



ITT Grinnell Corporation

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June 24, 1979

U.S. Nuclear Regulatory Commission
Region IV
611 Ryan Plaza Drive, Suite 1000
Arlington, Texas 76011

Attention: Mr. Uldis Potapovs, Chief Vendor Inspection Branch

Subject: Doc'et #99900 282/79-01 Corrective Action -
ITT Grinnell - Pipe Hanger Division's Warren,
Ohio Manufacturing Facility

Gentlemen:

On May 7 and May 9-11, Mr. L.E. Ellershaw performed a Q.A. Program inspection at the above subject facility. During this inspection, one (1) specific finding was revealed that resulted in the notice of Deviation due to the Q.A. Programs failure to implement an NRC requirement.

The following is the requested response to this notice of deviation.

Corrective Action Taken to Resolve the Finding:

Prior to the conclusion of Mr. Ellershaw's Q.A. Program inspection, the shielded metal arc welding procedure specification WPS-1-01-2 was distributed and inserted by Quality Assurance in each controlled copy of the Fabrication Standards at the facility. In addition, each set of fabrication standards was reviewed and verified by Quality Assurance for accuracy and completeness, in accordance with the table of contents.

Corrective Action Taken to Prevent Recurrence:

To prevent recurrence the Warren, Ohio plant will verify thru Internal Audits the distribution and retrieval system and accurate content of Hanger Fabrication Specification, and procedures. This internal audit will be conducted prior to August 1, 1979.

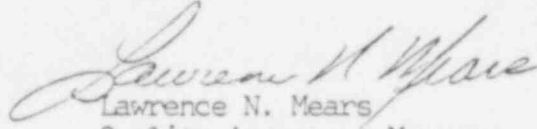
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Executive Offices | Providence, Rhode Island

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TO: Mr. Uldis Potapovs, Chief Vendor Inspection Branch
FROM: Lawrence N. Mears - Quality Assurance Manager - Warren, Ohio
SUBJECT: Docket #99900 282/79-01 Corrective Action
PAGE: Two

Prompt response will be given to any questions you may have.


Lawrence N. Mears
Quality Assurance Manager

LNM/sc

cc: D. Chartrau - Warren
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