

TRANSCRIPT OF PROCEEDINGS

PRESIDENT'S COMMISSION ON THE ACCIDENT AT THREE MILE ISLAND

PUBLIC HEARING

THURSDAY,  
JULY 19, 1979

Additional copies of this report are available from:

OMEGA T.M.I.

5119 Lee Highway

Arlington, VA 22207

703-241-6850

**POOR ORIGINAL**

404 086

180  
7908030604

1 PRESIDENT'S COMMISSION ON THE ACCIDENT AT THREE MILE ISLAND

2  
3  
4 PUBLIC HEARING

5 THURSDAY,  
6 JULY 19, 1979

7 Hall of Nations  
8 Edmund Walsh Building  
9 Georgetown University  
36th Street, N.W.  
Washington, D.C.

10 The hearing was convened pursuant to notice at 10:11 a.m.

11 John G. Kemeny, Chairman, presiding.

12 PARTICIPANTS:

13 John G. Kemeny  
14 President of Dartmouth College

15 Bruce Babbitt  
16 Governor of Arizona

17 Patrick E. Haggerty  
18 Retired President  
19 Texas Instruments

20 Carolyn Lewis  
21 Associate Professor of Journalism  
22 Graduate School of Journalism  
23 Columbia University

24 Paul E. Marks  
25 Vice President  
Health Sciences  
Columbia University

Cora B. Marrett  
Associate Professor of Sociology  
University of Wisconsin

Lloyd McBride  
President  
United Steelworkers of America

1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

PARTICIPANTS: (continued)

Harry McPherson  
Attorney

Russell Peterson  
President of Audubon Society

Thomas Pigford  
Professor and Chairman  
Department of Nuclear Engineering  
University of California at Berkeley

Theodore Taylor  
Professor of Aerospace and Mechanical Science  
Princeton University

Anne Trunk  
Resident of Middletown, Pennsylvania

STAFF:

Stanley Gorinson  
Kevin Kane  
Win Rockwell  
Barbara Jorgenson

George L. Edgar  
B&W Representative

Bowers Reporting Company

I N D E X

Page

1		
2		
3		
4	Witness - James H. Taylor	177
5	Witness - Bruce A. Karrasch	231
6	Witness - D. F. Hallman	269
7	Witness - Norman S. Elliott, Jr.	297
8	Exhibit No.10 (Memorandum from Mr. Dunn to Mr. Taylor)	331
9		
10		
11		
12		
13		
14		
15		
16		
17		
18		
19		
20		
21		
22		
23		
24		
25		

Bowers Reporting Company

TMI sg

P R O C E E D I N G S

1  
2 CHAIRMAN KEMENY: Please come to order. Will the  
3 Chief Counsel please swear in the next witness?

4 Whereupon,

5 JAMES H. TAYLOR

6 was called as a witness and, after being first duly sworn, was  
7 examined and testified as follows:

8 CHAIRMAN KEMENY: Could I ask you please to state your  
9 full name and your current position within Babcock & Wilcox?

10 MR. TAYLOR: My name is James H. Taylor. I am Mana-  
11 ger of Licensing in Babcock & Wilcox Nuclear Power Generation  
12 Division.

13 CHAIRMAN KEMENY: Thank you. Chief Counsel?

14 MR. GORINSON: Mr. Rockwell?

15 MR. ROCKWELL: Thank you. Mr. Taylor, the Licensing  
16 Section is in the Engineering Department of Babcock & Wilcox?

17 MR. TAYLOR: Yes, sir.

18 MR. ROCKWELL: And you head the Licensing Section? Is  
19 that correct?

20 MR. TAYLOR: Yes, I do.

21 MR. ROCKWELL: How long have you been with Babcock &  
22 Wilcox, Mr. Taylor?

23 MR. TAYLOR: Since 1954.

24 MR. ROCKWELL: Mr. Taylor, does Babcock & Wilcox have  
25 certain reporting obligations to the Nuclear Regulatory

1 Commission under the Commission's regulations?

2 MR. TAYLOR: Yes, they do.

3 MR. ROCKWELL: Is one of those reporting requirements  
4 known as 10CFR, Part 21?

5 MR. TAYLOR: Yes, sir.

6 MR. ROCKWELL: And is that a regulation published by  
7 the NRC?

8 MR. TAYLOR: Yes, sir.

9 MR. ROCKWELL: Could you explain to the Commission  
10 in lay terms the essential thrust of Part 21?

11 MR. TAYLOR: 10CFR21 is a regulation which became ef-  
12 fective in January of 1978 in a formal manner. Its purpose is  
13 to provide a mechanism and to provide requirements for repor-  
14 ting of matters that could potentially be substantial safety  
15 hazards and, therefore, could lead to adverse effects on public  
16 health and safety. It is -- the spirit of 10CFR21 is to pro-  
17 vide visibility for issues and to provide a mechanism whereby  
18 issues can be raised in a formal way and documented and that  
19 that procedure can then later be audited. The primary thrust  
20 of 10CFR21 is to provide visibility to potential safety issues  
21 and to provide a mechanism for them becoming known prior to  
22 turning into a real problem.

23 MR. ROCKWELL: Do you carry some of the responsibility  
24 within B&W for identifying which issues may be reportable under  
25 Part 21 to the Nuclear Regulatory Commission?

sg

1 MR. TAYLOR: Yes, I do.

2 MR. ROCKWELL: And do you have the primary responsi-  
3 bility in that area?

4 MR. TAYLOR: Yes, the final decision as far as repor-  
5 tability is mine.

6 MR. ROCKWELL: Is Babcock & Wilcox, Mr. Taylor, re-  
7 quired to maintain a procedure in house for identifying issues  
8 which may potentially become reportable under Part 21?

9 MR. TAYLOR: Yes. That is part of the requirement of  
10 Part 21, to have a formal procedure.

11 MR. ROCKWELL: And does B&W have such a procedure?

12 MR. TAYLOR: Yes, they do.

13 MR. ROCKWELL: And what is that procedure called?

14 MR. TAYLOR: It is procedure for identifying preli-  
15 minary safety concerns, the number of the procedure in our  
16 administrative manual is 1707-1.

17 MR. ROCKWELL: Who within Babcock & Wilcox administers  
18 that preliminary safety concern procedure?

19 MR. TAYLOR: May I ask for clarification?

20 MR. ROCKWELL: Sure.

21 MR. TAYLOR: Do you mean administers in terms of fol-  
22 lowing up the process to determine whether the evaluations are  
23 taking place, keeping track of the preliminary safety concerns,  
24 and then ultimately determining reportability?

25 MR. ROCKWELL: Yes.

sg 1 MR. TAYLOR: I do. In the Licensing Section that is  
2 my responsibility.

3 MR. ROCKWELL: Could you describe, please, the mecha-  
4 nism that the in house safety concern procedure provides?

5 MR. TAYLOR: Yes. The procedure that I mentioned a  
6 moment ago, has an interpretation of the requirements of 10CFR21.  
7 It explains the requirements in terms which are more under-  
8 standable to the engineer than perhaps the legal and formal  
9 requirements of 10CFR21 itself. When an individual has identi-  
10 fied a concern which he believes is a potential safety concern,  
11 he is required to enter the procedure by filling out a form  
12 which we refer to, and was mentioned several times yesterday,  
13 as a PSC form. That form is sent to me. We then initiate an  
14 evaluation of the issue to determine whether or not it is sig-  
15 nificant; whether or not it is ultimately reportable. That  
16 evaluation involves a fairly wide distribution of people. And  
17 then the conclusion of the evaluation is ultimately concurred  
18 in by the Manager of Quality Insurance and the Manager of Integ-  
19 ration. When an issue is determined to be reportable we then  
20 notify NRC -- there are proscribed locations where those noti-  
21 fications occur -- and that is the end of the procedure.

22 Now, the procedure, the notification of NRC sometimes  
23 requires follow-up work to fully understand the implications  
24 of the matter being reported. But that is in essence the de-  
25 scription of the procedure.



1 MR. ROCKWELL: Mr. Taylor, on a day to day basis do  
2 you delegate the responsibility for following through the steps  
3 in that procedure to one of the people in your Section?

4 MR. TAYLOR: Yes, I do.

5 MR. ROCKWELL: And who is that?

6 MR. TAYLOR: That is Mr. Kane

7 MR. ROCKWELL: And is there a proscribed timetable  
8 for following through set out in the Babcock & Wilcox procedure?

9 MR. TAYLOR: Not according to the procedure; not for-  
10 mally in the procedure itself but we have an informal time-  
11 table which we use as a guideline.

