

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION II 101 MARIETTA STREET, N.W. ATLANTA, GEORGIA 30303

: Report No. 50-366/79-13

Licensee: Georgia Power Company 270 Peachtree Street, N.W. Atlanta, Georgia 30303

Facility Name: Hatch Nuclear Plant - Unit 2

Docket No. 50-366

License No. NPF-5

Inspection at Hatch Site near Baxley, Georgia

Inspector: \_\_\_\_\_ Modernos Approved by: R.M. Coupting for Chief, RC&ES Branch

3/30/79 Date Signed Date Signed

#### SUMMARY

Inspection on February 14-16, 1979

# Areas Inspected

This special unannounced inspection involved 16 inspector-hours onsite in the area of concrete expansion anchor installation.

#### Results

No apparent items of noncompliance or deviations were identified.

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## DETAILS

#### 1. Persons Contacted

### Licensee Employees

\*M. Manry, Plant Manager

\*C. R. Miles, QA Field Supervisor

\*C. E. Belflower, QA Site Supervisor

\*B. F. Barrett, QA Field Representative

\*D. McCusker, QC, Power Generation

Other licensee employees contacted during this inspection included construction craftsmen, QC inspectors and QA personnel.

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#### Other Organizations

\*M. Desai, Mechanical Supervisor, Bechtel S. Ward, Stress Analysis Group Leader, Bechtel

NRC Resident Inspector

\*R. F. Rogers

\*Attended exit interview.

#### 2. Exit Interview

The inspection scope and findings were summarized on March 16, 1979 with those persons indicated in Paragraph 1 above.

# 3. Licensee Action on Previous Inspection Findings

(Open) Unresolved Item No. 366/79-08-04: Adequacy of Installed Concrete Expansion Anchors. The inspector observed testing on self drilling (S.D.) and wedge type anchors for the following supports:

Support	Type	Test
2T48-H-85	S.D.	Torque
2E21-CS-A32	Wedge	Torque
2E11-RHR-R225	Wedge	Visual

The inspector witnessed the rework done (replacement with wedge type anchors on SD anchors) that failed in the following supports:

2P41-DSW-H31 2P41-DSW-H27 2P41-DSW-H15 2E41-HPCI-H13

The following reworked supports were checked for proper installation and corresponding Maintanence Reports (MR) were examined for proper identification and approval by Bechtel's Engineering staff:

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2P41-DSW-H13 2E11-RSW-R14 2P41-DSW-R16 2P41-DSW-R28 2P41-DSW-R9 2E41-HPCI-H28 2P41-DSW-H5

Procedure No. HNP-6942, Rev. 0, "Installation and Inspection of Concrete Anchors Used on Class I & II Seismic Class Systems" was reviewed regarding the rework installation of wedge anchors. No items of noncompliance were identified. This item remains open pending completion of testing, rework and submittal of the final report.

4. Unresolved Items

Unresolved items were not identified during this inspection.