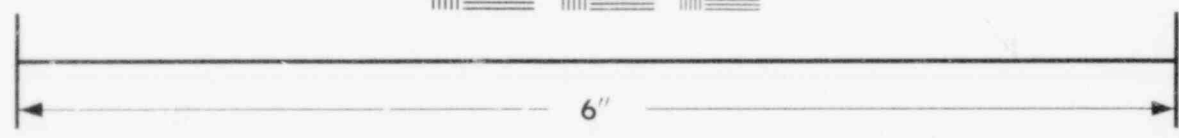
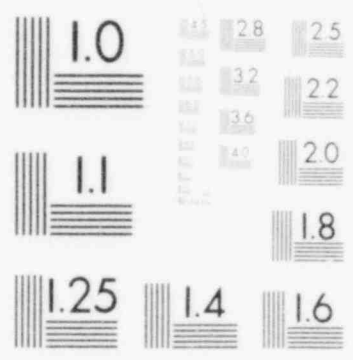
11. Check Compressor logic. ~~take on 15 pump later from~~

12. Consider Slime @ reactor. - Talk to Chemists

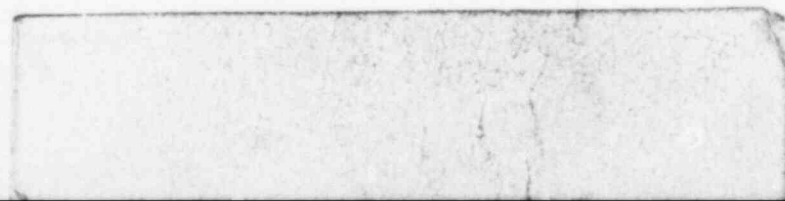
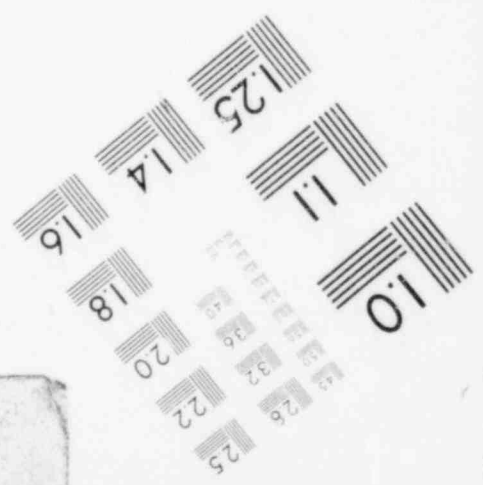
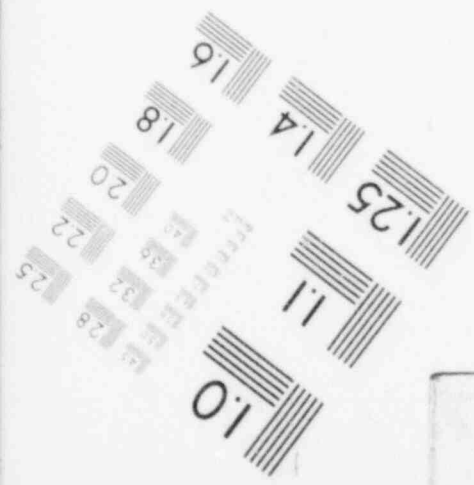
13. Consider H₂ Charge total. .44% Fig 9



**IMAGE EVALUATION
TEST TARGET (MT-3)**



MICROCOPY RESOLUTION TEST CHART



AP 1001

Three Mile Island Nuclear Station

SIDE 1

Figure 1001-8

Special Operating Procedure

SOP No. Z-2
(From SOP Log Index)

NOTE: Instructions and guidelines in AP 1001 must be followed when completing this form.

Unit No. 2
Date 4-4-79

1. Title DISCHARGE OF WDG-T-1B TO REACTOR BLDG.

2. Purpose (Include purpose of SOP)
TO DISCHARGE WDG-T-1B TO REACTOR BLDG

3. Attach procedure to this form written according to the following format.

A. Limitations and Precautions

- 1. Nuclear Safety
- 2. Environmental Safety
- 3. Personnel Safety
- 4. Equipment Protection

SEE ATTACHED

B. Prerequisites

C. Procedure

4. Generated by Lilien Abramovic / Jim Heerie Date 4-4-79

5. Duration of SOP - Shall be no longer than 90 days from the effective date of the SOP or (a) or (b) below - whichever occurs first.

(a) SOP will be cancelled by incorporation into existing or new permanent procedure submitted by _____

(b) SOP is not valid after _____
(fill in circumstances which will result in SOP being cancelled)

6. (a) Is the procedure Nuclear Safety Related?

If "yes", complete Nuclear Safety Evaluation. (Side 2 of this Form) Yes No

(b) Does the procedure affect Environmental Protection?

If "yes", complete Environmental Evaluation. (Side 2 of this Form) Yes No

(c) Does the procedure affect radiation exposure to personnel? Yes No

NOTE: If all answers are "no", the change may be approved by the Shift Supervisor. If any questions are answered "yes", the change must be approved by the Unit Superintendent.

7. Review and Approval

Approved - Shift Supervisor _____ Date _____

Reviewed - List members of PORC contacted _____ Date _____

_____ Date _____

_____ Date _____

Approved - Unit Superintendent _____ Date _____

_____ Date _____

a. SOP is Cancelled

Shift Supervisor/Shift Foreman

Date

TMI-2 NUCLEAR STATION

DISCHARGE OF WDG-T-1B TO REACTOR BUILDING

1.0 CONDITIONS

1.1 PRIMARY SYSTEM

- a) PRIMARY PRESSURE BETWEEN 1000 AND 1050 PSIG.
- b) PRESSURIZER LEVEL BETWEEN 175 AND 210 IN. H₂O
- c) PRIMARY PRESSURE/TEMPERATURE CONTROL USING PRESSURIZER HEATERS AND SPRAY.
- d) ONE R.C. PUMP OPERATING.

1.2 SECONDARY SYSTEM

- a) CONDENSER VACUUM BETWEEN 5 AND 29 IN. HG.
- b) ONE OTSG STEAMING TO CONDENSER.

1.3 REACTOR BUILDING (R.B.)

- a) R. B. TEMPERATURE BETWEEN 50 AND 125° F.
- b) R. B. HYDROGEN CONCENTRATIONS LESS THAN 4%.

2.0 PRECAUTIONS

2.1 DO NOT ALLOW THE WGD-T-1B PRESSURE TO DECREASE AT A RATE GREATER THAN 3 PSI | HR.

2.2 DO NOT ALLOW THE WGD-T-1B PRESSURE TO DECREASE BELOW 15 PSIG.

2.3 A FLAME ARRESTERS HAS BEEN INSTALLED TO PREVENT FLAME PROPAGATION.

2.4 THE SYSTEM IS GROUNDED.

3.0 PROCEDURE

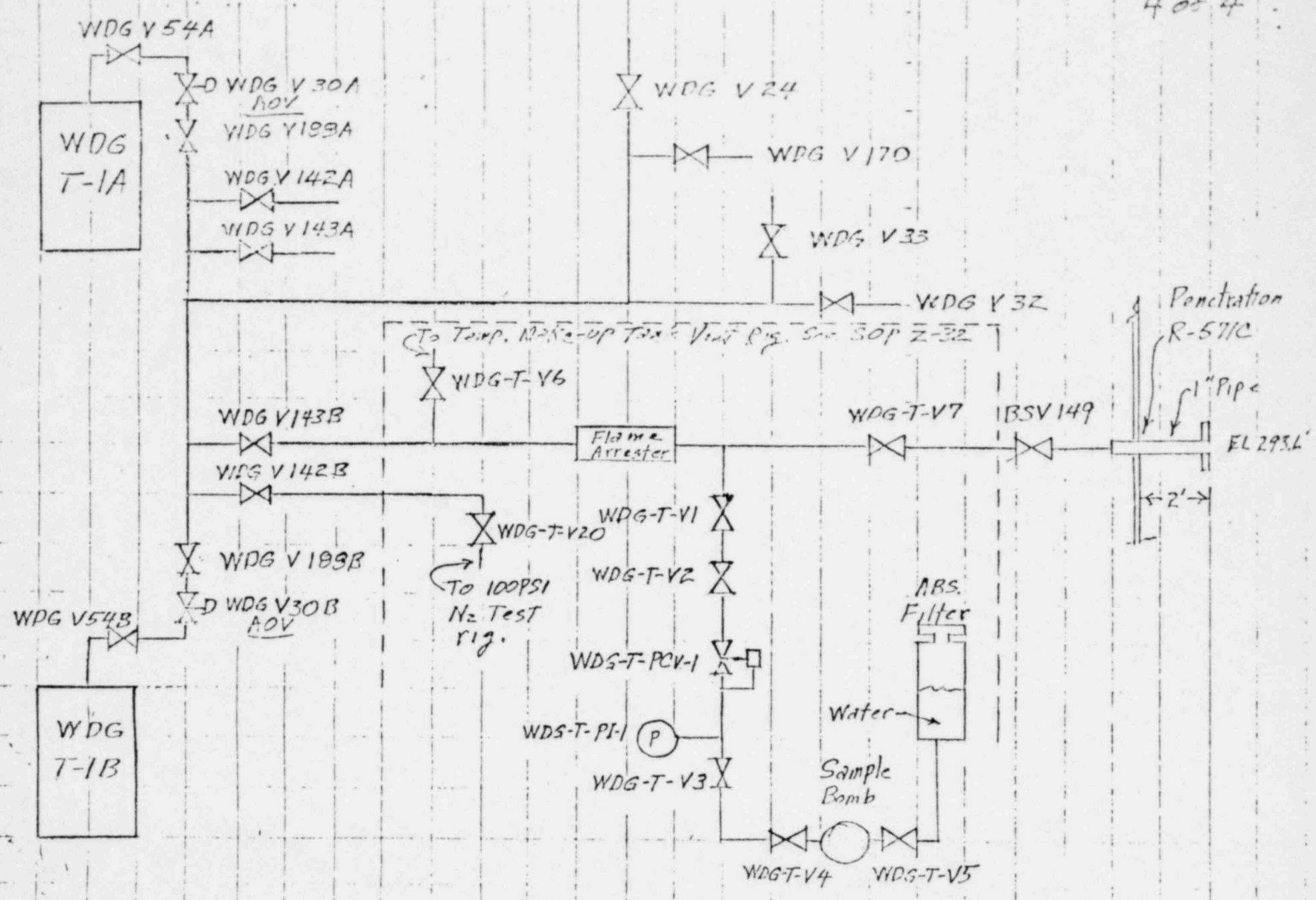
- 3.1 VERIFY TEMPORARY VALVES V1 AND V2 ARE CLOSED
- 3.2 HAVE CONTROL ROOM DEFEAT RMS INTERLOCKS ~~W/DG~~ USING KEYLOCK SWITCHES FOR WDG-R-1485, WDG R-1485, WDG-R-1486 AND HP-R-219. -
- 3.3 VERIFY WDG-V-32 IS CLOSED.
- 3.4 VERIFY WDG-V-33 IS CLOSED.
- 3.5 VERIFY WDG-V-170 IS CLOSED.
- 3.6 VERIFY WDG-V-24 IS CLOSED.
- 3.7 VERIFY WDG-V-142 A AND V-143 A ARE CLOSED.
- 3.8 VERIFY WDG-V-30 A IS CLOSED.
- 3.9 VERIFY WDG-V-143 B IS OPEN.
- 3.10 VERIFY WDG-V-54 B IS OPEN.
- 3.11 VERIFY WDG-V-188 B IS CLOSED.
- 3.12 VERIFY T-V20 ~~AND T-V19~~ ^{IS} CLOSED.
- 3.13 VERIFY ~~W6 AND V7~~ ^{AS} OPEN AND V6 CLOSED
- 3.14 VERIFY WDG-V-30 B IS CLOSED AT RADWASTE PANEL.
- 3.15 CLOSE SHUT WDG-V-26 B AT RADWASTE PANEL ^{TO ISOLATE COMPRESSOR}
- 3.16 VERIFY WDG-V-142 B IS CLOSED
- 3.17 OPEN BS-V-149.
- 3.18 OPEN WDG-V-30 B FROM RADWASTE PANEL
- 3.19 OPEN WDG-V-188 B BY TURNING 1/2 TURN OR AS NECESSARY TO ACHIEVE LESS THAN 3 PSI PER HOUR DECREASE IN WASTE GAS DECAY TANK PRESSURE AT THE RADWASTE PANEL.

- 3.20 WHEN THE WASTE GAS DECAY TANK (WIG-T-1B) REACHES 15PSIG SECURE DISCHARGING BY CLOSING WIG-V-30B AT RADWASTE PANEL.
- 3.21 CLOSE WIG-V-188B.
- 3.22 CLOSE WIG-V-57B.
- 3.23 CLOSE BS-V-149.
- 3.34 CLOSE WIG-V-143B
- 3.35 ~~WIG-V-143B~~ OPEN WIG-V-20B.

NOTES 1) ALL VALVES UNLESS OTHERWISE NOTED ARE WIG.

2) ALL VALVES OTHER THAN VALVES THAT ARE CYCLED SHOULD BE "DANGER" TAGGED.

3) VALVES THAT ARE INSTALLED AS PART OF THE TEMPORARY RIG SHOULD BE BRASS TAGGED.



WDG
T-1A

WDG
T-1B

Flame
Arrestor

ABS.
Filter

Sample
Bomb

Penetration
R-571C

1" Pipe

EL 295.6

2"

To Temp. Make-up Tank Vent Rig. See SOP Z-32

To 100PSI
N₂ Test
rig.

WDG V 54A

WDG V 30A
AOV

WDG Y 199A

WDG V 142A

WDG V 143A

WDG V 24

WDG V 170

WDG V 33

WDG V 32

WDG-T-V6

WDG V 143B

WDG V 142B

WDG-T-V7

IBSV 149

WDG V 54B

WDG V 189B

WDG V 30B
AOV

WDG-T-V20

WDG-T-V1

WDG-T-V2

WDG-T-PCV-1

WDG-T-PI-1

WDG-T-V3

WDG-T-V4

WDG-T-V5

Water

Line Check of 4/2/79 6:50 data

$$1. \frac{1063}{98} \left[3.178 \left[\frac{.0172}{.02158} (202.9) - \frac{.0172}{.02159} (201.7) \right] + \right. \\ \left. - 6.0541 \right]$$

$$4.128 \left(\frac{.0172}{.016052} \right) (46.1 - 49.8) - \cancel{6.1166 \times 10^5} \\ - 16.36$$

$$- 6.166 \times 10^5 [9 \times 10^{-4} (278.5 - 278.8)] = \\ - 1.665$$

$$- 6.166 \times 10^5 (-10^{-7}) (1063 - 965)$$

$$- 6.04$$

$$+ 6.166 \times 10^5 (5.839 \times 10^{-7}) (1063 - 965) = \\ 35.528$$

$$\frac{1063}{98} [-6.0541 - 16.36 + 1.665 + 6.04 + 35.528]$$

$$- 225.8 \quad ? \quad \underline{\text{Bubble gauge}}$$

4/3/79 0200

1063
473-1162

NUMBER 1122
CALC.

$$\textcircled{2} 3.175 \left[\frac{.0172}{.0219} (202.5) - \frac{.0172}{.02159} (201.4) \right] = -5.738$$

$$\textcircled{3} 4.128 \frac{.0172}{.016064} [53.1 - 54.3] = -5.3$$

$$\textcircled{4} 6.166 \times 10^5 (9 \times 10^{-6}) (.3) = 1.665$$

$$\textcircled{5} 6.166 \times 10^5 (-10^{-7}) (90) = -5.5$$

$$\textcircled{6} 6.166 \times 10^5 (5.939 \times 10^{-7}) (90) = 32.4$$

$$V = -11.8 [-5.738 + (-5.3) - 1.665 - (-5.5) + 32.4]$$

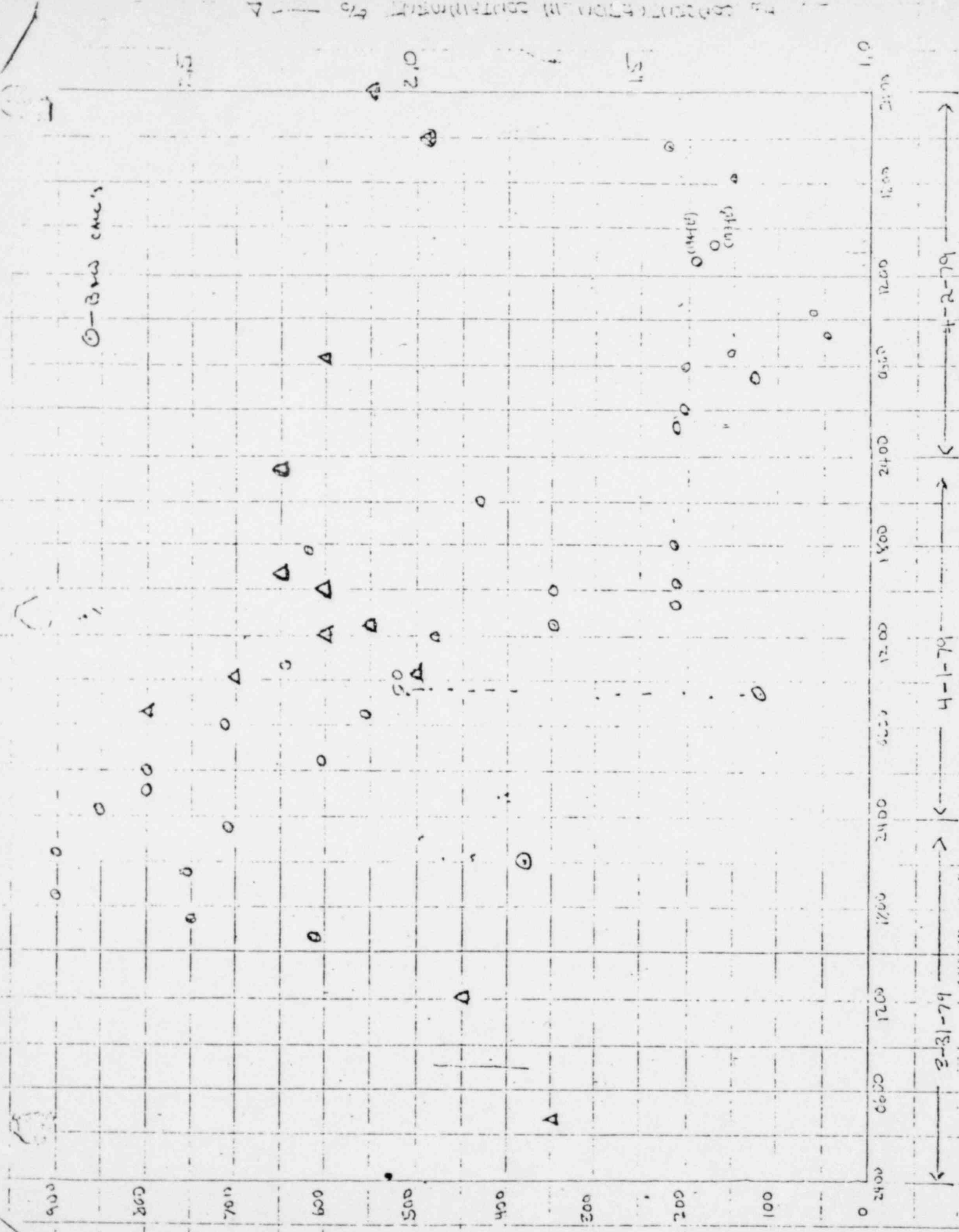
Volume - 297.4

gone

Check of 4/2/79 tide data

JL 4/3/79 0200

CHS BUREAU VOLUME FIG. 878 2518 - 0



613 Bubble Volume 513 @ 575 psia

100

200

300

400

500

600

700

10
24
18
12
6
0
6
12
18
24
30
36
42
48
54
60
66
72
78
84
90
96
100

4/3/75

4/4/75

4/5/79

Δ

Δ

Δ

Δ

Δ

⊙

•

•

212

210

115

4/8/79 0345
Bubble calculation data *PSL*

<u>T</u>	<u>P₁</u>				
8.	603	RESP	597.6	Temp	281.3
46	1		649.0 Δ 51.4		280.7
38	94	PERL	209.7	Temp	500.0
36	94		207.8		508.4
45	95		Δ 1.9		
56	90				
60	85	MUT L	94.6	Temp	93.8
56	83		95.4		94.0
53	90		Δ .8		
49	94				
44	04				
51	13				
(2	05		PER $\Delta V = 1.9 \times 2.515 = 4.28$		
52	95		MUT $\Delta V = 1.8 \times 4.244 = 3.39$		
45	03				8.17
41	06				

$$V_1 = \frac{649(8.17)}{51.4} = 103.2$$

$$- 166.6 \text{ ft}^3$$

$$+ .6 \text{ ft}^3$$

RCS Bubble Calc.
0610

4/8/74

PS4

63	RCS	P ₁	<u>556.5</u>	T ₁	<u>240.2</u>
65		P ₂	<u>405.5</u>	T ₂	<u>240.0</u>
58		ΔP	<u>49.0</u>	ΔT	<u>-0.2</u>
54					
52	PER	L ₁	<u>29.5</u>	T ₁	<u>492.8</u>
47		L ₂	<u>224.4</u>	T ₂	<u>501.5</u>
43		ΔL	<u>1.1</u>		
54					
60	MUT	L ₁	<u>81.6</u>	T ₁	<u>95.5</u>
62		L ₂	<u>80.2</u>	T ₂	<u>95.3</u>
63		ΔL	<u>1.4</u>		

59
56
55
54
54
54

$$\Delta L' = \Delta L + \Delta T(2\% / \mu) = 1.1 + (-0.2)(2) = .7$$

$$\Delta V_{PER} = \Delta L' \times \frac{0.0204}{0.0173} \times 3.2 \text{ ft}^3/\mu \approx 2.18 \text{ ft}^3$$

$$\Delta V_{MUT} = \Delta L \times 4.244 = 1.4 \times 4.244 = 5.94$$

$$\underline{\underline{8.12}}$$

$$V_1 = \frac{(405.5)(8.12)}{49} = 100.4 \text{ ft}^3$$

01	97
11	11
04	14
6	16
16	14
1	10
91	06
46	00
10	99
06	02
3	04

-57.
89.