12 MR. ROCKWELL: And would you tell us about that?

13 MR. TAYLOR: This is a measure that was taken a couple  
14 of years, or about a year and a half ago, where we decided that  
15 in order to place a little greater emphasis on the resolution  
16 of some of the issues that had been received through this pro-  
17 cedure, that we would set a target for resolving 75 percent of  
18 the reported preliminary safety concerns in a period of 30 days.

19 MR. ROCKWELL: Once you set that informal target, did  
20 you find that you were successful in meeting it?

21 MR. TAYLOR: To a reasonable extent, yes.

22 MR. ROCKWELL: Do you have a tickler system which  
23 helps you focus on the tracking of individual reports on the  
24 preliminary safety concern form to make sure that they are being  
25 followed through on?

1 MR. TAYLOR: Yes, of sorts.

2 MR. ROCKWELL: Would you describe that?

3 MR. TAYLOR: The man that I mentioned a moment ago,  
4 Mr. Kane, maintains in his office a board, a status board if  
5 you will, of each of the open PSC's stating what the issue was,  
6 what the date was that it was received, and where it stands.

7 MR. ROCKWELL: Do you personally follow through on  
8 some of the PSC's which come to you initially and then are put  
9 into the procedure and followed through on by Mr. Kane?

10 MR. TAYLOR: Yes, I do.

11 MR. ROCKWELL: How do you make a judgment as to which  
12 ones you personally follow up on?

13 MR. TAYLOR: The ones that I consider to be very im-  
14 portant and particularly those which may have relationship to  
15 our operating plants.

16 MR. ROCKWELL: Was this in house procedure in effect  
17 in February of 1978?

18 MR. TAYLOR: Yes, it was.

19 MR. ROCKWELL: And had it been in effect for a number  
20 of years prior to that?

21 MR. TAYLOR: Yes, sir.

22 MR. ROCKWELL: Would it be fair to say, Mr. Taylor,  
23 that the filing of a preliminary safety concern form within  
24 your organization would be the first step toward a potential  
25 Part 21 report?

1 MR. TAYLOR: Yes but not universally true. It could --  
2 that would be the general answer to the question. There are  
3 occasions when an issue will be raised in an informal way and  
4 the discussion will lead to the fact, well, we think that is a  
5 subject which really should be a candidate for the preliminary  
6 safety concern form and that that would then lead to a form  
7 being filed after the fact. But that usually is a very short  
8 time period between those kinds of discussions and filing the  
9 form. But the form is certainly an early part of the process  
10 in any event.

11 MR. ROCKWELL: Mr. Taylor, directing your attention  
12 to Commission Hearing Exhibit No. 3, would you review the exhi-  
13 bits in front of you and see if you have it? It is a memoran-  
14 dum from Mr. Taylor -- excuse me, from Mr. Dunn to yourself,  
15 dated February 9th, 1978.

16 MR. TAYLOR: Yes, I have it.

17 MR. ROCKWELL: You have it before you?

18 MR. TAYLOR: Yes, sir.

19 MR. ROCKWELL: Did you receive that at around the  
20 date which appears on that memorandum, February 9th, 1978?

21 MR. TAYLOR: Yes, I did.

22 MR. ROCKWELL: Did you read it?

23 MR. TAYLOR: Yes, I did.

24 MR. ROCKWELL: What was your reaction when you read  
25 it?

1 MR. TAYLOR: My reaction when I read it was that this  
2 was an issue which did not imply any inadequacy in the plant  
3 design. It was an issue which did not invalidate any of the  
4 analyses that had been performed in connection with our licen-  
5 sing activities; and that it was an issue which required some  
6 emphasis or clarification of operating instructions.

7 MR. ROCKWELL: Did you believe it was a procedural  
8 matter?

9 MR. TAYLOR: From the standpoint of operating pro-  
10 cedures, yes.

11 MR. ROCKWELL: Did you arrive at the conclusion that  
12 the memorandum that Mr. Dunn addressed to you had been mis-  
13 directed?

14 MR. TAYLOR: In the sense that the operating instruc-  
15 tions that are issued to the plant do not originate in the  
16 Licensing Section, yes.

17 MR. ROCKWELL: Did you believe that the memorandum  
18 raised a concern about safety?

19 MR. TAYLOR: Yes, certainly.

20 MR. ROCKWELL: What did you do with the memorandum  
21 after you read it?

22 MR. TAYLOR: As I recall, I spoke within a few days  
23 that followed the memo to Mr. Kane and suggested, as I recall,  
24 that he talk to someone in the Nuclear Service Section.

25 MR. ROCKWELL: To your knowledge did he do that?

1 MR. TAYLOR: I believe he did, yes.

2 MR. ROCKWELL: Do you know that for a fact?

3 MR. TAYLOR: I don't know who he talked to but he has  
4 indicated to me that he did, yes.

5 MR. ROCKWELL: Did he tell you at the time that he had  
6 done it?

7 MR. TAYLOR: I don't recall whether he did but cer-  
- tainly the follow-up memo that came within the few days fol-  
9 lowing this indicated to me that that communication was in the  
10 right channel and that operating instructions were in the pro-  
11 cess of being worked out.

12 MR. ROCKWELL: Was Mr. Dunn's memorandum that came  
13 to you around February 9th, 1978 put into the procedure that  
14 was then in existence at Babcock & Wilcox for handling preli-  
15 minary safety concerns?

16 MR. TAYLOR: No, it was not.

17 MR. ROCKWELL: What happened after the February 9th  
18 memorandum to your knowledge? What was the next thing you knew  
19 that occurred?

20 MR. TAYLOR: The next thing was the writing of the  
21 second memorandum, which was the February 16th memorandum, again  
22 from Mr. Dunn to me indicating that there had been agreement  
23 reached between the Nuclear Services people and himself with  
24 regard to the content of the operating instructions clarifi-  
25 cation.

1 MR. ROCKWELL: And you received that memorandum?

2 MR. TAYLOR: Yes, I did.

3 MR. ROCKWELL: And you read it at the time?

4 MR. TAYLOR: Yes, I did.

5 MR. ROCKWELL: Did you ever delegate to anyone in  
6 your Section the responsibility for following up to see that  
7 action, in fact, took place?

8 MR. TAYLOR: Not that I recall.

9 MR. ROCKWELL: Did you personally ever follow up to  
10 see that action, in fact, took place?

11 MR. TAYLOR: No, sir. I was satisfied that it was  
12 occurring.

13 MR. ROCKWELL: From February 16th of 1978 until  
14 March 28th of 1979 did the subject ever come up again before  
15 you?

16 MR. TAYLOR: No, sir.

17 MR. ROCKWELL: Were B&W's utility customers ever  
18 notified of the issues raised in either of those two memoranda  
19 from the time they first came to your attention until March 28th  
20 of 1978?

21 MR. TAYLOR: To my knowledge, no.

22 MR. ROCKWELL: Excuse me, March 28th, 1979. I take  
23 it you felt when you read Mr. Dunn's memorandum that it did  
24 raise a safety issue?

25 MR. TAYLOR: Yes.

1 MR. ROCKWELL: Would it have been an appropriate  
2 subject for a PSC report or form?

3 MR. TAYLOR: Yes. There are no real restrictions on  
4 the kinds of subjects that can be entered into this process.

5 MR. ROCKWELL: Had it appeared on your desk, written  
6 on a PSC form instead of a memorandum form, would it have been  
7 put into the existing procedure for handling PSC's?

8 MR. TAYLOR: Certainly.

9 MR. ROCKWELL: If it had been put into that procedure  
10 how long do you think it would have taken for final action to  
11 have occurred?

12 MR. TAYLOR: That would be speculation on my part,  
13 but I would say that it most likely would have been less than  
14 three months.

15 MR. ROCKWELL: Mr. Taylor, you have indicated that  
16 it was your conclusion when Mr. Dunn's memorandum came to you  
17 that it was misdirected. If Mr. Dunn had simply typed his con-  
18 cerns on a PSC form instead of a memorandum form, and had you  
19 received it in a PSC form in February of 1978, would you then  
20 have felt that it was misdirected?

21 MR. TAYLOR: No. Not in the sense that the PSC form  
22 itself is supposed to come to me. This would not have changed  
23 my position with regard to what was required at the time and  
24 I was not particularly interested really in the procedure, the  
25 procedure for the form. And I don't think the matter of

1 whether this was a candidate for the PSC system really even  
2 entered my mind at the time. We have been dealing with safety  
3 issues much longer than Part 21 existed and this was a matter  
4 which required some action, some action was taken in what I  
5 believe to be a prompt period of time. That was what was re-  
6 quired. But as far as the form being misdirected if it were  
7 on a PSC form, no, that would be proper. But what was required  
8 would have been the same in any event in my mind.

