



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
REGION III  
799 ROOSEVELT ROAD  
GLEN ELLYN, ILLINOIS 60137

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Docket No. 50-329  
Docket No. 50-330

DEC 10 1979

Consumers Power Company  
ATTN: Mr. Stephen H. Howell  
Vice President  
1945 West Parnall Road  
Jackson, MI 49201

Gentlemen:

Enclosed is IE Bulletin No. 79-28 which requires action by you with regard to your power reactor facilities with an operating license or a construction permit.

Should you have questions regarding this Bulletin or the actions required of you, please contact this office.

Sincerely,

*James G. Keppler*  
James G. Keppler  
Director

Enclosure: IE Bulletin  
No. 79-28

cc w/encl:  
Central Files  
Director, NRR/DPM  
Director, NRR/DOR  
PDR  
Local PDR  
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Ronald Callen, Michigan Public  
Service Commission  
Dr. Wayne E. North  
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UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
OFFICE OF INSPECTION AND ENFORCEMENT  
WASHINGTON, D.C. 20555

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IE Bulletin No. 79-28

POSSIBLE MALFUNCTION OF NAMCO MODEL EA180 LIMIT SWITCHES AT ELEVATED TEMPERATURES

Description of Circumstances:

The NRC has been recently advised through a 10 CFR 21 report from NAMCO Controls that a malfunction of a NAMCO Model EA180 stem mounted limit switch (SMLS) occurred at the Cooper Nuclear Station. Investigation into the switch failure by the licensee revealed yellow and brown "crystal-like" resin deposits on the internal components of the switch. The affected switch is located inside the drywell containment at this facility and was being used as the replacement switch for an unqualified SMLS previously identified in IE Bulletin Nos. 78-04 and 79-01.

According to the manufacturer, the problem was traced to a batch of top cover gaskets of which some were over-impregnated and insufficiently heat cured. It has been determined that this condition can leave an uncured residue of "Loctite" in the gasket, which vaporizes at sustained temperatures above 175°F. To correct the problem, the manufacturer has revised production techniques beginning September 1979 in order to better control the impregnation process and to properly heat cure the gaskets following impregnation. This problem is unique to all NAMCO Model EA180 series switches received by licensees after March 1, 1979. According to the manufacturer, the suspect switches can be identified by checking the date code which is a 4 digit number stamped on the conduit boss of the switch housing. NAMCO recommends that any EA180 series switch with a date code between 02-79 through 08-79 should have its top cover gasket replaced. Also, licensees should request from their suppliers of equipment on which NAMCO EA180 series switches are used that they check their inventory and replace top cover gaskets on switches date coded between 02-79 through 08-79.

The enclosed letter from NAMCO further describes the high-temperature environmental problem with the top cover gaskets used in their EA180 switches and provides recommendations to correct the problem. According to NAMCO, this letter has been sent to each customer who was shipped EA180 switches between February 21, 1979, and August 24, 1979.

Action to be Taken by Licensees of Power Reactor Operating Facilities and Holders of Construction Permits:

1. Determine if your facility has in switches in any safety-related ed containment, including valve post containment isolation valves.

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Entire document previously entered into system under:

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