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UNITED STATES
ATOMIC ENERGY COMMISSION
DIRECTORATE OF REGULATORY OPERATIONS
REGION 1
970 BROAD STREET
NEWARK, NEW JERSEY 07102

SEP 27 1972

J. B. Henderson, Chief, Reactor Construction Branch,
Directorate of Regulatory Operations, HQ

DIAMOND POWER SPECIALITY CORPORATION
RO VENDOR REPORT NO. 999-12/72-01

The subject vendor inspection report is forwarded for information.

No items of nonconformance were identified during the inspection. A nondestructive test procedure to be used in evaluating the motor tube extensions appears to be adequate. The ultrasonic examination program being used is in excess of the code requirements. The nondestructive test program is being used for components to be provided to the Three Mile Island 1 and 2, Oconee 1 and 2, Arkansas 1, Crystal River 3, and Rancho Seco plants. It should be noted that only the Metropolitan Edison, Three Mile Island facilities are requiring that hot tears be completely removed. The remaining facilities are not requiring the removal of the "hot tears" if the examination of the pipe by ultrasonics fails to reveal defects which exceed the ultrasonic standards as defined in ANSI B31.7.

E. Morris Howard

E. Morris Howard, Chief,
Reactor Construction Branch

Enclosure:
Subject Vendor Inspection Report

cc: P. Morris, RO
H. Thornburg, RO
R. Walken, RO
J. Keppler, RO
R. Minogue, RS (3)
R. Boyd, L (2)
R. DeYoung, L (2)
D. Skovholt, L (3)
H. Denton, L (2)
RO Files
DR Central Files

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