TIME-2 RCS BUBBLE CALC SHEET

DATE 7/8/79
 TIME 0120 AM
PM

DATA TAKEN BY: MSW

34	RC PRESSURE ³⁷⁷ (398)	RCS TEMP (394)
30	P ₁ = <u>629.1</u> PSIG = _____ PSIA	T ₁ = <u>291.0</u> °F
27	P ₂ = <u>693.9</u> PSIG = _____ PSIA	T ₂ = <u>280.8</u> °F
25	ΔP = <u>64.8</u> PSI	
27	PRESSURIZER LEVEL (1682)	PRESSURIZER TEMP ³⁵⁵ (455)
24	L ₁ = <u>216.1</u> INCHES	T ₁ = <u>504.0</u> °F
27	L ₂ = <u>213.3</u> INCHES	T ₂ = <u>514.9</u> °F
32	ΔL = <u>2.8</u> INCHES	
31	MAKEUP TANK LEVEL (347)	MAKEUP TANK TEMP ¹⁶¹ (CENTRAL BOARD MOTOR)
35	L ₁ = <u>90.2</u> INCHES	T ₁ = <u>94.5</u> °F
02	L ₂ = <u>91.6</u> INCHES	T ₂ = <u>94.0</u> °F
93	ΔL = <u>-1.4</u> INCHES	
05	ΔV _{PZR} = ΔL * 2.515 = <u>2.8</u> * 2.515 = <u>7.04</u> FT ³	
3	ΔV _{MUT} = ΔL * 4.244 = <u>-1.4</u> * 4.244 = <u>-5.94</u> FT ³	
0		ΔV _{TOTAL} = <u>1.1</u> FT ³
96		
94	V ₁ = $\frac{P_2 \Delta V_{tot}}{P_2 - P_1} = \left(\frac{\quad \times \quad}{\quad} \right) = \quad$ FT ³ @ P ₁	
94		
91		
03	V _{1(875)} = (V_{1 at P₁}) $\left(\frac{P_1}{875} \right) =$ <u>8.85</u> FT³ @ 875 PSIA}	
94	86	
90	88	
91	89	
	90	

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/8/79

TIME 0120 AM PM

DATA TAKEN BY: ASL

34 RC PRESSURE ³⁷⁷ (898) RCS TEMP (394)
 30 $P_1 = 629.1$ PSIG = _____ PSIA $T_1 = 281.0$ °F
 27 $P_2 = 693.9$ PSIG = _____ PSIA $T_2 = 280.8$ °F
 25 $\Delta P = 44.8$ PSI

29 PRESSURIZER LEVEL (1682) PRESSURIZER TEMP ³⁵⁷ (455)
 27 $L_1 = 216.1$ INCHES $T_1 = 504.0$ °F
 24 $L_2 = 213.3$ INCHES $T_2 = 514.9$ °F
 27 $\Delta L = 2.8$ INCHES

31 MAKEUP TANK LEVEL (347) MAKEUP TANK TEMP ¹⁶¹ (GEN TANK 13000 MOTOR)
 35 $L_1 = 80.2$ INCHES $T_1 = 94.5$ °F
 02 $L_2 = 1.6$ INCHES $T_2 = 94.0$ °F
 93 $\Delta L = -1.4$ INCHES

05 $\Delta V_{PZR} = \Delta L \cdot 2.515 = 2.8 \times 2.515 = 7.04$ FT³
 3 $\Delta V_{MUT} = \Delta L \times 4.244 = -1.4 \times 4.244 = -5.94$ FT³
 0 $\Delta V_{TOTAL} = 1.1$ FT³

96 $V_1 = \frac{P_2 \cdot \Delta V_{TOT}}{P_2 - P_1} = \frac{694 \times 1.1}{(64.8)} = 11.78$ FT³ @ P_1

03 $V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = 8.5$ FT³ @ 875 psia.
 94 86
 90 84
 91 85

DICK ON
GARY BROUGHT

To: MR. DAVID ROY

IN BISHOP

SDS 4423

Cust.

File No.
or Ref.

Subj.

Date

COMPOSITION OF GAS BUBBLE

APRIL 1, 1979

This report is for the customer and is not to be distributed outside the customer's organization.

After review of the postulated sequence of events on March 23, we conclude that there is no significant amount of oxygen in the bubble. At the time of reactor trip a hydrogen over pressure was present in the primary system. This hydrogen over pressure would have forestalled until boiling occurred about 3 hours after the trip. During the period of boiling some small generation of oxygen probably occurred. Shortly thereafter, a metal-water reaction began, generating large amounts of hydrogen. The metal-water reaction produced most of the gas in the bubble. After the metal-water was quenched, the hydrogen in the bubble inhibited oxygen generation. This only during the short time of boiling was oxygen generated.

If we make the conservative assumption of boiling for 15 hours we calculate a oxygen production of 1100 SCF by radiolysis. In addition, there is a small contribution from air dissolved in the DWT. This DWT contribution is 138 SCF. The total oxygen, 1238 SCF, is 27 cubic feet at RCS pressure and temperature. If this small amount of oxygen had been present on the 23rd, it is likely that radiolytic recombination would have removed the oxygen.

END

[Handwritten signatures and initials]

BEST COPY AVAILABLE

RCS Bubble calculation error band analysis

Per level ± 1 inch $\rightarrow \Delta L$ of 2" \rightarrow

MUT level ± 1 inch $\rightarrow \Delta L$ of 2"

$$\Delta V_{\text{per}} = 2'' \times 2.515 = 5.03 \text{ ft}^3$$

$$\Delta V_{\text{MUT}} = 2'' \times 4.244 = 8.49 \text{ ft}^3$$

Max ΔV due to error band = 13.52 ft³

RCS Pressure = ± 5 psi $\rightarrow \Delta P$ of ± 10

Applying worst errors to calculation at
1000 psi and 100 ΔP for 80 ft³ @

$$\text{Nominal } V_1 = \frac{1000 (80)}{100} = 800 \text{ ft}^3$$

$$\text{Error: } V_1 = \frac{1010 (75.5)}{90} = 1049.2$$

$$V_1 = \frac{990 (84.5)}{110} = 598.5$$

$$\text{Volume Error} = +249 \text{ ft}^3$$

$$- 201.5 \text{ ft}^3$$

UNCLASSIFIED

MAKEUP TO RCS

DATA FROM CONTROL ROOM LOG.

4/3/79
JPM

Time	M-U (Y) (GAL)	(X) Δ Time	(XY)	(X ²)
3/31/79 0800	371	?		
0815	300	15		
1502	462	407		
1719	200	137		
2036	300	197		
2367	190	151		
2347	300	40		
2310	1752	947		

$$\frac{1752 \text{ gal}}{947 \text{ min}} = 1.85$$

Omit 1502 Data.

$$\frac{1752 - 462}{947 - 407} = \frac{1290}{540} = 2.39$$

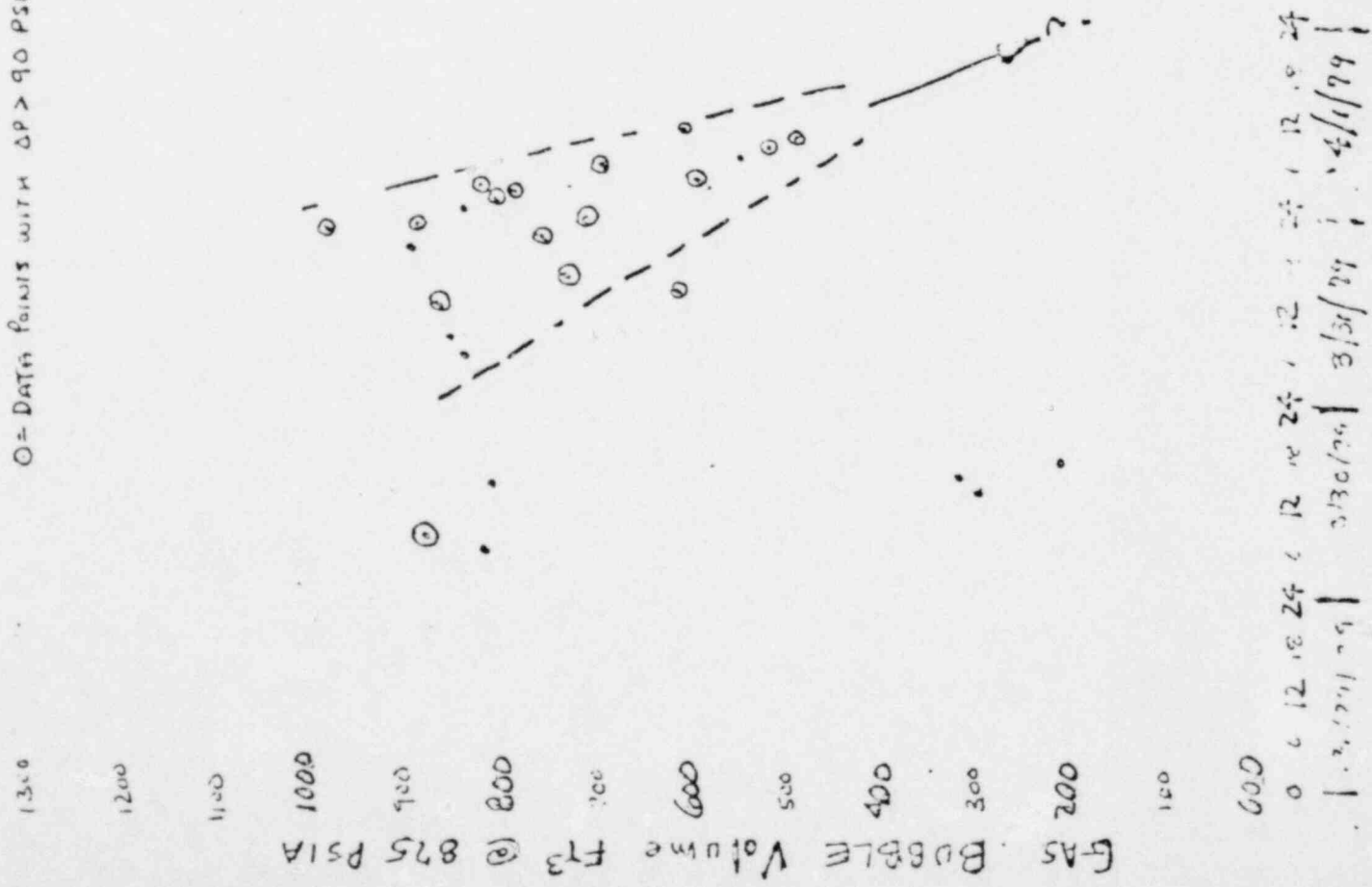
3/31/79	Y	X	XY	X ²
0035	300	48	14400	2304
0445	150	250 205.75	37500	62500
0547	150	62	9300	22500
0705	150	78	11700	6084
0830	566	85	48110	7225
1042	130	132	17160	17424
1120	900	38	34200	1444
1427	303	187	56661	34969
1530	413	63	26019	3969
1543	700	135	9100	169
1805	370	142	52540	20164
1820	370	15	5550	225

- CONTD -

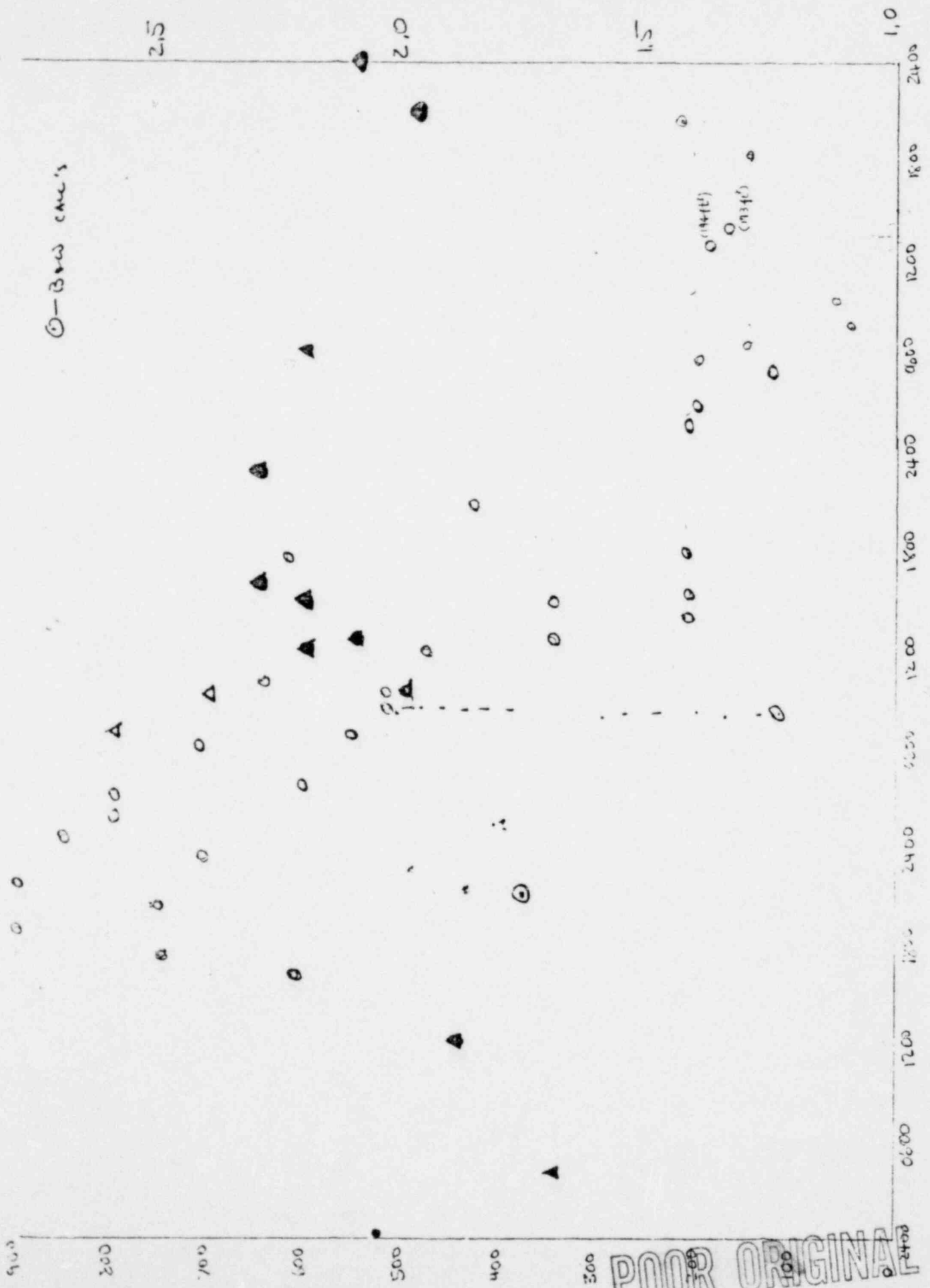
RCS BUBBLE

O = DATA POINTS WITH $\Delta P > 90$ PSI

CAN WE ACTUALLY REMOVE THIS FROM SYSTEM AT THIS RATE?

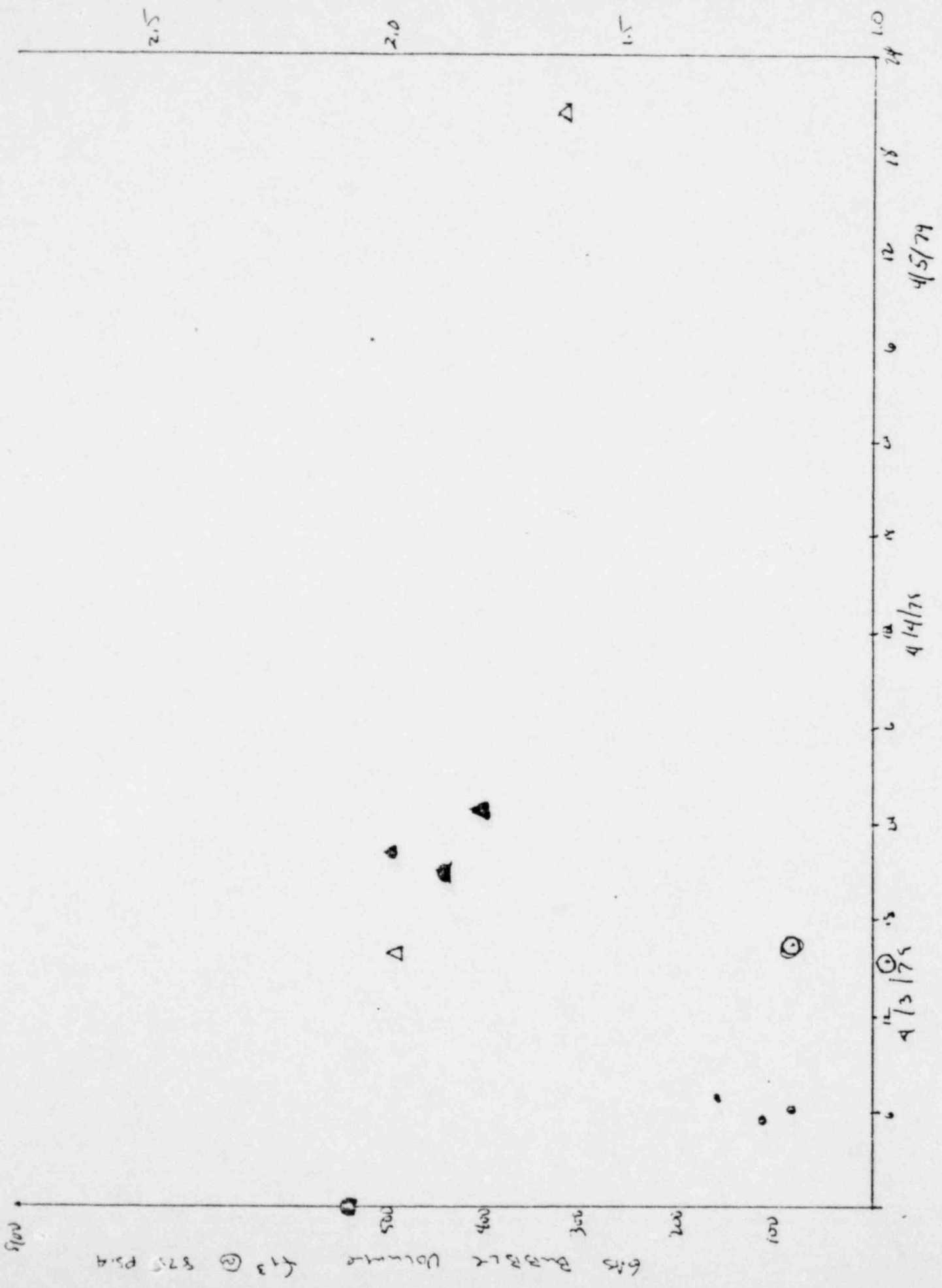


0 6 12 18 24 6 12 18 24 6 12 18 24 6 12 18 24 6 12 18 24
 12/18/79 12/19/79 12/20/79 12/21/79 12/22/79 12/23/79 12/24/79 12/25/79 12/26/79 12/27/79 12/28/79 12/29/79 12/30/79 1/1/80 1/2/80 1/3/80 1/4/80 1/5/80 1/6/80

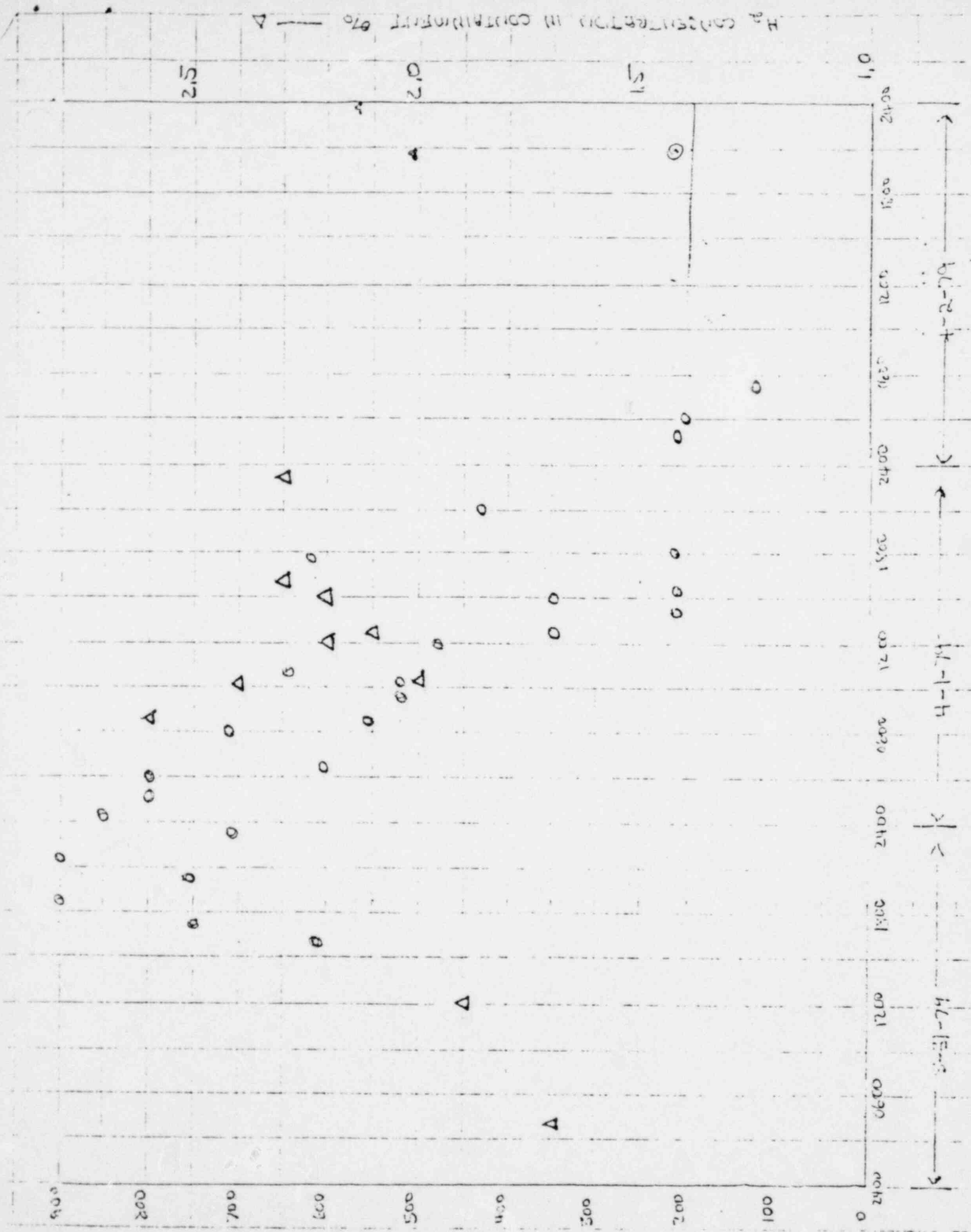


3-31-79 → | ← 4-1-79 → | ← 4-2-79 →

POOR ORIGINAL



THE BONDING ENERGY OF THE σ BOND IN C_2H_2 IS 378 KJ/MOL



USE OF BY W PROCEDURE FOR
 BUBBLE SIZE
 CALC,

$$\frac{1063}{975-1063} = -11.8$$

$$\textcircled{2} 3.178 \left[\frac{.0172}{.0219} (202.5) - \frac{.0172}{.02157} (201.9) \right] = -5.738$$

$$\textcircled{3} 4.128 \cdot \frac{.0172}{.016064} [53.1 - 54.3] = -5.3$$

$$\textcircled{4} 6.166 \times 10^5 (9 \times 10^{-6}) (.3) = 1.665$$

$$\textcircled{5} 6.166 \times 10^5 (-10^{-7}) (.90) = -5.5$$

$$\textcircled{6} 6.166 \times 10^5 (5.434 \times 10^{-7}) (.90) = 32.4$$

$$V = -11.8 [-5.738 + (-5.3) - 1.665 - (-5.5) + 32.4]$$

Volume - 297.4

gone

Check of 4/2/74 7:40 data

JL 4/3/74 0200

One check of 4/2/79 6:50 data

$$1. \quad \frac{1063}{98} \left[3.178 \left[\frac{.0172}{.02198} (202.9) - \frac{.0172}{.0209} (201.7) \right] + \right. \\ \left. -6.0541 \right]$$

$$4.128 \left(\frac{.0172}{.016052} \right) (46.1 - 49.4) - \cancel{6.1166 \times 10^5} \\ -16.36$$

$$-6.1166 \times 10^5 \left[9 \times 10^{-6} (278.5 - 278.8) \right] = \\ -1.665$$

$$-6.1166 \times 10^5 (-10^{-7}) (1063 - 965) \\ -6.04$$

$$+6.1166 \times 10^5 (5839 \times 10^{-7}) (1063 - 965) = \\ 35.524$$

$$\frac{1063}{98} \left[-6.0541 - 16.36 + 1.665 + 6.04 + 35.524 \right]$$

- 225.8 ? Bubble gone

4/3/79 0200

THE BABCOCK & WILCOX COMPANY
POWER GENERATION GROUP

Get CI ✓
Dick Wilson
NRC

To | DICK WILSON, NET ED OPERATIONS

VIC | D. W. BERGER, MANAGER, DSW OPERATIONS

DOS 663.5

Cust. | File No. or Ref.