9 MR. ROCKWELL: As the administrator of the preliminary  
10 safety concern procedure within B&W, I take it you have a  
11 certain amount of authority to use your own judgment in how  
12 these things are handled. Is that correct?

13 MR. TAYLOR: Yes, sir.

14 MR. ROCKWELL: And in the exercise of that judgment  
15 would it be fair to say that you could have in February of 1978  
16 when you read Mr. Dunn's memorandum, simply said, this, in ef-  
17 fect, is a preliminary safety concern even though it is not on  
18 the right form? And that you could in the exercise of your  
19 judgment then put it into the preliminary safety concern pro-  
20 cedure?

21 MR. TAYLOR: Yes, I could but I would like to clarify  
22 also that at the time that I read the memo I don't believe the  
23 procedure ever entered my mind -- the need for entering into  
24 a procedure. This was a safety issue which could be resolved  
25 very quickly and simply by changing an operating instruction or



1 emphasizing an operating instruction.

2 MR. ROCKWELL: Did you at the Licensing Section ever  
3 see to it that, in fact, the operating instruction was changed?

4 MR. TAYLOR: I did not follow up after the second  
5 memorandum from Mr. Dunn, no.

6 MR. ROCKWELL: Mr. Taylor, in light of the events at  
7 TMI-2, have you undertaken a look at the possibility of forming  
8 a safety review group within Babcock & Wilcox?

9 MR. TAYLOR: Yes, we have and we have done more than  
10 that also.

11 MR. ROCKWELL: First of all, could you tell us what  
12 is meant by the term safety review group?

13 MR. TAYLOR: This group would be a group of manage-  
14 ment personnel who would become involved in safety related  
15 issues as an independent group covering a diverse spectrum of  
16 organizations and technical backgrounds; and people whose res-  
17 ponsibility would be to look over the entire organization on an  
18 audit or random sampling basis and determine whether appropriate  
19 attention and appropriate handling of safety issues really was  
20 occurring; and make recommendations for changes if they found  
21 inadequacies in the process. So it would be to examine all  
22 activities related to safety, not just those which are required  
23 by a particular regulation.

24 MR. ROCKWELL: At whose direction is the possibility  
25 of the formation of the safety review group being done? Or

1 being examined?

2 MR. TAYLOR: By, I believe primarily, Dr. Roy who is  
3 the Manager of the Engineering Department, and I suspect it  
4 also involved some conversation between he and Mr. MacMillan.

5 MR. ROCKWELL: And Mr. Roy is your immediate superior?  
6 Is that correct?

7 MR. TAYLOR: Yes, sir.

8 MR. ROCKWELL: Mr. Chairman, I have no further ques-  
9 tions.

10 CHAIRMAN KEMENY: Thank you, Counsel.

11 Mr. Taylor, may I ask if there is some way you are  
12 classifying the subject matters of PSC forms? For example, do  
13 most of them deal with equipment issues?

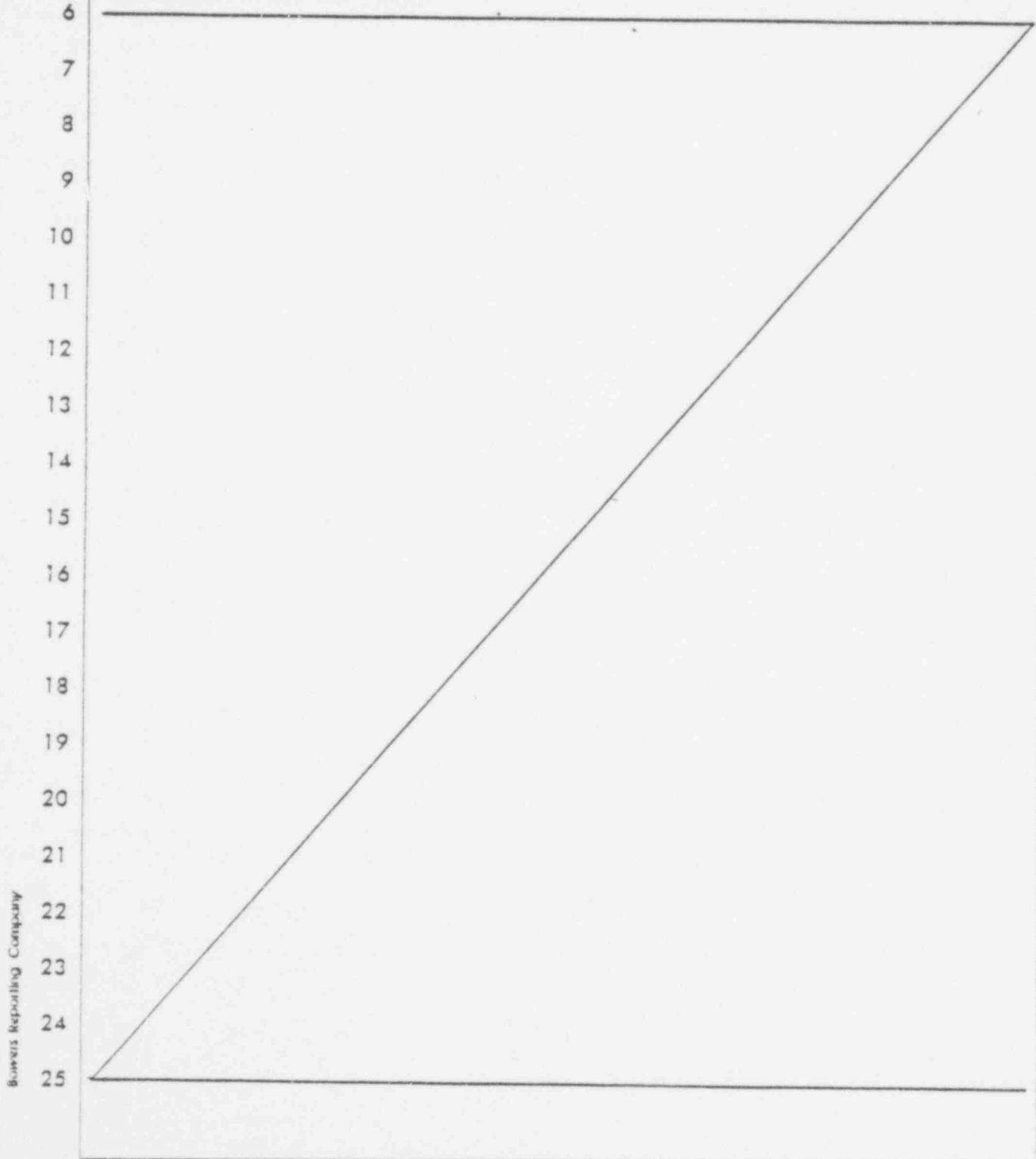
14 MR. TAYLOR: I don't think there is a good way to  
15 classify them in terms of the quantity of them that come in.  
16 And there is no limit really to the kinds of issues that can  
17 be addressed on a PSC form. We have received them and have  
18 handled them with hardware issues; with analytical issues; with  
19 structural matters, thermohydrolic matters; so it covers a  
20 broad spectrum of activities and there is really no limit to  
21 the kinds of issues that can be handled. However, I think as  
22 we go back and look at how 10CFR21 came into being, it certainly  
23 started with a very strong emphasis on construction testing,  
24 hardware oriented matters because its precursor was 10CFR21 --  
25 I mean 10CFR50.55E whose primary interest, or primary emphasis

1 was on hardware and construction related matters. So as time  
2 has gone on, the scope of this particular procedure has been  
3 broadened. And that was certainly one of the things that  
4 10CFR21 did. And as time has gone on, the diversity of the  
5 matters that have been handled has broadened also.

6 CHAIRMAN KEMENY: Mr. Taylor, how often would a PSC  
7 form have dealt with operator actions to the best of your recol-  
8 lection?

9 MR. TAYLOR: Very infrequently. There have been some  
10 I can think of one recent, well, recent within the past 18 months,  
11 preliminary safety concern which ultimately led to the need  
12 for some operator action changes but the original issue, which  
13 was a reportable item, the original issue was one where we had  
14 discovered an inadequacy in the analysis dealing with small  
15 breaks, by coincidence, and the corrective action -- this matter  
16 was reported to the NRC. As I mentioned earlier, there were a  
17 number of follow up evaluations which were required to fully  
18 resolve the matter to the Regulatory Commission's satisfaction.  
19 The ultimate action did involve a change in operating procedures  
20 but as an initiating event, or an initiating activity, the  
21 matters that deal with operating procedures have been very few.  
22 I think again, this reflects the changing emphasis in this  
23 matter of the procedures as it went from the beginning where  
24 there was a lot of emphasis on construction and testing and  
25 hardware. But I don't mean to convey the impression that that

1 same emphasis has been throughout the design organization. There  
2 has been attention to all of these matters, the matter of design,  
3 construction, testing, and operation, within the normal course  
4 of doing business; within the normal course of putting a power  
5 plant into service.



