LER 80-03 Omaha Public Power District Fort Calhoun Station Unit No. 1 Docket No. 05000285

Attachment No. 1

## Safety Analysis

The Fort Calhoun Station Unit No. 1 Engineered Safety Features System is so designed that no single failure can prevent the safe shutdown of the plant if required. During the time diesel generator DG-2 was inoperable, Diesel Generator No. 1 was operable as were the 161KV and 345KV supplies thus providing more than adequate capability for safe shutdown of the plant in the case of an accident.

The reactor was in a refueling shutdown condition during the time of this 24-hour diesel test. Consequently, the technical specification governing diesel generator operability requirements, technical specification 2.7, was not applicable.



LER 80-03 Omaha Public Power District Fort Calhoun Station Unit No. 1 Docket No. 05000285

## Attachment No. 2

## Corrective Action

While initially trying to load diesel generator DG-2, onto Bus 1A4 in an attempt to perform the 24-hour diesel load test, which was required by response to IE Bulletin 79-23, it was noticed that the generator field went to maximum excitation with no additional input to the governor. Therefore, the diesel generator was shutdown and a maintenance order written to correct the problem.

The problem was found to be a reference zener diode in the A-C regulator panel which would not hold the required voltage. This diode was replaced with a new diode, and diesel generator DG-2 operability was restored. Subsequently, the diesel generator 24 hour test was resumed.

Ten hours into the 24 hour test the diesel generator DG-2 was again shutdown due to increasing cooling water temperatures and the corresponding radiator tube leak which was discovered. A maintenance order was written to investigate the leakage and repair it. The radiator tube leak was postulated to have occurred due to a piece of metal which may have richochetted off the radiator fan blades and punctured the radiator fins and tube sheet sufficiently to cause the leakage. However, no metal pieces/sharp objects etc. were found in the area and no pieces of the radiator assembly or housing were found to be missing. The tube leak was repaired, the coolant system filled and the 24-hour test was restarted and completed satisfactorily without further incident.



LER 30-03 Omaha Public Power District Fort Calhoun Station Unit No. 1 Docket No. 05000285

Attachment No. 3

## Failure Data

The failure of the zener diode was the third failure of this kind at the Fort Calhoun Station Unit No. 1.

The radiator tube leak was the first failure of this kind at the Fort Calhoun Station Unit No. 1.

