



UNITED STATES
NUCLEAR REGULATORY COMMISSION
REGION I
631 PARK AVENUE
KING OF PRUSSIA, PENNSYLVANIA 19406

October 17, 1979

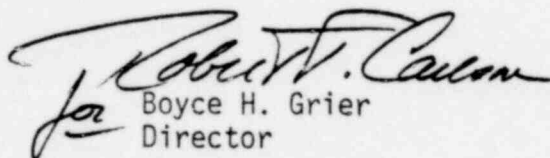
Docket No.: 50-352
50-353

Philadelphia Electric Company
ATTN: Mr. V. S. Boyer
Vice President
Engineering and Research
2301 Market Street
Philadelphia, PA 19101

Gentlemen:

The enclosed IE Bulletin 79-13, Revision 2, is forwarded to you for information. No written response is required. If you desire additional information regarding this matter, please contact this office.

Sincerely,


Boyce H. Grier
Director

Enclosures:

1. IE Bulletin No. 79-13
w/Attachments
2. Listing of IE Bulletins
Issued in Last 6 Months

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UNITED STATES
NUCLEAR REGULATORY COMMISSION
OFFICE OF INSPECTION AND ENFORCEMENT
WASHINGTON, D.C. 20555

October 17, 1979
IE Bulletin No. 79-13
Revision 2
Page 1 of 5

CRACKING IN FEEDWATER SYSTEM PIPING

Description of Circumstances:

This revision to IE Bulletin No. 79-13 is based on the results of the radiographic examinations and ongoing investigation of the subject problem to date since the initial Bulletin was issued. The revision reduces in scope the number and extent of the piping system welds required to be examined. The requirements for reporting and action time frame remain unchanged.

On May 20, 1979, Indiana and Michigan Power Company notified the NRC of cracking in two feedwater lines at their D. C. Cook Unit 2 facility. The cracking was discovered following a shutdown on May 19 to investigate leakage inside containment. Leaking circumferential cracks were identified in the 16-inch feedwater elbows adjacent to two steam generator nozzle elbow welds. Subsequent radiographic examination revealed crack indications in all eight steam generator feedwater lines at this location on both Units 1 and 2.

On May 25, 1979, a letter was sent to all PWR licensees by the Office of Nuclear Reactor Regulation which informed licensees of the D. C. Cook failures and requested specific information on feedwater system design, fabrication, inspection and operating histories. To further explore the generic nature of the cracking problem, the Office of Inspection and Enforcement requested licensees of PWR plants in current outages to immediately conduct volumetric examination of certain feedwater piping welds.

As a result of these actions, several other licensees with Westinghouse steam generators reported crack indications. Southern California Edison reported on June 5, 1979, that radiographic examination revealed indications of cracking in feedwater nozzle-to-pipe welds on two of three steam generators of San Onofre Unit 1. On June 15, 1979, Carolina Power and Light reported that radiography showed crack indications in similar locations at their H. B. Robinson Unit 2. Duquesne Power and Light confirmed on June 18, 1979, that radiography has shown cracking in their Beaver Valley Unit 1 feedwater piping-to-vessel nozzle weld. Public Service Electric and Gas Company reported on June 20, 1979 that Salem Unit 1 also has crack indications. Wisconsin Electric Power Company decided on June 20, 1979 to cut out a feedwater nozzle-to-pipe weld showing a questionable indication, for metallurgical examination. On May 25, 1979 seven other PWR facilities examined 100% of their feedwater pipe welds without finding cracking indications.

NOTE: R1 and R2 indicates lines revised

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