



## NARRATIVE REPORT

Georgia Power Company  
Plant E. I. Hatch  
Baxley, Georgia 31513

Reportable Occurrence Report No. 50-321/1980-23.

During reactor startup with the mode switch in startup and hot standby position, the HPCI System did not become operational at 113 psig as specified in Technical Specifications Section 3.5.D.1. There were no effects upon public health and safety due to this event. This is a repetitive occurrence as last reported on Reportable Occurrence Report No. 50-321/1979-106. This report addressed the problem of HPCI isolating at 116 psig. Technical Specification Section 3.5-D.1 requires that HPCI be operational if the reactor pressure is greater than 113 psig. Prior to LER 50-321/1979-106, the switches, 1E41-N001A-D, setpoint was 125 psig. This setpoint complied with Tech Specs requirement Table 3.2.2 which requires the switches to be set equal to or greater than 100 psig, but does not comply with Tech Specs Section 3.5-D.1 which required HPCI to be operational at 113 psig. The inherent problem was first recognized at this point. A design change was submitted to change the setpoint to a value greater than 100 psig but less than 113 psig.

On February 24, 1980, HPCI did not become operational at reactor pressure equal to or greater than 113 psig. The calibration of the HPCI Steam Line Low Pressure Switches was checked and found as follows:

N001A trip 90.7 psi, reset 127.7 psi.  
N001B trip 98.7 psi, reset 123.7 psi.  
N001C trip 100.7 psi, reset 132.7 psi.  
N001D trip 98.7 psi, reset 123.7 psi.

Three of the switches A, B and D were found below the acceptance criteria of actuation at greater than 100 psig. The expected actuation point is  $106.5 \pm 5$  psi. The difference between the expected actuation and the actual trip point is attributed to instrument setpoint drift.

The manufacturer of these switches is Barksdale. The specifications of the switch permit a reset span differential of 11 to 40 psig and is not adjustable. Because of the wide differential, the switches cannot be adjusted to meet the present Tech Spec requirements.

The planned corrective action will include the following. A design change to the pressure switches to meet the Technical Specification requirements is being investigated. Unit II Technical Specifications (Standard Tech Specs) require that HPCI be operational at pressures equal to or greater than 150 psig. A proposal to change Unit I Tech Specs concerning HPCI to Standard Tech Specs is being investigated. A follow-up report will be submitted.