

ATTACHMENT 2

OCONEE 1, CYCLE 4

PROPOSED TECHNICAL SPECIFICATION
CHANGES

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- g. If within one (1) hour of determination of an inoperable rod, it is not determined that a 1%Δk/k hot shutdown margin exists combining the worth of the inoperable rod with each of the other rods, the reactor shall be brought to the hot standby condition until this margin is established.
- h. Following the determination of an inoperable rod, all rods shall be exercised within 24 hours and exercised weekly until the rod problem is solved.
- i. If a control rod in the regulating or safety rod groups is declared inoperable, power shall be reduced to 60 percent of the thermal power allowable for the reactor coolant pump combination.
- j. If a control rod in the regulating or axial power shaping groups is declared inoperable, operation above 60 percent of rated power may continue provided the rods in the group are positioned such that the rod that was declared inoperable is maintained within allowable group average position limits of Specification 3.5.2.2.a and the withdrawal limits of Specification 3.5.2.5.c.

3.5.2.3 The worths of single inserted control rods during criticality are limited by the restrictions of Specification 3.1.3.5 and the control rod position limits defined in Specification 3.5.2.5.

3.5.2.4 Quadrant Power Tilt

- a. Except for physics tests, if the maximum positive quadrant power tilt exceeds
 - 6.03% Unit 1,
 - 3.41% Unit 2
 - 3.41% Unit 3
 be reduced to less than:
 - 6.03% Unit 1 within two hours or the
 - 3.41% Unit 2
 - 3.41% Unit 3
 following actions shall be taken:
 - (1) If four reactor coolant pumps are in operation, the allowable thermal power shall be reduced below the power level cutoff (as identified in specification 3.5.2.5) and further reduced by 2% of full power for each 1% tilt in excess of
 - 6.03% Unit 1.
 - 3.41% Unit 2
 - 3.41% Unit 3
 - (2) If less than four reactor coolant pumps are in operation, the allowable thermal power for the reactor coolant pump combination shall be reduced by 2% of full power for each 1% tilt.

(3) Except as provided in specification 3.5.2.4.b, the reactor shall be brought to the hot shutdown condition within four hours if the quadrant power tilt is not reduced to less than

6.03% Unit 1 within 24 hours.

3.41% Unit 2

3.41% Unit 3

- b. If the quadrant tilt exceeds 6.03% Unit 1 and there is simultaneous
3.41% Unit 2
3.41% Unit 3
indication of a misaligned control rod per Specification 3.5.2.2, reactor operation may continue provided power is reduced to 60% of the thermal power allowable for the reactor coolant pump combination.
- c. Except for physics test, if quadrant tilt exceeds 9.44% Unit 1,
9.44% Unit 2
9.44% Unit 3
a controlled shutdown shall be initiated immediately, and the reactor shall be brought to the hot shutdown condition within four hours.
- d. Whenever the reactor is brought to hot shutdown pursuant to 3.5.2.4.a(3) or 3.5.2.4.c above, subsequent reactor operation is permitted for the purpose of measurement, testing, and corrective action provided the thermal power and the power range high flux setpoint allowable for the reactor coolant pump combination are restricted by a reduction of 2 percent of full power for each 1 percent tilt for the maximum tilt observed prior to shutdown.
- e. Quadrant power tilt shall be monitored on a minimum frequency of once every two hours during power operation above 15 percent of rated power.

3.5.2.5 Control Rod Positions

- a. Technical Specification 3.1.3.5 does not prohibit the exercising of individual safety rods as required by Table 4.1-2 or apply to inoperable safety rod limits in Technical Specification 3.5.2.2.
- b. Except for physics tests, operating rod group overlap shall be $25\% \pm 5\%$ between two sequential groups. If this limit is exceeded, corrective measures shall be taken immediately to achieve an acceptable overlap. Acceptable overlap shall be attained within two hours or the reactor shall be placed in a hot shutdown condition within an additional 12 hours.
- c. Position limits are specified for regulating and axial power shaping control rods. Except for physics tests or exercising control rods, the regulating control rod insertion/withdrawal limits are specified on figures 3.5.2-1A1, (Unit 1); 3.5.2-1B1, 3.5.2-1B2 and 3.5.2-1B3 (Unit 2); 3.5.2-1C1, 3.5.2-1C2 and 3.5.2-1C3 (Unit 3) for four pump operation, and on figures 3.5.2-2A1, (Unit 1); 3.5.2-2B1, 3.5.2-2B2 and 3.5.2-2B3 (Unit 2); 3.5.2-2C1, 3.5.2-2C2 and 3.5.2-2C3 (Unit 3) for two or three

