## UNITED STATES OF AMERICA NUCLEAR REGULATORY COMMISSION

In the Matter of:

IE TMI INVESTIGATION INTERVIEW

of

George A. Kunder Superintendent, Technical Support

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Trailer #203 NRC Investigation Site TMI Nuclear Power Plant Middletown, Pennsylvania

May 17, 1979 (Date of Interview)

July 5, 1979 (Date Transcript Typed)

246 and 247 (Tape Number(s))

7909090149

## NRC PERSONNEL:

Dorwin R. Hunter, Inspection Specialist

Thomas T. Martin, Inspection Specialist

Mark E. Resner, Investigator

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RESNER: The following is an interview of Mr. George A as in Apple, Kunder, KUNDER. Mr. Kunder is employed with the Metropolitan Edison Company at the Three Mile Island Facility. His job title is the Superintendent, Technical Support for Unit 2. Present time is 10:45 a.m. Eastern Daylight Time. Today's date is May 17, 1979. This interview is being conducted in Trailer 203. It's located just outside the South Gate to the Three Mile Island Facility. Present for this interview, a Mr. Dorwin R. Hunter. Mr. Hunter is an Inspection Specialist with Region III of the U.S. Nuclear Regulatory Commission. Also present is Mr. Thomas T. Martin. Mr. Martin is an Inspection Specialist with Region II of U.S. Nuclear Regulatory Commission. Moderating this interview is Mark E. Resner and I am an Investigator with the Office of Inspector and Auditor, the U.S. Nuclear Regulatory Commission, Headquarters. As you recall, Mr. Kunder, you were given a two page advisement document with your prior interview at which you signed and dated. And on that document you answered three questions, do you understand the above and you indicated, yes. Is that correct?

KUNDER: That's correct.

<u>RESNER</u>: Question 2 do we have your permission to tape the interview and you also indicated yes. Is that correct?

KUNDER: That is correct.

RESNER: Question No. 3, do you want a copy of the tape? You indicated, yes. And you would like a transcript. Is that correct?

KUNDER: That is also correct.

RESNER: Ok. Mr. Kunder has already provided in the previous interview his educational job experience in the nuclear industry so we'll forego that and also like to be on the record that you are also aware of the fact that you're entitled to a representative of your choice should you desire one.

KUNDER: Yeah, I'm aware of that.

RESNER: Also that you're not compelled to talk to us should you not desire to.

KUNDER: I'm also aware of that.

RESNER: Ok, at this time I'll turn the questioning over to Mr. Hunter.

HUNTER: George, just to get back in the frame of mind that we were...
our previous interview, you arrived onsite morning of the 28th fairly
early, would you give us that time again and then we'll start from
there?

KUNDER: My best estimate is that I arrived in the Unit 2 Control Room about ten minutes of five.

HUNTER: Ok. And when you came in the Control Room give us your general impression of what you saw and what was going on.

KUNDER: Ok, I..when I arrived in the Control Room the people that I recall in the Control Room were Ken Bryan. Also the...I believe there's two Control Room operators at or near the console and the shift foreman. And I recall in particular that the shift foreman along with the operator who was assigned to the primary were observing the pressurizer level indication and upon questioning them I learned that the pressurizer level was high or out of sight on the quarter indication and they were attempting to re-establish level indication through as I recall letting down to the normal letdown path and attempting to draw a bubble presumably by using the pressurizer heater. I don't think I recall really looking at the heaters to see if they were on but most of what I learned

was by questioning the operators and then attempting to locate the instruments in the panel and confirming in my own mind that what they were telling me was indeed the case in terms of plant conditions.

HUNTER: George did you recall looking at the makup pumps and the high pressure injection or the makeup flow system at that time?

KUNDER: No, I don't recall.

<u>HUNTER</u>: You indicated that they were in the process of letting down to obtain a bubble, heaters whatever, do you recall looking at the letdown flow at that time?

KUNDER: No, I don't recall looking at it specifically.

HUNTER: Moving to another area, in time, through other interviews we have indications that early in the morning that the coolant flood tank valves were closed. Can you give us information in that area or weren't you involved in that activity at all?

KUNDER: No, I don't ever recall being aware that any valves in the core flood tank were closed and I presumed that you are referring to CFV 1A and B which would be the isolation...

HUNTER: They had been energized and closed due to the low pressure during your interview with the operator say in fact indicate that to you at that time?

KUNDER: No. Are you referring to early in the morning?

HUNTER: Yes, early in the morning, it probably occurred according to the inteviews a few minutes before you arrived. If you arrived at five at four fifty or so we're looking in that time frame of four thirty...

KUNDER: I'm not aware of that at all.

HUNTER: ...though maybe that as part of the plant status that you had, in fact, picked that up or been given that at that time.

KUNDER: No. Right now as I sit here I would have presumed that those valves were never closed but I have no knowledge of that.

HUNTER: Ok. And we're going to pick on events so we'll take a little time in between these events and they are they may appear some fragmented to some degree but we're going to take them one at a time. Make sure we get your impression of at that time as best as you can recall.

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KUNDER: Ok.

HUNTER: At 4:45 approximately five o'clock to five fifteen a boron sample was called to the Unit 2 Control Room and the boron sample was seven hundred part per million do you recall getting that information?

KUNDER: Yes.

HUNTER: Do you know who reported the seven hundred into the Control Room and then who reported that information to you?

KUNDER: I received a call from Dick Dubiel. Let me...before I answer that ask you the time again that you...

HUNTER: Ok. There was two samples performed that day. One sample was around five to five fifteen and that was seven hundred parts per million sample. Now there was another sample performed around six o'clock or a little later than six and that one was four hundred ppm. To refresh your memory again Scott Wilkerson came across from Unit 1 and you may have seem him there you know or whatever but he was all he did apparently was pull the sequence of events post-trip review and he was collecting data but he also give a shutdown margin calculation on both of those those, based on both of those boron samples. The earlier one and then

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he signed the second one he signed it off at six thirty that the shutdown margin was complete at that time and there was the shutdown was like 2.445 percent shutdown even at 400 parts per million.

