TERA



UNITED STATES NUCLEAR REGULATORY COMMISSION WASHINGTON, D. C. 20555

JUL 2 6 1979

MEMORANDUM FOR: Jay B. Durst, Assistant Director

for Safeguards and Systems

Performance Research

Division of Safeguards, Fuel Cycle

and Environmental Research

FROM:

Donald E. Solberg

Systems Performance Branch

Division of Safeguards, Fuel Cycle

and Environmental Research

SUBJECT:

FACILITY DECOMMISSIONING RESEARCH REVIEW GROUP MEETING NOTES

On June 8, 1979, members of the Decommissioning Research Review Group met to discuss research program status and results, formal proposals for future research and additional research needs. The meeting agenda is presented in Enclosure 1 and the list of attendees is presented in Enclosure 2.

Long-Lived Activation Products Research (Fin No. B2296)

John Evans (PNL) presented the plans and results of this research program. The visual materials distributed at the meeting is presented in Enclosure 3. Pages 3-1 through 3-4 provide background information and are self explanatory. Available samples of unirradiated vessel, vessel internals and concrete are presented on page 3-5. The WNP 1/4 samples of concrete, aggregate, rebar and structural steel were obtained from the WPPSS construction at Hanford. Breakdown of the aggregate species is presented on page 3-6. A concrete core from the SMUD Rancho Seco Plant in Sacramento has been obtained. Six stainless steel samples have been obtained from a nuclear material supplier for reactor vessel internals. A single vessel steel sample has been obtained from BCL, i.e., SA 302B. GE sample materi is exist at BCL and at the time of the meeting all necessary approvals had been obtained to receive sample material, although, the samples had not actually been received at PNL.

Identified irradiated samples are presented on page 3-7. The Point Beach #1 samples have been received. Negotiations on other identified samples are in progress.

The samples identified on pages 3-5 and 3-7 represent only those identified this far by PNL; the search for additional relevant materials will continue. It was stressed at the meeting that:

- o concrete samples should be obtained which cover a wide geographical
- o irradiated concrete specimens have not been found but the search should continue since they would be most useful to the program,

699234

 vessel materials from suppliers other than Westinghouse should be obtained.

Analysis results of concrete and aggregate samples are presented in the tables on pages 3-13 through 3-16. On pages 3-13 and 3-14 are presented results for the Rancho Seco concrete sample, three concrete sample pours (SP) from WPPSS (used for compression tests), six aggregate samples and finally data for the earth's crustal abundance for comparison. On pages 3-15 and 3-16 are presented the analysis results for several rock classifications obtained from the WPPSS aggregate. Data from both tables are shown normalized to the earth's crustal abundance in the figures on pages 3-17 through 3-20. Of the aggregate materials analyzed, quartz appears to have the lowest concentration of materials which will potentially lead to long-lived activation products and granite appears to be the next best choice. The ratio of the abundance of elements analyzed for these two rock types to the average abundance of all aggregate types analyzed is presented on page 3-21. The lines connecting data points are only present as an aid to visualizing the results.

A list of action items developed as a result of discussions is presented in Enclosure 4.

In response to the question of how the PNL program compares with the British program being performed by Woollam (CEGR), Evans responded that the following improvements are available in the PNL project:

- o Activation calculations using a spectrum of neutrons energies will be used
- o The radiochemistry will be of a higher quality.
- o The program will provide information on geographical effects on ancrete composition and vendor effects on steel composition.

For the record, it should also be noted that the U.S. study is based on PWRs and BWRs whereas the British study was based on gas cooled reactors. There is no clear evidence that U.S. construction materials have the same proportions of minor and trace elements as the British materials.

Dave Robertson (PNL) gave a brief summary of the planned research project "Characterization of Radionuclide Contamination Throughout Light Water Reactor Power Stations," (Fin No. B2299)*. The only NRC staff comment on the proposed research was that shorter-lived radioisotopes should be studied as well as long-lived radioisotopes. These are necessary to evaluate decommissioning dose rates and for the evaluation of appropriate methods to reduce those dose rates. Radioisotopes with half-lives as short as 90 days should be evaluated.

^{*}This project was officially authorized on July 5, 1979.

Lyle Perrigo presented his plan for proposed research to evaluate decontamination as a precursor to decommissioning. This presentation closely followed the draft 189a which was enclosed with the notice for this meeting. NRC staff recommendations are presented in Enclosure 5. Mr. Perrigo will rewrite and resubmit the 189a.

Bocause there was insufficient time for the NRC staff to discuss the final agenda item "Additional Decommissioning Needs," this item was deferred to a later date.

Donald E. Solberg

Systems Performance Braith

Division of Safeguards, Fuel Cycle and Environmental Research

Enclosures:

- 1. Agenda
- 2. Attendees
- 3. Presentation Material (B2296)
- 4. Action Items (B2296)
- 5. Action Items (Perrigo)

cc and Attendees:

- R. M. Bernero, SD
- D. Crutchfield, NRR
- L. Barrett, NRR/DOR
- A. Abriss, NMSS/FCLB
- A. T. Clar, NMSS
- L. Rubenstein, NRR
- C. Bartlett, RES

Agenda Nuclear Plant Decomissioning Research Review Group

June 8, 1979	Phillips Building, Room P-114
8:30 a.m.	Opening Remarks, D. Solberg
8:40	Presentation of Long-Lived Activation Project Results and Plans, <u>J. Evans</u> , PNL
10:15	Coffee Break
10:30	Continuation, J. Evans
12:00	Lunch
1:15 p.m.	Discussion of Plans to Characterize LWR contamination, NRC staff, L. Rancitelli, PNL
2:00	Discussion of comments on PNL Plan for Project "Decontamination as a Precursor to Decommissioning", NRC staff
2:45	Coffee Break
3:00	Discussion of Additional Decommissioning Research Needs and Approaches to Initiating Responsive Projects

