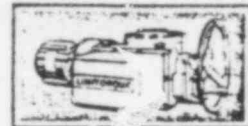


LIMITORQUE CORPORATION

5114 Woodall Road P. O. Box 11318 Lynchburg, Virginia 24506

Telephone—804-528-4400 • Telex—82-9448



May 21, 1979

United States Nuclear Regulatory Commission
Region IV
611 Ryan Plaza Drive, Suite 1000
Arlington, Texas 76011

Attention: Mr. V. Potopovs, Chief
Vendor Inspector Branch

Subject: Docket No. 99900100/79-01
Program No. 51400

Gentlemen:

In reply to your letter dated April 16, 1979, we are in agreement with the summary of findings and can see no reason why any information should be withheld from public disclosure.

The steps that have been or will be taken to correct and prevent recurrence of the items in the summary of findings are as follows:

- A. Subprocedure QCP-12.F, "Welding" will be revised (by 7/2/79) to provide welding parameters necessary to control the SMAW and GMAW processes.
- B. Limitorque's welder is in the process of being qualified per AWS D1.1-79, 5.23.1.3 Shielded Metal Arc Welding, 5.23.1.1 Gas Metal Arc Welding, or Flux Cored Arc Welding. This welding qualification process will be completed by 7/2/79. Quality Control will maintain these Welding Qualification Records. Section VI, D. of the new Quality Assurance Manual, issued 5/1/79, specifies that all welding required on Safety Related Equipment will be performed by a "Qualified" vendor.

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We are in agreement with the items listed in that Limitorque management was so advised.

We trust that the above information and actions will satisfy the deviations outlined in your April 16th report. Please contact us should anything further be required.

Sincerely,



Ken Groome
Quality Control Manager

KG/gto

cc: M. Donze
T. Mignogna
F. Denham
C. Formica
B. Vignola

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