KUNDER: Ok. I think I'm with you.

HUNTER: Ok, go ahead.

KUNDER: I was not aware of the times that those samples were drawn. But I did recall asking or confirming with Scott. He was doing a shutdown margin calculation and he needed to get a boron sample. My involvement with getting those numbers, came I believe it was within about a half an hour of arriving at the site and I had asked for shutdown margin calculation to be made and perhaps he did ask for those samples to be taken and he may have independently gotten the results. I was aware of the boron numbers following Dick Dubiel's arrival to the Control Room and I asked him to help out with getting information that we needed down in the Lab and at that time I recall contemplating the potential need to send somebody in the reactor building to assess conditions in there and that we would be needing to get reactor building samples and that sort of thing. I can't recall if I specifically asked for that but it was somewhere in the region of six thirty perhaps six twenty that Dick Dubiel called me in the Control Room and I believe he was in the Lab in Unit 1 and he indicated that he doesn't understand

sample results. He thinks there in error and he said the first sample result was somewhere around seven hundred ppm boron. And the second one they drew has in the range of 400 to and some ppm boron. And as I indicated on the previous interview that that revelation really struct me as a serious discrepancy and I began to consider if we were de-borating the rad coolant system through some process that I didn't as yet understand. So that's the time I became aware of those numbers.

HUNTER: Ok, both the numbers then were given to you by Dick Dubiel when you asked him to go to the lab and do some work for you.

KUNDER: Well, I was asking him really to go down and help coordinate the radiochemistry activities, make sure I had a senior guy that I could depart upon.

HUNTER: One question, George, concarning this particular time frame. The possibility of de-borating the source reg were in fact, acting were in fact, increasing. You had some level changes that push you so low boron then you were losing boron or possibly diluting did you request samples from other tanks such as makeup tank, BWST, actual boron levels at that time?

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I don't think I did, I know I didn't consider getting samples from the makeup tank but I did recall in my own mind I was concerned about the possibility of low boron concentration in the BWST. I can't remember if I asked for a sample of the BWST. It may have gone through my mind and I may have thought that it would take quite a long time to get a representative sample anyhow and then you know the information wouldn't really do me much good at that point because we had an immediate problem I couldn't wait. I did ask Dick to get another sample in the RCS however, at that point. And he may have intended to get that anyhow or it may have been in progress, I'm not really sure. But at that same moment after I got off the phone with Dick I went over to the status board and tried to learn what the boron concentration had been prior to the trip. And that status board is located behind the shift foreman's desk in the Control Room and I observed the concentration a little bit higher than 1000 ppm and I became very worried that we were de-borating the core and somewhere along that same time frame I became aware of the count rate on the source range being very high in the intermediate range indication was coming on scale. And that those indications lead me very strongly to believe that we were somehow de-borating reactor coolant system. And I couldn't understand at that point the.. how that would occur.

<u>HUNTER</u>: George, was your immediate concern of possible de-boration, did you how did you satisfy yourself that if you were de-borating what did you see being done or what did you do to counter that particular phenomenon or that particular activity?

KUNDER: The first thing I did was to consider borating the system and I can't recall the specific conversation I had with Bill Zewe but I learned from Bill Zewe that upon hearing the low boron concentrations he did start the emergency boration from the boric acid mix tank. So I was satisfied that at least we were putting boron into the system and hopefully that would counter the apparent de-boration that I thought had been occurring. I also requested Bubba Marshall, who is in the Control Room at that time to review any possible means of getting demineralized water into either makeup purification system or the BWST or anyway that we can be diluting the concentrations of the fluids that are either being fed to the RCS or that may have been fed to the RCS through the high pressure injection.

HUNTER: Did Bubba report back to you at some time later?

KUNDER: No, I think...he never did report back to me and I think that the developments from that point on moved along pretty quickly in the direction of finally injecting BWST water into the core. You know, we

got into the emergency plant rather quickly and I don't think he would have the time to do a thorough job of researching what I was asking him to do.

HUNTER: A short time thereafter the reactor coolant pump was restarted jumped or restarted and the source range intermediate range went decreased in value and it went back offscale back down to normal. The source range came back down to some level lower more than normal value, did you in fact look at those particular numbers at that time and did that in fact, did that satisfy you at all or as far as the dilution of the boron in the primary coolant system?

KUNDER: It satisfied me that whatever was causing the apparent reactivity increase and actually under those conditions the core would be critical at a very power level since we were to go up in power level to get one decade indication from the intermediate range. That would be very low power level but you would indeed be critical based on criticality conditions that you've experienced in the past. So the fact that it went down and the source range was back down in mid-range and apparently decreasing satisfied me that whatever had caused that excursion had turned around. And I sometimes confuse myself with what I've learned since that time with what I think I saw at the time. But at the time I'm pretty certain I did not recognize the real cause of the increase in the source range intermedite range accounts and believe that I

recognized what we thought the phenomenon was when I talked to John Flint a little later in the morning. He pointed out that it was probably due to the fact that at that time we had perceived that we did in fact, uncover the core and he felt that was due to the extra leakage that had tremendously extra leakage that occurred due to uncovering the core and losing the moderating effect of the water.

HUNTER: Ok George let me ask you, have you since determined why you had a lower than normal boron concentration?

KUNDER: Oh yeah, well, its per, its been . . .

HUNTER: What, what's your perception, why you would of gotton a 400 and a 700 and a 400 parts per million boron concentration?

KUNDER: The explanation that I've, I've heard and I guess I have subscribed to, is the fact that as we were indeed boiling in the reactor coolant system, we were pretty much in a mixed phase, kind of flow for a period of time and that meant it became worse and worse as time developed and as we continued to letdown from the reactor coolant system, we were apparently getting steam into the sample lines which condensed and left the boron behind in the RCS of course and that

gradual increase in steam phase that was being circulated through the core with time caused a lower boron concentration to be in the fluid entering the sample line.