Subj. | REACTOR BUBBLE SIZE CALCULATION PACKAGE

Date | APRIL 1, 1979

0153

This folder is covered and contains and use sealed only.

ATTACHED ARE 12 PAGES OF THE CALCULATIONS FOR THE REACTOR BUBBLE.
OUR CALCULATIONS FROM DATA POINT 4 IS THAT THE BUBBLE HAS DISAPPEARED.
THIS IS SUBSTANTIATED BY NOISE MONITORING ON THE "B" LOOP PRESSURE TRANSMITTER.

*STATISTICAL
ANALYSIS
LATER*



D. W. BERGER

DWS/CW
ATTACHMENTS

NOTE: ALSO ATTACHED IS "REVIEW OF SODIUM SULFITE ADDITION ON RCS SYSTEM," DATED APRIL 1, 1979, 1 PAGE; AND 2) "COMPOSITION OF GAS BUBBLE," DATED APRIL 1, 1979, 1 PAGE.

LEE ROGERS - TRANSMIT THIS PACKAGE TO G. BROUGHTON

Volume of Bubble Calculation

$$\begin{aligned}
 V_{\text{Bubble}} = & \frac{P_2}{P_1 - P_2} \left[C_{\text{PER}} \left(\frac{V_{\text{H}_2\text{O}}^{\text{RC}}}{\gamma_{\text{H}_2\text{O}}^{\text{RC}}} L_2^{\text{RC}} - \frac{V_{\text{H}_2\text{O}}^{\text{RC}}}{\gamma_{\text{H}_2\text{O}}^{\text{RC}}} L_1^{\text{RC}} \right) \right. \\
 & + C_{\text{MAT}} \left(\frac{V_{\text{H}_2\text{O}}^{\text{RC}}}{\gamma_{\text{H}_2\text{O}}^{\text{RC}}} \right) (L_2^{\text{MAT}} - L_1^{\text{MAT}}) - M_{\text{RC}} \left(\frac{\partial V^{\text{RC}}}{\partial T^{\text{RC}}} \right) (T_2^{\text{RC}} - T_1^{\text{RC}}) \\
 & \left. - M_{\text{RC}} \left(\frac{\partial V^{\text{RC}}}{\partial P^{\text{RC}}} \right) (P_2 - P_1) + M_{\text{RC}} \left(\frac{\partial S}{\partial P} \right) (P_2 - P_1) \right]
 \end{aligned}$$

$P_2 = \text{RC Sgs Press After Change}$

$P_1 = \text{RC Sgs Press Before Change}$

$C_{\text{PER}} = \text{Level to Volume Conversion for PER} = 3.173 \text{ ft}^3/\text{in}$

$C_{\text{MAT}} = \text{ " " " " " MAT} = 4.123 \text{ ft}^3/\text{in}$

$\gamma_{\text{H}_2\text{O}}^{\text{RC}} = \text{Specific Volume of water at RCS temp, superheated steam tables}$

$\gamma_{\text{H}_2\text{O}}^{\text{PER}} = \text{ " " " " " PER " after change, saturated steam}$

$\gamma_{\text{H}_2\text{O}}^{\text{MAT}} = \text{ " " " " " MAT " before " " " "$

$\gamma_{\text{H}_2\text{O}}^{\text{MAT}} = \text{ " " " " " MAT " " " saturated steam tables}$

$L_2^{\text{PER}} = \text{Level in pressurizer after change, inches}$

$L_1^{\text{PER}} = \text{ " " " " before " " " "$

$L_2^{\text{MAT}} = \text{ " " " " " before change, inches}$

$L_1^{\text{MAT}} = \text{ " " " " " before " " " "$

$\frac{\partial V^{\text{RC}}}{\partial T^{\text{RC}}} = \text{change in RCS specific vol per } \Delta T = 9.715 \times 10^{-5} \text{ ft}^3/\text{lbm } ^\circ\text{F}$

$\frac{\partial V^{\text{RC}}}{\partial P^{\text{RC}}} = \text{change in RCS specific volume per pound pressure} = -10^{-7} \text{ ft}^3/\text{lbm } \text{psi}$

$\frac{\partial S}{\partial P} = \text{change in solubility of H}_2 \text{ per pound pressure} = 3.839 \times 10^{-7} \text{ ft}^3/\text{lbm } \text{psi}$

$M_{\text{RC}} = \text{Mass of RCS} = 5.166 \times 10^{15} \text{ lbs}$

Calc of Volume of Bubble from Data @ 1510-1630 hr, 4/1/79

	Time t_1	Time t_2
RCS Pressure	955 psia ✓	1065 psia ✓
Temp	230.9°F ✓	231.3°F ✓
PBR Level	216.8" ✓	208.3" ✓
Temp	545.9°F ✓	553.2°F ✓
MUT Level	53.3" ✓	50.6" ✓
Temp	75°F ✓	74°F ✓

① $\frac{P_2}{P_1 - P_2} = \frac{1065}{955 - 1065} = - \frac{1065}{110} = -9.682$ ✓

② $- \rho_{air} \left(\frac{\gamma_{air}^{RCS}}{\gamma_{air}^{PBR}} L_2^{PBR} - \frac{\gamma_{air}^{RCS}}{\gamma_{air}^{PBR}} L_1^{PBR} \right) = 3.178 \left(\frac{0.01720}{0.03292} (208.3) - \frac{0.01721}{0.02163} (216.8) \right) = -31.122$ ✓

③ $\rho_{air} \left(\frac{\gamma_{air}^{RCS}}{\gamma_{air}^{MUT}} \right) (L_2^{MUT} - L_1^{MUT}) = 4.128 \left(\frac{0.01721}{0.01606} \right) (50.6 - 53.3) = -11.734$ ✓

④ $M_{RCS} \left(\frac{\partial V^{RCS}}{\partial T^{RCS}} \right) (T_2^{RCS} - T_1^{RCS}) = (6.143 \times 10^5) (9 \times 10^{-9}) (231.3 - 230.9) = 2.220$ ✓

⑤ $M_{RCS} \left(\frac{\partial V^{RCS}}{\partial P^{RCS}} \right) (P_2 - P_1) = (6.143 \times 10^5) (-10^{-7}) (1065 - 955) = -6.783$ ✓

⑥ $M_{air} \left(\frac{\partial V}{\partial P} \right) (P_2 - P_1) = (6.166 \times 10^5) (5339 \times 10^{-9}) (1065 - 955) = 37.604$ ✓

$V = ① [② + ③ - ④ - ⑤ + ⑥]$

$V = (-9.682) [(-31.122) + (-11.734) - (2.220) - (-6.783) + (37.604)]$

$V = (-9.682) [-31.122 - 11.734 - 2.220 + 6.783 + 37.604]$

$V = -19.660$

Calc. of Volume of Bubble from Data @ 2200 hrs, 3/2/79:

	Time t_1	Time t_2
RCS Pressure	955	1046
Temp	278.2°F	277.7°F
PER Level	196"	192.2"
Temp	595.6°F	596.6°F
MUT Level	49.5"	33"
Temp	81°F	81°F

$$1) \frac{P_2}{P_1 - P_2} = \frac{1046}{955 - 1046} = \frac{1046}{-91} = -11.495$$

$$2) C_{PER} \left(\frac{V_{2,PER}^{RCS}}{V_{1,PER}^{RCS}} L_2^{PER} - \frac{V_{1,PER}^{RCS}}{V_{2,PER}^{RCS}} L_1^{PER} \right) = 3.178 \left(\frac{.01718}{.02162} \left(\frac{196}{12.712} \right) - \frac{.01718}{.02196} \left(\frac{192.2}{12.712} \right) \right) = -1.65$$

$$3) C_{MUT} \left(\frac{V_1^{RCS}}{V_2^{RCS}} \right) (L_2^{MUT} - L_1^{MUT}) = 4.123 \left(\frac{.01718}{.01607} \right) \left(\frac{33 - 49.5}{17.712} \right) = -72.817$$

$$4) M_{RCS} \left(\frac{\partial V^{RCS}}{\partial T^{RCS}} \right) (T_2^{RCS} - T_1^{RCS}) = (6.166 \times 10^5) (9 \times 10^{-2}) (277.7 - 278.2) = -2.775$$

$$5) M_{RCS} \left(\frac{\partial V^{RCS}}{\partial P^{RCS}} \right) (P_2 - P_1) = (6.166 \times 10^5) (-10^{-2}) (955 - 1046) = -5.611$$

$$6) M_{RCS} \left(\frac{\partial V}{\partial P} \right) (P_2 - P_1) = (6.166 \times 10^5) (5.839 \times 10^{-2}) (955 - 1046) = +32.763$$

$$V = 1) [2) + 3) - 4) - 5) + 6)]$$

$$V = (-11.495) [(-1.65) + (-72.817) - (-2.775) - (-5.611) + (+32.763)]$$

$$V = (-11.495) [-12.274 - 72.817 + 2.775 + 5.611 + 32.763]$$

$$V = (-11.495) [-41.962] = 567.52 \frac{ft^3}{16}$$

		t_1	t_2
RES	P	957	1055
	Temp	280	279.4
PER	Level	195.1	172.7
	Temp	545.7	557.9
MUT	Level	53.3	37.6
	Temp	72	70

$$\textcircled{1} \quad \frac{P_2}{P_1 - P_2} = \frac{1055}{957 - 1055} = -10.765 \checkmark$$

$$\textcircled{2} \quad C_{PER} \left(\frac{V_{f_2}^{RES}}{V_{f_2}^{PER}} L_2^{PER} - \frac{V_{f_1}^{RES}}{V_{f_1}^{PER}} L_1^{PER} \right) = 3.178 \left(\frac{.01719 (217)}{.02200} - \frac{.01710 (175.1)}{.02163} \right) = -14.53$$

$$\textcircled{3} \quad C_{MUT} \left(\frac{V_f^{MUT}}{V_f^{RES}} \right) \left(L_2^{MUT} - L_1^{MUT} \right) = 4.128 \left(\frac{.01719}{.016952} \right) (37.6 - 53.3) = -60.578$$

$$\textcircled{4} \quad M_{RES} \left(\frac{\partial V}{\partial T} \right)^{RES} \left(T_2^{RES} - T_1^{RES} \right) = 6.166 \times 10^5 (9 \text{ MD}^2) (279.4 - 280) = -3.33$$

$$\textcircled{5} \quad M_{RES} \left(\frac{\partial V}{\partial P} \right)^{RES} (P_2 - P_1) = 6.166 \times 10^5 (-10^{-7}) (1055 - 957) = \frac{-6.073}{-77.26}$$

$$\textcircled{6} \quad M_{RES} \left(\frac{\partial S}{\partial P} \right) (P_2 - P_1) = 6.166 \times 10^5 (5.339 \times 10^{-7}) (1055 - 957) = \frac{217.56}{35.28}$$

$$V = \textcircled{1} [\textcircled{2} + \textcircled{3} - \textcircled{4} - \textcircled{5} + \textcircled{6}] = (-10.765) \left[\begin{array}{l} -0.742 \\ -30.475 \end{array} \right] = \frac{729.72}{528.25} = 328.0 \text{ ft}^3$$

0830 4/1

.01720

.01720

RES temp 280.5
 press 1050 P₂ V₂^{res} = .01720 ft³/lb

P₂ = 1050
 P₁ = 945
 T₂
 T₁

compressor
 T₁ 544.6 V₁^{res} = .02159 L₁^{res} 201.2

T₂ 557.1 V₂^{res} = .02198 L₂^{res} 192.6

working tank
 T 725 V₃^{res} = .016064 L₂^{res} 50.7
 L₁^{res} 45.3

$$\textcircled{1} \frac{P_2}{P_1 - P_2} = \frac{1050}{945 - 1050} = -10.0$$

$$\textcircled{2} C_{res} \left(\frac{V_{2,2}^{res}}{V_{2,1}^{res}} L_2^{res} - \frac{V_{1,2}^{res}}{V_{1,1}^{res}} L_1^{res} \right) = 3.173 \left(\frac{.01720}{.02198} (192.6) - \frac{.01720}{.02159} (201.2) \right) = -32.426$$

$$\textcircled{3} C_{int} \left(\frac{V_{2,2}^{res}}{V_{2,1}^{res}} \right) (L_2^{res} - L_1^{res}) = 4.123 \left(\frac{.01720}{.016064} \right) (45.3 - 50.7) = -23.868$$

$$\textcircled{4} M_{res} \left(\frac{V_{2,2}^{res}}{V_{2,1}^{res}} \right) (T_2^{res} - T_1^{res}) = (6.166 \times 10^5) (9 \times 10^{-6}) (280.5 - 280.5) = 0$$

$$\textcircled{5} M_{res} \left(\frac{V_{2,2}^{res}}{V_{2,1}^{res}} \right) (P_2 - P_1) = (6.166 \times 10^5) (-10^{-7}) (1050 - 945) = -6.474$$

$$\textcircled{6} M_{res} \left(\frac{V_2}{V_1} \right) (P_2 - P_1) = (6.166 \times 10^5) (5.837 \times 10^{-7}) (1050 - 945) = 38.451$$

$$V = \textcircled{1} [\textcircled{2} + \textcircled{3} - \textcircled{4} - \textcircled{5} + \textcircled{6}]$$

$$V = -10 [-32.426 + (-23.868) - 0 - (-6.474) + 38.451]$$

$$V = -10 [-9.369] = \frac{10 \times 9.369}{9.369} \text{ ft}^3$$

RGS ...

... 2000 ...

118

Received 4/11/74

CAN WE ACTUALLY REMOVE THIS FROM SVS ITEM AT THIS DATE?

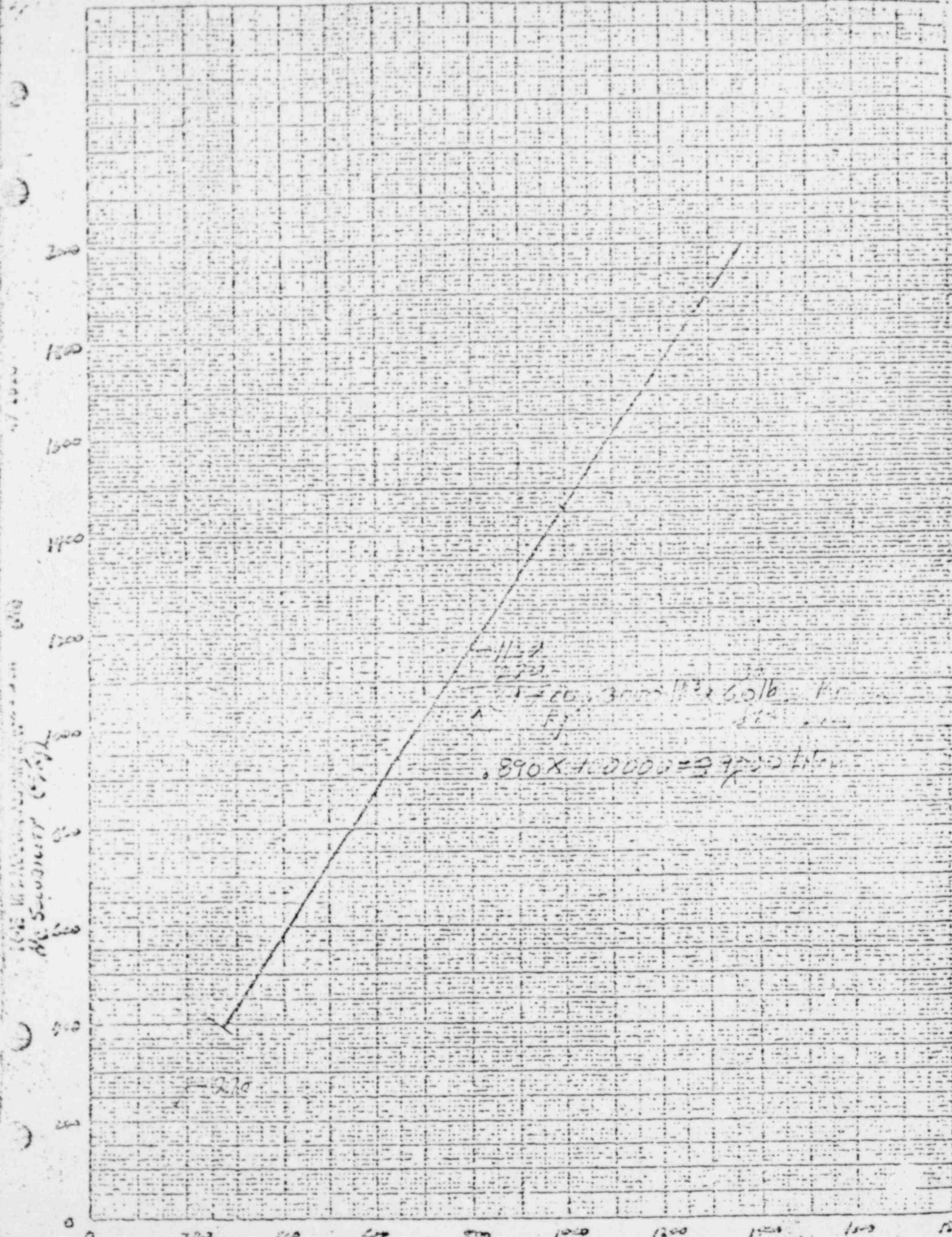
1000
900
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224512 1710

Δ B+w Recalculated Data

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RATE OF CHANGE OF SOLUBILITY AS A FUNCTION OF PRESSURE

$$T = 280^{\circ}F = 137.8^{\circ}C$$

Conc (cc/lb)	Conc (SCF/LB)	Conc (cc/lb) [*]	Press Atm	Press (Psi)
400	6.41×10^{-3}	1.59×10^{-4}	13.6	273
600	9.67×10^{-3}	2.39×10^{-4}	21.9	410
800	—	3.18×10^{-4}	37.2	547
1000	—	3.98×10^{-4}	43.5	684
1200	—	4.78×10^{-4}	55.8	820
1400	—	5.57×10^{-4}	65.1	957
1600	—	6.37×10^{-4}	74.4	1094
1800	—	7.16×10^{-4}	83.7	1230
2000	0.032	7.96×10^{-4}	93.0	1367

$$\text{Conc} \left(\frac{\text{SCF}}{\text{LB}} \right) = \text{Conc} \left(\frac{\text{cc}}{\text{lb}} \right) \times \frac{0.1526 \text{ SCF/lb}}{28,317 \text{ cc/lb}}$$

$$\text{Conc} \left(\frac{\text{cc}}{\text{LB}} \right) = \text{Conc} \left(\frac{\text{cc}}{\text{kg}} \right) \times \frac{0.4536 \text{ kg/lb}}{28,317 \text{ cc/ft}^3} \times \frac{11.7 \text{ ft}^3}{890 \text{ lb}} \times \frac{710^2}{172^2}$$

$$-\frac{dc}{dP} = - \left(\frac{C_2 - C_1}{P_2 - P_1} \right) = - \left(\frac{5.57 \times 10^{-4} - 4.78 \times 10^{-4}}{957 - 820} \right) = -5.75 \times 10^{-7} \left(\frac{\text{ft}^3}{\text{psi}} \right)$$

* Reference Conditions 875 PSIA & 280°F

Jun 1968

Date Taken By: [Signature]

RCS Pressure (393)

$P_{10} = 17.59$
 $P_{15} = 17.57$
 $P_{20} = 99$

RCS Temp (393)

$T_1 = 277.4$
 $T_2 = 277.6$

Pressurizer Level (1422)

$L_1 = 197.0$
 $L_2 = 197.0$
 $L_3 = 197.0$

Pressurizer Temp (1422)

$T_1 = 557.3$
 $T_2 = 557.4$

Maxwell Tank Level (347)

$L_1 = 10.0$
 $L_2 = 10.0$
 $L_3 = 10.0$

Maxwell Tank Temp (347)

$T_1 = 271.0$
 $T_2 = 271.0$

$\Delta P_{10} = \Delta P = 2.515 = 50$

$\Delta P_{15} = \Delta P = 2.215 = 11.5$

$V_1 = \frac{P_2 \Delta V_2}{P_2 - P_1} = \frac{(10.7 \times 11.37)}{(99)} = 1.2534$