ATTENDANCE LIST Decommissioning Research Review Group Meeting June 8, 1979

Donald Solberg, RES

Don Calkins, SD

Carl Feldman, SD

Lou Rancilillo, PNL

Leo Faust, PNL

Lyle Perrigo, PNL

John Evans, PNL

Dave Robertson, PNL

Dick Bangart, DSE

Richard Emch, DOR

Pete Erickson, DOR

Tim Johnson, NMSS

ENCLOSURE 3

Presentation Material (B2296)

LONG LIVED ACTIVATION PRODUCTS IN REACTOR MATERIALS

Initiated February 1979

MAJOR TASKS

CHEMICAL ANALYSIS OF REACTOR MATERIALS

- CALCULATION OF EXPECTED RADIONUCLIDE ABUNDANCES
 - NEUTRON CAPTURE REACTION
 - FAST NEUTRON REACTIONS
- RADIOCHEMICAL ASSAY ON SELECTED ACTIVATED SAMPLES

TARGET ELEMENTS

	NEU	TRON CAPTU	RE		OTHER	
T 1/2 (YEARS)	5.3 - 100	100 - 1000	>1000	5.3 - 100	100 - 1000	>1000
	Co Cd Sn Eu, Sm Hf U	Ag ir, Os	CI, S Ca Ni Se Zr Nb Mo Pd Cs Ho, Dy	Li Rb Sr Ba	K	Al Fe Sm Pb Bi B N
			Re. W Th U			

MATERIALS TO BE CONSIDERED

REACTOR INTERNALS

STAINLESS STEEL 304 AND 316

PRESSURE VESSEL
 LOW ALLOY STEEL

BIOSHIELD CONCRETE

CEMENT COARSE AGGREGATE FINE AGGREGATE REBAR STRUCTURAL STEEL

3.5

UNIRRADIATED SAMPLES

TYPE

AGG REGATE
REBAR
STRUCTURAL STEEL

VESSEL STEEL

STAINLESS STEEL

SOURCE

WNP 1/4 RANCHO SECO BCL - GE WESTINGHOUSE - EPRI SA 302 B (1)

NUCLEAR SUPPLIER 304 (3) 316 (3)

WPPSS CONCRETE

CEMENT

WATER

SAND

AGGREGATE

COLUMBIA RIVER BASAIT

- YAKIMA BASALT

GRANITE

GRANODIORITE

- QUARTZ

QUARTZITE

GREENSTONE

- MONZANITE

REBAR

STRUCTURAL STEEL

ACTIVATED SAMPLES FOR RADIOCHEMICAL ANALYSIS

POINT BEACH #1 - 1971
 FUEL SUPPORT STRUCTURE

STAINLESS STEEL 304 ZIRCALOY 4 INCONEL 718

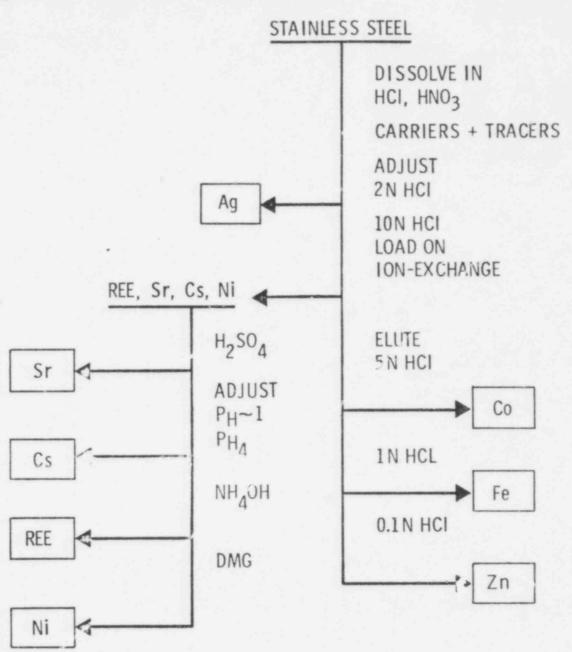
 BCL - GE TENSILE STRENGTH SAMPLES VESSEL STEEL 2-4 SAMPLES

 WESTINGHOUSE COUPON HANGERS STAINLESS STEEL

WESTINGHOUSE - EPRI

VESSEL STEEL 8-10 SAMPLES UP TO 30 EFPY

RADIOCHEMICAL FLOW SCHEME (Ag, Co, Cs, Ni, REE, Sr, Zn)



3-8

699217

RADIONUCLIDE PROPERTIES*

ELEMENT	ISOTOPE	T1/2	SELECTED ENERGY (keV)
Ag	108m _{Ag}	130 y	434, 614
	110m _{Aq}	255 d	658,764
Co	57 _{Co}	270 d	122,136
	60 _{Co}	5.2 y	1173, 1332
Cs	134 _{Cs}	2.1 y	605,796
	135 _{Cs}	$3.0 \times 10^6 \text{ y}$	BETA
	137 _{Cs}	30 y	662
Ni	⁵⁹ Ni	8 x 10 ⁴ y	X-RAY
	63 _{Ni}	92 y	BETA
REE	145 _{Pm}	17.7 y	72
	151 Sm	87 y	22
	152 _{Eu}	12.7 y	122, 344
	154 _{Eu}	16 y	724, 876
	155 _{Eu}	1.8 y	87, 105
	¹⁵⁸ Tb	1200 y	80, 182
	166m _{Ho}	1200 y	280, 412
Sr	⁹⁰ Sr	28 y	BETA
Zn	⁶⁵ Zn	245 d	1115

^{*} COUNTING: BETA, NaI (TI), INTRINSIC AND Ge (Li) SYSTEMS

3-9

RADIOCHEMICAL FLOW SCHEME (3H, C, CI, Can, Cao, Nb, Zr, Hf, Pu)