HUNTER: Do you still believe the samples to be valid that the operator took, that the technician took, he actually read 400, 700 parts per million. I know Mr. Dubiel indicated that he had two samples taken on that second time and he split the samples and had two different gentlemen take the samples, and I noticed on the reactivity calculation the number is actually 407 and 402 divided by 2 or an average number of 404.5 parts per million. They actually used that average number for the calculation. Ok, so you would, it would be. . .

KUNDER: If it makes sense. . . .

<u>HUNTER</u>: . . . Be dense steam. At at that, at that time of day, in the morning of the twenty-eighth that in fact had not, the voiding, the two phase steam water mixture hadn't entered your mind at that, that particular time?

KUNDER: No it didn't.

HUNTER: Ok. You touched on something that I'd like to pursue also, at six thirty approximately you had talked with Mr. Dubiel and you had in fact indicated that the possibility was, to enter the containment existed and that you had asked him to pursue that particular activity, by getting the appropriate samples and, as I, like we followed through, Bubba Marshall ended up asking for an RWP and actually asking to go into containment. What was your reasoning for asking to . . reasonsing for making an entry at that time? What did you want to do or what did you have in mind?

KUNDER: Well I don't think, I had intended to make an entry at that moment because we had pressure in the reactor building and we wouldn't have sent anybody in there but I wanted to make all preparations for that entry such that when the, conditions in the reactor building permitted that is, the radiation level, the  $0_2$  and hydrogen samples that we typically take per one of the HP procedures and that the temperature and steam conditions that most probably existed in there through the, through the . . . rupture of the drain tank rupture disk. Once those condition were "a enough to permit entry, we wanted to have all that information ready so we could send a team in to inspect the damage and determine how much water was on the floor and things of that nature. We of course never, I don't think the thought entered my

mind after that because we continued to evolve into you know, progressively more serious proceived situation and I don't think we really pursued sending a guy in.

RESNER: This is Resner speaking. Mr. Creswell has now joined us, that's James Creswell, C-R-E-S-W-E-L-L. Mr. Creswell is a Reactor Inspector with Region III of the U. S. Nuclear Regulatory Commission.

HUNTER: Ok George, continue again, . . . was Dick aware that the intention was just to prepare to to make an entry later? Not to make an, make an entry fairly quickly? Did you, didn't you discuss that that, yeah this was in preparation for an entry at at some time later?

KUNDER: I'm I'm only presuming it was. I I don't think we may have, I may have indicated to him that . . . it was desirable to send somebody in as soon as we can. . .without really specifying a time, I guess in my own mind my intent was as soon as it's safe to send a guy in there we would attempt to do so. We have done this very same thing in the past, following a trip or unusual circumstance we we prepare to go into the reactor building to inspect for any leakage, with you know, in hopes of identifying anything that may be unsafe or that needs corrective action, prior to presuming normal operations and startup activities. I don't think this, that somebody, had somebody come and asked at that moment if they could go into the reactor building, I'm sure it would

have been denied because of the fact we had pressure in the building and we weren't sure what the airborne contamination levels were and in my own mind I expected to see significant airborne levels which would prevent entry with without anything other than full PC's and Scott Air Pack and full protective clothing.

HUNTER: Ok, George, along the same line did at some time later or did the events that occurred fairly quickly after that, did some time later Dick Dubiel get the sample and get the word back to you or was the sample never was never taken.

KUNDER: I have heard since that time that sample was attempted to be drawn on HPR 227, the location which I'm now aware. And they were unable to draw a sample of anything other than water. We just had apparently enough condensation that occurred in the sample lines that you couldn't draw mean per sample. And I don't think I recall ever speaking to Dick or anyone else in following that event about going into the reactor building. I don't think we discussed it at all. The reason that I got Dick started on that evolution is typically it takes anywhere from one to two hours except for an emergency entrance. It takes that long to you know take care of all the administrative checks and sampling and RWPs prior to making the actual entry. So I felt we were you know some period of time away from actually having to send a person in.

HUNTER: Ok.

KUNDER: It would be more of a team rather than a person.

HUNTER: Right. Ok, George. Change the subject again. When you came in they had a trip. They had an emergency injection initiation for low pressure. They were sitting at certain at a pressure of 1200 pounds by the time you got there. The pressurizer level was up. Did you at any time look at the BWST level so that you're aware of the actual level of the BWST as point of determining your plant status when you came in?

KUNDER: I recall that I went around to the back panel and I can't remember for sure. I might have.

HUNTER: You didn't note that or write it down anywhere? Or tell anybody to write it down?

KUNDER: No.

HUNTER: That type information?

KUNDER: I do recall in Unit 2 the BWST level was maintained normally somewhere around 55 to 56 feet. And the level indicator if I had looked at it I may not I don't think I could have distinquished between

a few thousand gallons cause the tank holds about 450,000 gallons. So slight level change would not have meant too much to me because I would not have had the reading prior to the injections to make a difference in calculation. I think I might have looked at that level. I think I may have gone around there and just recall something like that but I just can't be sure. I did ask the operators from behind the panel how long they had injection going because it seemed to me it was a long time. I felt that they probably filled the system up with solid. That was my perception of the plant status after I had a chance to confirm what they were telling me about pressurizer level and pressure.

<u>HUNTER</u>: George, let me, Hunter speaking, make sure that I understand that when you looked at the status that you felt like the operators had in fact, safety injection of, emergency injection on adequate amount of time to actually fill the system up and that they had that it was solid at that time?

KUNDER: Yeah, based on my observations that was the only conclusion that I could reach but they maintained that they didn't have high pressure injection on for that long and I think I asked them for the amount of time that they thought it was on. They couldn't be sure.

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HUNTER: George, the...Hunter speaking, the indication of the words that they gave to you, did they, did you discuss the initiation turning off the pumps, throttling the high pressure injection and going back to normal makeup and then establishing letdown, you indicated that when you got there the letdown was on and but did you discuss the sequence of events to get where they were when you came on into the Control Room?