$V_{corrected} = (V_1 \text{ at } P_1) \left(\frac{P_1}{P_2} \right) = 0.5573 \text{ at } 275 \text{ psia}$

2355 Reproduction
 2018 Time 2355
 2018 2018
 2018 2018

TIME-2 RCS BUBBLE CAP SHEET

TIME 0-15/1420
 DATA TAKEN BY: 611

RC PRESSURE (302)
 $P_1 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{957} \text{ PSIA}$
 $P_2 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{1055} \text{ PSIA}$
 $\Delta P = \underline{98} \text{ PSI}$

RCS TEMP (302)
 $T_1 = \underline{280} \text{ }^\circ\text{F}$
 $T_2 = \underline{272.4} \text{ }^\circ\text{F}$

PR PRESSURIZER LEVEL (1622)
 $L_1 = \underline{195.1} \text{ INCHES}$
 $L_2 = \underline{191.7} \text{ INCHES}$
 $\Delta L = \underline{3.4} \text{ INCHES}$

PRESSURIZER TEMP (205)
 $T_1 = \underline{545.7} \text{ }^\circ\text{F}$
 $T_2 = \underline{537.9} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (342)
 $L_1 = \underline{533} \text{ INCHES}$
 $L_2 = \underline{51.6} \text{ INCHES}$
 $L_3 = \underline{137} \text{ INCHES}$

MAKEUP TANK TEMP (SCHEIDT)
 $T_1 = \underline{72} \text{ }^\circ\text{F}$
 $T_2 = \underline{70} \text{ }^\circ\text{F}$

$\Delta V_{PR} = \Delta L \times 3.515 = \underline{7.4} \times 3.515 = \underline{6.04} \text{ FT}^3$
 $\Delta V_{MT} = \Delta L \times 5.212 = \underline{13.7} \times 5.212 = \underline{57} \text{ FT}^3$
 $\Delta V_{TOT} = \underline{64.2} \text{ FT}^3$

$V = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1055 \times 64.2)}{(98)} = \underline{690.9} \text{ FT}^3$

$V_{GAS} = (V_{TOT} \times P_2) \left(\frac{P_1}{375} \right) = \underline{833.1} \text{ FT}^3 @ 375 \text{ PSIA}$

S 0403
 S 0431

Repressurization Time 22
 $S_{1+} = 0.03$ $S_{100} = 0.45$
 $\Delta L = \underline{75}$

RC Pressure (343)

$P_1 = P_{SIG} = 945$ psia

$P_2 = P_{SIG} = 1050$ psia

$\Delta P = 105$ psi

OTS Temp (344)

$T = 280.5$ °F

$T = 280.5$ °F

Pressurizer Level (342)

$L_1 = 201.3$ inches

$L_2 = 192.0$ inches

$\Delta L = 9.3$ inches

Pressurizer Temp (345)

$T = 544.6$ °F

$T = 557.0$ °F

MANIFOLD TANK LEVEL (347)

$L_1 = 50.7$ inches

$L_2 = 45.3$ inches

$\Delta L = 5.4$ inches

MANIFOLD TANK TEMP (348)

$T = 78.0$ °F

$T = 78.0$ °F

$\Delta V_{PR} = \Delta L \cdot 2.515 =$

$91.2 \cdot 2.515 = 231.3 \text{ ft}^3$

$\Delta V_{MT} = \Delta L \cdot 5.24 =$

$54 \cdot 5.24 = 283.2 \text{ ft}^3$

$\Delta V_{TOT} = 444.5 \text{ ft}^3$

$V = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1050 \times 444.5)}{(105)} = 4445.5 \text{ ft}^3 @ P_1$

$V_{SIG} = (V @ P_1) \left(\frac{P_1}{P_{SIG}} \right) = \frac{5446}{275} = 19.8 \text{ ft}^3 @ 275 \text{ psia}$

Date Taken By: J. J. [unclear]

RCS PRESSURE (333)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 955 PSIA
 $P_2 = \underline{\hspace{2cm}}$ PSIG = 1065 PSIA
 $\Delta P = \underline{110}$ PSI

RCS TEMP (342)

$T_1 = \underline{280.7}$ °F
 $T_2 = \underline{284.3}$ °F

PR PRESSURIZER LEVEL (1602)

$L_1 = \underline{216.8}$ INCHES
 $L_2 = \underline{208.3}$ INCHES
 $\Delta L = \underline{-8.5}$ INCHES

PRESSURIZER TEMP (305)

$T_1 = \underline{545.7}$ °F
 $T_2 = \underline{553.2}$ °F

MANEUVER TANK LEVEL (347)

$L_1 = \underline{53.3}$ INCHES
 $L_2 = \underline{40.6}$ INCHES
 $\Delta L = \underline{-12.7}$ INCHES

MANEUVER TANK TEMP (305)

$T_1 = \underline{52.0}$ °F
 $T_2 = \underline{74.7}$ °F

$\Delta V_{R2} = \Delta L \cdot A_{R2} = 8.5 \cdot 2.515 = 21.38 \text{ FT}^3$

$\Delta V_{MT} = \Delta L \cdot A_{MT} = 12.7 \cdot 4.24 = 53.85 \text{ FT}^3$

$\Delta V_{TOT} = 75.23 \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{1065 \cdot (75.23)}{1065 - 955} = 317 \text{ FT}^3 @ P_2$

$V_1(P_1) = (V_1 \text{ at } P_2) \left(\frac{P_2}{P_1} \right) = 317 \text{ FT}^3 @ 875 \text{ PSIA}$

RES DUODEC

SEE
LAW OFFICES
LAW OFFICES
DAN RAY

ON PRO POINT WITH SP-10-104

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1200

1050

1100

1150

1200

1250

1300

1350

1400

1450

1500

1550

1600

1650

1700

1750

1800

RECEIVED
APR 11 1964
MIL

CAN WE ACTUALLY
REMOVE THIS
FROM SITE THIS
AT THE BAY?



A. B. W. Resubmitted, Ducts

B.W. 4/1-2315

B.W. 4/1-2315

12:00 PM 6-12-62
1:00 PM 6-12-62
2:00 PM 6-12-62
3:00 PM 6-12-62
4:00 PM 6-12-62
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8:00 PM 6-12-62
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MEMO from:

G. P. MILLER

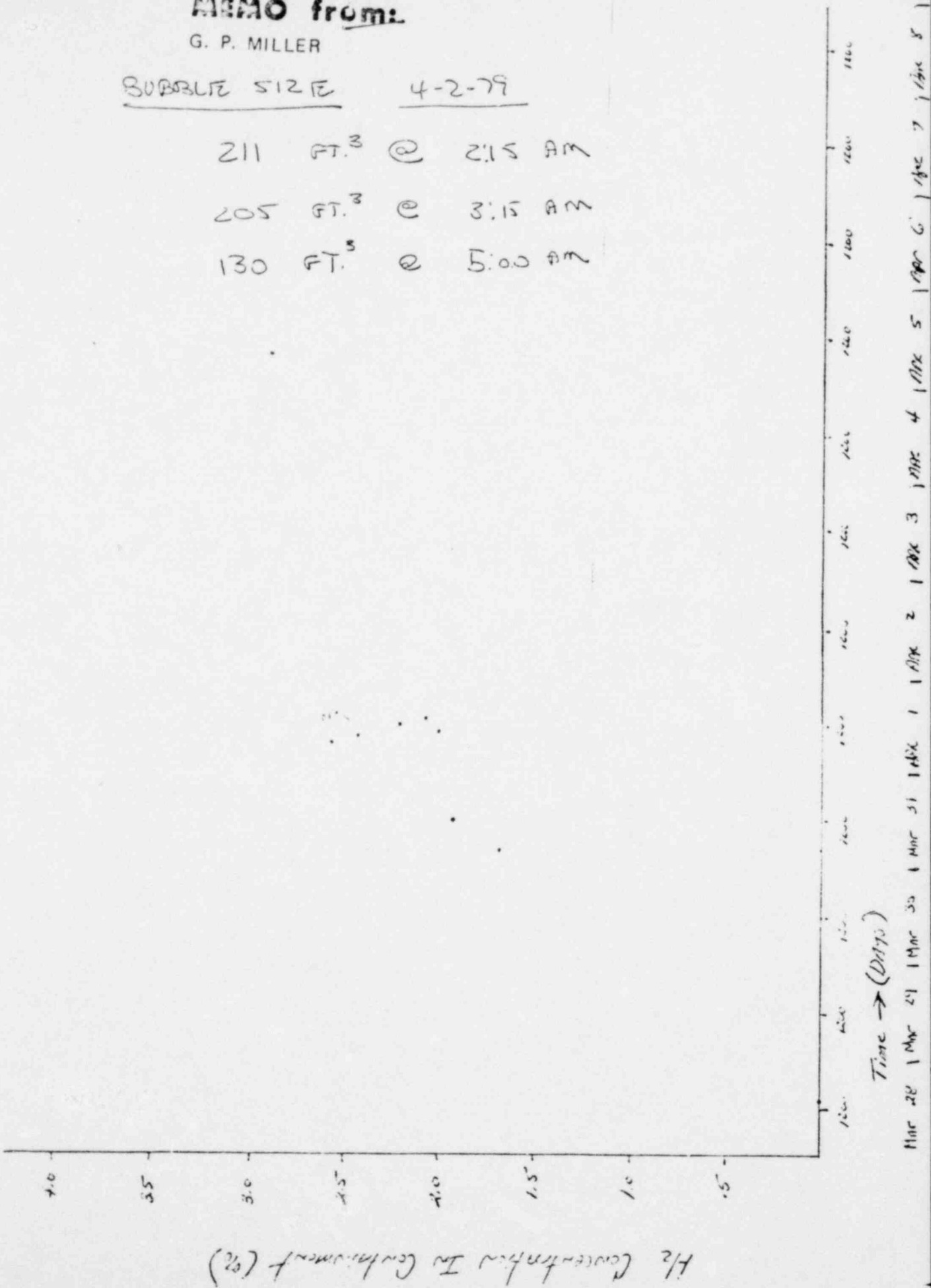
SUBBLE SIZE

4-2-79

211 FT.³ @ 2:15 AM

205 FT.³ @ 3:15 AM

130 FT.³ @ 5:00 AM



4/1/79

Volume of Bubble Calculation

$$V_{\text{bubble}} = \frac{P_2}{P_2 - P_1} \left[C_{\text{RC}} \left(\frac{\gamma_{\text{H}_2\text{O}}}{\gamma_{\text{H}_2\text{O}}^{\text{sat}}} L_2^{\text{RC}} - \frac{\gamma_{\text{H}_2\text{O}}^{\text{sat}}}{\gamma_{\text{H}_2\text{O}}^{\text{RC}}} L_1^{\text{RC}} \right) + C_{\text{MAT}} \left(\frac{\gamma_{\text{H}_2\text{O}}}{\gamma_{\text{H}_2\text{O}}^{\text{sat}}} \right) (L_2^{\text{MAT}} - L_1^{\text{MAT}}) - M_{\text{RC}} \left(\frac{\partial \gamma_{\text{H}_2\text{O}}^{\text{sat}}}{\partial T^{\text{RC}}} \right) (T_2^{\text{RC}} - T_1^{\text{RC}}) - M_{\text{RC}} \left(\frac{\partial \gamma_{\text{H}_2\text{O}}^{\text{sat}}}{\partial P^{\text{RC}}} \right) (P_2 - P_1) + M_{\text{RC}} \left(\frac{\partial S}{\partial P} \right) (P_2 - P_1) \right]$$

1.4 net $\gamma_{\text{H}_2\text{O}}^{\text{sat}}$
 $\frac{\gamma_{\text{H}_2\text{O}}^{\text{sat}}}{\gamma_{\text{H}_2\text{O}}}$
 $\frac{\partial \gamma_{\text{H}_2\text{O}}^{\text{sat}}}{\partial P}$

$P_2 = \text{RC Sys Press After Change}$

$P_1 = \text{RC Sys Press Before Change}$

$C_{\text{RC}} = \text{Level to Volume Conversion for RC} = 3.178 \text{ ft}^3/\text{in}$

$C_{\text{MAT}} = \text{ " " " " " MAT} = 4.128 \text{ ft}^3/\text{in}$

$\gamma_{\text{H}_2\text{O}}^{\text{RC}} = \text{Specific Volume of water at RCS temp, saturated steam tables}$

$\gamma_{\text{H}_2\text{O}}^{\text{sat}} = \text{ " " " " " RC " after change, saturated steam tables}$

$\gamma_{\text{H}_2\text{O}} = \text{ " " " " " " " before " " " " "$

$\gamma_{\text{H}_2\text{O}}^{\text{MAT}} = \text{ " " " " " MAT " , saturated steam tables}$

$L_2^{\text{RC}} = \text{Level in pressurizer after change, inches}$

$L_1^{\text{RC}} = \text{ " " " " before " " " "$

$L_2^{\text{MAT}} = \text{ " " " " " after change, inches}$

$L_1^{\text{MAT}} = \text{ " " " " before " " " "$

$\frac{\partial \gamma_{\text{H}_2\text{O}}^{\text{RC}}}{\partial T^{\text{RC}}} = \text{change in RCS specific vol. per } ^\circ\text{F} = 9.2 \times 10^{-5} \text{ ft}^3/\text{lb} \cdot ^\circ\text{F}$

$\frac{\partial \gamma_{\text{H}_2\text{O}}^{\text{RC}}}{\partial P^{\text{RC}}} = \text{change in RCS specific volume per fluid pressure} = 1.3 \times 10^{-5} \text{ ft}^3/\text{lb} \cdot \text{psi}$

$\frac{\partial S}{\partial P} = \text{change in solubility of H}_2 \text{ per point pressure} = 5.839 \times 10^{-7}$

$\text{ft}^3/\text{lb} \cdot \text{psi}$

$M_{\text{RC}} = \text{Mass of RCS} = 6.166 \times 10^5 \text{ lbs}$

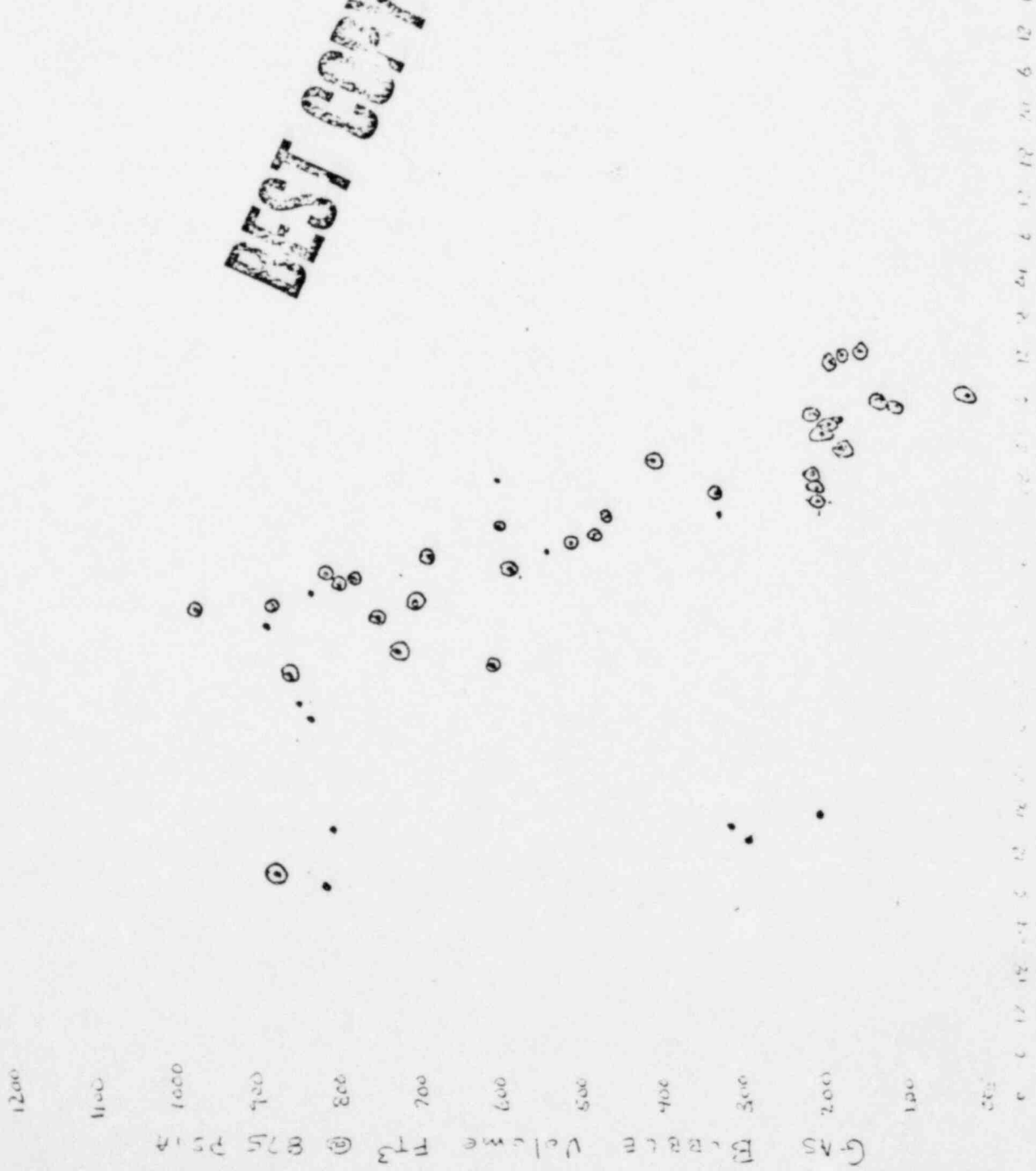
Y 130



RES BURF

RCS-0001

O = DATA POINTS WITH $\Delta P > 90$ PSI
* = DATA TAKEN WITH DECREASING PRESSURE.

