LICENSEE EVENT REPORT CONTROL BLOC. LICENSE NUMBER 00-00000-00 DOCKET NUMBER EVENT DATE 0 4 0 8 7 7 10 11 2 18 7 7 7 050-0313 EVENT DESCRIPTION AT HOT SHUTDOWN CONDITIONS, DURING A ROUTINE WALK-THROUGH INVESTIGATION OBSERVED ON THE PIPE - TO -FLAMEE WELD RETWEEN VALVE AND "B" RCP SEAL. THIS EVENT WAS A REPETITIVE OCCUERENCE (50-313/77-5A) VIOLATION COMPONENT CODE CODE CODE PIPEXX CAUSE DESCRIPTION 08 WELD WAS REPAIRED DURING THE RECENT REFUELING METHOD OF FACRITY % POWER OTHER STATUS DISCOVERY DESCRIPTION DISCOVERY 000 6 FORM OF COMTENT ACTIVITY RELEASED RELEASE AMOUNT OF ACTIVITY LOCATION OF RELEASE 10 45 PERSONNEL EXPOSURES TYPE 13 000 PERSONNEL INJURIES NUMBER DESCRIPTION 14 000 OFFSITE CONSEQUENCES 1 5 LOSS OR DAMAGE TO FACILITY DESCRIPTION PUBLICITY ADDITIONAL FACTORS 19

1.	Reportable Occurrence Rep	port No. 50	-313/77-5A		
2.	Report Date: 4-8-77	3	. Occurrence Date	: 1-28-77	
4.	Programme and State of State o	iclear One-Un le, Arkansas	ait 1		
5.	Identification of Occurrence:				
	A leak on the pipe to flaseal.	unge weld be	tween valve RBV-77	3 and "B" RCP	
6.	Conditions Prior to Occur	rrence:			
	Steady-State Power		Reactor Power _	0 MWth	
	Hot Standby		Net Output	0 MWe	
	Cold Shutdown		Percent of Full	Power 0 %	
	Refueling Shutdown		Load Changes During Routine Power Operation		
	Routine Startup Operation				
	Routine Shutdown Operation				
	Other (specify) Hot Sh	utdown			
7.	Description of Occurrence	:			
	At approximately 0200 hou walk-through inspection be a pinhole leak was observed Valve RBV-77B and "B" RCP	y Operations red on the pi seal. Valu	Personnel prior t ipe-to-flange weld we RBV-77B serves a	between as a means of	
	ould not be isolated.	during initi	al fill of the RCS	. The leak	

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anufacture	Unusual Service Condition Including Environmental
nstallation/ Construction	Commonent Failure
perator	(See Failure Data)

9. Analysis of Occurrence:

Unknown

The Reactor Coolant System leakrate prior to smutdown was approximately 0.5 GPM. Since the leakage was contained in a controlled area, there was no hazard to the health and safety of the public.

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10. Corrective Action:

The defective weld was repaired during the recent refueling outage by grinding and rewelding.

11. Failure Data:

This is the second failure in this area. See Abnormal Occurrence Report 74-14.