1 CHAIRMAN KEMENY: Would it be fair to say that the  
2 nature of the NRC regulation that you operate the system under  
3 is such that it tends to concentrate your attention on things  
4 that come out of design problems rather than operator actions?

5 MR. TAYLOR: I think that is a fair assessment. Yes.

6 CHAIRMAN KEMENY: Commissioner Haggerty.

7 COMMISSIONER HAGGERTY: I would like to clarify  
8 something. I believe -- at least I got the impression you  
9 said that you were not aware that the failure to act or failure  
10 to change procedures by Nuclear Services had occurred because  
11 you had assumed that action had taken after the second done  
12 memo.

13 MR. TAYLOR: Yes, sir.

14 COMMISSIONER HAGGERTY: But there is a memorandum  
15 of August 3rd, which was copied to Mr. Kane, which clearly in-  
16 dicates that it has not been resolved and which in the second  
17 last paragraph says, to date Nuclear Services has not notified  
18 our operating plants to change HPI policy and then goes on and  
19 says, yet, the references suggest -- and they are the two Dunn  
20 memos -- the possibility of uncovering the core if present HPI  
21 policies continue. So, there was a clear signal in August of  
22 1978 to your department that it had not been resolved.

23 MR. TAYLOR: That is correct and I was not aware of  
24 that memo.

25 CHAIRMAN KEMENY: Dr. Marks.

12  
1           COMMISSIONER MARKS: Do you know who makes decisions  
2 about sending someone out to investigate a site where there has  
3 been a transient in a B&W reactor?

4           MR. TAYLOR: There is no one formally designated to  
5 make that decision, but the cases that I have been aware of  
6 have involved the Engineering Department manager and the Nuclear  
7 Service Department manager.

8           COMMISSIONER MARKS: Would that be Mr. Roy and Mr.  
9 Kosiba?

10          MR. TAYLOR: Well, it would now be Mr. Kosiba and  
11 probably one of his sub-department managers, Mr. Olds. The  
12 role that Mr. Kosiba has now is a fairly recently established  
13 position for him and the person who held that responsibility  
14 prior to him would have been Mr. Olds.

15          COMMISSIONER MARKS: And Mr. Roy.

16          MR. TAYLOR: Yes. Or his predecessor, Mr. Deddins.

17          COMMISSIONER MARKS: Do you know of any -- you  
18 wouldn't have any idea how many times B&W personnel have been  
19 sent to a site to investigate a transient?

20          MR. TAYLOR: I can think of several. I don't know  
21 how many it would actually involve, but the thing that you have  
22 to keep in mind that in many cases there is a B&W representative  
23 on site who can gather a lot of information and send it back to  
24 us. And also it would depend on where in the process of commis-  
25 sioning that power plant the transient had occurred. Because

1 if it was during the test program or the startup power escala-  
2 tion testing, the chances are that we would have a number of  
3 people on site anyway. So, there would not necessarily be some-  
4 one sent from the Lynchburg offices, the engineering offices.

5 COMMISSIONER MARKS: Well, what I am trying to get  
6 some feel for is -- maybe, let me put it this way. Do you have  
7 any idea how many memoranda have come to your desk in the form  
8 of, say, PSCs or memos relating to transients which have sug-  
9 gested a possible safety-related concern about the operation of  
10 the reactor?

11 MR. TAYLOR: It has been not very many.

12 COMMISSIONER MARKS: So, a memo like Mr. Dunn's  
13 would have been a somewhat unusual event?

14 MR. TAYLOR: Yes, but that is not to say that I  
15 didn't consider it an issue that deserved attention. The mat-  
16 ters that normally are fed back from the field come through  
17 a separate process really and they are usually involving  
18 equipment problems and so the majority of the information that  
19 comes back from the field deals with hardware-related matters.

20 Now, I would like to go on and say that this is one  
21 of the issues that we as a part of the matter that Mr. Rockwell  
22 asked me about earlier -- this is one of the issues that we are  
23 focusing a lot of attention on right now; that we see a need to  
24 establish a much tighter loop between the key participants in  
25 this overall process and we consider those participants to be

04 1 the system designers, the system analysts, the procedure  
2 writers, the trainers and the operators. And we are taking  
3 steps as a part of this action that Mr. Rockwell asked me  
4 about to work out with our utility customers an effective way  
5 of tightening that loop and more fully exploiting field opera-  
6 ting experiences; such that there can be a more wide-ranging  
7 investigation into each of the significant transients that  
8 occur, both from a safety and an availability standpoint. And  
9 also to ask ourselves questions like: Were the operating  
10 procedures adequate? Was there some indication of design in-  
11 adequacy, not only a component by component basis, but in terms  
12 of the whole system? Is there anything that implies a training  
13 inadequacy in this transient? Did the operators perform as  
14 they were predicted to perform? Did the system behave as it  
15 was predicted to behave?

16 And so, we do intend, as a part of this effort that  
17 I mentioned earlier, to try to tighten this loop between the  
18 designers, the operators and the analysts much more tightly.

19 COMMISSIONER MARKS: And is there a person designated  
20 to coordinate this effort in B&W?

21 MR. TAYLOR: That has not been done yet and that is  
22 one of the things that we are working on right now. The frame-  
23 work that -- we want to try to not reinvent the wheel, so to  
24 speak. So, our plan is to outline what we believe is an appro-  
25 priate mechanism for doing this and then work with each of our



1 utilities, which also have activities of a similar nature to  
2 some extent already going on and then see how these can be  
3 made complementary to each other for an ongoing, longer-term  
4 program.

5 COMMISSIONER MARKS: I still don't have a clear idea  
6 as to this process. Are you meeting as a group? Is there a  
7 convener of the group?

8 MR. TAYLOR: This activity with regard to more fully  
9 exploiting field operating experiences is in the formative  
10 stages and we expect to be meeting with our customers on this  
11 within the next two months. We are right now working out the  
12 procedure for doing this in-house and trying to decide what is  
13 the best way to go about it. It is the planning stage right  
14 now.

15 COMMISSIONER MARKS: Who is in charge of the planning?

16 MR. TAYLOR: Right now, Dr. Roy has given me the  
17 charge to do this and we have just had the first meeting with  
18 our customers on this subject during the past week.

19 COMMISSIONER MARKS: So, you are the convener right  
20 now?

21 MR. TAYLOR: Right now, yes.

22 COMMISSIONER MARKS: Is training involved in -- did  
23 they attend the first meeting? Did representatives from  
24 training attend the first meeting?

25 MR. TAYLOR: No. I want to clarify. The first

16 1 meeting that was held was just an exploratory meeting with our  
2 customers to see whether they would be interested -- with the  
3 utility customers of the operating plants to see whether they  
4 would be interested in working with us on this thing. And the  
5 interest was positive. So, now, the people who will be in-  
6 volved will be those that I mentioned earlier from this point  
7 forward.

8 CHAIRMAN KEMENY: Mr. Haggerty, did you wish to  
9 follow up?

10 COMMISSIONER HAGGERTY: I want to try to clarify  
11 something.

12 Would it be fair to say that since your relationship  
13 with the utilities is primarily a contractual one -- you sell  
14 them equipment and you sell them certain selected training  
15 hours, which they determine. There is no necessary commitment  
16 on their part to use your training -- that an inevitable sort  
17 of mind set comes out of this to concentrate what you are es-  
18 pecially concerned on on those responsibilities, which are  
19 directly related to your contractual responsibilities and the  
20 things that were being emphasized by Kelly and Dunn were in a  
21 sense external to that, since they questioned a manner of  
22 execution of your own HPI philosophy and that, consequently,  
23 while it was safety related, it moved out of this direct con-  
24 tractual relationship?

25 MR. TAYLOR: Yes. I think one of the things that we

D07

1 have seen as a result of TMI-2 more clearly is the need to  
2 broaden our horizons and to recognize that in order to get to  
3 the root cause of some of the transients that occur in the  
4 plants it is necessary to go into areas that are normally out-  
5 side our scope of supply. It also is important for more people  
6 to understand the inherent relationship between availability  
7 and safety and our emphasis, in terms of improving availability  
8 -- and this has been a program that we have had for a couple  
9 of years -- has been on the equipment within our scope of sup-  
10 ply. And, yet, it frequently is activities or equipment outside  
11 of the nuclear steam supply vendors' scope which can cause  
12 problems which lead to lost availability or which can lead to  
13 a transient which can impose stressful situations on the oper-  
14 ators. And such was, indeed, the case at TMI-2, wherein the  
15 transient was started by a condensate polisher bypass valve,  
16 which is not in our scope of supply and so we recognize more  
17 clearly now than we have in the past that in order to get --  
18 to accomplish an objective, which I think is common to every-  
19 one, our horizons have to be broadened. And this will require  
20 a modification in the thinking of a lot of people and not the  
21 least of which is our own customers.