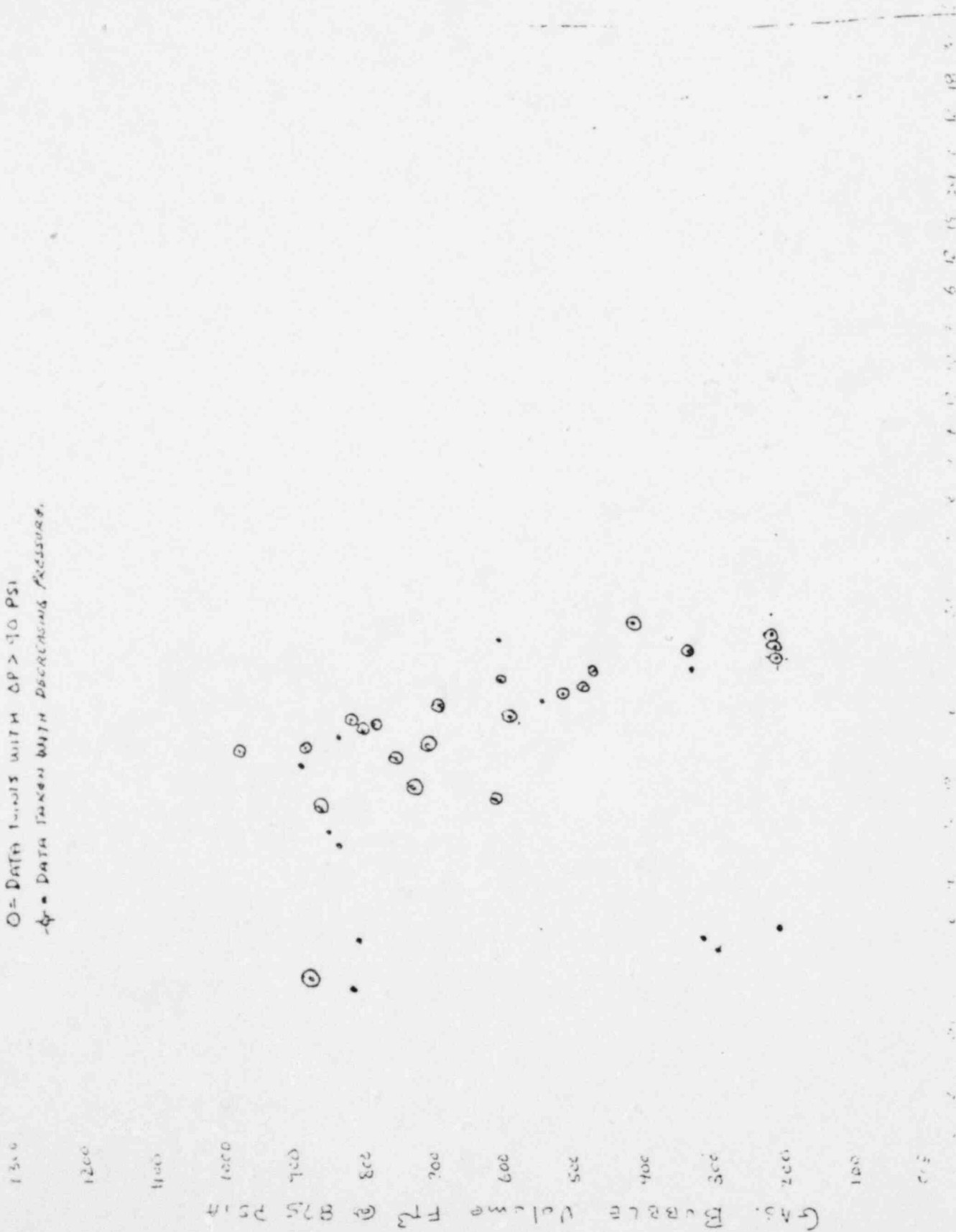


BEST COPY AVAILABLE

Handwritten notes and dates in the right margin, including '1/5/4', '1/6/4', '1/7/4', '1/8/4', '1/9/4', '1/10/4', '1/11/4', '1/12/4', '1/13/4', '1/14/4', '1/15/4', '1/16/4', '1/17/4', '1/18/4', '1/19/4', '1/20/4', '1/21/4', '1/22/4', '1/23/4', '1/24/4', '1/25/4', '1/26/4', '1/27/4', '1/28/4', '1/29/4', '1/30/4', '1/31/4', '2/1/4', '2/2/4', '2/3/4', '2/4/4', '2/5/4', '2/6/4', '2/7/4', '2/8/4', '2/9/4', '2/10/4', '2/11/4', '2/12/4', '2/13/4', '2/14/4', '2/15/4', '2/16/4', '2/17/4', '2/18/4', '2/19/4', '2/20/4', '2/21/4', '2/22/4', '2/23/4', '2/24/4', '2/25/4', '2/26/4', '2/27/4', '2/28/4', '2/29/4', '2/30/4', '3/1/4', '3/2/4', '3/3/4', '3/4/4', '3/5/4', '3/6/4', '3/7/4', '3/8/4', '3/9/4', '3/10/4', '3/11/4', '3/12/4', '3/13/4', '3/14/4', '3/15/4', '3/16/4', '3/17/4', '3/18/4', '3/19/4', '3/20/4', '3/21/4', '3/22/4', '3/23/4', '3/24/4', '3/25/4', '3/26/4', '3/27/4', '3/28/4', '3/29/4', '3/30/4', '3/31/4', '4/1/4', '4/2/4', '4/3/4', '4/4/4', '4/5/4', '4/6/4', '4/7/4', '4/8/4', '4/9/4', '4/10/4', '4/11/4', '4/12/4', '4/13/4', '4/14/4', '4/15/4', '4/16/4', '4/17/4', '4/18/4', '4/19/4', '4/20/4', '4/21/4', '4/22/4', '4/23/4', '4/24/4', '4/25/4', '4/26/4', '4/27/4', '4/28/4', '4/29/4', '4/30/4', '5/1/4', '5/2/4', '5/3/4', '5/4/4', '5/5/4', '5/6/4', '5/7/4', '5/8/4', '5/9/4', '5/10/4', '5/11/4', '5/12/4', '5/13/4', '5/14/4', '5/15/4', '5/16/4', '5/17/4', '5/18/4', '5/19/4', '5/20/4', '5/21/4', '5/22/4', '5/23/4', '5/24/4', '5/25/4', '5/26/4', '5/27/4', '5/28/4', '5/29/4', '5/30/4', '5/31/4', '6/1/4', '6/2/4', '6/3/4', '6/4/4', '6/5/4', '6/6/4', '6/7/4', '6/8/4', '6/9/4', '6/10/4', '6/11/4', '6/12/4', '6/13/4', '6/14/4', '6/15/4', '6/16/4', '6/17/4', '6/18/4', '6/19/4', '6/20/4', '6/21/4', '6/22/4', '6/23/4', '6/24/4', '6/25/4', '6/26/4', '6/27/4', '6/28/4', '6/29/4', '6/30/4', '7/1/4', '7/2/4', '7/3/4', '7/4/4', '7/5/4', '7/6/4', '7/7/4', '7/8/4', '7/9/4', '7/10/4', '7/11/4', '7/12/4', '7/13/4', '7/14/4', '7/15/4', '7/16/4', '7/17/4', '7/18/4', '7/19/4', '7/20/4', '7/21/4', '7/22/4', '7/23/4', '7/24/4', '7/25/4', '7/26/4', '7/27/4', '7/28/4', '7/29/4', '7/30/4', '7/31/4', '8/1/4', '8/2/4', '8/3/4', '8/4/4', '8/5/4', '8/6/4', '8/7/4', '8/8/4', '8/9/4', '8/10/4', '8/11/4', '8/12/4', '8/13/4', '8/14/4', '8/15/4', '8/16/4', '8/17/4', '8/18/4', '8/19/4', '8/20/4', '8/21/4', '8/22/4', '8/23/4', '8/24/4', '8/25/4', '8/26/4', '8/27/4', '8/28/4', '8/29/4', '8/30/4', '8/31/4', '9/1/4', '9/2/4', '9/3/4', '9/4/4', '9/5/4', '9/6/4', '9/7/4', '9/8/4', '9/9/4', '9/10/4', '9/11/4', '9/12/4', '9/13/4', '9/14/4', '9/15/4', '9/16/4', '9/17/4', '9/18/4', '9/19/4', '9/20/4', '9/21/4', '9/22/4', '9/23/4', '9/24/4', '9/25/4', '9/26/4', '9/27/4', '9/28/4', '9/29/4', '9/30/4', '10/1/4', '10/2/4', '10/3/4', '10/4/4', '10/5/4', '10/6/4', '10/7/4', '10/8/4', '10/9/4', '10/10/4', '10/11/4', '10/12/4', '10/13/4', '10/14/4', '10/15/4', '10/16/4', '10/17/4', '10/18/4', '10/19/4', '10/20/4', '10/21/4', '10/22/4', '10/23/4', '10/24/4', '10/25/4', '10/26/4', '10/27/4', '10/28/4', '10/29/4', '10/30/4', '10/31/4', '11/1/4', '11/2/4', '11/3/4', '11/4/4', '11/5/4', '11/6/4', '11/7/4', '11/8/4', '11/9/4', '11/10/4', '11/11/4', '11/12/4', '11/13/4', '11/14/4', '11/15/4', '11/16/4', '11/17/4', '11/18/4', '11/19/4', '11/20/4', '11/21/4', '11/22/4', '11/23/4', '11/24/4', '11/25/4', '11/26/4', '11/27/4', '11/28/4', '11/29/4', '11/30/4', '12/1/4', '12/2/4', '12/3/4', '12/4/4', '12/5/4', '12/6/4', '12/7/4', '12/8/4', '12/9/4', '12/10/4', '12/11/4', '12/12/4', '12/13/4', '12/14/4', '12/15/4', '12/16/4', '12/17/4', '12/18/4', '12/19/4', '12/20/4', '12/21/4', '12/22/4', '12/23/4', '12/24/4', '12/25/4', '12/26/4', '12/27/4', '12/28/4', '12/29/4', '12/30/4', '12/31/4'.

REG BUBBLES

O = DATA TAKEN WITH $\Delta P > 10$ PSI
 * = DATA TAKEN WITH DECREASING PRESSURE



3/30/79 | 4/30/79 | 4/1/79 | 4/2/79 | 4/3/79 | 4/4/79 | 4/5/79

4/2/77
 Pat Walsh
 OSU

Make Up Tank Makeup Data from Operators Log

<u>3/24</u>	<u>3/29</u>	<u>3/30</u>	<u>3/31</u>	<u>4/1</u>	<u>4/2</u>
1720 BUST @ 26 1/2'	BUST 20.5' @ 0615	0900 371	0033 300	0925 460	0150 -455
1800 BUST @ 28'		0915 300	0315 Started degas proc	0945 450	0300 455
1820 23'		1502 462		1041 301	0445 455
1847 22'		1719 200	0445 150	1200 446	0630 455
1953 22'		1853 Start Billing BUST Level @ 15.5'	0547 150	1306 480	0723 455
		2036 300	0705 150	1508 456	0853 455
		2307 190	0757 Started degas	1656 505	1310 450
		2547 300	0830 546	1805 456	1458 671
		2310 Started per vent	1042 150	1900 455	1658 455
		2353 Start per spray	1120 900	2045 454	1828 455
		<u>Total Makeup</u> 2123	1530 413	2118 454	
			1543 100	2225 455	
			1705 370	0112 470	
			1920 370	0127 470	
			2000 470	0325 470	
			2120 450	0435 470	
			2224 470	0645 470	
			2330 470		
			<u>Total 5262</u>	<u>Total 8553</u>	

16438

From Alan
 Date on
 day of accident

One RB Sump Pump on 3/31
 other " " " " for 28414

4/1/79
JFM

AVG MAKEUP FLOW TO MAKEUP TANK

Calculate Average rate of makeup to Makeup Tank for comparison with the calculated rate of decrease in bubble size. The first data is for makeup is from 0730 to 0825. This is for the depressurization half of the cycle. The pressurization half of this cycle started at about 0700. Therefore the rate will be calculated on the basis of Time = 0 @ 0700.

Date	Time of Make-up to M.U. T.K.	GAL ADDED	FT ³ ADDED AT 70°F	FT ³ ADDED AT 280°F	TOTAL FT ³ ADDED	TOTAL O. TIME (HR)	MAKEUP RATE FT ³ /HR @ 280°F
4/1/79	0730-0825	460	61.5	66	66	1.42	46
	0903-0945	400	53.47	57.5	123.5	2.75	44.9
	1020-1041	301	46.24	43.25	166.8	3.68	45.3
	1140-1200	446	59.62	64.1	230.9	5.00	46.2
	1238-1306	400	57.46	61.8	292.7	6:10	48.0
	-1506	456	60.95	65.52	358.2	8.10	44.2 45.47
	1650	505	67.5	72.567	430.8	9.83	43.83
	335	456	60.95	65.52	496.3	11.01	45.08
	1900	455	60.82	65.38	561.68	12.00	46.8
	2015	454	60.69	65.24	626.92	13.25	47.31
	2120	455	60.82	65.38	692.3	14.33	
	2225	455	60.82	65.38	757.64	15.41	
	2347	455	60.82	65.38	823.06	16.77	
	OTST	- See Next page					

0150 455

0300 455

0445 455

0630 455

0723 455

0853 455

4/1/79 4/2
2347 → 0853 Avg = 30.9

Ft3 @ 875 - 10014

DP

3/29	1300	1839.3	95	DATA FROM J. FLOYD - SOURCES UNKNOWN
3/30	0625	* 828.6	16	MU TR _A LEVEL - BELIEVED TO BE ZERO IN.
	0730	892.5	115	
	1240	* 308	32	
	1445	839	42	
	1630	* 365.6	17	
	1745	* 224.6	25	
	1907	* 1806.0	38	
	0630	850	55	
3/31	1032	859.5	47	
	1351	879.4	92	

1351

76
495-544

DATE 4/3/21

TMI-2 RCS BUBBLE CALC SHEET

TIME 1604-1634 AM PM

DATA TAKEN BY: ASL

45
49
54
57
56
51
55
45

RCS PRESSURE (398)

RCS TEMP (394)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 949 PSIA

$T_1 = \underline{280.2}$ °F

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1050 PSIA

$T_2 = \underline{290.7}$ °F

$\Delta P = \underline{101}$ PSI

40
44
51
52
51
44
48

PRESSURIZER LEVEL (1682)

PRESSURIZER TEMP (~~325~~³⁵¹)

$L_1 = \underline{193.5}$ INCHES

$T_1 = \underline{546.2}$ °F

$L_2 = \underline{184.7}$ INCHES

$T_2 = \underline{557.4}$ °F

$\Delta L = \underline{-3.2}$ INCHES

53
(47
41
40

MAKEUP TANK LEVEL (347)

MAKEUP TANK TEMP (CONTACT BOARD METER)

$L_1 = \underline{45.0}$ INCHES

$T_1 = \underline{74}$ °F

$L_2 = \underline{41.4}$ INCHES

$T_2 = \underline{74}$ °F

$\Delta L = \underline{3.4}$ INCHES

53

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{-3.2} \times 2.515 = \underline{-8.05}$ FT³

51

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{3.4} \times 4.244 = \underline{14.43}$ FT³

52

53

54

$\Delta V_{TOTAL} = \underline{7.23}$ FT³

5:5

5:2

41

42

$V_1 = \frac{P_2 \Delta V_{TOTAL}}{P_2 - P_1} = \frac{(1050 \times 7.23)}{(101)} = \underline{75.2}$ FT³ @ P_1

44

(51

56

55

50

44
43
42
50

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{81.5}$ FT³ @ 875 PSIA.

DATE 4/3/79TIME 1525 AM
PM

TMI-2 RCS BUBBLE CALC SHEET

DATA TAKEN BY: PSL

44
 54 RC PRESSURE (398) RCS TEMP (394)
 64 $P_1 = \underline{\hspace{2cm}}$ PSIG = 958 PSIA $T_1 = \underline{277.6}$ °F $v_g = \underline{.0172}$
 64 $P_2 = \underline{\hspace{2cm}}$ PSIG = 1056 PSIA $T_2 = \underline{280.0}$ °F $v_g = \underline{.0172}$
 61 $\Delta P = \underline{98}$ PSI $v_{liq} = \underline{.0172}$
 50
 48
 52 $\Delta v = \underline{1.8 \times 10^{-5}}$ SF³/lb

54
 64 PRESSURIZER LEVEL (1682) PRESSURIZER TEMP (³⁸⁷~~423~~)
 65 $L_1 = \underline{182.3}$ INCHES $T_1 = \underline{547.7}$ °F
 64 $L_2 = \underline{187.5}$ INCHES $T_2 = \underline{588.6}$ °F
 59 $\Delta L = \underline{-5.2}$ INCHES

50
 44
 50
 62 MAKEUP TANK LEVEL (347) MAKEUP TANK TEMP (CONTROL BOARD METER)
 64 $L_1 = \underline{50.2}$ INCHES $T_1 = \underline{75}$ °F
 59 $L_2 = \underline{47.4}$ INCHES $T_2 = \underline{75}$ °F
 64 $\Delta L = \underline{2.8}$ INCHES

57
 54
 46 $\Delta V_{PZR} = \Delta L \cdot 2.515 = \underline{-5.2} \times 2.515 = \underline{-13.07}$ FT³
 41
 47 $\Delta V_{MUT} = \Delta L \cdot 4.244 = \underline{2.8} \times 4.244 = \underline{11.88}$ FT³
 55
 54 $\Delta V_{TOTAL} = \underline{-1.19}$ FT³
 60

61
 60 $V_1 = \frac{P_2 \Delta V_{TOTAL}}{P_2 - P_1} = \frac{(1056 \times -1.19)}{(958)} = \underline{-12.8}$ FT³ @ P_1
 54
 57

60
 54 $V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{-14.0}$ FT³ @ 875 PSIA
 60
 56
 49
 55
 46

51
 53
 55
 57

$$V_1 = \frac{P_2 \left[a (L_2 - L_1)_A + b (L_2 - L_1)_B \right]}{P_1 - P_2}$$

P_2 = RC System Pressure - Computer point ~~398~~ ³⁹⁸

L_A = PRESSURIZER LEVEL - " " 1682

L_B = MAKEUP TANK LEVEL - " " 347

SUBSCRIPTS

1 - INITIAL DATA POINT

2 - FINAL DATA POINT

A - PRESSURIZER

B - MAKEUP TANK

$$a = \left(5.2 \frac{FT^3}{IN} \right) \left(\frac{0.0173}{0.0163} \right) = 2.515$$

To Convert PZR ΔV to equivalent ΔV at RC Temp.

where v_f for RC TEMP = 0.0173
 v_f for PRESSURIZER TEMP = 0.0163

$$b = \left(4 \frac{FT^3}{IN} \right) \left(\frac{0.0173}{0.0163} \right) = 4.244$$

To Convert MUTK ΔV to equivalent ΔV at RC TEMP

where v_f for RC Temp = 0.0173
 v_f for Makeup Tank Temp = 0.0163

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/3/79

TIME 56:20-6:45 ^{AM} _{PM}

DATA TAKEN BY: JL

RCS PRESSURE (398)

$P_1 = \underline{962}$ PSIG = $\underline{977}$ PSIA

$P_2 = \underline{1035}$ PSIG = $\underline{1050}$ PSIA

$\Delta P = \underline{73}$ PSI

RCS TEMP (394)

$T_1 = \underline{280.1}$ °F

$T_2 = \underline{280.2}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.3}$ INCHES

$L_2 = \underline{205.2}$ INCHES

$\Delta L = \underline{-3.9}$ INCHES

PRESSURIZER TEMP (³⁸⁵485)

$T_1 = \underline{547.4}$ °F

$T_2 = \underline{556.6}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{52.5}$ INCHES

$L_2 = \underline{47.8}$ INCHES

$\Delta L = \underline{4.7}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{70}$ °F

$T_2 = \underline{70}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{3.9} \times 2.515 = \underline{-9.8}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{4.7} \times 4.244 = \underline{19.9}$ FT³

$\Delta V_{TOTAL} = \underline{10.14}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1050 \times 10.14)}{(73)} = \underline{145.8}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{162.8}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEET

DATE 11/3/79

TIME 5:37 - 6:02 ^{AM} ~~PM~~

DATA TAKEN BY: JCC

RC PRESSURE (398)

$P_1 = \underline{960} \text{ PSIG} = \underline{975} \text{ PSIA}$

$P_2 = \underline{1061} \text{ PSIG} = \underline{1076} \text{ PSIA}$

$\Delta P = \underline{101} \text{ PSI}$

RCS TEMP (39A)

$T_1 = \underline{280.0} \text{ }^\circ\text{F}$

$T_2 = \underline{280.1} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.8} \text{ INCHES}$

$L_2 = \underline{205.9} \text{ INCHES}$

$\Delta L = \underline{-4.1} \text{ INCHES}$

PRESSURIZER TEMP (~~385~~ ³⁸⁹)

$T_1 = \underline{544.0} \text{ }^\circ\text{F}$

$T_2 = \underline{558.4} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{45.4} \text{ INCHES}$

$L_2 = \underline{41.2} \text{ INCHES}$

$\Delta L = \underline{4.2} \text{ INCHES}$

MAKEUP TANK TEMP (CONTACT BOARD METER)

$T_1 = \underline{6.8} \text{ }^\circ\text{F}$

$T_2 = \underline{6.8} \text{ }^\circ\text{F}$

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{-4.1} \times 2.515 = \underline{-10.31} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{4.2} \times 4.244 = \underline{17.82} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{7.513} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1076 \times 7.513)}{(101)} = \underline{80.04} \text{ FT}^3 @ P_1$

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{89.19} \text{ FT}^3 @ 875 \text{ PSIA}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/3/79
 TIME 4:53 - 5:23 ^{AM} _{PM}
 DATA TAKEN BY: JF

RC PRESSURE (398)

$P_1 = \underline{941}$ PSIG = 956 PSIA
 $P_2 = \underline{1055}$ PSIG = 1070 PSIA
 $\Delta P = \underline{114}$ PSI

RCS TEMP (394)

$T_1 = \underline{279.7}$ °F
 $T_2 = \underline{240.0}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.5}$ INCHES
 $L_2 = \underline{206.7}$ INCHES
 $\Delta L = \underline{-5.2}$ INCHES

PRESSURIZER TEMP (389)

$T_1 = \underline{546.2}$ °F
 $T_2 = \underline{558.8}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{53.8}$ INCHES
 $L_2 = \underline{48.0}$ INCHES
 $\Delta L = \underline{5.8}$ INCHES

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{69}$ °F
 $T_2 = \underline{69}$ °F

$$\Delta V_{PZR} = \Delta L \cdot 2.515 = \underline{-5.2} \times 2.515 = \underline{-13.08} \text{ FT}^3$$

$$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{5.8} \times 4.244 = \underline{24.61} \text{ FT}^3$$

$$\Delta V_{TOTAL} = \underline{11.53} \text{ FT}^3$$

$$V_1 = \frac{P_2 \Delta V_{MUT}}{P_2 - P_1} = \frac{(1070 \times 11.53)}{(114)} = \underline{10828} \text{ FT}^3 @ P_1$$

$$V_{i(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{11813} \text{ FT}^3 @ 875 \text{ PSIA}$$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79

TIME 2025 AM
PM

DATA TAKEN BY: PSL

55
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59
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(2
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58
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67
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65
60
63
(65
61
60
65

RC PRESSURE (398)

RCS TEMP (394)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 964 PSIA

$T_1 = \underline{275.8}$ °F

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1062 PSIA

$T_2 = \underline{275.9}$ °F

$\Delta P = \underline{98}$ PSI

PRESSURIZER LEVEL (1682)

PRESSURIZER TEMP (405)

$L_1 = \underline{204.0}$ INCHES

$T_1 = \underline{546.8}$ °F

$L_2 = \underline{202.7}$ INCHES

$T_2 = \underline{559.1}$ °F

$\Delta L = \underline{1.3}$ INCHES

MAKEUP TANK LEVEL (347)

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$L_1 = \underline{52.8}$ INCHES

$T_1 = \underline{72}$ °F

$L_2 = \underline{49.2}$ INCHES

$T_2 = \underline{72}$ °F

$\Delta L = \underline{3.6}$ INCHES

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{1.3} \times 2.515 = \underline{3.30}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{3.6} \times 4.244 = \underline{15.28}$ FT³

$\Delta V_{TOTAL} = \underline{18.5}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1062 \times 18.5)}{(98)} = \underline{201.0}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{221.5}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79

TIME 1803 AM
PM

DATA TAKEN BY: PSL

RC PRESSUR. (398)

P₁ = _____ PSIG = 976 PSIA

P₂ = _____ PSIG = 1063 PSIA

ΔP = 87 PSI

RCS TEMP (394)

T₁ = 275.9 °F

T₂ = 275.5 °F

PRESSURIZER LEVEL (1682)

L₁ = 201.9 INCHES

L₂ = 202.8 INCHES

ΔL = - .9 INCHES

PRESSURIZER TEMP (389)

T₁ = 553.1 °F

T₂ = 559.5 °F

MAKEUP TANK LEVEL (347)

L₁ = 41.5 INCHES

L₂ = 38.4 INCHES

ΔL = 3.1 INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

T₁ = 72 °F

T₂ = 72 °F

ΔV_{RC} = ΔL × 2.515 = - .9 × 2.515 = - 2.26 FT³

ΔV_{MUT} = ΔL × 4.244 = 3.1 × 4.244 = 13.16 FT³

ΔV_{TOTAL} = 10.9 FT³

V₁ = $\frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1063 \times 10.9)}{(87)} = \frac{133.1}{1} \text{ FT}^3 @ P_1$

V_{1(875)} = (V_{1 at P₁}) $\left(\frac{P_1}{875}\right) = \frac{148.5}{1} \text{ FT}^3 @ 875 \text{ psia}$}

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TME-2 RCS BUBBLE CALC SHEET

DATE 4/2

TIME 1600-1650 AM PM

DATA TAKEN BY: PSW

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 960 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1045 PSIA

$\Delta P = \underline{85}$ PSI

RCS TEMP (394)

$T_1 = \underline{277.6}$ °F

$T_2 = \underline{278.0}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{209.5}$ INCHES

$L_2 = \underline{213.5}$ INCHES

$\Delta L = \underline{-4.0}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{548.1}$ °F

$T_2 = \underline{557.3}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{46.3}$ INCHES

$L_2 = \underline{43.1}$ INCHES

$\Delta L = \underline{3.2}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{76}$ °F

$T_2 = \underline{76}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{-4.0} \times 2.515 = \underline{10.06}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{3.2} \times 4.244 = \underline{13.58}$ FT³

$\Delta V_{TOTAL} = \underline{3.52}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1045 \times 3.52)}{(85)} = \underline{43.3}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{47.5}$ FT³ @ 875 PSIA.

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TMI-2 RCS BUBBLE CALC SHEET

DATE 12/7/79
 TIME 1:5-13/15 ^{HR} ^{MIN} ^{PM}

DATA TAKEN BY: ...