KUNDER: I don't believe I discussed the details of the high pressure injection evolution and subsequent throttling at all.

HUNTER: And who were you leaving those details to when you came in were you leaving those to the shift supervisor or Ken Bryan or Bill Zewe who probably were there at that time when you came in?

KUNDER: I'm not sure what you mean who I was leaving with.

HUNTER: Were they actually the ones that were actually controlling the plant?

KUNDER: Yes, the shift foreman when I first arrived was in charge of the panel operations if you will. Fred Scheimann was operating at the console sort of as an overseer for the operators. He, too, appeared to be trying to figure out what...

HUNTER: Did Fred and you have some discussions at that time? Did he ask for your help or advise?

KUNDER: I can't recall any specific requests. I think I asked questions of he and the operators to try and understand what had transpired and what they were seeing. But I don't request...don't recall any specific requests for assistance of any type.

HUNTER: Ck.

KUNDER: I think probably presumed do whatever I could to assist them.

HUNTER: Some general questions George, concerning...were you familiar with the Licensee Event Reports which occurred in 1978 for instance there was some report...License Event Reports that actually that specifically addresses the initiation of safe emergency injection on Unit trips as looking back on your routing system or training or retraining. Were you familiar with the any special reports or Licensee Event Reports that had been written up concerning unit trips, low pressurizer level, ES, emergency safeguard system actuation on Unit 2?

KUNDER: Yes, I was familiar with the I believe two or three incidents where safety injection was involved. The one specifically I recall the events from a somewhat distant perspective which were involved with the

I think it was April 23rd trip from 30 percent power or the secondary side safety valves lifted and continued to flow down the system pressure and cause a rather significant reduction in RCS temperature pressure. I wasn't in Unit 2 at the time but I was aware of the scenario and the fact that pressurizer level had gone low and safety injection was initiated to restore the pressurizer level and you know the coolant inventory. There was another trip that had occurred and I believe it was due to loss of feed. But I can't recall offhand precisely how. That occurred early November and I think there was another incident that had occurred in December and I'm pretty certain both of those involved safety injection due to transient performance which reduced pressure sufficiently to bring off safety injection. And both those instances the pressurizer level did go by the low but was restored to normal level conditions and safety injection was secured.

CRESWELL: George, I've seen some information associated with a trip, reactor trip that occurred on November 3, 1978. Reactor power was around 90% when the loss of feedwater condition occurred. Could you elaborate on the recollections of what was involved in that trip. Are you saying during that trip there was a substantial cooldown in reactor coolant system?

KUNDER: I don't recall the transient performance in sufficient detail.
I'd have to review the trip report to be able to comment with some degree of intelligence at this point.

<u>CRESWELL</u>: You don't remember that anything significant came out on the review of the event?

KUNDER: I don't recall the specific recommendations offhand.

CRESWELL: In other words it would have been anything of real significance or you could have recollected what had happened?

KUNDER: Let me think. I believe in that situation we did have a very low pressurizer level. I believe it I'm not mistaken we uncovered the heaters and there was some question as to whether or not we did go below zero and get above \_\_\_\_\_ coolant system from the pressurizer.

CRESWELL: I see.

KUNDER: I think that was the same event that caused high concentrations of sodium in the system due to the fact that the DHV AA and B valves opened as a result of the safety injection that lead to a rather lengthy shutdown after that transient occurred.

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CRESWELL: What was the nature of the lengthy shutdown what necessitated the lengthy shutdown?

KUNDER: I believe it was probably a ten or two week shutdown and that was due principally to the need to clean up the reactor coolant system.

CRESWELL: That's to remove the sodium...

KUNDER: Remove the sodium....demineralizers. And offhand I can't think of any other significant findings as a result of that. I do recall that the logic for the opening of the DHV AA and B valves was modified such that you had to have the safety injection plus a low moderately low level in the BWST concurrent with the safety injection in order for those valves to open.

CRESWELL: George, a general question in the same area. What type of system of formal management mechanism if there's a full mechanism would did in fact make you familiar with these particular events realizing your own Unit 1 possibly you ended up on Unit 2. Was there some formal routing or training that was used to familiarize you with previous events on Unit 2 or Unit 1 either one?

KUNDER: Yeah, I think the formality of informing myself and Unit 1 personnel would have come No. 1 through the training program the requalification program where in a portion of that program deals with operating experience in other units and plants.

CRESWELL: Are you saying George that that is the way you did get the information?

KUNDER: No, I don't think that I got the information through that mechanism. I don't think that the timing was such that all the operators were briefed immediately. I became aware I believe through either a copy of the trip report that I received or one that I reviewed when I took over in Unit 2 shortly thereafter. My transition to Unit 2 began when I became aware that I was going to Unit 2 I of course took an interest in starting to figure out what was going on over there and I think it was about the tail end of that outage. And I was formally involved with Unit 2 activities beginning of December.

RESNER: At this time we'll break the tape. It is now 11:24 p.m.

RESNER: This is a continuation of the interview of Mr. George A. Kunder. The time now is 11:25 a.m.

CRESWELL: This is Jim Creswell speaking again. George, going back to the November 3rd, reactor trip the one we're talking about loss of feedwater. Do you recollect whether any changes were made to the emergency feedwater system regarding level setpoints or anything in the control system that would affect the flow of auxiliary feedwater to the reactor coolant system I'm sorry to the steam generator?

KUNDER: No, I'm not aware of any changes.

<u>CRESWELL</u>: I understand that there's presently a thirty inch level setpoint for the emergency feedwater system. As far as you know that's always been 30 inches?

KUNDER: The nominal figure is 30 inches, that's the same number that's exists in Unit 1's setpoint upon loss of the normal feed pumps and that's the number that's utilized out to B&W simulator. Yes.