22 CHAIRMAN KEMENY: Mr. Taylor, may I just follow that  
23 up. Would you be willing to give us a very rough estimate of,  
24 say, how much of your division's time may have been spent on  
25 equipment versus operators, pre-TMI-2 and if you would be

Bowers Reporting Company

1 willing to express a guess of how you would wish to see that  
2 shifted?

3 MR. TAYLOR: I have absolutely no basis for guessing.  
4 I just don't know.

5 CHAIRMAN KEMENY: But, would it be fair to say that  
6 pre-TMI-2 a very proportion of your section's time was on  
7 equipment?

8 MR. TAYLOR: I am sorry. You are talking about my  
9 section?

10 CHAIRMAN KEMENY: I am talking purely about your  
11 section, yes.

12 MR. TAYLOR: Oh, yes, certainly. I think the thrust  
13 of the activities in the licensing arena have most certainly  
14 been focused on the machine and not the man.

15 CHAIRMAN KEMENY: Would you, in the future, expect  
16 to have a different division?

17 MR. TAYLOR: Most certainly.

18 CHAIRMAN KEMENY: What would the change consist of?

19 MR. TAYLOR: Wait a minute. Did you say "different  
20 division"?

21 CHAIRMAN KEMENY: I mean between equipment and em-  
22 phasis on operators.

23 MR. TAYLOR: Yes. That was what was in back of the  
24 comment that I made earlier about the need to tighten the loop  
25 between all of the key participants. Absolutely. We think the

1 role of the operator is very, very important and there needs to  
2 be perhaps a 50-50 balance between the attention paid to the  
3 man and the machine as opposed to what would seem to be an  
4 unbalanced situation focusing attention on the machine from a  
5 licensing and safety point of view.

6 CHAIRMAN KEMENY: Thank you.

7 Professor Taylor.

8 COMMISSIONER TAYLOR: Mr. Taylor, I am interested  
9 in a procedure that has been followed since the PSC system was  
10 called for under -- or your response to it was called for under  
11 10CFR Part 21. When you do send to NRC a report on a safety  
12 issue that you have identified, have you ever sent either  
13 copies of that report or copies that have the substance of that  
14 report to any of your customers?

15 MR. TAYLOR: Yes.

16 COMMISSIONER TAYLOR: Is that a routine matter or do  
17 you do that only when you think, yourselves, that it is called  
18 for?

19 MR. TAYLOR: It is not a routine matter. It depends  
20 on the issue that is being reported. In the case that I men-  
21 tioned regarding small loss of coolant accidents that took  
22 place last year, we did and as a matter of fact our procedure --  
23 well, as a matter of fact the procedure for 10CFR21, itself,  
24 permits any subcontractor up and down the line to report the  
25 matter to the NRC or to their customer. In other words, there

10 1 is a stipulation in the regulation that says that it is not  
2 reportable by the person who might have identified it if he  
3 had knowledge that the NRC is already aware of that concern.

4 And so in some cases -- and this goes more really to  
5 the distinction between what the original procedure was --  
6 10CFR5055E, wherein the requirement for reporting was strictly  
7 laid on the person of the organization or the applicant who  
8 had the construction permit. Part 21 is a broader requirement,  
9 but if the issue involves a certain group of plants, we will  
10 then normally communicate and send that same information to  
11 those plants. If it involved a particular valve and that valve  
12 had only been supplied to two customers, we would more than  
13 likely send it only to those two customers.

14 COMMISSIONER TAYLOR: Now, in preparing one of these  
15 reports, when you decide that you are going to, but before it  
16 is actually and you send it off to NRC, have you ever had any  
17 discussions with any representatives of any of your customers  
18 about the content of the reports?

19 MR. TAYLOR: Yes, sir.

20 COMMISSIONER TAYLOR: Is that something which tends  
21 to happen in those situations where finally you do, in fact,  
22 send a copy directly to your customer, either simultaneously  
23 or soon after you send it to NRC? I mean, is that a common  
24 occurrence?

25 MR. TAYLOR: Yes. That is a common occurrence and

D011

1 there is a very basic reason for that and that is it is our  
2 customers' plants which are being effected and it is very em-  
3 barrassing for them to find out about something on their plant  
4 from the NRC. So, it is very simple and straightforward and  
5 we usually communicate, I would say, almost without exception  
6 we try to communicate with the customers prior to this and if  
7 we have an issue, which we are not certain whether the evalua-  
8 tion will show that it is reportable or not -- because the  
9 evaluation is not complete, but we think that it may -- we will  
10 then alert the customers as early in the process as we can that  
11 the evaluation is going on.

12 COMMISSIONER TAYLOR: Have there been cases where  
13 you reconsidered the content of the report that you sent to  
14 NRC, but go ahead and send it on the basis of information that  
15 you get from one or more of your customers in the course of  
16 the preliminaries before you actually firm up exactly what  
17 you are going to send? In other words, do you get feedback  
18 from the utilities concerning, in particular, the safety re-  
19 lated aspects of what you are sending ultimately to NRC? Do  
20 you get feedback and do you use it occasionally?

21 MR. TAYLOR: I can't think of any where we have  
22 decided that something was reportable and the content of the  
23 report was changed as a result of information from the customers.  
24 No, I can't --

25 COMMISSIONER TAYLOR: Have there been instances when

Bowers Reporting Company

012 1 you had decided that a report -- that an issue was reportable  
2 and then on the basis of discussions with one of your customers  
3 decided that, no, it was not reportable and so you didn't re-  
4 port it?

5 MR. TAYLOR: I can think of an issue recently where-  
6 in there was a matter which came to our attention which was  
7 one that we processed very quickly in terms of corrective act-  
8 ion and we communicated with our customers on this matter and  
9 we said that we are not certain whether this even falls within  
10 the reportability requirements of 10CFR21, but we believe that  
11 it should be made known to the NRC. And we did not end up re-  
12 porting it. The customers did not universally report it to the  
13 NRC, but they did make the local NRC people aware of what had  
14 happened. So, this was a case where we said, we are not sure.  
15 We can see it was not a safety-related piece of equipment that  
16 we were talking about, but we recommended to them that they  
17 notify the NRC and to my knowledge, they did not universally  
18 do that, but they did it on a local level with the local  
19 people. We did not report that particular one and that was one  
20 where we more or less passed the responsibility on to them to  
21 use their judgment and some of them saw it one way, some of  
22 them another. But in any event, the corrective action that  
23 was appropriate was taken very promptly by all of the customers.

24 COMMISSIONER TAYLOR: I understand.

25 One final question, is there now a mechanism for



1 gatherings of people from B&W and other reactor vendors --  
2 Westinghouse, General Electric, for example -- and utilities  
3 for the express purpose of discussion of safety-related issues  
4 that may be important to all of the participants, where the  
5 participants include people other than just your customers and  
6 your own people at B&W? Is there a mechanism by which this  
7 happens?

8 MR. TAYLOR: It depends on how you want to define  
9 that. There are industry meetings sponsored by the American  
10 Nuclear Society, for example, where one of the divisions of  
11 the American Nuclear Society is the Operating Reactor Division  
12 and there are papers presented there with regard to operating  
13 experiences, but that and the Licensee Event Reports, which  
14 are published by the NRC are the only ones that come to my  
15 mind where there is a periodic and frequent gathering together  
16 of the people who are operating reactors and talk about day-to-  
17 day operating experiences.

18 COMMISSIONER TAYLOR: How about the Atomic Industrial  
19 Forum? Are there cases where under Forum auspices, there is  
20 a gathering, which is not really characterized by people stand-  
21 ing up and giving papers, but by having discussions, by having  
22 something one might call more like a seminar to really get a  
23 discourse flowing? In particular, have there been any such  
24 gatherings since TMI that you are aware of of people from the  
25 supply side of the industry, the user side, which are

1 characterized more by discussion than by formal presentation  
2 of papers?