INDIVIDUAL READIOCHEMICAL SEPARATIONS

• 3_H

• 14

• ³⁶CI

239_{Pu}

GROUP SEPARATIONS

- · Zr AND Hf
- Mn, Mo AND Nb

RADIONUCLIDE PROPERTIES*

SELECTED ENERGY (keV)	BETA	BETA	X-RAY	X-RAY, ALPHA	BETA, X-RAY	424	835	X-RAY	X-RAY	702, 871
T1/2	12.6 y	5730 y	3.1×10 ⁵ y	$2.4 \times 10^4 \text{ y}$	1.5×10^6 y	31 y	312 d	3500 y	13.6 y	2.0×10 ⁴ y
ISOTOPE	3 _H	14c	36 _{CI}	239 _{Pu}	93 _Z r	178mHf	54Mn	93 Mo	63mNb	94 _{11b}
ELEMENT	1	S	C	Pu	Zr	士	Mn	Mo	Np	

^{*}COUNTING: BETA, ALPHA, Nal (TI), INTRINSIC AND Ge (Li) SYSTEMS

RADIONUCLIDE PROPERTIES*

SELECTED ENERGY (keV)	BETA	BETA	X-RAY	X-RAY, ALPHA	BETA, X-RAY	424	835	X-RAY	X-RAY	702, 871	
T1/2	12.6 y	5730 y	3.1×10^5 y	$2.4 \times 10^4 \text{ y}$	1.5×10 ⁶ y	31 y	312 d	3500 y	13.6 y	2.0×10 ⁴ y	
ISOTOPE	3 _H	14 _C	36 _{Cl}	239 _{Pu}	93 _Z r	178mHf	54 _{Mn}	93 _{Mo}	93mNb	94 _{Nb}	
ELEMENT	_	S	5	Pu	Zr	Ŧ	Mn	Mo	Np		