HUNTER: George, I want to clarify something. When you came in basically did obtaining status of the plant discussing with the operators during the period of time apparently from five o'clock or so until six o'clock up until seven o'clock was Bill Zewe and the shift foreman Fred Scheimann, and I believe Ken Bryan was there and then later on Mike Ross came in

also but were those fellows the did you leave the operation of the plant to those fellows or did you get specifically involved in any operations at that time?

KUNDER: The operation responsiblity for operation and direction of the plant was in the hands of Bill Zewe and Fred Scheimann, the shift foreman. And that's purely because I'm not licensed in the Unit and I don't I wouldn't be able to direct specific operations very easily with that kind of knowledge. In a broad sense I would imagine...I can't recall specific instances of this but I think in a broad sense I may have made recommendations or participated in understanding what moves they were going to make and passive concurrence. I agreed with what they were doing.

CRESWELL: Jim Creswell, again. Regarding to your recommendations and so forth some of the other interviews would indicate that at one time you studied a draft of Net Hodge's suction heads the requirements for the reactor coolant pumps versus the pressure in reactor coolant system. Do you recollect that?

KUNDER: Yes.

CRESWELL: Ok. What did you find when you're going through this process review?

KUNDER: I again want to confirm that the reasons that it was desirable to shut the pumps off were valid and I recall observing the pressure and recall pretty sure I looked at the temperature and I can't remember if I looked at the cold leg temperature or hot leg temperature. I might have even looked at TI. I just can't see it in my mind anymore but I took the two temperature in pressure relationship and went to the curve that was attached to the procedure laying on the operator desk and I picked the point out and verified that that point was it was at or just slightly below the upper MPSH curve for four pump operation. And that...just looking at that that data in my own mind I verified for myself that yeah it was ok to stop the pump.

CRESWELL: It was Ok to stop it...

KUNDER: to take two pumps off because we were getting in a region that was not permitted by the B&W amendments and precautions from which those curves are derived.

<u>CRESWELL</u>: If I recollect properly that graph also has minimum pressure limits plotted on it.

KUNDER: It does.

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CRESWELL: What did they look like I mean what did the pressure temperature relationship look like compared to the minimum pressure limit?

KUNDER: I can't remember focusing to be honest with you so I can't say but recalling the curve along side of that as well. I at that moment I don't think in my own mind I was focusing on anything other than rationale for tripping two pumps.

CRESWELL: Ok, you mentioned it was procedure laying on the operator's desk there? What was the title of that procedure, do you recall?

KUNDER: No, the procedure was opened to the page which showed the graph knowing the ways the graph are drawn up and inserted in various of our operating procedures. Their all the same. And I didn't really look to see if it was in the shutdown procedure or I would presume it was in the not the shutdown but rather the cooldown procedure I presume it was that but that's only presumption.

CRESWELL: That it may have been ...

KUNDER: It may have been another one which gave us the same curve. The same curve does appear I would estimate six or seven other procedure. If it's laid out the way it is in Unit 1. I have not gone through and read all the Unit 2 procedures to confirm that.

CRESWELL: Do you recall making any notes on that graph?

KUNDER: I don't recall doing so, no.

CRESWELL: George along the same line in Unit 2 that minimum pressure temperature curve series of curves saturation in temperature pressure curves fall into a number procedures. One procedures that it falls in concerns is specifically concerns natural convection or going to natural convection and there are some words in that particular procedure that discuss going to natural convection. You were present in the control room when they shut off the second two pumps the last two pumps that were operating. Did you see the procedure for natural convection did you in fact have that available or did you see someone using that procedure?

KUNDER: I don't ever recall....

CRESWELL: I'm under the assumption that if you shutoff the last two pumps that the next step is natural convection and did you discuss that issue with Fred Scheimann or Bill Zewe concerning natural convection or was the concentration on shutting the pumps to prevent damage to the pumps and the discussion that you had during that time frame what were you keying on?

KUNDER: I think we were keying on protecting the pumps and not violating the MPSH curve and in my own mind I fully expected natural circulation to occur. At that juncture still was not aware that the reason for the reduction in flow on the loop with the pumps running. I didn't tie that reason to the fact that we had steam in the loops but rather it was presumed that we were losing suction because we didn't have the conditions getting cavitation of the pump suction and that was the reason for the reduced flow.

<u>HUNTER</u>: George, Hunter speaking again, after shutting off the two pumps then the 8 loop did you recall or did you recall discussing the parameters in the B loop at that time, temperature cold, hot, with the shift supervisor?

KUNDER: No, I don't recall discussing that and I don't think I focused on those parameters at all if I had looked at them I don't think I really was trying to you know access what...

<u>HUNTER</u>: Another general question...are you familiar with the requirements of the procedures which states utilization of natural convection of these steam generators or decay heat removal. Are you familiar with that procedure?

KUNDER: Yeah.

HUNTER: Are you familiar with the requirements of the procedure as far as prerequisites for natural convections? And I'm not looking for details I'm just...

KUNDER: I'm generally familiar with it, yes.

HUNTER: Are there any highlights of that procedure that stand out in your mind today as far as what would be required to insure natural convection?

KUNDER: Yeah, I guess the one thing that sticks out in my mind is you ...limitation in there on the temperature differential between the pressurizer in the loop to assure that you do indeed keep the hot leg candy cane top of the generators sub-cool so that you don't form a steam bubble in there. And you basically guarantee the you know solid water in the loops by keeping enough pressure in the system or if the pressure is decreasing in the system for instance if you were to lose pressurizer heaters or something like that you would have to cool the generators and keep a good lead on that cooling so that you don't get into the condition where you'd form a boiling the loop. That is something that would I think have taken time presuming we were going into natural circulation and my thought process was that thing. I auto-

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matically assumed that natural circulation would be inherent and automatic at that point. Because I didn't recognize that we had steam and loops already and the implementation of that procedure would be to go to the computer go to the console, check temperatures and start making methodical checks that you would have to make but it would be sort of a followup kind of action not an immediate very concentrated concern on the panel. I did not at least I didn't approach it that way.