3 MR. TAYLOR: I am not familiar with all of the  
4 activities that go on within AIF. I am a member of the Safety  
5 and Licensing Steering Group for AIF and we characteristically  
6 meet about every six weeks, but the thrust of those discussions  
7 are primarily with regard to licensing matters, the emergence  
8 of new requirements and whether they are realistic, helpful,  
9 complicated, etcetera. And from that standpoint, there is a  
10 gathering of the vendors, the architect engineers, the utili-  
11 ties, but those are not -- I can't recall a meeting that I have  
12 been to where there was any significant discussion about oper-  
13 ating experiences. Now, the AIF has -- and I am only becoming  
14 familiar with this now -- the AIF has formed within the past  
15 two months a new activity, which is under the leadership of  
16 the AIF Post TMI Policy Committee, which is made up of managers  
17 of utilities primarily, but from the vendors also. And this  
18 Policy Committee is to try to -- on an industry basis -- define  
19 what actions would be appropriate as we look back on TMI-2.  
20 And there have been nine subcommittees formed under that policy  
21 committee. They will deal with control room design. They will  
22 deal with operating training. They will deal with transient  
23 and system behavior and analysis and those are the categories  
24 which I can recall right off hand. So, I believe there is  
25 recognition on the part of AIF that activities are appropriate

1 in a number of these areas.

2 COMMISSIONER TAYLOR: Thank you.

3 CHAIRMAN KEMENY: Some of the other Commissioners  
4 have asked for the floor: Governor Peterson, Professor Lewis  
5 and Professor Pigford.

6 Governor Peterson.

7 COMMISSIONER PETERSON: Mr. Taylor, we learned in  
8 some earlier sessions here that some of your customers, Met Ed,  
9 had relied very heavily on your technology, your information,  
10 as illustrated by the extensive use of the simulator at Lynch-  
11 burg, where they could try out hypothetical situations to see  
12 what would be the preferred way to operate the equipment. In  
13 view of that, it would seem to me that you have not only an  
14 important responsibility to your customers, but also to the  
15 safety of the general public. Do you see it that way?

16 MR. TAYLOR: Certainly. I believe that all of our  
17 responsibilities with regard to nuclear power are important  
18 and that it certainly has public health and safety implications.  
19 Yes, sir.

20 COMMISSIONER PETERSON: The specific thing I am  
21 driving at is because of the tendency, the actions of your  
22 customers in relying on you so much for technical information,  
23 I would like to know how you would respond today if you re-  
24 ceived another memo like the Dunn memo. Say, tomorrow morning,  
25 you got a memo which came from one of your competent technical

016 1 people, which said, we have looked into a problem and our  
2 customers are operating in a way which really threatens the  
3 safety of the community. How would you respond to such a memo  
4 now, in light of the experience you have had with the Three  
5 Mile Island accident?

6 MR. TAYLOR: Well, I would have to say I would spend  
7 more time following up on it, certainly.

8 COMMISSIONER PETERSON: In other words, make sure  
9 that somebody did something about it.

10 MR. TAYLOR: Yes. I think this is a matter where  
11 procedures don't make things happen. People make things  
12 happen. I certainly wouldn't want to give the impression that  
13 I believe it is necessary for a procedure to exist to have  
14 things happen that are right. Also, I think it is important  
15 to realize that the number of issues that we deal with on a  
16 day-by-day basis that have safety significance are by and large,  
17 outside the scope of this particular procedure that there has  
18 been a lot of discussion on -- there are a lot of decisions  
19 made, a lot of actions taken, which don't have anything to do  
20 with particular procedure.

21 So, yes. I think that this is something that is  
22 important for all of us to learn; that follow-up action is  
23 important, particularly in those areas where there seems to  
24 be an interface, an interface between the operators and the  
25 procedure writers or between the analyst and the operator,

DO17

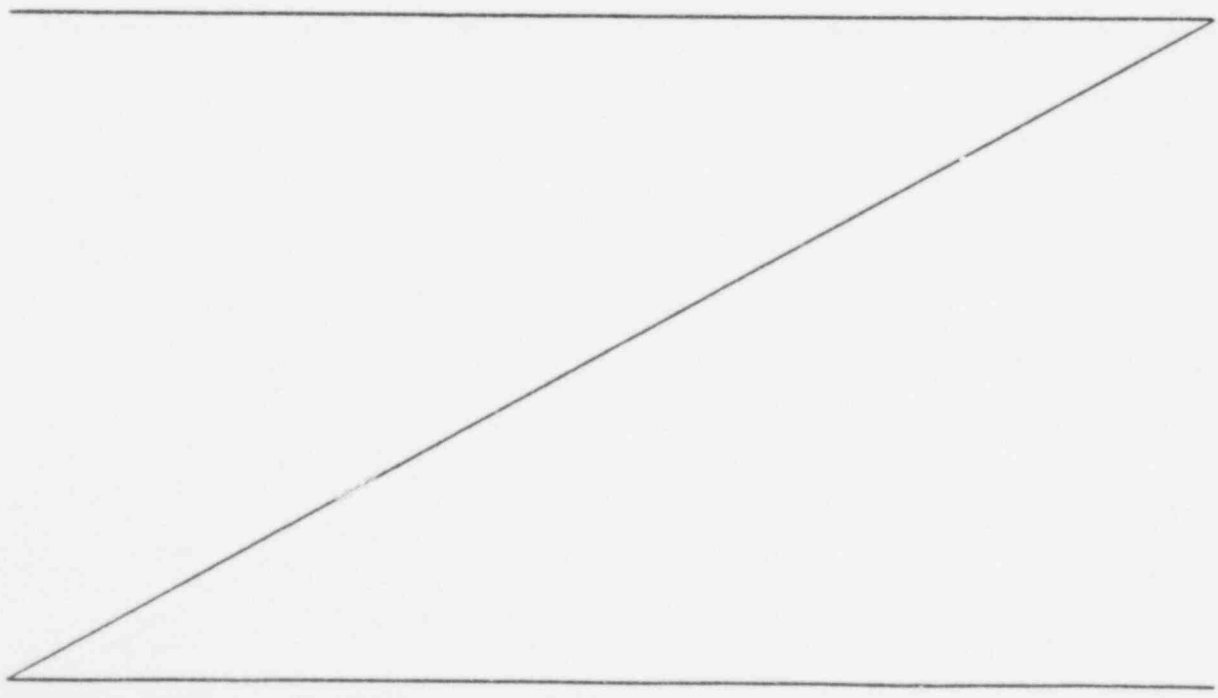
1 between one department and another department. Yes.

2 COMMISSIONER PETERSON: Do you feel today that if  
3 you had followed up on the previous memo that it might have  
4 avoided the Three Mile Island accident?

5 MR. TAYLOR: Well, that possibility exists, of  
6 course. It is uncertain in my mind and it is just a speculated  
7 matter. In my opinion there was a lot of very useful informa-  
8 tion available to the operators that was not used as completely  
9 as it should have been. There were procedures that could have  
10 avoided that situation, which my understanding is that they  
11 were not followed. So, I would have to say that I am uncertain  
12 as to whether more procedures would have really avoided TMI-2,  
13 but I would acknowledge that that possibility certainly does  
14 exist.

15 COMMISSIONER PETERSON: Thank you, Mr. Chairman.

Bowen's Reporting Company



1 CHAIRMAN KEMENY: Professor Lewis?

2 COMMISSIONER LEWIS: Mr. Taylor, I am kind of inter-  
3 ested in the relationship between the vendor and the NRC. I  
4 presume you are the gentleman who would basically deal with  
5 the NRC.

6 MR. TAYLOR: Yes, ma'am.

7 COMMISSIONER LEWIS: Okay, who do you talk to normally  
8 at the NRC when -- supposing this memorandum had gotten to  
9 the point of being considered serious enough. Who would you  
10 talk to at the NRC?

11 MR. TAYLOR: Well, there are a number of people who  
12 would be logical candidates to talk to. It could be that I  
13 would talk to -- do you want them by name or by title?

14 COMMISSIONER LEWIS: Both, please. I would appre-  
15 ciate that.

16 MR. TAYLOR: Okay, I might talk to Dr. D. F. Ross.  
17 I might talk to Mr. Novak, N-o-v-a-k, Mr. Rostowzi, Dr. Ros-  
18 towszi.

19 COMMISSIONER LEWIS: They are in which branch of  
20 the NRC?

21 MR. TAYLOR: The Division of Systems Safety.

22 COMMISSIONER LEWIS: Thank you.

23 MR. TAYLOR: Or Dr. Mattson.

24 COMMISSIONER LEWIS: All right.

25 MR. TAYLOR: Now, I answered that question in the

1 context of this particular subject that we are talking about  
2 because they are in a particular area of activity. In another  
3 subject, there might have been some different individuals  
4 involved.