65	<u>RC PRESSURE (398)</u>	<u>RCS TEMP (394)</u>
72	$P_1 = \underline{\hspace{2cm}}$ PSIG = <u>942</u> PSIA	$T_1 = \underline{228.4}$ °F
73		
72	$P_2 = \underline{\hspace{2cm}}$ PSIG = <u>1063</u> PSIA	$T_2 = \underline{225.5}$ °F
71	$\Delta P = \underline{121}$ PSI	
20		
65		
61	<u>PRESSURIZER LEVEL (1682)</u>	<u>PRESSURIZER TEMP (405)</u>
53	$L_1 = \underline{200.4}$ INCHES	$T_1 = \underline{545.1}$ °F
48		
44	$L_2 = \underline{204.0}$ INCHES	$T_2 = \underline{558}$ °F
48	$\Delta L = \underline{2.4}$ INCHES	
60		
65	<u>MAKEUP TANK LEVEL (347)</u>	<u>MAKEUP TANK TEMP (CENTRAL BOARD METER)</u>
64	$L_1 = \underline{47.4}$ INCHES	$T_1 = \underline{78}$ °F
61	$L_2 = \underline{44.5}$ INCHES	$T_2 = \underline{78}$ °F
58	$\Delta L = \underline{2.9}$ INCHES	
60		
70	$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{2.4} \times 2.515 = \underline{6.04}$ FT ³	
74	$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{2.9} \times 4.244 = \underline{12.31}$ FT ³	
65		$\Delta V_{TOTAL} = \underline{18.35}$ FT ³
59		
66	$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1063 \times 18.35)}{(121)} = \underline{161.2}$ FT ³ @ P_1	
59		
70		
61	$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{173.5}$ FT ³ @ 875 PSIA.	

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79
 TIME 1225 - 1305 ²⁸ PM

DATA TAKEN BY: MF

RC PRESSURE (398)

$P_1 =$ _____ PSIG = 936 PSIA
 $P_2 =$ _____ PSIG = 1056 PSIA
 $\Delta P =$ 120 PSI

RCS TEMP (394)

$T_1 =$ 280.1 °F
 $T_2 =$ 280.1 °F

PRESSURIZER LEVEL (1682)

$L_1 =$ 208.3 INCHES
 $L_2 =$ 207.6 INCHES
 $\Delta L =$ 1.7 INCHES

PRESSURIZER TEMP (389)

$T_1 =$ 547.5 °F
 $T_2 =$ 557.9 °F

MAKEUP TANK LEVEL (347)

$L_1 =$ 45.5 INCHES
 $L_2 =$ 41.6 INCHES
 $\Delta L =$ 3.9 INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 =$ 740 °F
 $T_2 =$ 75 °F

$\Delta V_{PZR} = \Delta L \cdot 2.515 =$ 1.7 \times 2.515 $=$ 1.76 FT³
 $\Delta V_{MUT} = \Delta L \cdot 4.244 =$ 3.9 \times 4.244 $=$ 16.55 FT³
 $\Delta V_{TOTAL} =$ 18.3 FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1056 \times 18.3)}{(120)} =$ 161.1 FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) =$ 194.9 FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79
 TIME 1208 ^{PM} ~~AM~~ ^{PM}
 DATA TAKEN BY: RAF

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 1042 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1036 PSIA

$\Delta P = \underline{78}$ PSI

RCS TEMP (394)

$T_1 = \underline{280.1}$ °F

$T_2 = \underline{280.1}$ °F

PRESSURIZER LEVEL (1682)

* $L_1 = \underline{206.45}$ INCHES

$L_2 = \underline{211.3}$ INCHES

$\Delta L = \underline{.8}$ INCHES

PRESSURIZER TEMP (389)

$T_1 = \underline{548.1}$ °F

$T_2 = \underline{558.0}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{47.6}$ INCHES

$L_2 = \underline{45.8}$ INCHES

$\Delta L = \underline{4.6}$ INCHES

MAKEUP TANK TEMP (CONTACT BOARD METER)

$T_1 = \underline{78^{\circ}}$ °F

$T_2 = \underline{76^{\circ}}$ °F

$\Delta V_{COR} = \Delta L \times 2.515 = \underline{.8} \times 2.515 = \underline{2.01}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{4.6} \times 4.244 = \underline{19.52}$ FT³

$\Delta V_{TOTAL} = \frac{22.155}{17.51}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{1036 \times (22.155)}{(78)} = \underline{285.175}$ FT³ @ P_1

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{335.6}$ FT³ @ 875 PSIA

DATE / TIME

4/1/77 / 2205

Rc Pressure 1030
~~277~~

Rc TEMP 277.1

PER TEMP ³⁵⁹ 550.

RcP RUNNING 1A

Rc make up Tank 49.8
~~Level~~

letdown to 0
make up TK

S/G A level 35

S/G A press 30

S/G B level 9d

S/G B press 24

Cond vac. 24

Cond Temp 84-9d

Cond press -9

Cont Hr 2.370

PZR level 201.8

Bubble size 198.5 (11.00p)

Plant status.

very 4hrs

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79
TIME 0850/0929 AM FM
DATA TAKEN BY:

TF

RC PRESSURE (398)

$P_1 = \underline{950}$ PSIG = $\underline{965}$ PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = $\underline{1056}$ PSIA

$\Delta P = \underline{106}$ PSI

RCS TEMP (394)

$T_1 = \underline{279.9}$ °F

$T_2 = \underline{278.5}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.7}$ INCHES

$L_2 = \underline{202.9}$ INCHES

$\Delta L = \underline{+ 1.2}$ INCHES

PRESSURIZER TEMP (³⁸⁹~~405~~)

$T_1 = \underline{546.4}$ °F

$T_2 = \underline{558.1}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{47.9}$ INCHES

$L_2 = \underline{48.5}$ INCHES

$\Delta L = \underline{+ 0.6}$ INCHES

MAKEUP TANK TEMP (CENTROL BOARD METER)

$T_1 = \underline{75}$ °F

$T_2 = \underline{76}$ °F

$\Delta V_{RC} = \Delta L \cdot 2.515 = \underline{+ 1.2} \times 2.515 = \underline{3.02}$ FT³

$\Delta V_{MUT} = \Delta L \cdot 4.244 = \underline{+ 0.6} \times 4.244 = \underline{2.55}$ FT³

$\Delta V_{TOTAL} = \underline{5.57}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1056 \times 5.57)}{(106)} = \underline{55.49}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{60}$ FT³ @ 875 PSIA.

Start 0850
Stop 0929

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79

TIME 7:40

APM

DATA TAKEN BY: JL

RC PRESSUR. (398)

$P_1 = \underline{9.58} \text{ PSIG} = \underline{97.3} \text{ PSIA}$

$P_2 = \underline{104.8} \text{ PSIG} = \underline{106.3} \text{ PSIA}$

$\Delta P = \underline{90} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{278.4} \text{ }^\circ\text{F}$

$T_2 = \underline{279.1} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.9} \text{ INCHES}$

$L_2 = \underline{202.5} \text{ INCHES}$

$\Delta L = \underline{-0.6} \text{ INCHES}$

PRESSURIZER TEMP (³⁸⁹~~485~~)

$T_1 = \underline{548.5} \text{ }^\circ\text{F}$

$T_2 = \underline{558} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{40.3} \text{ INCHES}$

$L_2 = \underline{53.1} \text{ INCHES}$

$\Delta L = \underline{1.2} \text{ INCHES}$

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{72} \text{ }^\circ\text{F}$

$T_2 = \underline{72} \text{ }^\circ\text{F}$

$\Delta V_{PR} = \Delta L \times 2.515 = \underline{-0.6} \times 2.515 = \underline{1.51} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{1.2} \times 4.244 = \underline{5.09} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{3.583} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(106.3 \times 3.583)}{(90)} = \underline{42.3} \text{ FT}^3 @ P_1$

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{47.07} \text{ FT}^3 @ 875 \text{ PSIA}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79

TIME 6:50

ASX
FM

DATA TAKEN BY: JR

RCS PRESSURE (398)

$P_1 = \frac{950}{7.5} \text{ PSIG} = \underline{965} \text{ PSIA}$

$P_2 = \underline{1048} \text{ PSIG} = \underline{1063} \text{ PSIA}$

$\Delta P = \underline{98} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{277.8} \text{ }^\circ\text{F}$

$T_2 = \underline{278.5} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \frac{201.7}{200.1} \text{ INCHES}$

$L_2 = \underline{202.9} \text{ INCHES}$

$\Delta L = \underline{-1.2} \text{ INCHES}$

PRESSURIZER TEMP (³⁸⁹405)

$T_1 = \underline{546} \text{ }^\circ\text{F}$

$T_2 = \underline{558.5} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \frac{36.49.8}{36} \text{ INCHES}$

$L_2 = \underline{46.1} \text{ INCHES}$

$\Delta L = \underline{3.7} \text{ INCHES}$

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{71} \text{ }^\circ\text{F}$

$T_2 = \underline{71} \text{ }^\circ\text{F}$

$\Delta V_{CR} = \Delta L \times 2.515 = \underline{1.2} \times 2.515 = \underline{-3.02} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{3.7} \times 4.244 = \underline{15.703} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{12.685} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1063 \times 12.685)}{(98)} = \underline{137.6} \text{ FT}^3 @ P_1$

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{151.7} \text{ FT}^3 @ 875 \text{ PSIA}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79

TIME 5:50

AM
PM

DATA TAKEN BY:

RCS PRESSURE (398)

$P_1 = \underline{977}$ PSIG = $\underline{992}$ PSIA

$P_2 = \underline{1059}$ PSIG = $\underline{1074}$ PSIA

$\Delta P = \underline{92}$ PSI

RCS TEMP (394)

$T_1 = \underline{278.5}$ °F

$T_2 = \underline{278.2}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{203.3}$ INCHES

$L_2 = \underline{201.6}$ INCHES

$\Delta L = \underline{1.7}$ INCHES

PRESSURIZER TEMP (389)

$T_1 = \underline{549.8}$ °F

$T_2 = \underline{558.6}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{48.9}$ INCHES

$L_2 = \underline{46.4}$ INCHES

$\Delta L = \underline{2.5}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{72}$ °F

$T_2 = \underline{75}$ °F

$\Delta V_{OR} = \Delta L \times 2.515 = \underline{1.7} \times 2.515 = \underline{4.15}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{2.5} \times 4.244 = \underline{10.61}$ FT³

$\Delta V_{TOTAL} = \underline{15.36}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1074 \times 15.36)}{(92)} = \underline{179}$ FT³ @ P_1

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1(977)}{875} \right) = \underline{203.3}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79
TIME 5:00 ^{AM} _{PM}

DATA TAKEN BY: JL

RC PRESSURE (398)

$P_1 = \underline{960} \text{ PSIG} = \underline{975} \text{ PSIA}$

$P_2 = \underline{1060} \text{ PSIG} = \underline{1075} \text{ PSIA}$

$\Delta P = \underline{100} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{277.7} \text{ }^\circ\text{F}$

$T_2 = \underline{279.4} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{217.6} \text{ INCHES}$

$L_2 = \underline{215.8} \text{ INCHES}$

$\Delta L = \underline{1.8} \text{ INCHES}$

PRESSURIZER TEMP (389)

$T_1 = \underline{548.6} \text{ }^\circ\text{F}$

$T_2 = \underline{559.6} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{39.3} \text{ INCHES}$

$L_2 = \underline{52.8} \text{ INCHES}$

$\Delta L = \underline{1.5} \text{ INCHES}$

MAKEUP TANK TEMP (CONTACT BOARD METER)

$T_1 = \underline{73} \text{ }^\circ\text{F}$

$T_2 = \underline{75} \text{ }^\circ\text{F}$

$\Delta V_{RC} = \Delta L \cdot 2.515 = \underline{1.8} \times 2.515 = \underline{4.527} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{1.5} \times 4.244 = \underline{6.366} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{10.89} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1075 \times 10.89)}{(100)} = \underline{117} \text{ FT}^3 @ P_1$

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{130.7} \text{ FT}^3 @ 875 \text{ PSIA}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79

TIME 4:15 ^{AM} _{PM}

DATA TAKEN BY: JK

RC PRESSURE (398)

$P_1 = \underline{869} \text{ PSIG} = \underline{884} \text{ PSIA}$

$P_2 = \underline{1055} \text{ PSIG} = \underline{1070} \text{ PSIA}$

$\Delta P = \underline{186} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{276.4} \text{ }^\circ\text{F}$

$T_2 = \underline{277.7} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{231.7} \text{ INCHES}$

$L_2 = \underline{223.8} \text{ INCHES}$

$\Delta L = \underline{7.9} \text{ INCHES}$

PRESSURIZER TEMP (389)

$T_1 = \underline{534.6} \text{ }^\circ\text{F}$

$T_2 = \underline{558.1} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{48.0} \text{ INCHES}$

$L_2 = \underline{42.4} \text{ INCHES}$

$\Delta L = \underline{5.6} \text{ INCHES}$

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{77} \text{ }^\circ\text{F}$

$T_2 = \underline{74} \text{ }^\circ\text{F}$

$\Delta V_{RC} = \Delta L \times 2.515 = \underline{7.9} \times 2.515 = \underline{19.8} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{5.6} \times 4.244 = \underline{23.76} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{43.56} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1070 \times 43.56)}{(186)} = \underline{250.6} \text{ FT}^3 @ P_1$

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{253.2} \text{ FT}^3 @ 875 \text{ PSIA}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/2/79

TIME 3:15

AM
PM

DATA TAKEN BY: 92

RCS PRESSURE (398)

$P_1 = \underline{956} \text{ PSIG} = \underline{971} \text{ PSIA}$

$P_2 = \underline{1025} \text{ PSIG} = \underline{1040} \text{ PSIA}$

$\Delta P = \underline{69} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{275.6} \text{ }^\circ\text{F}$

$T_2 = \underline{275.5} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.5} \text{ INCHES}$

$L_2 = \underline{202.5} \text{ INCHES}$

$\Delta L = \underline{1} \text{ INCHES}$

PRESSURIZER TEMP (³⁸⁹~~405~~)

$T_1 = \underline{547.2} \text{ }^\circ\text{F}$

$T_2 = \underline{554.7} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{54.4} \text{ INCHES}$

$L_2 = \underline{52.1} \text{ INCHES}$

$\Delta L = \underline{2.3} \text{ INCHES}$

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{70} \text{ }^\circ\text{F}$

$T_2 = \underline{75} \text{ }^\circ\text{F}$

$\Delta V_{RR} = \Delta L \cdot 2.515 = \underline{1} \times 2.515 = \underline{2.515} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{2.3} \times 4.244 = \underline{9.76} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{12.27} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1040 \times 12.27)}{(69)} = \underline{185} \text{ FT}^3 @ P_1$

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{205.3} \text{ FT}^3 @ 875 \text{ PSIA}$

TME-2 RCS BUBBLE CALC SHEET

DATE 4/2/79

TIME 2.15 ^{PM}

DATA TAKEN BY: J

RC PRESSURE (398)

$P_1 = \underline{945} \text{ PSIG} = \underline{960} \text{ PSIA}$

$P_2 = \underline{1056} \text{ PSIG} = \underline{1073} \text{ PSIA}$

$\Delta P = \underline{113} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{276.1} \text{ }^\circ\text{F}$

$T_2 = \underline{276.4} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{210.8} \text{ INCHES}$

$L_2 = \underline{201.6} \text{ INCHES}$

$\Delta L = \underline{9.2} \text{ INCHES}$

PRESSURIZER TEMP (³⁸⁹~~405~~)

$T_1 = \underline{546.6} \text{ }^\circ\text{F}$

$T_2 = \underline{558.7} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{47.0} \text{ INCHES}$

$L_2 = \underline{49.3} \text{ INCHES}$

$\Delta L = \underline{10.3} \text{ INCHES}$

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{69} \text{ }^\circ\text{F}$

$T_2 = \underline{72} \text{ }^\circ\text{F}$

$\Delta V_{PR} = \Delta L \times 2.515 = \underline{9.2} \times 2.515 = \underline{23.1} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{10.3} \times 4.244 = \underline{43.7} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{206} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1056 \times 206)}{(113)} = \underline{192.6} \text{ FT}^3 @ P_1$

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{211.3} \text{ FT}^3 @ 875 \text{ PSIA}$

TIME-2 RCS BUBBLE CALC SHEET

DATE 4/2/79
 TIME 1:28 ^{PM}

DATA TAKEN BY: JG

Done while venting

RC PRESSURE (398)

$P_1 = \underline{1056} \text{ PSIG} = \underline{1071} \text{ PSIA}$

$P_2 = \underline{971} \text{ PSIG} = \underline{986} \text{ PSIA}$

$\Delta P = \underline{85} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{276.4} \text{ }^\circ\text{F}$

$T_2 = \underline{275.7} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.6} \text{ INCHES}$

$L_2 = \underline{201.7} \text{ INCHES}$

$\Delta L = \underline{-0.1} \text{ INCHES}$

PRESSURIZER TEMP (389)

$T_1 = \underline{558.7} \text{ }^\circ\text{F}$

$T_2 = \underline{549.0} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{49.3} \text{ INCHES}$

$L_2 = \underline{40.2} \text{ INCHES}$

$\Delta L = \underline{9.1} \text{ INCHES}$

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{72} \text{ }^\circ\text{F}$

$T_2 = \underline{70} \text{ }^\circ\text{F}$

$\Delta V_{PR} = \Delta L \times 2.515 = \underline{-0.1} \times 2.515 = \underline{-0.2515} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{9.1} \times 4.244 = \underline{38.6} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{38.3} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(986 \times 38.3)}{(85)} = \underline{444.3} \text{ FT}^3 @ P_1$

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{543} \text{ FT}^3 @ 875 \text{ PSIA}$

Done while venting

TIME-2 RCS BUBBLE CALC SHEET

DATE 4/1/79 / 4/2/79

TIME 0020 ^{AM} ~~PM~~

DATA TAKEN BY: JK

RC PRESSURE (398) 968
 $P_1 = \underline{953}$ PSIG = ~~970~~ PSIA
 $P_2 = \underline{1018}$ PSIG = 1073 PSIA
 $\Delta P = \underline{105}$ PSI

RCS TEMP (394)
 $T_1 = \underline{270.5}$ °F
 $T_2 = \underline{276.6}$ °F

PRESSURIZER LEVEL (1682)
 $L_1 = \underline{220.0}$ INCHES
 $L_2 = \underline{217.5}$ INCHES
 $\Delta L = \underline{2.5}$ INCHES

PRESSURIZER TEMP (405) 389
 $T_1 = \underline{545.2}$ °F
 $T_2 = \underline{559.3}$ °F

MAKEUP TANK LEVEL (347)
 $L_1 = \underline{\cancel{51.7} 53.0}$ INCHES
 $L_2 = \underline{50.0}$ INCHES
 $\Delta L = \underline{3.0}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)
 $T_1 = \underline{\cancel{72} 72}$ °F
 $T_2 = \underline{70}$ °F

$$\Delta V_{RC} = \Delta L \cdot 2.515 = \underline{2.5} \times 2.515 = \underline{6.2875} \text{ FT}^3$$

$$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{3} \times 4.244 = \underline{12.732} \text{ FT}^3$$

$$\Delta V_{TOTAL} = \underline{19.0195} \text{ FT}^3$$

$$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1073 \times 19.0195)}{(105)} = \underline{194.36} \text{ FT}^3 @ P_1$$

$$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{215.01} \text{ FT}^3 @ 875 \text{ PSIA}$$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/11

TIME 10:55 ^{AM} _{PM}

DATA TAKEN BY: JC

RC PRESSURE (398)

$P_1 = \underline{945}$ PSIG = 960 PSIA

$P_2 = \underline{1045}$ PSIG = 1060 PSIA

$\Delta P = \underline{1000}$ PSI

RCS TEMP (394)

$T_1 = \underline{277.8}$ °F

$T_2 = \underline{274.0}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.4}$ INCHES

$L_2 = \underline{201.7}$ INCHES

$\Delta L = \underline{.3}$ INCHES

PRESSURIZER TEMP (389)

$T_1 = \underline{505}$ °F

$T_2 = \underline{557.3}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{53.6}$ INCHES

$L_2 = \underline{49.4}$ INCHES

$\Delta L = \underline{-4.2}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{78}$ °F

$T_2 = \underline{76}$ °F

$\Delta V_{RZ} = \Delta L \times 2.515 = \underline{.3} \times 2.515 = \underline{.755}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{4.2} \times 4.244 = \underline{17.825}$ FT³

$\Delta V_{TOTAL} = \underline{17.07}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1060 \times 17.07)}{(1000)} = \underline{180.942}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{198.5}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/1/79

TIME 1910-2000 AM PM

DATA TAKEN BY: JPM

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 954 ^{AVG} ~~954~~ PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1058 ^{AVG} PSIA

$\Delta P = \underline{104}$ PSI

RCS TEMP (394)

$T_1 = \underline{278.2}$ °F

$T_2 = \underline{278.8}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.7}$ INCHES

$L_2 = \underline{201.0}$ INCHES

$\Delta L = \underline{-0.7}$ INCHES

PRESSURIZER TEMP (389)

$T_1 = \underline{547}$ °F

$T_2 = \underline{559.1}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{51.2}$ INCHES

$L_2 = \underline{42.3}$ INCHES

$\Delta L = \underline{-8.9}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{78.}$ °F

$T_2 = \underline{75}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{-0.7} \times 2.515 = \underline{1.76}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{-8.9} \times 4.244 = \underline{37.77}$ FT³

$\Delta V_{TOTAL} = \underline{39.53}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1058 \times 39.53)}{(104)} = \underline{402}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{438}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEETDATE 4-01-79TIME 1758-1847 AM PM

DATA TAKEN BY: _____

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{955} \text{ ^{MP} PSIA}$

$P_2 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{1053.6} \text{ ^{MP} PSIA}$

$\Delta P = \underline{98.6} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{279.4} \text{ }^\circ\text{F}$

$T_2 = \underline{278.6} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.3} \text{ INCHES}$

$L_2 = \underline{201.3} \text{ INCHES}$

$\Delta L = \underline{0} \text{ INCHES}$

PRESSURIZER TEMP (³⁸⁹405)

$T_1 = \underline{557.8} \text{ }^\circ\text{F}$

$T_2 = \underline{558.9} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{47.1} \text{ INCHES}$

$L_2 = \underline{42.6} \text{ INCHES}$

$\Delta L = \underline{4.5} \text{ INCHES}$

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{78.1} \text{ }^\circ\text{F}$

$T_2 = \underline{78} \text{ }^\circ\text{F}$

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{0} \times 2.515 = \underline{0} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{4.5} \times 4.244 = \underline{19.1} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{19.1} \text{ FT}^3$

$$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1053.6 \times 19.1)}{(98.6)} = \underline{204} \text{ FT}^3 @ P_1$$

$$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{222.73} \text{ FT}^3 @ 875 \text{ PSIA}$$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4-01-79