HUNTER: Hunter speaking again. Would our presumption be that after the last two pumps were secured that that the fellows or you did in fact start looking for natural circulation?

KUNDER: I didn't begin looking to confirm the parameters that would be necessary to assure natural circulation. I think at that moment I assumed that natural circulation was inherent and would be automatic and that checking to assure we had natural circulation would follow events occurred in the revelation that we had the high activity the intermediate range indication and things like that were I guess taking up my attention span to the point that I didn't really concentrate on whether or not we indeed had natural circulation by a methodical check on the primaries.

HUNTER: Would you explain what you would assume to be the normal method at that time what your assumption would be as far as removal of decay heat at that time?

HUNTER: I've got one more general question I guess we're going to run out of time as far as you wanted to \_\_\_\_\_\_ pretty quick. During this time frame now we're down where the pumps are off. We're sitting natural convection should be going. It isn't because we found out that the hot legs flashed the steam right away and locked everything up. One question that would like to discuss and that would be decay heat. Did during the time between when the last two pumps operated was six twenty or whatever. During the time that you came in and until the six twenty with Bill Zewe on the conference call or with Fred Scheimann or the Control Room operators, did you fellows discuss decay heat? The "requirements to maintain the reactor coolant" and were you actually removing heat from the reactor.

KUNDER: I don't think I recall discussing that at all or even considering it, you know, with any great amount of deliberation.

HUNTER: If you didn't consider it would we assume that you consider decay heat was being removed?

KUNDER: Yes.

KUNDER: Well the mode of decay removal is through the steam generators

HUNTER: With the reactor coolant pumps on the A pumps also then earlier the B pumps.

to the secondary side steaming into the condenser initially.

KUNDER: All four pumps initially when I came in were running and circulating coolant and removing the decay heat through that fashion. And without again doing a without being able to focus in all indications and really calmly analyze methodically analyze let's put it that way what the indications were telling me. I just assumed that things were working as they would on any particular shutdown except for the fact that the level was high and pressure was low.

HUNTER: Are we almost through with the tape?

RESNER: Mr. Creswell will be leaving the interview.

MARTIN: This is Tim Martin speaking. George, when you arrived we had all four reactor coolant pumps operating. And we had both steam generators on the line. Shortly after securing the reactor coolant pumps in the B loop we isolated the B steam generator, do you remember the basis for that decision?

KUNDER: I recall that Bill Zewe or someone got word that we...had an alarm...I'm not sure the...how...they were aware that they were seeing radioactivity out of one of the generators or out of the B generator. I don't recall if they saw the vacuum pump exhaust monitor going up and then through sampling or through local monitoring of the steam lines concluded that the B generator was the one that had the apparent tube leak or not. The conclusion was made that the B generator had a tube leak and the crews isolated that generator. It's very difficult for me at this point without looking at the course of the curves and so forth to remember exactly when in sequence that was done. But that's my recollection.

MARTIN: Martin again. George, then you're saying that at least at one time the B steam generator was isolated based upon some radiation level or contamination limits that the shift became aware of.

KUNDER: That's correct.

MARTIN: After we had secured reactor coolant pumps in both loops and it's approximately six, six fifteen, you were involved in a conference call with among other people Mr. Miller. During that time there was a discussion of the status of the EMOB, electromatic relief valve, block valve, do you remember that?

KUNDER: Yeah, I seem to recollect that on the last interview. And I seem to recall that Lee Rogers asked me if the EM valve was open. I think in my last interview by the way when I was listening to the tapes I think I may have said that the ... may have referred to the block valve. I can't really remember which but I think he probably said asked me excuse me what the position of the EM valve was if it was closed. And coming out of the shift supervisor's office and asked the operators at the console. I didn't go up to the console and look for myself. I asked them if it was closed and they indicated that it was and I came back in and told Lee Rogers that it was closed. And I believe we were refering to the EN valve rather than the block valve.

MARTIN: So when you asked the operators you may have asked them what the status of the EMCB was versus the block valve. Do you have knowledge of when the block valve itself was shut?

KUNDER: I don't. Other than through my subsequent review of the information, you know, after the event was pretty much terminated.

MARTIN: George, isolating in on the EMOB much later in the event around noon we had been at 2000, 2100 pounds pressure and had made a decision to try to have the core flood tanks inject. Do you remember the mechanism utilized in dropping pressure to the point where the core flood tanks would come on the line?

KUNDER: Yeah, we...the block valve was opened. And the EM valve was apparently deliberately failed open in order to vent off the steam or water that was in the pressurizer and attempt to blow down the RCS to reduce pressure. Up until that time they had been cycling the block valve with apparently the EM valve open. So that is the mechanism they used.

MARTIN: George, at any time during the extended event was the pressurizer vent valve utilized?

KUNDER: I'm not aware of it ever being utilized during that period of time.

HUNTER: George, you mentioned that the block valve was cycled with the EMOB opened. Do you recall whether the EMOB at that time they had actually taken the position to switch and actually open the EMOB and maintained it open or was it in the same condition that it was before the block valve was closed earlier?

KUNDER: I did not know ho they were doing it. I assumed that they it opened through a switch in the console.

HUNTER: Okay.

MARTIN: Once Miller arrived and Rogers arrived which is approximately seven, seven fifteen in that time frame. We have reports that there was another attempt to start reactor coolant pumps. To your knowledge did that occur?

KUNDER: I can't be sure. I recall one attempt to start the reactor coolant pump and that was successful. We started a pump and I think it occurred before the time that Gary came in if the pump was attempted to be started later on I wasn't directly aware of it.

MARTIN: George, referring to the earlier start of the reactor coolant pump before Mr. Miller arrived computer printouts would indicate that one was started that it was run for approximately nineteen minutes. During this period of time there's also some discussion or indication that the B steam generator was unisolated and allowed to steam. Are you aware of this occurring?

