



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION III  
799 ROOSEVELT ROAD  
GLEN ELLYN, ILLINOIS 60137

TERA

MAR -8. 1979

Docket No. 50-341

The Detroit Edison Company  
ATTN: Mr. Edward Hines, Assistant  
Vice President and Manager  
Quality Assurance  
2000 Second Avenue  
Detroit, MI 48226

Gentlemen:

The enclosed IE Bulletin No. 79-02 is forwarded to you for action. A written response is required. If you desire additional information regarding this matter, please contact this office.

Sincerely,

*for Gen W. Roy*  
James G. Keppler  
Director

Enclosures:

1. IE Bulletin No. 79-02
2. List of IE Bulletins  
Issued in Last  
Twelve Months

cc w/encls:

Central Files  
Director, NRR/DPM  
Director, NRR/DOR  
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Ronald Callen, Michigan Public  
Service Commission  
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Attorney

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U.S. NUCLEAR REGULATORY COMMISSION  
OFFICE OF INSPECTION AND ENFORCEMENT

REGION III

March 8, 1979

IE Bulletin No. 79-02

PIPE SUPPORT BASE PLATE DESIGNS USING CONCRETE EXPANSION ANCHOR BOLTS

Description of Circumstances:

While performing inservice inspections during a March-April 1978 refueling outage at Millstone Unit 1, structural failures of piping support for safety equipment were observed by the licensee. Subsequent licensee inspections of undamaged supports showed a large percentage of the concrete anchor bolts were not tightened properly.

Deficiency reports, in accordance with 10 CFR 50.55(e), filed by Long Island Lighting Company on Shoreham Unit 1, indicate that design of base plates using rigid plate assumptions has resulted in underestimation of loads on some anchor bolts. Initial investigation indicated that nearly fifty percent of the base plates could not be assumed to behave as rigid plates. In addition, licensee inspection of anchor bolt installations at Shoreham has shown over fifty percent of the bolt installations to be deficient.

Vendor Inspection Audits by NRC at Architect Engineering firms have shown a wide range of design practices and installation procedures which have been employed for the use of concrete expansion anchors. The current trends in the industry are toward more rigorous controls and verification of the installation of the bolts.

The data available on dynamic testing of the concrete expansion anchors show fatigue failures can occur at loads substantially below the bolt static capacities due to material imperfections or notch type stress risers. The data also show low cycle dynamic failures at loads below the bolt static capacities due to joint slippage.

Action to be Taken by Licensees and Permit Holders:

For pipe support base plates that use concrete expansion anchor bolts in Seismic Category I systems as defined by Regulatory Guide 1.29, "Seismic Design Classification" Revision 1, dated August 1973 or as defined in the applicable FSAR.

1. Verify that pipe support base plate flexibility was accounted for of supporting the base plates

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