

VENDOR INSPECTION REPORT

U. S. NUCLEAR REGULATORY COMMISSION  
OFFICE OF INSPECTION AND ENFORCEMENT  
REGION IV

Report No. 99900292/79 - 01 Program No. 51300

Company: Newport News Industrial Corporation  
4101 Washington Avenue  
Newport News, Virginia 23607

Inspection  
Conducted: June 4-8, 1979

Inspectors: *for* *D M Hennicutt* *6/19/79*  
J. W. Sutton, Contractor Inspector Date  
Vendor Inspection Branch

Approved by: *for* *D M Hennicutt* *6/19/79*  
D. E. Whitesell, Chief, Components Section I Date  
Vendor Inspection Branch

Summary

Inspection on June 4-8, 1979 (99900292/79-01).

Areas Inspected: Implementation of 10 CFR 50, Appendix B criteria and applicable codes and standards including; Vendor's action on previous inspection findings and review of Vendor activities. The inspection involved twelve (12) inspector hours on site by one (1) NRC inspector.

Results: In the areas inspected no deviations or unresolved items were identified.

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DETAILSA. Persons Contacted

C. O. Horton, QA Manager Newport News Shipbuilding  
 \*R. H. Lewis, Vice President of Engineering  
 \*J. O. West, QA Manager  
 \*E. H. Wright, QA Engineer

\*Denotes those persons who attended the exit interview.

B. Action on Previous Inspection Findings

(Closed) Deviation (Report No 78-02) QA Program does not describe a system for recall of materials checked with tools found to be out of calibration.

The inspector verified that the corrective action described in Newport News Industrial's (NNI's) response letter to NRC dated January 30, 1979, has been implemented. A visual check of available documentation and observations at inspection work stations indicated full compliance.

C. Review of Vendor's Activities1. Objective

The objective of this area of the inspection was to review the nuclear activity and work load to assess their impact on future NRC inspection.

2. General Findings

The inspector was informed that since his previous inspection, (Report No. 78-02) NNI has been resurveyed by ASME for renewal of Certificates of Authorization. The inspector was further informed that the "NPT" and "NA" Certificates of Authorizations held by NNI had been renewed only for various field sites, subject to audit. The "NPT" and "NA" Certificates of Authorization are being issued to Newport News Shipbuilding (NNS) yard facility. The inspector will review and report, under a different docket number, the results of his review of the NNS QA Program and

NNI has been issued the following Certificates of Authorization

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## a. N-2246

Construction of Section III Division 1 & 2 items for which overall responsibility is retained and for which fabrication for Section III Division 1 & 2 items is subcontracted to the appropriate Certificate of Authorization holders. Expiration October 27, 1981.

## b. N-2266

NA, Installation of Class 1, 2 & 3 components, parts, appurtenances, piping subassemblies and component supports and Class CS Core Support Structures at various field sites, subject to site audit. Expiration November 27, 1981.

## c. N-2267

NPT, Class 1, 2, 3 & MC component parts and appurtenances and component supports; Class 1, 2, & 3 piping subassemblies; Class CS Core support structure parts; Class CB concrete reactor vessel parts and appurtenances (metal parts only) and Class CC concrete containment parts and appurtenances at various field sites, subject to site audit. Expiration November 27, 1981.

Further inspections at NNI will be limited to review of design, engineering, and audit activities. The vendor presently has six (6) nuclear contracts in house and subcontracted to NNS.

D. Exit Interview

The inspector met with management representatives (denoted in paragraph A) at the conclusion of the inspection. The inspector summarized the scope and findings of the inspection. The management representatives had no comment in response to the items discussed by the inspector.

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