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PHILADELPHIA ELECTRIC COMPANY

2301 MARKET STREET

P.O. BOX 8693

PHILADELPHIA, PA. 19101

SHIELDS L. DALTROFF
VICE PRESIDENT
ELECTRIC PRODUCTION

(215) 841-5001

May 2, 1980

Re: Docket Nos.: 50-277
50-278

IE Bulletin 80-07

Mr. Boyce H. Grier, Director
Office of Inspection & Enforcement
Region I
US Nuclear Regulatory Commission
631 Park Avenue
King of Prussia, PA 19406

Dear Mr. Grier:

This letter is in response to the portion of IE Bulletin 80-07 dealing with plants now in a scheduled refueling outage, forwarded to us on April 4, 1980, concerning BWR jet pump assembly failure. The "Action to be Taken by Licensees" for "Plants Now in Scheduled Refueling Outage Prior to Restart" is restated below with our response.

Action to be Taken by Licensees for Plants Now in Scheduled Refueling Outage Prior to Restart

1. Visual inspections assisted by TV camera shall be conducted to assess the integrity of the jet pump structures, the hold-down beam assembly, hold-downs, wedge and restrainer assembly. Particular attention should be given to areas of unusual wear, failed keeper welds or other evidence of distress that could be indicative of loss of beam assembly preload.
2. Ultrasonic examinations, utilizing GE procedure TP-508.0642 (Rev. A) or equivalent, shall be conducted to assess the integrity of the jet pump hold-down beams at the mid length ligament areas bounding the beam bolt.

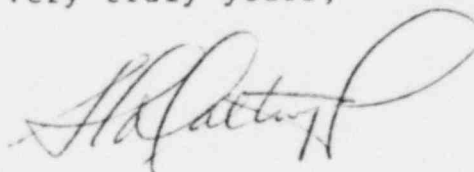
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Response

The required inspection of Peach Bottom Unit 2 jet pumps was performed on April 17, 18, 19, 20, 1980. The visual inspection was performed with an underwater TV camera. The jet pump hold down beam inspection was performed following General Electric procedure TP-508.0654, Rev. B. This procedure, which is applicable to BWR 4 plants, was used in lieu of the procedure referenced in item 2 above which is applicable only to earlier plants.

The inspection data was obtained by General Electric personnel qualified to ASNT, Level III and was reviewed and accepted by the Philadelphia Electric Company Maintenance Department's ISI Engineer. The results of the inspection were acceptable and no reportable crack indications were found by either visual or ultrasonic examination. It was verified by re-examining jet pumps numbers 9 and 18 that the indications present are geometric reflectors.

Very truly yours,

A handwritten signature in cursive script, appearing to read "A. H. Grier", written in dark ink.

COMMONWEALTH OF PENNSYLVANIA

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COUNTY OF PHILADELPHIA

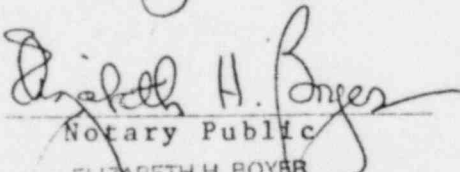
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S. L. Daltroff, being first duly sworn, deposes and says:

That he is Vice President of Philadelphia Electric Company; that he has read the foregoing response to IE Bulletin 80-07 and knows the contents thereof; and that the statements and matters set forth therein are true and correct to the best of his knowledge, information and belief.



Subscribed and sworn to
before me this 5th day
of May, 1980



Notary Public
ELIZABETH H. BOYER
Notary Public, Phila., Phila. Co.
My Commission Expires Jan. 30, 1982