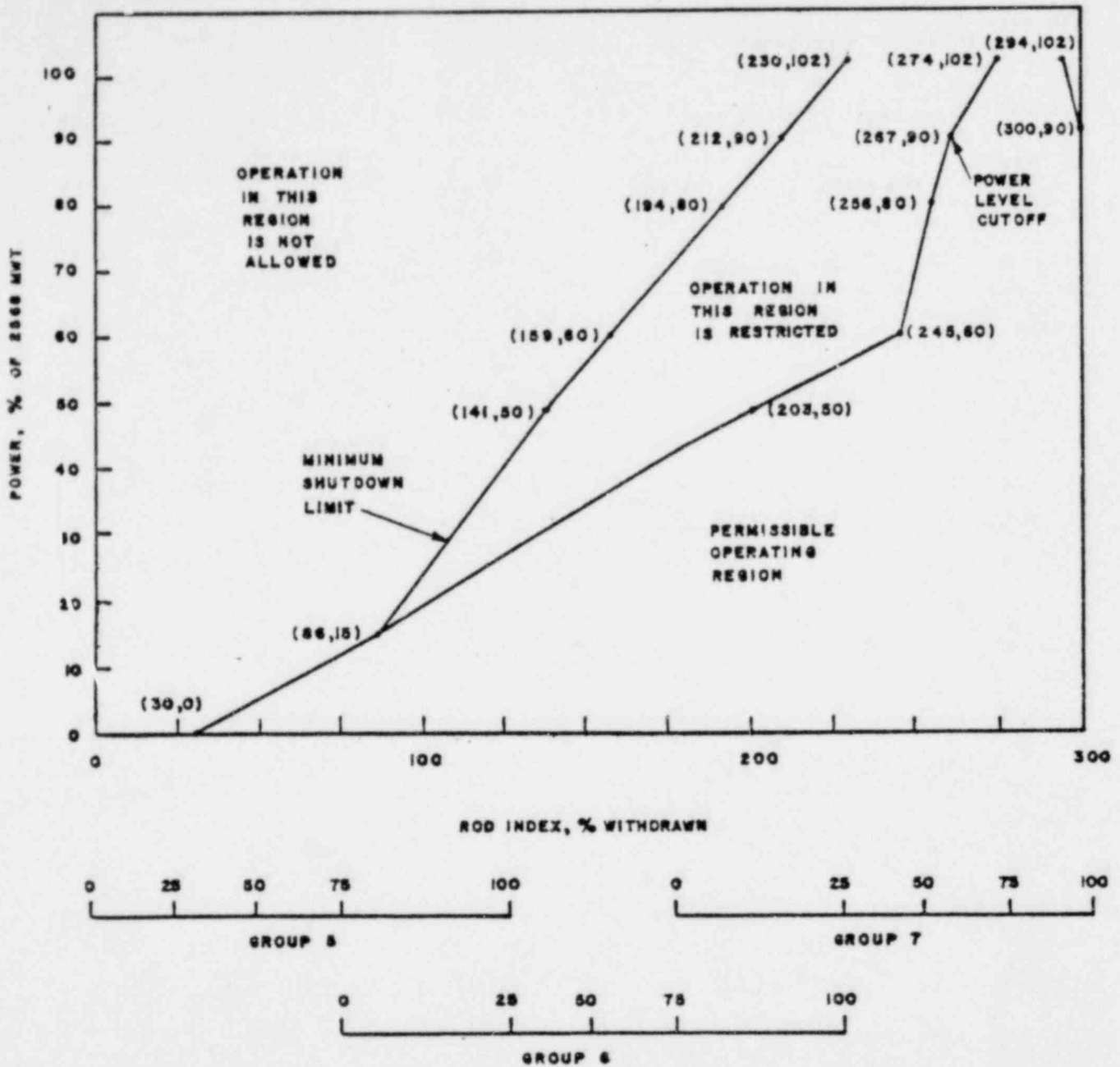
control rod, the axial power shaping control rod insertion/withdrawal limits are specified on figures 3.5.2-4A1, (Unit 1); 3.5.2-4B1, 3.5.2-4B2, and 3.5.2-4B3 (Unit 2). If the control rod position limits are exceeded, corrective measures shall be taken immediately to achieve an acceptable control rod position. An acceptable control rod position shall then be attained within two hours. The minimum shutdown margin required by Specification 3.5.2.1 shall be maintained at all times.