^{*}CCUNTING: BETA, ALPHA, NaI (TI), INTRINSIC AND Ge (Li) SYSTEMS

099251

B. N. No. Al. S. Cl. K. C. F. Co. Pl. Re. As. Se. Rr. B. N. No. Al. S. Cl. K. C. F. Co. Pl. Re. As. Se. Rr. 1.3 S.7	N No
3 N No All S C1 K C2 Fg C6 F1 20 As Sc Rr Rb Sr Z2 F11 M6 P9 Ag C1 L S S S S S S S S S S S S S S S S S S	L. S N No N
3 N No All S C1 K C2. Fg C0 [1] 20 A3 SC (8 R R R R R C2 [1] Mo P8 1.3 577	L. G N No All S C I K C. Fe Co 13 20 A3 Sc Rr Rb Sr 27 17 Mb PB 1.3 5.7 144 123 38 70 68 5.8 c1 cf 29 432 42 5.3 c3 1.4 5.4 5.4 147 5.2 24 14 319 47 cf cf 30 3c9 192 8 19 c3 1.5 5.4 5.8 12. 11 12.3 5.4 12 23 34 12 67 10 6.8 36 190 9 5.5 c3 1.6 5.4 5.8 12. 11 12. 12. 12. 11 5.1 2.2 289 4 21 21 2.8 38 344 153 10 37 c3 1.7 5.8 2.8 12. 11 5.1 5.2 289 4 21 21 2.8 38 344 153 10 37 c3 1.8 5.9 5.9 5.8 12. 11 5.1 5.1 5.1 5.1 5.1 5.1 5.1 5.1 5.1
3 N No. No. </td <td>L. B. N. No. Al. S. C. K. T. F. Co. 13. 2c As. Sc. Rv. Rv. Sr. 2v. 11, 140. Ph. Ph. S. S.</td>	L. B. N. No. Al. S. C. K. T. F. Co. 13. 2c As. Sc. Rv. Rv. Sr. 2v. 11, 140. Ph. Ph. S.
B N No. No. </td <td>L. B N hb hl 5 cl K c. Fe c. [1] 2r hi 5c Rr Rb 5r 2r [1] ph 1.3 57 47 47 13.3 38 70 68 5.8 cl 2 29 472 47 5.9 35 1.4 5.9 5.9 472 5.2 26 14 319 4.7 cl 21 35 382 190 10 3. 1.5 5.9 49 49 5.2 26 26 26 26 27 29 49 26 355 190 10 3. 1.6 5.9 49 5.9 194 5.2 3 46 319 47 cl 2r 39 36 195 8 195 1.7 5.8 5.9 195 195 195 25 26 26 26 27 28 197 1.7 5.8 5.9 195 195 195 25 26 26 26 26 26 26 26 26 26 26 26 26 26</td>	L. B N hb hl 5 cl K c. Fe c. [1] 2r hi 5c Rr Rb 5r 2r [1] ph 1.3 57 47 47 13.3 38 70 68 5.8 cl 2 29 472 47 5.9 35 1.4 5.9 5.9 472 5.2 26 14 319 4.7 cl 21 35 382 190 10 3. 1.5 5.9 49 49 5.2 26 26 26 26 27 29 49 26 355 190 10 3. 1.6 5.9 49 5.9 194 5.2 3 46 319 47 cl 2r 39 36 195 8 195 1.7 5.8 5.9 195 195 195 25 26 26 26 27 28 197 1.7 5.8 5.9 195 195 195 25 26 26 26 26 26 26 26 26 26 26 26 26 26
B N	L. B. N. No. M. S. C. K. C. F. C. P. Z. N. S. R. R. R. S. Z. Z. R. R. R. R. S. S. Z. R. R. R. S. S. R. R. R. S. R. R. R. S. R.
8 N No N	L. B. N. No. Al. S. Cl. K. C., F. C., [1] 2r. A. S. C. Rr. Rb. Sr. R. S.
B N No Al 5 c1 K Co F Co F Co F </td <td>L. G N No fil S cl K C. Fe Co 11 20 ft Sc Rv Rb Sv 12 5.9 472 5.1 474 4.7 4.1 12.3 38 6.1 6.6 28 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 6.1 32 38 6.1 6.1 6.1 32 38 6.1 6.1 6.1 6.1 6.1 6.1 6.1 6.1 6.1 6.1</td>	L. G N No fil S cl K C. Fe Co 11 20 ft Sc Rv Rb Sv 12 5.9 472 5.1 474 4.7 4.1 12.3 38 6.1 6.6 28 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 32 38 6.1 6.1 6.1 32 38 6.1 6.1 6.1 32 38 6.1 6.1 6.1 6.1 6.1 6.1 6.1 6.1 6.1 6.1
8 N	L. B. N. No. M. S. C. K. C. F. C. M. R. M. S. R. R. R. R. R. L. B. N. S. R.
B N No. All S c1 K Co. Fe Co. Pe All Se Re 5.3 5.7 .77 .7 12.3 3.8 70 68 5.8 c1 cl 1.3 5.7 .77 .7 12.3 3.8 70 68 5.8 c1 cl 1.4 5.7 .7 1.7 12.3 5.4 c1	L. B N No Al S CI K C. Fe Co 17 20 Al Sc Rr 1.3 5.7 .44 .9 12.3 3.8 70 6.8 5.8 cl cl 1.4 5.3 5.1 11 12.7 5.4 19 19 314 47 cl cl 1.5 5.4 .49 .9 142 5.2 26 19 314 47 cl 1.6 5.4 5.9 19 12. 12. 12. 14 314 47 cl 1.7 6.8 5.2 26 19 19 10 10 10 10 10 10 10 10 10 10 10 10 10
B N N 7. 7. 7. 7. N 7. 7. N 7. 7. N 7. 7	Li B N No All S CI K Co Fe Co Fl 20 As Se Ci T S 21 Ay 47 Ci Fe Co Fi Z 23 A A A A A A A A A A A A A A A A A A
B N N 5 7 7 7 7 1 1 2 0 1 2 0	L. B N No All S C1 K C. Fg Co Pl 2r All L. B N No All S C1 K C. Fg Co Pl 2r All L. B S. 444 . 9 12.3 3.8 70 48 5.8 L. S. 447 . 9 12.3 47 5.3 24 19 379 47 L. S. 4 . 9 1.9 12.4 47 2.3 24 28 12 10 10 10 10 10 10 10 10 10 10 10 10 10
5 N No Al S Cl K Co 15 Co 17 5.9 .44 .9 13.3 3.8 70 1.3 5.7 .49 .9 13.3 3.8 70 1.4 5.4 .59 1.0 13.4 5.2 24 1.5 5.4 .29 1.0 13.4 4.7 2.3 1.4 5.7 .79 1.0 13.4 4.7 2.3 1.5 5.4 .28 1.2 1.0 13.4 3.2 2.2 1.7 5.8 5.9 1.0 5.0 2.3 2.2	1.6 5.4 .44 .4 13.3 8 70 1.5 5.3 .51 1.1 13.2 5.4 15 1.6 5.4 .49 .4 1.0 13.4 5.2 26 1.5 5.7 .49 .4 1.0 13.4 47 2.3 1.4 5.2 .4 1.0 13.4 47 2.3 1.4 5.2 .5 1.0 13.4 47 2.3 1.4 5.2 .5 1.0 13.4 13.8 13.2 1.7 5.8 1.2 10.0 13.5 5.0 2.3 1.7 5.8 1.0 10.0 10.3 5.0 2.3
B N No N	L. B N No 41 5 C1 K C. Fg Co II 1.3 5.7 47
8 N No Al S CI K C. FE FE S S S S S S S S S S S S S S S S S	L. G. N. No. NI. S. C. K. C. Fe. T. S. N. N. S.
8 N No Al S CI K C. 1.1 S.9 .44 .4 .9 .1 11. 1.2 S.9 .77 .4 1.1 11. 1.4 S.9 .7 .48 .48 14. 1.5 S.9 .49 .9 .9 14. 1.6 S.9 .80 .9 14. 1.7 S.8 .20 .9 14. 1.8 S.9 .80 .9 14. 1.9 S.9 .90 .9 14. 1.1 S.8 S.9 .90 .9 14. 1.1 S.8 S.9 .90 .9 14. 1.1 S.8 S.9 .90 .9 14. 1.1 S.9 C.1 8.2 1.3 1.3 1.3 1.3 1.3 1.3 1.3 1.3 1.3 1.3	L. B. N. No. Al. S. C. 1 K. C. 5.9 .44 .9 .9 .1 1.1 1.3 1.4 5.7 .47 .49 .9 1.1 1.5 5.4 .99 .9 1.1 1.6 5.4 .99 .9 1.2 1.7 5.8 5.1 1.0 1.8 5.2 .79 1.0 1.9 1.7 5.8 5.1 1.0 1.9 1.7 5.8 5.1 1.0 1.9 1.7 5.8 5.1 1.0 1.9 1.7 5.8 5.1 1.0 1.9 1.7 5.8 5.1 1.0 1.9 1.7 5.8 5.1 1.0 1.9 1.7 5.8 5.1 1.0 1.9 1.7 5.8 5.1 1.0 1.9 1.9 1.0 1.9 1.9 1.0 1.9 1.9 1.0 1.9 1.9 1.0 1.9 1.9 1.0 1.9 1.9 1.0 1.9 1.9 1.0 1.0 1.0 1.
8 N No Al S Cl K C. 1.3 5.7 44 . 9 13.3 1.3 5.7 14 15.7 1.4 5.8 1.9 1.0 19.4 1.4 5.8 1.0 19.6 1.4 5.8 1.2 19.6 1.5 5.8 1.3 19.6 1.6 19.7 5.8 5.1 1.7 5.8 1.3 19.6 1.8 5.8 1.3 19.6 1.9 1.0 19.7 1.0 19.7 19.8 1.1 19.8	1.
8 N N N N N N N N N N N N N N N N N N N	L. B N No Al S CI 8. 4.4 9. 7.2 9. 4.4 9. 5.3 1.2 5.3 1.4 5.3 1.5 5.4 1.6 5.4 1.7 5.8 1.8 5.1 1.8 5.7 1.9 5.7 1.9 5.7 1.0 5.4 1.0 5.
8 N N N N N N N N N N N N N N N N N N N	4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4. 4
B N No N	10
B N No. 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.	L. 3 N N N N N N N N N N N N N N N N N N
2 0	T, B
22	F. 13