TIME 1700 - 1800 AM PM

DATA TAKEN BY: _____

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 972 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1050 PSIA

$\Delta P = \underline{78}$ PSI

RCS TEMP (394)

$T_1 = \underline{280.1}$ °F

$T_2 = \underline{279.7}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.4}$ INCHES

$L_2 = \underline{201.2}$ INCHES

$\Delta L = \underline{-0.2}$ INCHES

PRESSURIZER TEMP (389)

$T_1 = \underline{548.1}$ °F

$T_2 = \underline{557.8}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{50.0}$ INCHES

$L_2 = \underline{40.1}$ INCHES

$\Delta L = \underline{-9.9}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{78}$ °F

$T_2 = \underline{78}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{0.2} \times 2.515 = \underline{0.503}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{9.9} \times 4.244 = \underline{42.02}$ FT³

$\Delta V_{TOTAL} = \underline{42.52}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1050 \times 42.52)}{(78)} = \underline{572.4}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{635}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEETDATE 4-01-79TIME -1645 ^{AM}_{PM}

DATA TAKEN BY: _____

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{962} \text{ PSIA}$

$P_2 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{1064} \text{ PSIA}$

$\Delta P = \underline{102} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{280.7} \text{ }^\circ\text{F}$

$T_2 = \underline{280.5} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.1} \text{ INCHES}$

$L_2 = \underline{201.1} \text{ INCHES}$

$\Delta L = \underline{0} \text{ INCHES}$

PRESSURIZER TEMP (389)

$T_1 = \underline{548.4} \text{ }^\circ\text{F}$

$T_2 = \underline{558.6} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{45.6} \text{ INCHES}$

$L_2 = \underline{41.0} \text{ INCHES}$

$\Delta L = \underline{4.6} \text{ INCHES}$

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{75.} \text{ }^\circ\text{F}$

$T_2 = \underline{78} \text{ }^\circ\text{F}$

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{0} \times 2.515 = \underline{0} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{4.6} \times 4.244 = \underline{19.52} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{19.52} \text{ FT}^3$

$$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1064 \times 19.52)}{(102)} = \underline{203.6} \text{ FT}^3 @ P_1$$

$$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{223.8} \text{ FT}^3 @ 875 \text{ PSIA}$$

TIME-2 RCS BUBBLE CALC SHEET

TIME 1510-1550 ^{AM} ~~PM~~

DATA TAKEN BY: JPM

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 955 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1065 PSIA

$\Delta P = \underline{110}$ PSI

RCS TEMP (394)

$T_1 = \underline{280.9}$ °F

$T_2 = \underline{281.3}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{216.8}$ INCHES

$L_2 = \underline{208.3}$ INCHES

$\Delta L = \underline{-8.5}$ INCHES

PRESSURIZER TEMP (~~455~~ ³⁸⁹)

$T_1 = \underline{545.9}$ °F

$T_2 = \underline{558.2}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{53.3}$ INCHES

$L_2 = \underline{50.6}$ INCHES

$\Delta L = \underline{-2.7}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{75^\circ F}$ °F

$T_2 = \underline{74^\circ F}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{8.5} \times 2.515 = \underline{21.38}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{2.7} \times 4.244 = \underline{11.46}$ FT³

$\Delta V_{TOTAL} = \underline{32.84}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1065 \times 32.84)}{(110)} = \underline{317}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{347}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEETDATE 04-01-79TIME 1456-1505 AM
PMDATA TAKEN BY: JMRCS PRESSURE (398)

$$P_1 = \underline{1055} \text{ PSIG} = \underline{1055} \text{ PSIA}$$

$$P_2 = \underline{\quad} \text{ PSIG} = \underline{962} \text{ PSIA}$$

$$\Delta P = \underline{93} \text{ PSI}$$

RCS TEMP (394)

$$T_1 = \underline{280.5} \text{ }^\circ\text{F}$$

$$T_2 = \underline{280.7} \text{ }^\circ\text{F}$$

PRESSURIZER LEVEL (1682)

$$L_1 = \underline{201.8} \text{ INCHES}$$

$$L_2 = \underline{210.5} \text{ INCHES}$$

$$\Delta L = \underline{+8.7} \text{ INCHES}$$

PRESSURIZER TEMP (389)

$$T_1 = \underline{557.9} \text{ }^\circ\text{F}$$

$$T_2 = \underline{547.0} \text{ }^\circ\text{F}$$

MAKEUP TANK LEVEL (347)

$$L_1 = \underline{42.8} \text{ INCHES}$$

$$L_2 = \underline{42.3} \text{ INCHES}$$

$$\Delta L = \underline{-0.5} \text{ INCHES}$$

MAKEUP TANK TEMP (CONTROL BOARD METER)

$$T_1 = \underline{75} \text{ }^\circ\text{F}$$

$$T_2 = \underline{75} \text{ }^\circ\text{F}$$

$$\Delta V_{PZR} = \Delta L \cdot 2.515 = \underline{+8.7} \times 2.515 = \underline{+21.88} \text{ FT}^3$$

$$\Delta V_{MUT} = \Delta L \cdot 4.244 = \underline{-0.5} \times 4.244 = \underline{-2.122} \text{ FT}^3$$

$$\Delta V_{TOTAL} = \underline{19.758} \text{ FT}^3$$

$$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(962 \times 19.758)}{(93)} = \underline{204} \text{ FT}^3 @ P_1$$

$$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{224} \text{ FT}^3 @ 875 \text{ PSIA}$$

NOTE: THIS DATA WAS TAKEN DURING A FAIRLY RAPID DEPRESSURIZATION

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/1/79

TIME 1211/1238 AM
PM

DATA TAKEN BY: J. Moore

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 952 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1049 PSIA

$\Delta P = \underline{97}$ PSI

RCS TEMP (394)

$T_1 = \underline{279.8}$ °F

$T_2 = \underline{279.7}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{196.0}$ INCHES

$L_2 = \underline{192.9}$ INCHES

$\Delta L = \underline{-3.1}$ INCHES

PRESSURIZER TEMP (³⁸⁹~~455~~)

$T_1 = \underline{545.7}$ °F

$T_2 = \underline{557.2}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{51.6}$ INCHES

$L_2 = \underline{43.7}$ INCHES

$\Delta L = \underline{-7.9}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{75.1}$ °F

$T_2 = \underline{77}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{3.1} \times 2.515 = \underline{7.8}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{7.9} \times 4.244 = \underline{33.53}$ FT³

$\Delta V_{TOTAL} = \underline{41.33}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1049 \times 41.33)}{(97)} = \underline{447}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{486}$ FT³ @ 875 PSIA.

mm

Confirming Calc on
411179 1238 DATA

$$\textcircled{1} \frac{1049}{952. - 1049} = -10.814$$

$$\textcircled{2} 3.174 \left[\frac{.0172}{.02199} (192.9) - \frac{.0172}{.02159} (196.0) \right] = -16.73$$

$$\textcircled{3} 4.128 \left(\frac{.0172}{.01606} \right) (-51.6 + 43.7) = -34.91$$

$$\textcircled{4} (6.166 \times 10^5) (9 \times 10^{-6}) (279.8 + 279.7) = -1.55$$

$$\textcircled{5} (6.166 \times 10^5) (-10^{-7}) (9.7) = -5.98$$

$$\textcircled{6} 6.166 \times 10^5 (5.839 \times 10^{-7}) (97) = 34.92$$

$$\textcircled{1} [2 + 3 - 4 - 5 + 6] =$$

$$-10.814 [-16.73 - 34.91 + 1.55] + [-5.98] + 34.92$$

170.15

TMI-2 RCS BUBBLE CALC SHEET

DATE 04/01/79

TIME 1044/1140 AM PM

DATA TAKEN BY: J. Moore

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 956 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1056 PSIA

$\Delta P = \underline{100}$ PSI

RCS TEMP (394)

$T_1 = \underline{280}$ °F

$T_2 = \underline{279.8}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{196.8}$ INCHES

$L_2 = \underline{192.4}$ INCHES

$\Delta L = \underline{-4.4}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{546.2}$ °F

$T_2 = \underline{557.9}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{52.6}$ INCHES

$L_2 = \underline{42.4}$ INCHES

$\Delta L = \underline{-10.2}$ INCHES

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{79}$ °F

$T_2 = \underline{77}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{-4.4} \times 2.515 = \underline{11.07}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{-10.2} \times 4.244 = \underline{43.29}$ FT³

$\Delta V_{TOTAL} = \underline{54.36}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1056 \times 54.36)}{(100)} = \underline{574}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{627}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEETDATE 4/1/79TIME 1305-1355 AMDATA TAKEN BY: J MooreRC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{967} \text{ PSIA}$

$P_2 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{1040} \text{ PSIA}$

$\Delta P = \underline{73} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{279.8} \text{ }^\circ\text{F}$

$T_2 = \underline{279.6} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{194.3} \text{ INCHES}$

$L_2 = \underline{195.6} \text{ INCHES}$

$\Delta L = \underline{+1.3} \text{ INCHES}$

PRESSURIZER TEMP (405)

$T_1 = \underline{547.3} \text{ }^\circ\text{F}$

$T_2 = \underline{558.5} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{53.2} \text{ INCHES}$

$L_2 = \underline{47.3} \text{ INCHES}$

$\Delta L = \underline{-5.9} \text{ INCHES}$

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{78} \text{ }^\circ\text{F}$

$T_2 = \underline{78} \text{ }^\circ\text{F}$

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{+1.3} \times 2.515 = \underline{+3.27} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{-5.9} \times 4.244 = \underline{-25.04} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{-21.77} \text{ FT}^3$

$$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1040 \times 21.77)}{(73)} = \underline{310} \text{ FT}^3 @ P_1$$

$$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{343} \text{ FT}^3 @ 875 \text{ PSIA}$$

NOTE: ADDED 400 gal Makeup After The above data was taken.

TMI-2 RCS BUBBLE CALC SHEET

DATE 04/01/79
 TIME 0946/1020 AM PM
 DATA TAKEN BY: J Moore

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 953 PSIA
 $P_2 = \underline{\hspace{2cm}}$ PSIG = 1056 PSIA
 $\Delta P = \underline{103}$ PSI

RCS TEMP (394)

$T_1 = \underline{280.2}$ °F
 $T_2 = \underline{280.2}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{196.5}$ INCHES
 $L_2 = \underline{193}$ INCHES
 $\Delta L = \underline{-3.5}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{545.3}$ °F
 $T_2 = \underline{557.9}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{53.4}$ INCHES
 $L_2 = \underline{44.9}$ INCHES
 $\Delta L = \underline{-8.5}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{78}$ °F
 $T_2 = \underline{79}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{3.5} \times 2.515 = \underline{8.80}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{8.5} \times 4.244 = \underline{36.07}$ FT³

$\Delta V_{TOTAL} = \underline{44.87}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1056 \times 44.87)}{(103)} = \underline{460}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{501}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/1/79

TIME 0825/0903 ^{AM} ~~PM~~

DATA TAKEN BY: JAF

RC PRESSURE (398)

P₁ = _____ PSIG = 945 PSIA

P₂ = _____ PSIG = 1050 PSIA

ΔP = 105 PSI

RCS TEMP (394)

T₁ = 280.5 °F

T₂ = 280.5 °F

PRESSURIZER LEVEL (1682)

L₁ = 201.2 INCHES

L₂ = 192.6 INCHES

ΔL = 8.6 INCHES

PRESSURIZER TEMP (405)

T₁ = 544.6 °F

T₂ = 557.1 °F

MAKEUP TANK LEVEL (347)

L₁ = 50.7 INCHES

L₂ = 45.3 INCHES

ΔL = 5.4 INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

T₁ = 78 °F

T₂ = 75 °F

~~LANCASTER~~

ΔV_{PZR} = ΔL × 2.515 = 8.6 × 2.515 = 21.63 FT³

ΔV_{MUT} = ΔL × 4.244 = 5.4 × 4.244 = 22.92 FT³

ΔV_{TOTAL} = 44.5 FT³

V₁ = $\frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1050 \times 44.5)}{(105)} = \frac{46725}{105} = 445.5$ FT³ @ P₁

V_{1(875)}} = (V_{1 at P₁}) $\left(\frac{P_1}{875}\right) = \frac{534.6}{445.5}$ FT³ @ 875 PSIA

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/1/79
 TIME -0731 ^{AM} _{PM}

DATA TAKEN BY: MF

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 971 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1055 PSIA

$\Delta P = \underline{84}$ PSI

RCS TEMP (394)

$T_1 = \underline{280.1}$ °F

$T_2 = \underline{280.1}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{196.0}$ INCHES

$L_2 = \underline{193.0}$ INCHES

$\Delta L = \underline{3.0}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{545.9}$ °F

$T_2 = \underline{557.7}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{44.1}$ INCHES

$L_2 = \underline{42.1}$ INCHES

$\Delta L = \underline{2.0}$ INCHES

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{73}$ °F

$T_2 = \underline{73}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{3.0} \times 2.515 = \underline{7.54}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{2.0} \times 4.244 = \underline{8.49}$ FT³

$\Delta V_{TOTAL} = \underline{16.03}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1055 \times 16.03)}{(84)} = \underline{2017}$ FT³ @ P_1

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{564}$ FT³ @ 875 PSIA.

Repressurize Time = 23 min

Start 0731 Stop 0754

3.6 $\frac{mi}{min}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/1/79

TIME 0620 AM
PM

DATA TAKEN BY: JRF

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 960 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1053 PSIA

$\Delta P = \underline{93}$ PSI

RCS TEMP (394) 1089

$T_1 = \underline{280.6}$ °F

$T_2 = \underline{\hspace{2cm}}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{200.6}$ INCHES

$L_2 = \underline{192.7}$ INCHES

$\Delta L = \underline{7.9}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{557.9}$ °F = 545.9

$T_2 = \underline{557.9}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{46.1}$ INCHES

$L_2 = \underline{39.1}$ INCHES

$\Delta L = \underline{7.0}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METERS)

$T_1 = \underline{72.0}$ °F = 53

$T_2 = \underline{-10.0}$ °F = 53

$\Delta V_{PR} = \Delta L \times 2.515 = \underline{7.9} \times 2.515 = \underline{19.9}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{7.0} \times 4.244 = \underline{32.4}$ FT³

$\Delta V_{TOTAL} = \underline{52.144}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1053 \times 52.14)}{(93)} = \underline{590}$ FT³ @ P_1

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{710}$ FT³ @ 875 PSIA

944-4411

Repressurization Time

Start 0620 Stop 0655

2.67 $\frac{psi}{min}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/1/77 ✓

TIME 4:55 AM
PM

DATA TAKEN BY: ~~XXXXXXXXXX~~

RC PRESSURE (398) 92V

$P_1 = \underline{\hspace{2cm}}$ PSIG = 446 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1056 PSIA

$\Delta P = \underline{130}$ PSI

RCS TEMP (394)

$T_1 = \underline{279.8}$ °F

$T_2 = \underline{280.5}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{209.9}$ INCHES

$L_2 = \underline{\del{209.9} \del{209.9} 200.1}$ INCHES

$\Delta L = \underline{9.8}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{543.2}$ °F

$T_2 = \underline{558}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{59.9}$ INCHES

$L_2 = \underline{50.1}$ INCHES

$\Delta L = \underline{8.8}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{78}$ °F

$T_2 = \underline{72}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{9.8} \times 2.515 = \underline{24.6}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{8.8} \times 4.244 = \underline{37.3}$ FT³

$\Delta V_{TOTAL} = \underline{61.9}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1056 \times 61.9)}{(130)} = \underline{502.8}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{605.8}$ FT³ @ 875 PSIA

stop
5:44

Repressurization Time 44m.
Start 0455 Stop 0539
~~44 min~~ $\frac{130 \#}{44 \text{ min}}$

TMC-2 RCS BUBBLE CALC SHEET

DATE 4/1/79
 TIME 04:25 ^{AM} ~~PM~~

DATA TAKEN BY: MP

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 957 PSIA
 $P_2 = \underline{\hspace{2cm}}$ PSIG = 1055 PSIA
 $\Delta P = \underline{98}$ PSI

RCS TEMP (394)

$T_1 = \underline{280}$ °F
 $T_2 = \underline{279.4}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{195.1}$ INCHES
 $L_2 = \underline{192.7}$ INCHES
 $\Delta L = \underline{2.4}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{545.7}$ °F
 $T_2 = \underline{557.9}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{53.3}$ INCHES
 $L_2 = \underline{39.6}$ INCHES
 $\Delta L = \underline{13.7}$ INCHES

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{72}$ °F
 $T_2 = \underline{70}$ °F

$\Delta V_{PZR} = \Delta L \cdot 2.515 = \underline{2.4} \times 2.515 = \underline{6.04}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{13.7} \times 4.244 = \underline{58}$ FT³

$\Delta V_{TOTAL} = \underline{64.2}$ FT³

$V_1 = \frac{P_2 \Delta V_{MUT}}{P_2 - P_1} = \left(\frac{1055 \times 58}{98} \right) = \underline{696.9}$ FT³ @ P_1

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{833.1}$ FT³ @ 875 PSIA.

S 0403

S 0425

Repressurization Time 22m
 Start 0403 Stop 0425
 $\frac{\Delta P}{m} = \frac{98}{22 \text{ min}}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/11/79

TIME 0321 AM
PM

DATA TAKEN BY: RAF

RC PRESSURE (398)

$P_1 = \underline{960} \text{ PSIG} = \underline{910} \text{ PSIA}$

$P_2 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{1058} \text{ PSIA}$

$\Delta P = \underline{98} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{279.9} \text{ }^\circ\text{F}$

$T_2 = \underline{280.1} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{199.3} \text{ INCHES}$

$L_2 = \underline{192.3} \text{ INCHES}$

$\Delta L = \underline{7.0} \text{ INCHES}$

PRESSURIZER TEMP (³⁰⁹~~405~~)

$T_1 = \underline{546.3} \text{ }^\circ\text{F}$

$T_2 = \underline{558.4} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{47.5} \text{ INCHES}$

$L_2 = \underline{37.2} \text{ INCHES}$

$\Delta L = \underline{10.3} \text{ INCHES}$

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{72} \text{ }^\circ\text{F}$

$T_2 = \underline{\hspace{2cm}} \text{ }^\circ\text{F}$

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{7.0} \times 2.515 = \underline{17.6} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{10.3} \times 4.244 = \underline{43.7} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{61.3} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1058 \times 61.3)}{(98)} = \underline{661.9} \text{ FT}^3 @ P_1$

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{806.3} \text{ FT}^3 @ 875 \text{ PSIA}$

S 0253

S 0321

Repressurization Time 36 min
 Start 0253
 Stop 0321
 Δt = 36 min

TMI-2 RCS BUBBLE CALC SHEET

DATE 2/1/79

TIME 0104 AM PM

DATA TAKEN BY: JAF

1.00

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 958 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1008 PSIA

$\Delta P = \underline{50}$ PSI

RCS TEMP (394)

$T_1 = \underline{279.4}$ °F (X)

$T_2 = \underline{\hspace{2cm}}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{193}$ INCHES

$L_2 = \underline{191.9}$ INCHES

$\Delta L = \underline{1.1}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{546.1}$ °F (X)

$T_2 = \underline{\hspace{2cm}}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{41.8}$ INCHES

$L_2 = \underline{33.4}$ INCHES

$\Delta L = \underline{8.4}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{78}$ °F

$T_2 = \underline{\hspace{2cm}}$ °F (X)

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{1.1} \times 2.515 = \underline{2.77}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{8.4} \times 4.244 = \underline{35.65}$ FT³

$\Delta V_{TOTAL} = \underline{38.42}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1008 \times 38.42)}{(50)} = \underline{774.6}$ FT³ @ P_1

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{848.1}$ (X) FT³ @ 875 PSIA

(X) Note: MUT refilled 10 test period out short (data not informed)

(X) 33.4

1008

191.9

14 (X)

R-pressurization time

1:23

add 458.465

21.4 1:22
1053 584

TMI-2 RCS BUBBLE CALC SHEET

DATE 4/1/79

TIME 0200/0230 ^{AM} _{PM}

DATA TAKEN BY: JAF

RCS PRESSURE (398)

$P_1 = \underline{956} \text{ PSIG} = \underline{956} \text{ PSIA}$

$P_2 = \underline{1050} \text{ PSIG} = \underline{1050} \text{ PSIA}$

$\Delta P = \underline{94} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{279.5} \text{ }^\circ\text{F}$

$T_2 = \underline{279.3} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{196.2} \text{ INCHES}$

$L_2 = \underline{192.2} \text{ INCHES}$

$\Delta L = \underline{4.0} \text{ INCHES}$

PRESSURIZER TEMP (405)

$T_1 = \underline{545.6} \text{ }^\circ\text{F}$

$T_2 = \underline{557.0} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{59.9} \text{ INCHES}$

$L_2 = \underline{47.9} \text{ INCHES}$

$\Delta L = \underline{12.0} \text{ INCHES}$

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{730} \text{ }^\circ\text{F}$

$T_2 = \underline{750} \text{ }^\circ\text{F}$

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{4} \times 2.515 = \underline{10.1} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{12} \times 4.244 = \underline{50.9} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{61.0} \text{ FT}^3$

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1050 \times 61.0)}{(94)} = \underline{681.7} \text{ FT}^3 @ P_1$

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{818.03} \text{ FT}^3 @ 875 \text{ PSIA}$

s/0205
0225

Repressurization Time 2m

Start 0205 Stop 0225

$\frac{\Delta P}{\text{min}}$

TMI-2 RCS BUBBLE CALC SHEET

DATE 3/31 ✓
 TIME 2355 AM
 DATA TAKEN BY: NSW

RC PRESSURE (398)

P₁ = _____ PSIG = 958 PSIA
 P₂ = _____ PSIG = 1057 PSIA
 ΔP = 99 PSI

RCS TEMP (394)

T₁ = 278.4 °F
 T₂ = 279.6 °F

PRESSURIZER LEVEL (1682)

L₁ = 197.0 INCHES
 L₂ = 142.6 INCHES
 ΔL = 50 INCHES

PRESSURIZER TEMP (405)

T₁ = 546.5 °F
 T₂ = 557.8 °F

MAKEUP TANK LEVEL (347)

L₁ = 52.1 INCHES
 L₂ = 40.6 INCHES
 ΔL = 11.5 INCHES

MAKEUP TANK TEMP (CONTROL ROOM METER)