5 COMMISSIONER LEWIS: Well, I am interested in the  
6 process by which the NRC finds out that there might be a safety  
7 problem. I gather that it has to go through the process with-  
8 in an organization like B&W. You have to determine first that  
9 it has some potential safety problems, and then you will report  
10 it to the NRC, is that correct?

11 MR. TAYLOR: Well, of course, we are just one of the  
12 organizations that deal with the NRC. The customers, the  
13 utility customers, deal with the NRC, and there are many -- as  
14 a matter of fact, with regard to operating experiences such as  
15 the Davis-Besse transient, they would receive the information  
16 the same time we would receive it. There is a formal process  
17 that requires that.

18 As far as how we would make something aware -- or  
19 make the NRC aware of something, it can be started simply by a  
20 telephone call, or it can be started by suggesting that we  
21 have a meeting to bring to their attention something that we  
22 are uncertain about. It can be a letter, it can be a formal  
23 report as required by the regulations, so it can be a spectrum  
24 of ways. And in many cases, also, there are activities that  
25 come out during the process of licensing a particular plant,

3  
1 just in the dialogue that takes place between the vendor and  
2 the NRC.

3 A question may be raised about whether there has  
4 been proper interpretation of a particular requirement, and  
5 from that dialogue there can be the decision on the part of  
6 the Regulatory Commission that the interpretation by the vendor  
7 has not been the way they interpreted it and therefore there  
8 could be some changes, and that would be considered at that  
9 time a safety matter.

10 COMMISSIONER LEWIS: Well, Mr. Taylor, I just won-  
11 dered whether you were aware of any investigation by the NRC  
12 of the Davis-Besse incident and whether you discussed that at  
13 all with people at the level that you mentioned at the moment  
14 at the NRC.

15 MR. TAYLOR: Now, I am talking about the September,  
16 1977 --

17 COMMISSIONER LEWIS: The September 24, 1977, incident.

18 MR. TAYLOR: Yes. (Pause.) I have to say, I don't  
19 recall, I was not personally involved in any discussions of  
20 that. There was, of course, the meeting -- let's see, now --  
21 yes, there was a discussion of that -- yeah, there was a dis-  
22 cussion, I believe, at the Davis-Besse site, as I recall, which  
23 involved some NRC people, at least one, I believe. I am a  
24 little bit unclear as to whether it was the September or the  
25 November transient. I believe it was the September transient,



4  
1 at which I believe Mr. Mazetis from the NRC was in that meet-  
2 ing.

3 COMMISSIONER LEWIS: Mr. -- could you spell that for  
4 me, please?

5 MR. TAYLOR: M-a-z-e-t-i-s, I believe.

6 COMMISSIONER LEWIS: Mr. Mazetis of the NRC was  
7 there. You were at the Davis-Besse site, were you not?

8 MR. TAYLOR: No, I was not at the meeting, but I can  
9 recall some conversations about that or reading a trip report,  
10 and I believe he was at that meeting.

11 COMMISSIONER LEWIS: Do you recall whether the report  
12 that you read referred to the HPI system and the way the opera-  
13 tors handled that?

14 MR. TAYLOR: I don't recall that, no. This was --  
15 no, I don't, sorry.

16 COMMISSIONER LEWIS: Who from B&W was at the Davis-  
17 Besse site for that meeting with the NRC officials?

18 MR. TAYLOR: I believe Mr. Faist, who was the B&W  
19 site representative, was there. I believe Mr. Kelly was there,  
20 and I believe Mr. Lauer, who was the project manager for Bab-  
21 cock & Wilcox was there, and those are the names that I can  
22 recall. I am not sure if there were others.

23 COMMISSIONER LEWIS: So you are saying that in the --  
24 you would have seen the LER report on that incident, wouldn't  
25 you?

1 MR. TAYLOR: Me, personally?

2 COMMISSIONER LEWIS: Would you? I mean, who at  
3 Babcock & Wilcox would have seen the report on that incident?

4 MR. TAYLOR: Well, in this particular case, I don't  
5 know. The LER's, when they are sent to us, we have not, prior  
6 to just the past -- or until recently -- been on distribution  
7 for the full LER's from all of the plants. But the LER's that  
8 come to us come through the Nuclear Service Organization from  
9 the customers.

10 Now, in this particular case, because of the investi-  
11 gation that B&W made of that transient, we would undoubtedly  
12 not have been too interested in the LEW because we had much  
13 more information than it contained, I mean in terms of de-  
14 tailed data.

15 COMMISSIONER LEWIS: That is kind of interesting. I  
16 mean, I am curious why the NRC would not have had as much data  
17 as you had.

18 MR. TAYLOR: I don't know that they didn't.

19 COMMISSIONER LEWIS: Oh, I thought you were just  
20 saying that you felt your --

21 MR. TAYLOR: No, I said if you compare the informa-  
22 tion that we had as a result of the investigation that B&W  
23 made, the formal paperwork that was published in the form of  
24 a licensee event report probably contained a lot less informa-  
25 tion that the paper, than the information we had, because we

1 had people there gathering data.

2 But I am not able to say right now the extent to  
3 which all of that data was covered at the meeting where the NRC  
4 was present. So if you just compared two packages of paper, I  
5 think we probably had more information at that early time than  
6 they did, but I suspect they had access to -- well, they have,  
7 normally, access to all the information from a given plant.

8 COMMISSIONER LEWIS: So there is no system whereby,  
9 when you are doing a separate investigation of a transient,  
10 you transmit that information directly to the NRC? In other  
11 words, the sifting of the information that you get from Davis-  
12 Besse remains with you unless you decide it is a possibly  
13 safety responsibility.

14 MR. TAYLOR: If the -- there is no formal, fixed  
15 requirement for that. Some of the transients that have oc-  
16 curred are significant enough that there are issues raised  
17 about the condition of the plant: have some of the pressure  
18 vessels been overstressed, or so on. In that case, in order  
19 to resolve those matters, there is formal documentation re-  
20 quired to justify the calculations that we have made and to  
21 evaluate the condition of the plant.

22 In those cases, there would be information sent  
23 directly to the NRC, usually through the customer, but some of  
24 it could originate with our organization.

25 COMMISSIONER LEWIS: Which section of the regulations

1 is that covered by, could you tell me? In other words, which  
 2 NRC regulation requires or at least describes the terms under  
 3 which you should transmit that information? Can you name that  
 4 offhand?

5 MR. TAYLOR: No, I don't think there's -- I'm not  
 6 aware of a formal regulation. This is usually handled on an  
 7 ad hoc basis, based on the particular questions that come up  
 8 as a result of that transient. It is many times a very local-  
 9 ized area of the plant which is involved, and so there will be  
 10 an evaluation of that activity.

11 Now, the licensee event report is a part of a formal  
 12 requirement. That is in the 10CFR-50 -- I believe it is 50 --  
 13 regulations. And the technical specifications that govern the  
 14 operation of each plant have reporting requirements for the  
 15 utilities which describe very specifically the kinds of things  
 16 that they are obligated to report, and the frequency and the  
 17 timing, and so on.

18 So the overall framework in which evaluation and  
 19 technical information is provided is based on the requirements  
 20 of the technical specifications which are a part of the license  
 21 for each plant.

22 COMMISSIONER LEWIS: What you are saying, in effect,  
 23 is that B&W could be doing its own evaluation, coming up with  
 24 information such as that which evolved through the Kelly and  
 25 Dunn memoranda, but there is really no requirement for feeding

Bureau Reporting Company

1 that basic information or those basic concerns into the NRC  
2 unless you determine that that is a safety responsibility. In  
3 other words, that information can remain at B&W, is that  
4 correct?

5 MR. TAYLOR: If you are asking me the question, is  
6 there anything that requires us to transmit everything that we  
7 might investigate as a result of a particular transient to the  
8 NRC, the answer is no.

9 COMMISSIONER LEWIS: Good. Thank you very much.

10 CHAIRMAN KEMENY: Professor Pigford?

11 COMMISSIONER PIGFORD: Mr. Taylor, we have been talk-  
12 ing mainly about information concerning the interpretation of  
13 the level of the pressurizer that came to B&W via the Kelly  
14 memo. Are there any other channels by which that same problem  
15 was identified to B&W from sources other than Davis-Besse?

16 MR. TAYLOR: The pressurizer level issue was a sub-  
17 ject which was addressed by Professor Michelson, or by Mr.  
18 Michelson, I believe, yes.

19 COMMISSIONER PIGFORD: And was the response to that  
20 handled by people within your group, your division or depart-  
21 ment?

22 MR. TAYLOR: No, not really. That -- I was aware  
23 that the Michelson report had come in. That was handled  
24 through the Project Management Organization as a direct contact  
25 with the emergency core cooling systems unit.