	The state of the s
	SECTION 1
	1
	ARREST CONTRACTOR CONTRACTOR
2	A STATE OF THE PARTY OF THE PAR
1	1
3	
	- 600
	C
The second second second	
	First Control
*	Secretary and the second
	With the same of
	Economic Contract
J.	APPLICATION TO SERVICE
Ť	()
	The same of the sa
	STATE OF THE PARTY OF
	Party of the Party of the
	BELLIAM TOTAL
	Profession and the second
	40 10 10 10 10 10 10 10 10 10 10 10 10 10
	District Control
	Marine II
	Marie Committee of the
	BOOK TO THE REAL PROPERTY OF THE PERTY OF TH
	The same of the sa
	with the same of t
- 1	Marine Average
1	7.78000737
1	and the same of
3	

	D1.	P.	Ŧ	78	Re	Jr. C	B B	F	>				-					H	-			Ш					
Restus Seco	2.9	4.4	2.7			æ		m m	7.5																		
341146	4.7	•	3.5	5.		8		4.3	7:4					Ш			П	Н	++	+++							
564158	4.0	1.7	3.5	6.2		7	75	17	o rý								П		+++	+					Ш		
SP 4715 E	7.7	6.	3.6	17		6		8 %	7.7								Ш				1	Ш	Ш				
× ds	4.1	6.	3.7	3.3		10	11	44.	1.5		Ħ						T	\forall	+	++	1						
						+										П	П										
3" A6	7.5	0.7	13	1.5		6		4.4	1.9				+														
3/4 - 11/2" AG	4.7	. 9	4.2	6.2		6		4.4	3.0				H				Ħ	\Box									
1/2. 3/4" A6	γ. γ.	1.0	%0 ~7	13		01		26.7	1.0								Ħ	++									
14- 12 86	0.0	1.3	9.4	6.7		2		4.4	1.5																		
386°	3	7.	0.5	17		7		4.5	4.1																		
Free AG S	6.3	•	2.4	1.3				4.5	7.7													4					
Crustel Aben.	3.0	1.7	ń	1.5 .	1, 199,	13	23	7.2	1.8			H					П						Ш				
6-13-17-10-1000 (13-78)	-	N					-		2	=	z	5	+!	2	t	:	2	2		H.	4	z .	ž.	G.	=	z	2