KUNDER: No, I know the B steam generator was again through hearing the operator's conversations was isolated in two occassions. Earlier apparently just after the trip occurred because it was thought that the and I even think it was about the time that I came in. It was secured because it was believed that perhaps we had a steam leak in the B generator that was contributing to the building pressure. And that conclusion was arrived at because of the fact that the B steam generator

pressure was lower by some 100 or 200 pounds pressure than the A generator. And I think I recall Bill Zewe being involved in that and I didn't pay 3 real close attention to the efforts in the secondary side. That was my perception of the first time it was isolated. And a little bit later 5 subsequent to that event the believe it was concluded that since the 6 pressure didn't decrease in the building that and that the generator 7 level and pressure was fairly well maintained in the B generator that 8 maybe we didn't have the leak and the decision was made by Bill or I'm 9 not sure exactly who, it wasn't myself I know that. The decision was 10 made to try and place it back into service because maybe they were 11 wrong and that was done. And then it was subsequently isolated the 12 second time due to the apparent indications of tube leakage in the B 13 generator. The timing of that is very fuzzy in my mind so I'm not sure 14 I can answer your question very clearly. 15

RESNER: You referred to Bill. Bill who?

KUNDER: Bill Zewe.

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RESNER: Thank you.

MARTIN: George, early in the event when you arrived I believe we were steaming through the turbine bypasses to the condenser. Were you involved in decisions to shift to atmospherics dumps and back to the turbine bypass and if so can you provide us any indication of the basis for those shifts and tactics or where this team was to be put?

I was not directly involved in the decision to do that. aware that the operators and Bill Zewe were very concerned about the high level in the hotwell. And the impact of that high level might be that we could induce water hammer or some other type of damage through continuing to bypass steam into condenser. As it turns out from the Unit 2 design the bypass lines go into the condenser and exhaust steam beneath the two bundle and just above the normal water level in the hotwell. And with the hotwell level very high that line would have been either close to or actually fully submerged. The decision was made pretty much by the crew. I'm just guessing that Bill made the decision to go out the atmospheric dump valves and as I recall the manner in which they did that was to trip some of the circulating water pumps rather than break vacuum. I think later on in the morning. I can't recall exactly when vacuum was lost because of the loss of the adequate amount of steam needed to seal the turbine shaft and the Unit 1 aux boilers were attempted to be started by the operators in Unit 1 but they had problems with the boilers and they couldn't get them up to

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pressure and as a result we lost vacuum in the condenser as well. So for a period of time we were removing heat through the atmospheric dump valves except for the one that was isolated from the B generator.

MARTIN: Alright, George, subsequent to this we returned to the turbine bypasses, do you remember the basis for that decision?

KUNDER: Yeah, I recollect that that move was made I believe closer to noon. And that was done after we were able to re-establish sealing steam to the turbine and establish vacuum in the condenser. And as I recall I'm pretty sure this was the time it was late in the morning. At that point in time the knowledge of the accident was at the state level, the upper levels and someone offsite and onsite was able to observe the steam being exhausted to the atmospheric dump valve. I was never outside the Control Room to see that but Gary Miller had gotten orders over the phone to close those valves because it was believed that they were a source of the radiation leakage released to the environment. And through I believe readings with dose rate meters and perhaps other indications that I just wasn't specifically aware of it was concluded pretty firmly that there was very little if zero contamination in that steam coming from the A generator and I guess Gary was ordered to close those valves, just close them period. I believe he

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delayed long enough that we were able to finally get established and then re-establish heat removal to the condenser. That was my recollection of that event.

MARTIN: Early in the event sequence we were feeding the steam generators using the emergency feed pumps. This was after we had found and corrected the problem with the twelve valves. At some point in the event we shifted our feed from the emergency feed system to the condensate pumps can you clarify or give us a feeling for where that might have occurred either time wise or connected to some event?

KUNDER: No. I'm sorry. I didn't remember making that switchoff. I wasn't following the exhaust operations that closely apparently at the time.

MARTIN: George, Tim Martin again. Between the time approximately seven o'clock shortly after the site emergency had been announced to ten o'clock when we had returned to 2000, 2100 pounds cycling the EMOB block valve to maintain pressure we don't have a heck of a lot of information of what went on and try to figure out what events might have occurred during that period of time that allowed pressure to esentially...it looks drift aimlessly. Obviously it had some direction. Someone was making decisions and I'm trying to find out what went on during that period of time.

KUNDER: I don't understand that, it seemed like that was only about five minute time span there. Do you wish me to try and chrough... my activities.

MARTIN: As best you can during that period the beginning of the site emergency until we have repressurized and are operating on the EMOB block valve. If you can remember anything that might have occurred during that period it would help.

KUNDER: Ok, my main responsiblity at the time we declared site emergency was to try and assist Joe Logan and afterwards Gary Miller and starting the communications offsite I had previously asked for a number of people to be called in which I believe we discussed in my previous interview. And I assigned two of my engineers to make the phone calls that were required by the emergency plan.

MARTIN: George, Tim Martin again. I would like to focus in on the operational aspect if you have any knowledge of it.

KUNDER: I see what you say. I guess I bounce back and forth so I can't give it very consistent accounting of the operations that occurred over approximately two or three hour period. Although I do know once the emergency plan activities notifications were fairly well in gear which probably involved my time for about an hour or so, I'd say around

