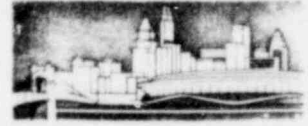


THE CINCINNATI GAS & ELECTRIC COMPANY



CINCINNATI, OHIO 45201

E. A. BORGMANN
VICE PRESIDENT

February 20, 1980
QA-1260

U. S. Nuclear Regulatory Commission
Region III
799 Roosevelt Road
Glen Ellyn, Illinois 60137

Attention: Mr. Gaston Fiorelli, Chief
Reactor Construction and Engineering
Support Branch

RE: WM. H. ZIMMER NUCLEAR POWER STATION - UNIT I
IE INSPECTION REPORT NO. 79-39, DOCKET NO.
50-358, CONSTRUCTION PERMIT NO. CPPR-83,
W.O. #57300-957, JOB E-5590

Gentlemen:

This letter constitutes our formal reply to the subject inspection report. It is our opinion that nothing in the report or in this letter is of a proprietary nature.

Item I - Inspection of Electrical Modifications by EOTD Personnel

The Electric Operating Test Department (EOTD) of the Cincinnati Gas & Electric Company has been assigned to the Wm. H. Zimmer Project for the sole purpose of electrical construction testing. All manpower, supervision and procedures are provided by the Electric Operating Department which is independent of the Construction and Engineering Divisions.

The EOTD personnel use the approved test procedures to verify installation or modifications made by Foothill Electric Corporation (FEC) craft personnel.

A) Corrective Action Taken and Results Achieved

Electric Operating Test Department personnel have been informed that all supervision of electricians installing, changing or otherwise modifying equipment or wiring must be provided by Foothill Electric engineering or supervisory personnel. It was also emphasized that EOTD personnel are to perform only testing responsibilities. These instructions were provided to EOTD personnel in January, 1980.

Henry J. Kaiser QC electrical inspection personnel were re-instructed concerning the performance of those QC inspections applicable to

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modifications, as required by construction inspection plans; i.e., crimping of lugs, removal of lugs and relugging as required, assuring that crimping tools are within calibration limits, etc. Assurance that the terminations are in accordance with the modifying design document is the responsibility of the EOTD personnel.

The above actions have directed that EOTD do not supervise installing personnel and also ensure that QC inspections are appropriately performed to assure that terminations comply with design criteria.

B) Corrective Action Taken to Avoid Further Noncompliance

An audit will be performed to assure that the previously described instructions are being complied with by both EOTD and Henry J. Kaiser electrical QC inspection personnel. Random surveillance will also be provided by the Cincinnati Gas & Electric Company Quality Assurance personnel, Generation Construction personnel, and the Henry J. Kaiser electrical Quality Assurance engineer to assure that the requirements described in this letter are maintained in compliance.

C) Date When Full Compliance Will Be Achieved

The audit will be performed on or before March 15, 1980 and quarterly surveillances conducted until completion of construction.

Item II - Dust Accumulation on Electrical Penetration Terminal Blocks

A) Corrective Action Taken and Results Achieved

Nonconformance Report E-2423 was prepared identifying accumulation of dust on the penetration terminal blocks. The disposition of the Nonconformance requires complete cleaning of both sides of the penetration. It was further stipulated that QC personnel would witness the cleaning operation prior to closing the penetrations with gasketed covers.

B) Corrective Action Taken to Avoid Further Noncompliance

Penetrations will be maintained in a closed condition employing sealing tape to preclude entry of dust until such time as entry is required for the continuation of construction. Tags will be placed on both sides of the penetration stating that the penetration has been cleaned and that re-entry will require the witness of a QC inspector, who will assure that cleanliness is maintained prior to reclosing the penetration.

Mr. Gaston Fiorelli
U. S. Nuclear Regulatory Commission
Region III
February 20, 1980 - QA-1260
Page 3

C) Date When Full Compliance Will Be Achieved

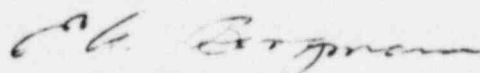
It is anticipated this work will be completed by March 10, 1980.

We trust that this letter is an adequate response to your IE Inspection Report #79-39.

Very truly yours,

THE CINCINNATI GAS & ELECTRIC COMPANY

By



E. A. BORGMANN
SENIOR VICE PRESIDENT

WWS:pa