d. Except for physics tests, power shall not be increased above the power level cutoff as shown on Figures 3.5.2-1A1, (Unit 1), 3.5.2-1B1, 3.5.2-1B2, and 3.5.2-1B3 (Unit 2), and 3.5.2-1C1, 3.5.2-1C2, 3.5.2-1C3 (Unit 3), unless the following requirements are met.

- (1) The xenon reactivity shall be within 10 percent of the value for operation at steady-state rated power.
- (2) The xenon reactivity worth has passed its final maximum or minimum peak during its approach to its equilibrium value for operation at the power level cutoff.

3.5.2.6 Reactor power imbalance shall be monitored on a frequency not to exceed two hours during power operation above 40 percent rated power. Except for physics tests, imbalance shall be maintained within the envelope defined by Figures 3.5.2-3A1, 3.5.3-3B1, 3.5.2-3B2, 3.5.2-3B3, 3.5.2-3C1, 3.5.2-3C2, and 3.5.2-3C3. If the imbalance is not within the envelope defined by these figures, corrective measures shall be taken to achieve an acceptable imbalance. If an acceptable imbalance is not achieved within two hours, reactor power shall be reduced until imbalance limits are met.

3.5.2.7 The control rod drive patch panels shall be locked at all times with limited access to be authorized by the manager or his designated alternate.



