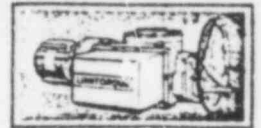


# LIMITORQUE CORPORATION

5114 Woodall Road P. O. Box 11318 Lynchburg, Virginia 24506  
Telephone—804-528-4400 • Telex—82-9448



June 11, 1979

United States Nuclear Regulatory Commission  
Region IV  
611 Ryan Plaza Drive, Suite 1000  
Arlington, Texas 76011

Attention: Mr. V. Potopovs, Chief  
Vendor Inspector Branch

Subject: Docket No. 9990100/79-01  
Program No. 51400

Gentlemen:

In addressing each of the two deviations (Items A and B) listed in the Notice of Deviations to your letter of April 26, we report as follows:

- A. Contrary to Criteria V of Appendix B to 10CRF50 the standard operating procedure QCP-12, Revision 1, subprocedure 12.F, "Welding", was not appropriate in that the procedure did not provide welding parameters necessary to assure that welding is controlled. To correct this item, Subprocedure QCP-12.F, "Welding" will be revised no later than 7/2/79 to assure that welding is controlled. To prevent recurrence of this item, Section VI, D.1 of the new Quality Assurance Manual, issued 5/1/79, specifies that "Welding will be performed in accordance with QCP-12".
- B. Criteria XVII of Appendix B to 10CRF50 requires that sufficient records shall be maintained to furnish evidence of activities affecting quality. The records shall include closely-related data such as qualification of personnel.

Contrary to the above:

1. A Welding Qualification Record was not kept for the person performing the welding on operator floor stands. Limitorque does (as of 5/18/79) have a Welding Qualification Record for the person performing the welding on operator floor stands. To prevent recurrence of this item, QCP-12.F will be revised (no later than 7/2/79) to include in part, "It is the responsibility of the Quality Control Department to maintain the Welding Qualification Records".

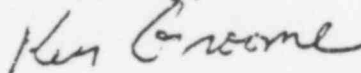
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Limitorque Corporation

2. The Quality Control Department was not maintaining Welding Qualification Records. The Quality Control Department does (as of 5/18/79) maintain a Welding Qualification Record for the person performing welding. To prevent recurrence of this item, QCP-12.F will be revised (no later than 7/2/79) to include in part, "It is the responsibility of the Quality Control Department to maintain the Welding Qualification Records".

We trust that the above information and actions will satisfy the deviation outlined in your April 16th report. Please contact us should anything further be required.

Sincerely,



Ken Groome  
Quality Control Manager

KG/gto

cc: T. Mignogna  
C. Formica

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