

velan  
engineering



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June 21, 1979.

United States  
Nuclear Regulatory Commission  
Region 14  
611 Ryan Plaza Drive, Suite 1000  
Alington, Texas, 76012

Attention: Mr. Uldis Patapovs,  
Chief Vendor Inspection Branch

Reference: Docket No. 99900346 179-01

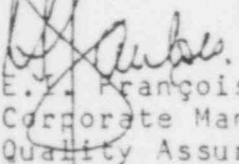
Gentlemen,

We are pleased to respond to the deviations noted by Mr. Wm. D. Kelley of your office during its inspection of our facility at Williston, Vermont.

We are also taking this opportunity to confirm that your report does not contain any information that we believe to be proprietary.

We trust that our responses are satisfactory; however, if there are any questions concerning our response, please feel free to contact us.

Yours very truly,  
VELAN ENGINEERING LTD.

  
E. J. François  
Corporate Manager of  
Quality Assurance

EIF/pcs

Attachment

cc: A.K. Velan  
P. Strelczyk

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RESPONSE TO NOTICE OF DEVIATION

Velan Valve Corp.  
Docket No. 99900346 179-01

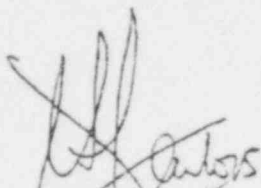
1. Paragraph 4.6.2 of Q.C. Procedure VELW-QC-156.11 exempts small gauges from the requirement to have a sticker on the gauge or container. It states:

"Gauges of small physical size shall have only the asset number etched or engraved on a non-critical part of the gauge."

We have, however, attached to such containers a list of the gauges they contain showing the calibration status of each gauge along with a calibration sticker.

2. The gauges identified in the deviation were not calibrated because they were not being used to verify essential variables of the welding process and the personnel involved did not believe that their calibration was required.

The Corporate Manager of Quality Assurance has issued a memo to the concerned personnel instructing them to either remove gauges not considered essential or have them calibrated in future. The gauges identified in this deviation have been removed.



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E.Y. FRANCOIS  
Corporate Manager - Quality Assurance

EIF/taw

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