ROD INDEX IS THE PERCENTAGE SUM OF THE WITHDRAWAL OF GROUPS 5, 6 AND 7

OCONEE 1 CYCLE 4 ROD POSITION LIMITS FOR FOUR PUMP OPERATION FROM 0 TO 100 (+10) EFPD



OCONEE NUCLEAR STATION

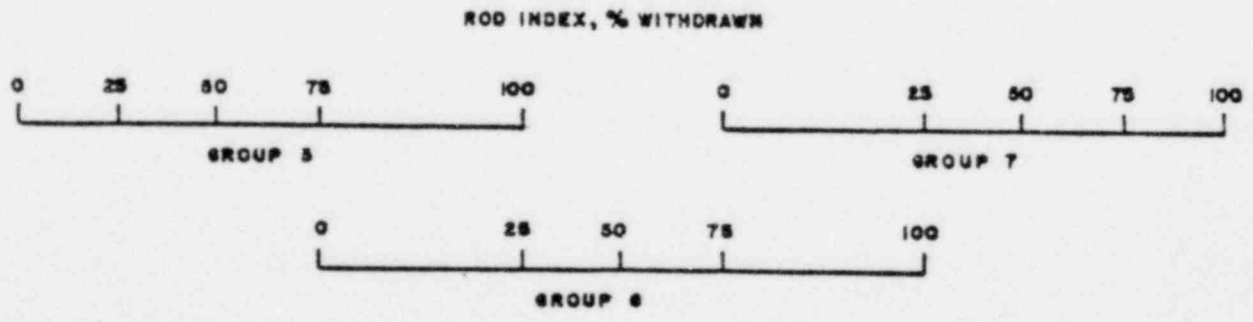
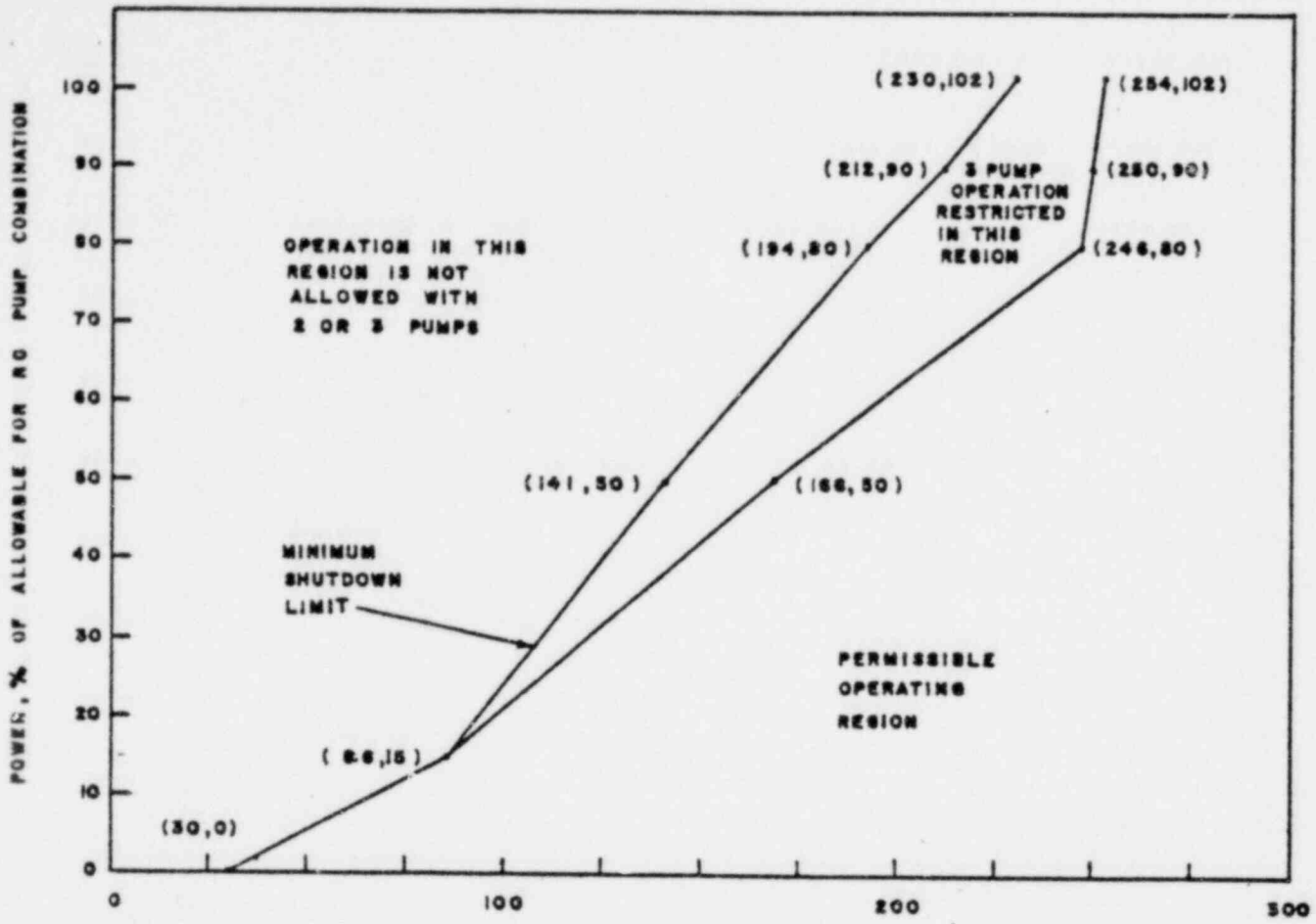
Figure 3.5.2-1A1

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is performed.)

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ROD INDEX IS THE PERCENTAGE SUM OF THE WITHDRAWAL OF GROUPS 5, 6 AND 7

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OCONEE 1 CYCLE 4 ROD POSITION LIMITS FOR TWO AND THREE PUMP OPERATION FROM 0 TO 100 (± 10) EFPD
 OCONEE NUCLEAR STATION

Figure 3.5.2-2A1

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