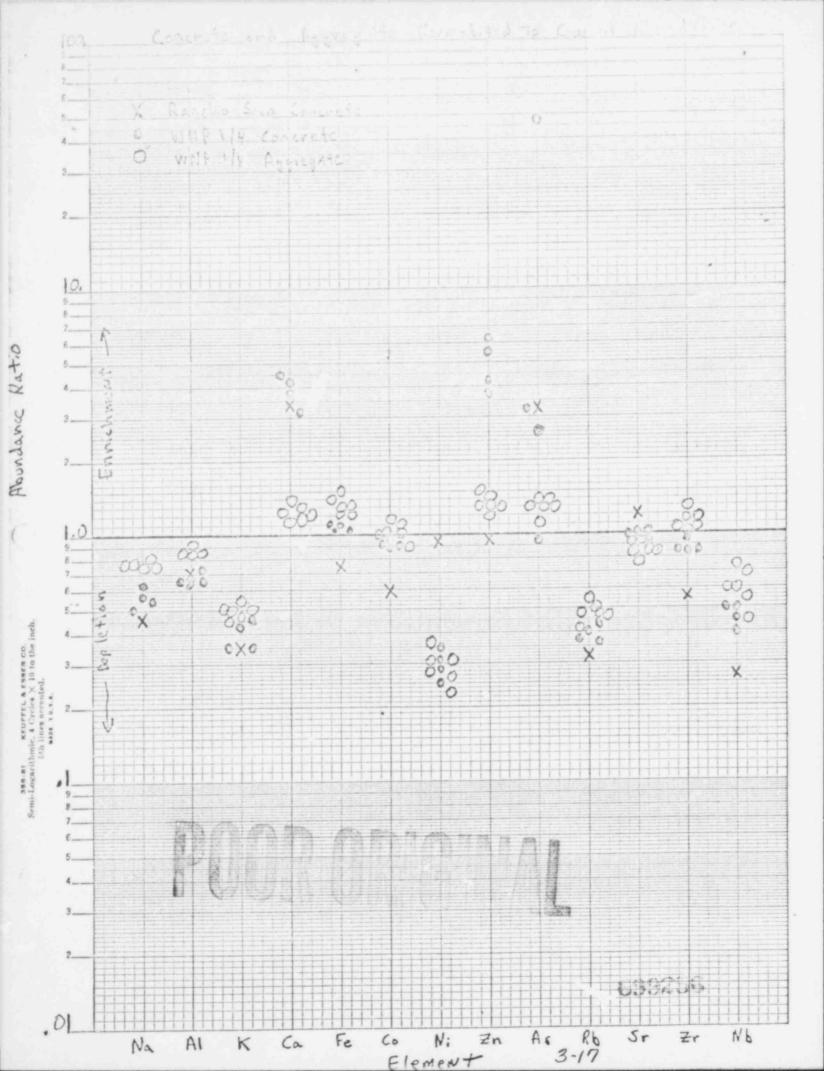
3-14

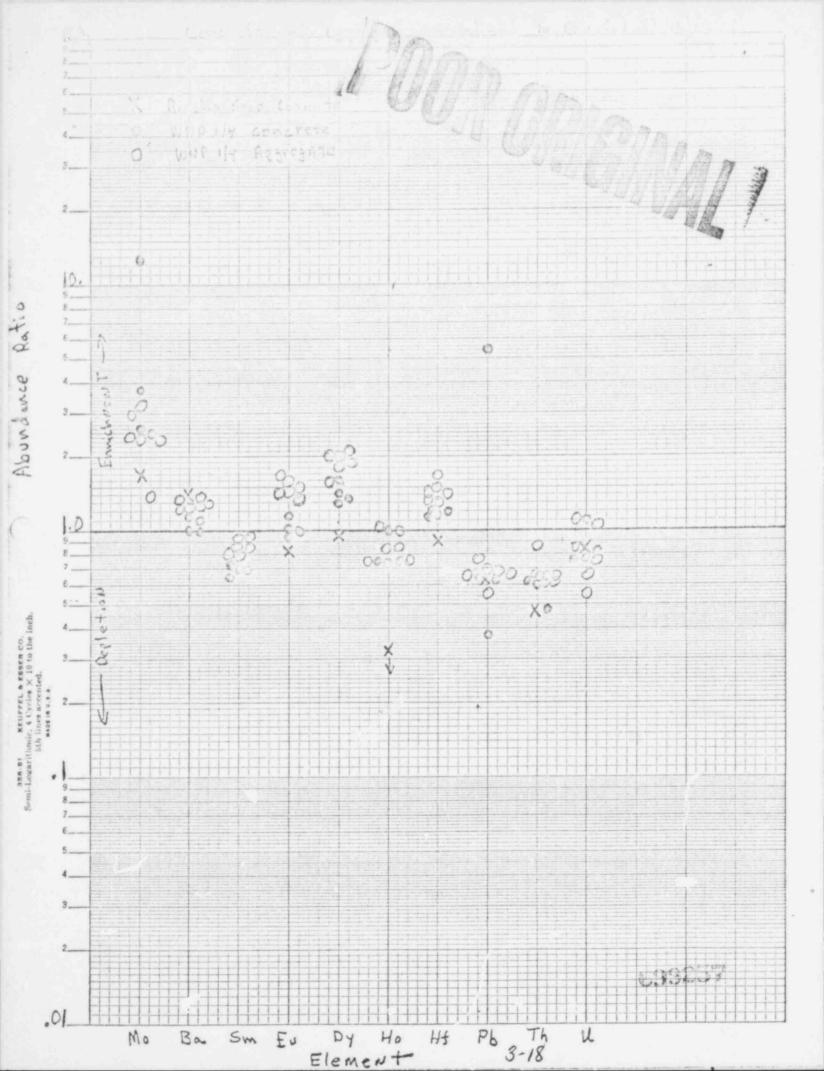
100				mm Cl			-			derant -			
				261	68	9 01	48994						
	100	W E	450			anlar.	1.0 6	and Trans	or Takour	f	works	3" Ager-se	

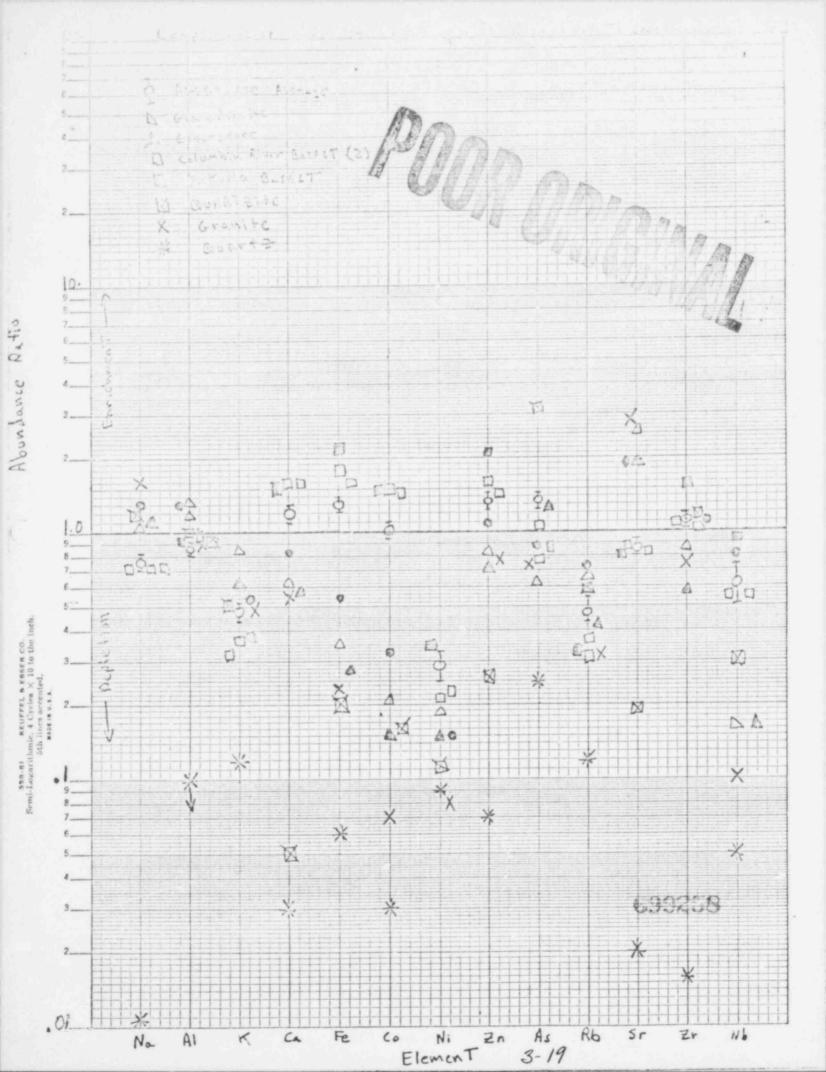
	61	В	14	7.	7. Al	y. 5	C)	t	T. Ca	Fe .	6	N.	2.	n.	Se	B-	P.L.	Sr	2r.	A'b	Mo	Pa	100	c)	Sie	c.	C.	5.	Ev
Grandwr.k					9.2	4.17		2.3	2.2	1.8		14	57	3	2.7	4.7	57	986	116	34	+/	+3	24	~ 7	4-3	44	895		
		-		2.1	10.9				2.9					.id.,				-13 or										3.1	
Greenstone					8.3			1.6	2-1	1.4		11	19	2	4.7	2.7	37	720	95	3.4	26	43	14	42	15				
			-	3.2	9.4			2.3	3.1	1.4	3.8			3.3			37	770									617	3.1	, Iel
1 Gasnet 1					9.9								112.			c. 8	23	307	167	11	41	- 3	×4	×7	-4	24			
-				2.0	8.4			116	6.8	2.2	37			1.9			33	340			-					H	38.8	4.7	. Ish
CRB													104			4.8	26	321	180	11	3.8	- 3	cy	٤7	2.9	49			
			-	2.1	7.6			15	6-6	7.4	.34			1.2			27	3.80						-	-		513	4.4	1-1