T₁ = 81.1 °F
 T₂ = 79 °F

ΔV_{PZR} = ΔL × 2.515 = 50 × 2.515 = 126 FT³

ΔV_{MUT} = ΔL × 4.244 = 11.5 × 4.244 = 48.8 FT³

ΔV_{TOTAL} = 173.8 FT³

V₁ = $\frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1057 \times 173.8)}{(99)} = 1875.34$ FT³ @ P₁

V_{1(875)} = (V₁ at P₁) $\left(\frac{P_1}{875}\right) = 1875.34 \times 11.73 = 22000$ FT³ @ 875 psia.}

2353
0218

2353 Repressurization
 0218 Time 25 min
 Start 2353
 Stop 0218
 1

TMI-2 RCS BUBBLE CALC SHEET

DATE 3/31

TIME 2245 AM PM

DATA TAKEN BY: PSW

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 955 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1050 PSIA

$\Delta P = \underline{95}$ PSI

RCS TEMP (394)

$T_1 = \underline{272.6}$ °F

$T_2 = \underline{272.1}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{196.4}$ INCHES

$L_2 = \underline{192.4}$ INCHES

$\Delta L = \underline{4.0}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{545.6}$ °F

$T_2 = \underline{556.9}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{50.1}$ INCHES

$L_2 = \underline{35.0}$ INCHES

$\Delta L = \underline{15.1}$ INCHES

MAKEUP TANK TEMP (CENTRAL BOARD METER)

$T_1 = \underline{81}$ °F

$T_2 = \underline{81}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{4.0} \times 2.515 = \underline{10.06}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{15.1} \times 4.244 = \underline{64.08}$ FT³

$\Delta V_{TOTAL} = \underline{74.14}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1050 \times 74.14)}{(95)} = \underline{819.4}$ FT³ @ P_1

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{894.4}$ FT³ @ 875 PSIA

TIME-2 RCS BUBBLE CALC SHEET

DATE 5/31

TIME 2139 AM
PM

DATA TAKEN BY: 136

RCS PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 955 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1046 PSIA

$\Delta P = \underline{91}$ PSI

RCS TEMP (394)

$T_1 = \underline{279.2}$ °F

$T_2 = \underline{277.7}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{196.0}$ INCHES

$L_2 = \underline{192.2}$ INCHES

$\Delta L = \underline{3.8}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{545.6}$ °F

$T_2 = \underline{556.6}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{49.5}$ INCHES

$L_2 = \underline{33.0}$ INCHES

$\Delta L = \underline{16.5}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{81.1}$ °F

$T_2 = \underline{81}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{3.8} \times 2.515 = \underline{9.56}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{16.5} \times 4.244 = \underline{70.03}$ FT³

$\Delta V_{TOTAL} = \underline{79.6}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1046 \times 79.6)}{(91)} = \underline{914.8}$ FT³ @ P_1

$V_{1(875)} = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{998.5}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEET

DATE 3/31

TIME 2030 AM
PM

DATA TAKEN BY: PSL

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 953 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1053 PSIA

$\Delta P = \underline{100}$ PSI

RCS TEMP (394)

$T_1 = \underline{228.7}$ °F

$T_2 = \underline{228.5}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{193.9}$ INCHES

$L_2 = \underline{191.0}$ INCHES

$\Delta L = \underline{2.9}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{545.6}$ °F

$T_2 = \underline{557.4}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{48.4}$ INCHES

$L_2 = \underline{34.4}$ INCHES

$\Delta L = \underline{14.0}$ INCHES

MAKEUP TANK TEMP (CONST. 130.430 METERS)

$T_1 = \underline{81}$ °F

$T_2 = \underline{81}$ °F

$\Delta V_{PZR} = \Delta L \cdot 2.515 = \underline{2.9} \times 2.515 = \underline{7.29}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{14.0} \times 4.244 = \underline{59.42}$ FT³

$\Delta V_{TOTAL} = \underline{66.7}$ FT³

$V_i = \frac{P_2 \Delta V_{tot}}{P_2 - P_1} = \frac{(1053 \times 66.7)}{(100)} = \underline{702.5}$ FT³ @ P_1

$V_i(875) = (V_i \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{765.1}$ FT³ @ 875 PSIA.

TMI-2 RCS BUBBLE CALC SHEET

DATE 5/31
 TIME 1925 AM PM
 DATA TAKEN BY: PSW

RC PRESSURE (398)
 $P_1 = \underline{\hspace{2cm}}$ PSIG = 966 PSIA
 $P_2 = \underline{\hspace{2cm}}$ PSIG = 1049 PSIA
 $\Delta P = \underline{83}$ PSI

RCS TEMP (394)
 $T_1 = \underline{278.3}$ °F
 $T_2 = \underline{278.3}$ °F

PRESSURIZER LEVEL (1682)
 $L_1 = \underline{205.2}$ INCHES
 $L_2 = \underline{191.0}$ INCHES
 $\Delta L = \underline{14.2}$ INCHES

PRESSURIZER TEMP (405)
 $T_1 = \underline{547.1}$ °F
 $T_2 = \underline{556.8}$ °F

MAKEUP TANK LEVEL (347)
 $L_1 = \underline{41.8}$ INCHES
 $L_2 = \underline{55.0}$ INCHES
 $\Delta L = \underline{6.8}$ INCHES

MAKEUP TANK TEMP (CONTACT BOARD METER)
 $T_1 = \underline{82}$ °F
 $T_2 = \underline{82}$ °F

$$\Delta V_{PZR} = \Delta L \cdot 2.515 = \underline{14.2} \times 2.515 = \overset{35.713}{\underline{29.85}} \text{ FT}^3$$

$$\Delta V_{MUT} = \Delta L \cdot 4.244 = \underline{6.8} \times 4.244 = \overset{28.85}{\underline{28.85}} \text{ FT}^3$$

$$\Delta V_{TOTAL} = \overset{64.57}{\underline{57.71}} \text{ FT}^3$$

$$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{1049 \times \overset{64.57}{\underline{57.71}}}{83} = \overset{816.1}{\underline{729.5}} \text{ FT}^3 @ P_1$$

$$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \overset{901.0}{\underline{805.3}} \text{ FT}^3 @ 875 \text{ PSIA}$$

TMI-2 RCS BUBBLE CALC SHEETDATE 3/31TIME 1735 ^{AM} _{PM}DATA TAKEN BY: PSWRC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{946} \text{ PSIA}$

$P_2 = \underline{\hspace{2cm}} \text{ PSIG} = \underline{1046} \text{ PSIA}$

$\Delta P = \underline{100} \text{ PSI}$

RCS TEMP (394)

$T_1 = \underline{279.4} \text{ }^\circ\text{F}$

$T_2 = \underline{279.1} \text{ }^\circ\text{F}$

PRESSURIZER LEVEL (1682)

$L_1 = \underline{201.0} \text{ INCHES}$

$L_2 = \underline{191.6} \text{ INCHES}$

$\Delta L = \underline{9.4} \text{ INCHES}$

PRESSURIZER TEMP (405)

$T_1 = \underline{545.0} \text{ }^\circ\text{F}$

$T_2 = \underline{556.7} \text{ }^\circ\text{F}$

MAKEUP TANK LEVEL (347)

$L_1 = \underline{46.9} \text{ INCHES}$

$L_2 = \underline{37.0} \text{ INCHES}$

$\Delta L = \underline{9.9} \text{ INCHES}$

MAKEUP TANK TEMP (CONTROL ROOM METER)

$T_1 = \underline{81} \text{ }^\circ\text{F}$

$T_2 = \underline{81} \text{ }^\circ\text{F}$

$\Delta V_{PZR} = \Delta L \cdot 2.515 = \underline{9.4} \times 2.515 = \underline{23.64} \text{ FT}^3$

$\Delta V_{MUT} = \Delta L \cdot 4.244 = \underline{9.9} \times 4.244 = \underline{42.0} \text{ FT}^3$

$\Delta V_{TOTAL} = \underline{65.64} \text{ FT}^3$

$$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1046 \times 65.64)}{(100)} = \underline{686.6} \text{ FT}^3 @ P_1$$

$$V_1(875) = (V_1 @ P_1) \left(\frac{P_1}{875} \right) = \underline{742.3} \text{ FT}^3 @ 875 \text{ PSIA}$$

TMI-2 RCS BUBBLE CALC SHEET

DATE 3/31/79

TIME 1619 AM PM

DATA TAKEN BY: MSL

Checked 3:30 PM 3/31/79

RC PRESSURE (398)

$P_1 = \underline{\hspace{2cm}}$ PSIG = 949 PSIA

$P_2 = \underline{\hspace{2cm}}$ PSIG = 1046 PSIA

$\Delta P = \underline{97}$ PSI

RCS TEMP (394)

$T_1 = \underline{278.3}$ °F

$T_2 = \underline{279.2}$ °F

PRESSURIZER LEVEL (1682)

$L_1 = \underline{197.3}$ INCHES

$L_2 = \underline{191.7}$ INCHES

$\Delta L = \underline{5.6}$ INCHES

PRESSURIZER TEMP (405)

$T_1 = \underline{544.9}$ °F

$T_2 = \underline{556.7}$ °F

MAKEUP TANK LEVEL (347)

$L_1 = \underline{42.2}$ INCHES

$L_2 = \underline{33.0}$ INCHES

$\Delta L = \underline{9.2}$ INCHES

MAKEUP TANK TEMP (CONTROL BOARD METER)

$T_1 = \underline{\hspace{2cm}}$ °F

$T_2 = \underline{\hspace{2cm}}$ °F

$\Delta V_{PZR} = \Delta L \times 2.515 = \underline{5.6} \times 2.515 = \underline{14.08}$ FT³

$\Delta V_{MUT} = \Delta L \times 4.244 = \underline{9.2} \times 4.244 = \underline{39.04}$ FT³

$\Delta V_{TOTAL} = \underline{53.13}$ FT³

$V_1 = \frac{P_2 \Delta V_{TOT}}{P_2 - P_1} = \frac{(1046 \times 53.13)}{(97)} = \underline{572.9}$ FT³ @ P_1

$V_1(875) = (V_1 \text{ at } P_1) \left(\frac{P_1}{875} \right) = \underline{621.4}$ FT³ @ 875 PSIA

2000
1900
1800
1700
1600
1500
1400
1300
1200
1100
1000
900
800
700
600
500
400
300
200
100

GAS BUDGET VOLUME - F3 @ 175 PSIA

0600 0600 1200 1500
3/28/79

0400 1200 1500
3/30/79

0400 1200 1800
3/31/79

6 12 18
4/1/79

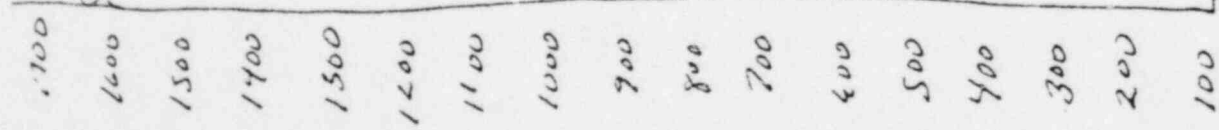
0

RCS Gas Bubble

Time Volume Volume @ 875 psia

0511	624	873
0625	1055	
0730	1136	
1240	393	
1445	765	839
1630	572	
1745	328	224.63
1907		1806

2:40



Volume
873
corrected
to
875 psia

3/51

5/30

point 347

Time	Pressure		Level		Temp		Flow	
	PSIA	P _{2A}	P _{2A}	MO Tank	RS	P _{2A}	Letdown	Seal
1907		1005	216.0	56	279.9	551.4	—	19
1909		1005	216.0	56	279.9	551.4	—	19
1911		1005	215.7	54	279.7	551.4	—	19
1913		1006	215.8	54	279.8	551.6	—	19
2017		1029	215.0	47"	279.4 279.5	554.5	—	19
2020		1031	215.4	46"	279.4	555.1	—	19
2029		1043	215.8	44"	279.4	556.5	—	19
2030		1043	214.0	43.5"	279.4	556.5	—	19
2031		1042	214.2	43.5	279.4	556.4	—	19
		1017		Water				
		1070	215.6	44.5	279.4 281.2	553.7		

3/31/79

0630

JPM
3/31/79

	P_{gr}	MU
L1	215.8 Not Recorded!	41.8
L2	233.1	41.0
ΔL	+17.3"	$\Delta L = -0.8"$

$$\begin{aligned}
 P_1 &= 1038 \\
 P_2 &= 983 \\
 \Delta P &= 55 \text{ psi}
 \end{aligned}
 \left. \vphantom{\begin{aligned} P_1 \\ P_2 \\ \Delta P \end{aligned}} \right\} \text{assumed to be } P_{gr}$$

$$\Delta V_{gr} = +(17.3)(2.515) = 43.51 \text{ ft}^3$$

$$\Delta V_{mv} = -(0.8)(4.244) = 3.4 \text{ ft}^3$$

NOTE

Original Calc ~~was~~ used difference between these volumes, indicating that one ~~was~~ volume increased and the other decreased - Can't be confirmed since data wasn't recorded.

OK - See
Raw
Data
JPM

$$\Delta V_{total} = 43.51 - 3.4 = 40.11 \text{ ft}^3$$

$$V_1 = \frac{(983)(40.11)}{55} = 716.9 \text{ ft}^3 @ 1038 \text{ psi}$$

$$V_1 = (716.9) \left(\frac{1038}{875} \right) = 850 \text{ ft}^3 @ 875 \text{ psi}$$

$$P_1 =$$

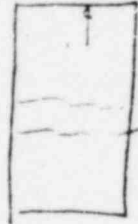
$$P_2 =$$

$$\frac{1038 \text{ psia}}{983 \text{ psia}}$$

$$T_1 = 280.4$$

$$\frac{6630}{3/31}$$

$$P_1 V_1 = P_2 V_2$$



$$= P_1 (V_1 + \Delta V)$$

$$.8 \text{ in} \times 4 \text{ ft} \times \frac{3}{4} \text{ in} = 3.2 \text{ cu ft} \quad \text{MLT}$$

$$17.3 \text{ in} \times 3.2 \text{ ft} = 55.1 \text{ cu ft}$$

$$55 - 3.2 = 51.8$$

$$\frac{1038}{(55)}$$

$$51.8 \text{ cu ft} = \Delta V = 977 \text{ cu ft}$$

4.1 psia

$$\frac{1038}{875}$$

$$977 = 1098.3 \text{ cu ft} @ 875 \frac{\text{ft}}{\text{min}}$$

Questions from Cronberger

1. The Recombiner when will it be ready
2. The Concentration & Activity in ^{70R} Gas Decay Tank
3. Decay Tank Gas line disch. filter ~~is~~ ^{is} plugged dirt or activity can someone get close to it?
4. Portable Rad. Monitors for Rad waste gas tanks

Tag Nos.
 HP-R-223 Spent Fuel Area Elev. 347'-6"
 -224 Aux. Bldg. 280'-6"

2803 03-3/31 0630

14 RCS T
 112 CC
 101 Press T
 100 M/μ level
 398 23 Pa
 M/μ TIC +

280-1	2703
215.8	239.1
334.2	347.1
41.8	41.0
1023	967.
76'	77°

2803	279.7	272.5
190.7	187.0	
549.9	550.8	
412	39.1	37.0
988	975	
77	77	79

3/31/79

1032/1039

JPM
3/31/79

<u>P_{gr}</u>	<u>MU</u>	<u>P_{rem}</u>	
L ₁ = 187.0	39.0	P ₁ = 995 psi	} assumed to be paid from
<u>L₂ = 201.9</u>	<u>39.0</u>	<u>P₂ = 948 psi</u>	
ΔL = +14.9"	ΔL = 0	ΔP = 47 psi	

$$\Delta V = + (14.9)(2.515) = 37.4,735 \text{ ft}^3$$

$$V_1 = \frac{(948)(37.4,735)}{(47)} = 755.85 \text{ ft}^3 @ 995 \text{ psi}$$

$$V_2 = (755.85) \left(\frac{995}{875} \right) = 859.5 \text{ ft}^3 @ 875 \text{ psi}$$

3/31/77
1351

RCS Bubble Calc 3/31/79 1351

P. Walsh

	L_{per}	P_{res}	T_{res}	P_{tot}	L_{mut}
1351	197.4	954	279.7	534.6	45.9
1352	196.2	961	279.8	534.6	45.9
1425	190.8	1046	280.0	534.6	33.1
	6.6	92			12.8

$\Delta Vol_{per} = 6.6 \times 3.2 \text{ ft}^3/\text{in} = 21.1$
 $\Delta Vol_{mut} = 12.8 \times 4 \text{ ft}^3/\text{in} = 51.2$

Correction to
 RCS time
 $\frac{.0175}{.022} = 16.6 \text{ ft}^3$
 $\frac{.0175}{.0165} = 54.3 \text{ ft}^3$

$\Delta V_{total} = 70.94 \text{ ft}^3$

$\Delta P = 92 \text{ psi}$

$$V_1 = \frac{P_2 \Delta V}{\Delta P} = \frac{1046 (70.94)}{92} = 806.6 \text{ ft}^3$$
 @ 954

$$V_1 = 806.6 \left(\frac{954}{875} \right) = 879.4 \text{ ft}^3$$

$\Delta V_{per} = -(6.6)(2.515) = -16.6$
 $\Delta V_{mut} = -(12.8)(4.244) = -54.3$
 $\Delta V_{total} = -70.9$

$$V_1 = \frac{(1046)(70.9)}{92} = 806.6$$

check on

RCS Bubble Calculation

3/31/79

Time	Level		Pressure		Temp	
	P ₂₀	MUT	P ₂₀	RCS	P ₂₀	MUT
1032	187.0	39.0	995	279.8	550.8	79
1039	201.9	39.0	948	280.2	544.5	80
	ΔL 14.9'	0	47 PSI			

$$\Delta V = 14.9' \times 3.2 \text{ ft}^3/\text{in} = 47.68 \text{ ft}^3$$

$$V_1 = \frac{P_2 \Delta V}{\Delta P} = \frac{948 (47.68)}{47} = 961.7 @ 995 \text{ psi}$$

$$V_1 = 961.7 \times \frac{995}{875} = 1093.6 \text{ psi} @ 875$$

See Revised Calcul
3/31/79 QJm

About 1300 3/29/79 Per J. Floyd

3/31/79
Jm

$$\begin{aligned} P_{gr} \\ L_1 &= 373 \\ L_2 &= 325 \\ \hline \Delta L &= -48'' \end{aligned}$$

$$\begin{aligned} \text{MUTIK} \\ L_1 &= 52'' \\ L_2 &= 38'' \\ \hline \Delta L &= 14'' \end{aligned}$$

$$\begin{aligned} P_1 &= 875 \text{ psia} \\ P_2 &= 970 \text{ psia} \\ \hline \Delta P &= 95 \text{ psia} \end{aligned}$$

$$\begin{aligned} \Delta L_{Pgr} &= -48'' & \Delta V_{Pgr} &= (-48) \left(\frac{2.515}{4.244} \right) = -28.072 \\ \Delta L_{MU} &= -14'' & \Delta V_{MU} &= (-14) (4.244) = -59.416 \\ \hline \Delta V_{TOT} & & &= \frac{-28.072 - 59.416}{180.136} = -77.488 \end{aligned}$$

$$V_1 = \frac{P_2 \Delta V}{P_1 - P_2} = \frac{(970) \left(\frac{180.136}{-77.488} \right)}{95} = \frac{1839.3}{729.9} \text{ ft}^3$$

271 2700
1300

RC System

Size of Pressurizer Gas Bubble Outside the Pressurizer

$T = 0.311$

3/30/79

Jefferson

Temp was about 280°F at this time per Jim Hight

Data taken about 14 hrs after

$$L_1 = 373''$$

$$P_1 = 860 \text{ psig} = 875 \text{ psia}$$

$$L_2 = 325''$$

$$P_2 = 955 \text{ psig} = 970 \text{ psia}$$

$$\Delta L = 48''$$

$$\Delta P = 95 \text{ psi}$$

Taken ~ 1300 3/21/79

$$\text{Pressurizer Capacitance} = 3.2 \text{ ft}^3/\text{in.}$$

$$P_1 V_1 = P_2 V_2$$
$$V_2 = V_1 + \Delta V$$

$$\Delta V = 48 \times 3.2 = 153.6$$

$$P_1 V_1 = P_2 (V_1 + \Delta V)$$
$$P_1 V_1 = P_2 V_1 + P_2 \Delta V$$

$$V_1 (P_1 - P_2) = P_2 \Delta V$$

$$V_1 = \frac{P_2 \Delta V}{P_1 - P_2}$$

$$\Delta V_{\text{tank}} = 153.6 \text{ ft}^3$$

$$\Delta V_{\text{outlet}} = 56 \text{ ft}^3 \times 1.25 = 70 \text{ ft}^3$$

$$\text{Total } \Delta V = 223.6$$

See internal letter dated 3/21/79

$$V_1 = \frac{229.2 \times 970}{95} = 2340.3 \text{ ft}^3$$

See Next

Volume of head = 800 ft³ per B&W

RV diameter = 14 ft.

The Mill Tank level dropped during this time period

2/29/17
JSM

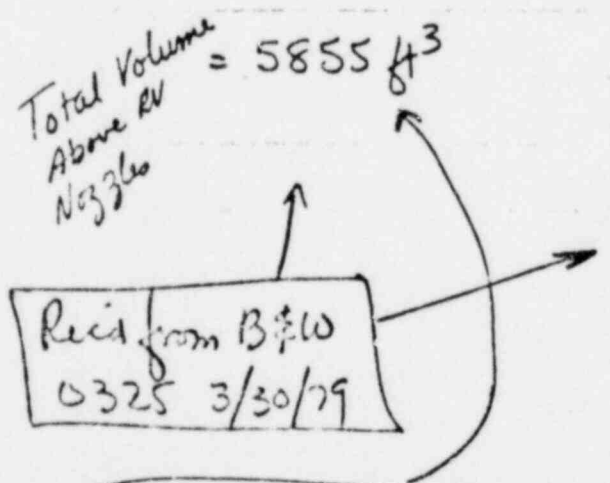
Mill Tank Δ Volume

L₁ 52"
L₂ 38"
ΔL = 14"

$$\frac{\Delta V}{\Delta L} = 30 \text{ gal/inch}$$

$$14 \times 30 = \frac{420 \text{ gal}}{7.481 \frac{\text{gal}}{\text{ft}^3}} = 56 \text{ ft}^3$$

$$V_1 = 1568 \text{ ft}^3 + 56 \text{ ft}^3 = 1624 \text{ ft}^3$$



RV outlet plenum	158
" upper "	411
" " head	560
	<hr/>
	1129 ft ³

Does it include CROM volume →

This includes total volume of RV head, RC loops, Pressurizer etc above the Rtr Coolant Loops.