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8 o'clock we consulted as a group with Gary Miller in the shift supervisor's office and variously out in the Control Room and I think the key members of that group were Mike Ross, Miller and Lee Rogers and I think Jim Seelinger had arrived in the Unit 2 Control Room and Bill Zewe. And we discussed our tried to discuss our strategy for the time period to follow. I believe we were all concerned that indications in the core were...indications in the reactor coolant system showed that we had very high temperatures on the hotlegs. As a matter of fact the hotleg temperature indications was pegged at 620 degrees. At that moment I was not aware that we had wide range temperature indication and Ivan Porter, who's my lead IC engineer was in the process of trying to review some of those indications and I was also unaware that Unit 2 had the incore temperature indications or if I was aware of it it was not very... I wasn't very clearly aware of it. And he was trying to get that kind of information. And he was pretty much feeding that information to Gary for the most part. So it's apparent that we had high temperatures and I was concerned as well as the rest of the group that the high pressure injection may not be doing an adequate job getting enough water to the core to keep it cool and we I think we became of the frame of mind that we did have a vapor binding effect in the core. We had recognized that after all the scenario transpired at that point we were indeed without a lot of water in the core in the reactor coolant system and we had to charge a lot of water into the thing and try and keep it cool and at that point we were not certain that we had a clear blow

path through the core. I indicated before that I personally was very concerned about the pontential for continued feeding the water into the core and subsequent steaming of that water leaving behind boron, high boron concentration to get to the point of crystallization. And I was very deeply concerned that you know we really didn't have things under control as yet and we still had a lot of work to do plan our strategy and Gary Miller pretty much led the way on getting the group together and discussing alternatives. I can't recall the specific discussions. I just recall my....

RESNER: This is a continuation of the interview of Mr. George A. Kunder. The tape cut us short and we--George was in the middle of answering a question. If you would please continue. After he finishes answering that particular question, due to his time scheduled we will continue this part of the interview at a later date, George?

KUNDER: O.K., thank you. I believe I was discussing the process of determining our strategy with respect to the operation of the reactor and recovery.

MARTIN: That's correct.

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O.K. I believe, as I indicated on the previous date, somewhere around 45 minutes to an hour after declaring the site emergency and getting the emergency plan fairly well underway we--we being Gary Miller, Jim Seelinger and Mike Ross, Lee Rogers, and myself--met generally as a small group to discuss strategy and our perceptions about where we were and where we thought we should be going. Because it was pretty clear based on the hot leg temperatures existant in the core at that time that we were into a very serious problem, that we did not jet have the cooling of the reactor well under control. I think the general perception at the time was that we intuitively thought that we had the core covered. I think by that time we felt that we were getting water into the core, but there was no indication that hit you in the head and said "Yeah, you are covered." So, that concern was under consideration. I also, I know, was personally concerned about the potential for concentrating boric acid in the core through the process of just cooling the core by steaming. And we were somewhat in a boiling pot mode, or so we thought, at that point. I recall specifically expressing that concern to the group. We were also concerned and discussed the fact that we had been using high pressure injection to get water into the reactor for, perhaps, an hour or an hour and a half, at that point. I don't recall seeing any real clear or substantial changes in RCS parameters, such as pressure and temperatures. Temperatures were still high and the pressure was still low. We were fairly well convinced in our own minds that we had a bubble of steam in the top of the reactor and in the hot

legs. We were trying to consider ways in which we could vent off steam to effect a better cooling, or ways that we could assure ourselves that high pressure injection water was indeed flowing preferentially into the reactor versus some other sneak path. At that point, we were somewhat concerned that maybe there was some sort of a sneak path existing, which could bypass some of the flow around the reactor, such as perhaps leakage around the plenum assembly and out into a hot leg and right out the pressurizer vent or the pressurizer EM valve--let me think--no, I guess that was closed. But at any rate, we were concerned that we weren't getting--we may not be getting enough cooling to the core. So, all those concerns, put together, were the subject of our discussions. And we were also afraid that since these parameters weren't changing very readily that we may end up being in this mode for a considerable period of time and then run out of water from the BWST, and then the next choice would be to go on reactor building recirculation type of cooling. I think we all felt that that was very undesirable, from the standpoint of drawing whatever contaminants that you can potentially pick up in the reactor building in through the decay mode system and then through the makeup purification system and into the reactor again. Long term, we were hoping to avoid that, but that was not a real major consideration, I don't think. We were concerned about running out of water in the BWST ultimately, and having to go to another mode of cooling. We finally, I think mutually, came to agreement that we should try and raise pressure in the system. My memory really fails

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me now, I can't remember now if the electromatic valve was... I think at some point we opened the valve. I can't remember if we opened it prior to pressurizing up to the 2,000 pound point where we cycled pressure, or not. It's just not clear in my mind, I guess I can review the curve but as I sit here now it's just not clear in my mind anymore. But we did decide to raise pressure. We must have had the valve open because I think I recall we closed it. I believe we probably had it open because we were figuring, ... yeah, it's starting to come back a little bit. I think we had the valve open because of the concern for getting flow through the core, not just putting water into it and having the water flash to steam and leave all the boron behind. We were trying to come up with a way of getting water through the core, guaranteeing we're getting flow through the core and sweeping it in that fashion. I believe that's the rationale that was used to keep that valve open. Later in the morning, we mutually agreed that it might best to pressurize up and then continue that venting, because you would tend to, of course, achieve the higher saturation temperature effect, that would hopefully minimize boiling and any of those effects in the core. So, at that juncture we closed the valve, left it closed, allowed pressure to come up in the system, and then continued to vent out the pressurizer, which was the only place we could see that it was possible to get a flow through the system. And that's what we did. I guess that takes us up to the point that you are interested in.

HUNTER: One question, during this time did you guys, fellows discuss restarting the reactor cooling nump? Do you recall any discussions, realizing that it was started, that it was off and you're sitting... At this point you were getting ready to go down to core flood, or depressurize. In this time frame while the pressure was up, do you recall any discussion as far as restarting the reactor coolant pump? Consideration of restarting.

KUNDER: I vaguely recall, various times throughout the day, we may have discussed that, I just can't recall specific discussion any more in my mind, to start the pump. I seem to recall, in discussing this thing after the fact, many days after the fact, that there was a reluctance on the part of either B&W or others to try and run the pump for fear of failing seals, and that sort of thing, but that's all very vague and it's purely speculative at this point.

HUNTER: Thank you George. I have no further questions, we'll continue this again at a later time.

RESNER: The time now is 12:15 p.m. and we picked up this portion of the tape at 12:04 p.m.