Montente					7.8								76					700	171	16	2.6	=3	. 7	47	5.0	69			
				3.7	10,2			21	3.1	26	9.3			1.4			64	1120						-		-	648	42	1.4
QUARTZ					4.8											4,7	7.3	9	27	1.0	.5	£ 3	£ 4	-7	3-3	+4			
	-		-	-04	3./			, 35	0.3	, 2 to	.8			.45			11-1	× 30								-	85	,4	. 15
Quarteite					7.8													70		6	4.0	43	4.9	47	3.5	4.4			
		-		3.3	7,7	-		2.1	2.03	1.3	4.0			5.7			53	£ 200									350	4.5	. 43
Your . Bosult				2.0		2.17							147			4.9	33	311	257	19	7.6	43	- 4	47	7	54	621		
				-	7,4			1.2	60	10.0	37			1.4			30	6500									in 57	8-1	3,1
Granite				4.4				1.26	2,0	1.2		6	35	1.6	4.7	6.7	12	1056	123	2	2.6	-3	cy	=7	5.0		15 19		
			-	ł	7.4			1.6	5.0	1.3	1.7			1.3			29	1010					-	-	-	-	.5.29	1- 6	.7
La ke managana																													П
			-	ļ	-			-														-							-
5																													
693254				-												,										-			
33			-																										
1,52				-							-														-				
			-		-						-	-		-		-										-			*

