

UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

SEP 1 0 1979

FCTC:RHO 71-0277

Allied Chemical
Specialty Chemicals Division
ATTN: Mr. J. H. Thomas
P.O. Box 430
Metropolis, IL 62960

Gentlemen:

We have evaluated your revised Quality Assurance Program, Uranium Hexafluoride Cylinders, submitted with your June 21, 1979 letter to satisfy the requirements of 10 CFR §71.51.

Our review indicates that additional information is required to satisfy the applicable requirements of Appendix E to 10 CFR Part 71. Please address the enclosed request for additional information and submit seven copies of the revised program within 30 days following receipt of this letter.

If you have any questions regarding this request, please feel free to contact Mr. Jim Conway at (301) 492-7741.

Sincerely,

Charles E. MacDonald, Chief

Transportation Cortification Branch Division of Fuel Cycle and Material

Safety, NMSS

Enclosure:

Request for Additional Information

1074 170

7910020857

C

ALLIED CHEMICAL (71-0277) Request for Additional Information

- Describe the duties and qualifications of the Plant Manager.
- Identify the safety-related items controlled by the QA program.
- Provide a statement that quality-related activities are performed with specified equipment under suitable environmental conditions, and prerequisites have been satisfied prior to inspection and test.
- Provide a statement that measures are established to correctly translate
 the applicable regulatory requirements and design bases into specifications, drawings, written procedures, and instructions.
- Provide a statement that proper selection and accomplishment of design verification or checking processes such as by design reviews, alternate calculations, or qualification testing are performed.
- Provide a statement that procurement documents identify the applicable
 10 CFR Part 71, Appendix E requirements which must be complied with and described in the supplier's QA program.
- 7. Provide a statement that departure, arrival time, and destination of a (13) package will be established and monitored to a degree consistent with the safe transportation of the package.
- 8. Provide a statement that audits of the QA program are performed at least (18) annually based on safety significance of the activity being audited.