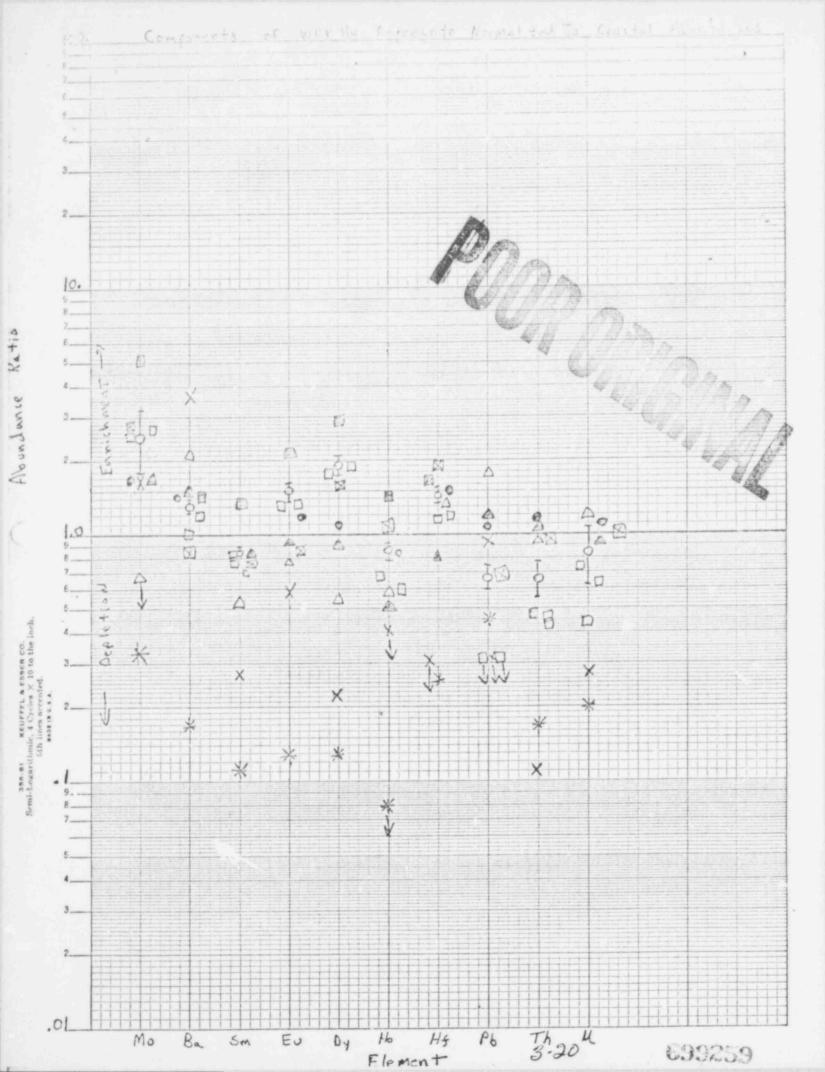
3-15

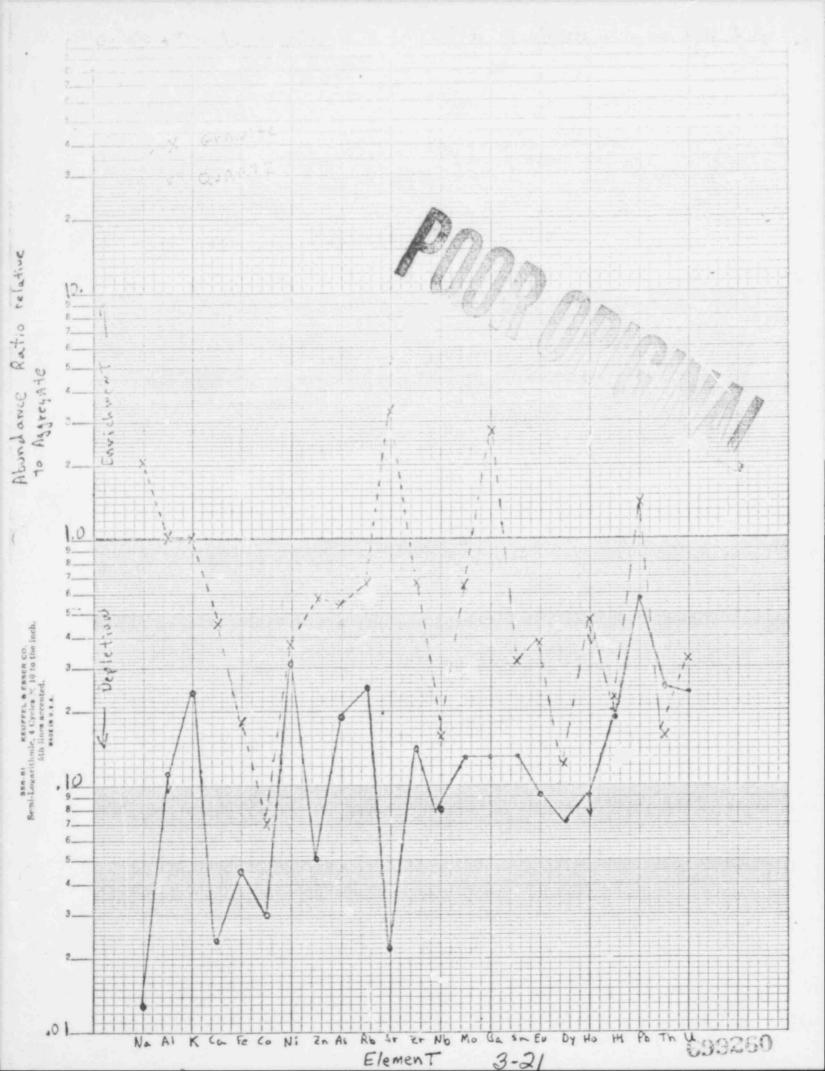
	s .
	£
	五 五
	4
	8
	3
	1
	2
	6
	=
	9
	*
	*
7 2 5 2 3 8 8 6	
	9
	<u> </u>
	*
23. c43. c43. c43. c43. c43. c43. c43. c4	
	*
- 2 2 2 2 2	
after a taile	1
	639255











ENCLOSURE 4

ACTION ITEMS (B2296)

- o NRC reemphasized that the program should be directed towards understanding the effects of geographical distribution of aggregate used in concretes.
- o In choosing samples to establish the geographical distribution of aggregate near reactors, priority should be given to (1) those facilities to be decommissioned, and (2) areas where reactors are now concentrated. The Northeast and North Central U.S. should receive a high priority.
- o PNL should consider making gross estimates of the distribution of mineral types which constitute the aggregate in concrete by visually inspecting a cross section of the core. This would supplement analysis data on the overall aggregate composition.
- o Attention should be directed to modern reactors. PNL agreed to contact the architectural engineers of the reactor sites of interest to determine the types of concrete which were used (high density versus standard concrete) and also, if possible, determine the sources of the aggregate.
- o Variability in composition of rebar was noted, e.g., as a result of the large influx of rebar from Japan that could produce a great deal of variability vs. the U.S. product.
- o A primary objective should be to place bounds, e.g., upper and lower limits, on aggregate composition so that we may ultimately understand the minimum and maximum long-lived radionuclide concentrations which could be produced.

- o NRC agreed to contact Woolam of the U.K. to inform him to the existence, goals and progress of our program and to ask him to keep us up to date on his progress.
- o The origin of reactor vessels should be established and NSS vendors other than Westinghouse contacted for samples so that the issue of variability of construction materials can be addressed. The ASTM guide to composition of construction materials was suggested as a good starting point.
- o PNL should contact Jim Divine for an inventory of materials in reactors (e.g., the gross composition of a reactor) and for composition from ASTM standards.
- o Data on the composition of construction materials should be transmitted to those individuals who provide us with samples as both a courtesy to them and to improve our rapport.
- o PNL should plan the next program review just prior to the NRC workshops to be held this fall and provide NRC with program summary slides for their use at the workshop.
- o Jim Divine has several contacts with Canadian colleagues who might help us obtain samples of reactor materials from Canada. P.L should explore this possibility at the earliest possible time.
- o The problem of obtaining highly irradiated concrete from a facility was discussed and it appears that this will be difficult to do in the near term.

 PNL should investigate the feasibility of obtaining a representative concrete sample and subjecting it to a long irradiation, possibly in the N-keactor.

 Sufficient material should be irradiated so that some could be archived for future use by ourselves or other researchers.

O PNL should also contact persons in charge of mothballed reactors for sample availability as soon as possible. Action Items for Proposal to Evaluate Decontamination as a Precursor to Decommissioning

- 1. The modified proposal (189) should provide much more detail on specifically what will be done and how it will be accomplished.
- 2. Emphasis on the program is
 - a. reduction of occupational exposure
 - b. reduction of exposure to general public
 - c. reduction of waste volume
- 3. The effect of each decontamination process studies on each item listed in 2 above should be determined.
- 4. Task 2 should be expanded because it produces the principal results from the project. The investigation should not be limited to existing processes and should utilize duplicate samples obtained from the NRC sponsored project B2299 for experimental assessment of decontamination effectiveness. The proposal should estimate the number of experimental samples required.
- Decontamination chemicals should be identified, at least generically, and any special considerations for their use presented.
- 6. The study should include decontamination effectiveness in all parts of the plant, including primary coolant system, cooling towers and soil (although the latter two are intended to represent only a small part of the project effort, e.g., to determine feasibility).
- Wherever practicable decontamination as a method to permit recycle of components or materials should be considered.
- 8. Timing of decontamination following facility shutdown is a parameter which should be considered as a variable in the study.