1 COMMISSIONER PIGFORD: The Project Management  
2 Organization. That's the name of it?

3 MR. TAYLOR: Yes. That is the organization which  
4 interfaces with our customers.

5 COMMISSIONER PIGFORD: Yes. Did your group have any  
6 responsibility for preparing the response or the analysis of  
7 that?

8 MR. TAYLOR: No, sir.

9 COMMISSIONER PIGFORD: Was there any other avenue  
10 by which that same issue was raised to B&W?

11 MR. TAYLOR: Not that I am aware of.

12 COMMISSIONER PIGFORD: Your group is licensing.  
13 Would it be correct to say that you assist, your group assists,  
14 the B&W customers in preparing information for the licensing  
15 process?

16 MR. TAYLOR: Yes, sir.

17 COMMISSIONER PIGFORD: Is Portland General Electric  
18 one of the B&W customers?

19 MR. TAYLOR: Yes, sir.

20 COMMISSIONER PIGFORD: And the Pebble Springs reactor  
21 is a reactor that is a B&W reactor to be built, I think, isn't  
22 it?

23 MR. TAYLOR: Yes, that's one of our larger reactors.  
24 That's one of the newer ones, yes.

25 COMMISSIONER PIGFORD: Now, isn't it possible that in

1 the licensing history of that, the issue of interpretation of  
2 level of the pressurizer was specifically identified?

3 MR. TAYLOR: I have -- yes, I recall now that there  
4 was a question, and I forgot it when I answered the question  
5 before. There was a question which I believe was raised at  
6 one of the 1977 ACRS meetings or prior to that meeting. I  
7 think it was discussed at that meeting in 1977, and I believe  
8 the question was originated by one of the ACRS members whom I  
9 believe works with Mr. Michelson.

10 COMMISSIONER PIGFORD: Would that person be Mr.  
11 Ebersol?

12 MR. TAYLOR: Yes.

13 COMMISSIONER PIGFORD: And that date would predate,  
14 would be prior to the date at which TVA sent the Michelson  
15 correction questions directly to B&W, then, would it not?

16 MR. TAYLOR: Yes, I -- yes. October of 1977, yes.

17 COMMISSIONER PIGFORD: You are now suggesting the  
18 ACRS meeting in question was in October of 1977?

19 MR. TAYLOR: That is what strikes my memory, yes. I  
20 think it was the fall of 1977, and I believe it was October.  
21 If it is the question I am thinking of, that is when it was,  
22 the meeting was held, yes.

23 COMMISSIONER PIGFORD: Does B&W -- did B&W have a  
24 representative at that meeting?

25 MR. TAYLOR: Yes, we did. I am not recalling --

1 there were both subcommittee meetings and full committee meet-  
2 ings held on the Portland General Electric plant, and I believe  
3 we had representatives -- yes, at both of them.

4 COMMISSIONER PIGFORD: And did that representative  
5 come back and tell you about the issue that had been discussed  
6 concerning the pressurizer level, interpretation of the level.  
7 in the pressurizer?

8 MR. TAYLOR: I don't recall that, no.

9 COMMISSIONER PIGFORD: Do you know the names of the  
10 individuals who were present?

11 MR. TAYLOR: No, but I can find out.

12 COMMISSIONER PIGFORD: Yes. Now, subsequent to that  
13 meeting, did the Nuclear Regulatory Commissioner forward to  
14 Portland General Electric, to your knowledge, a list of 26  
15 questions raised by the ACRS?

16 MR. TAYLOR: (Delayed response.) I don't recall them  
17 in that context as a grouping of 26 questions.

18 COMMISSIONER PIGFORD: Yes. I don't know if it got  
19 to B&W, but you remember a forwarding to PG&E, Portland Gen-  
20 eral Electric, from NRC a grouping of questions that had been  
21 generated by ACRS that they asked to be forwarded. Do you  
22 know about that?

23 MR. TAYLOR: I don't recall it specifically. We  
24 had a number of plants going through the licensing process at  
25 that time, and that -- I don't recall. If there were some of



1 the specific issues that were addressed there, I might be able  
2 to tell you more clearly whether we ended up on the receiving  
3 end of those.

4 COMMISSIONER PIGFORD: Of course. Then I am going  
5 to read out one question. This is question number 6 that  
6 accompanied the letter to someone at Portland General Electric  
7 from NRC. In question number 6, "Does the applicant know that  
8 the time dependent levels will occur in pressurizer, steam  
9 generator, and reactor vessel after a relatively small primary  
10 coolant break which causes coolant to approach or even partly  
11 uncover fuel pins? What does operator do in respect to inter-  
12 preting level in pressurizer, question mark."

13 MR. TAYLOR: Yes, I remember the question now, and  
14 B&W provided an answer to that question, as I recall, and as  
15 I think back on it, that was the same question that was asked  
16 of us at a recent ACRS meeting, and I believe the answer did  
17 not completely address the question.

18 COMMISSIONER PIGFORD: Then you are saying first  
19 that the answer to this question, which was later forwarded  
20 back to NRC by Portland General Electric, was prepared by B&W?

21 MR. TAYLOR: I believe so, yes.

22 COMMISSIONER PIGFORD: Was it prepared by your divi-  
23 sion?

24 MR. TAYLOR: Well, we would be the ones who would  
25 transmit the information back to the customer, but a question

1 like that I think would probably been handled in the ECCS unit.

2 The technical information for it would have been handled --

3 COMMISSIONER PIGFORD: Yes, but your group -- I'm  
4 sorry, what shall I call your division group?

5 MR. TAYLOR: Licensing Section.

6 COMMISSIONER PIGFORD: Licensing Section --

7 MR. TAYLOR: Yes.

8 COMMISSIONER PIGFORD: -- would have the responsibi-  
9 lity of collecting information and forwarding the answer to  
10 PG&E?

11 MR. TAYLOR: Yes, sir.

12 COMMISSIONER PIGFORD: And as you have just a moment  
13 ago said, you didn't answer all of the question. Did you  
14 answer the question concerning pressurizer level interpreta-  
15 tion?

16 MR. TAYLOR: As I recall, I have looked at that  
17 matter in the past couple of months. I believe not.

18 COMMISSIONER PIGFORD: And why not?

19 MR. TAYLOR: I just don't have an answer to that.  
20 I don't know why that was not done.

21 COMMISSIONER PIGFORD: Okay, thank you.

22 Excuse me -- one more question: In your responses  
23 to TVA on the questions forwarded to you by them, did you  
24 comment on that part of the Michelson report which had a  
25 specific statement questioning the interpretation of

1 pressurizer level during a small break loss of coolant acci-  
2 dent?

3 MR. TAYLOR: I don't recall.

4 COMMISSIONER PIGFORD: Yes, but I remember now you  
5 told me earlier your section did not prepare that response.

6 MR. TAYLOR: That's right.

7 COMMISSIONER PIGFORD: Thank you.

8 CHAIRMAN KEMENY: Dr. Marks?

9 COMMISSIONER MARKS: I would just like to turn to  
10 a response you made to Governor Peterson when you said that  
11 you felt that the operators of TMI II had information which I  
12 believe you said was not used as completely as possible. Does  
13 this imply that you have done an analysis of the information  
14 provided the operators, identified specific information pro-  
15 vided the operators which, if used properly, could have  
16 avoided the accident?

17 MR. TAYLOR: There has been no formal analysis made  
18 of that particular type. The information I was referring to  
19 when I made that statement was the fact that the emergency  
20 feedwater valves were closed and they should not have been  
21 closed; the operators were aware that the relief or safety  
22 valves had been leaking; the procedure for -- well, let me  
23 back up.

24 In a loss of feedwater transient, one of the things  
25 that the operator can certainly expect is that the pilot

1 operated relief valve would lift. This transient most often  
2 leads to a reactor vessel, a reactor scram, on the basis of  
3 high pressure, and the way the pilot-operated relief valve was  
4 set with relationship to the scram set point prior to TMI II,  
5 in order to reach a high pressure scram set point you had to  
6 have gone through the pilot-operated relief valve set point.

7 And so the information that is available to him  
8 indicates that that valve would lift in a loss of feedwater  
9 transient. The information which is very baffling to me and  
10 to a lot of people is the fact that this is a pressurized water  
11 reactor, and one of the very primary parameters, if not the  
12 most important parameter, is pressure, and there seemed to be  
13 a lack of attention to the fact that the pressure was going  
14 down, and that information was certainly available to the  
15 operator.

16 A loss of feedwater transient, having gone through  
17 the pilot-operated relief valve set point, I think the opera-  
18 tors should have expected that the relief valve would lift  
19 and that if there is a component on any kind of a power plant  
20 which is likely to lead to a leak in the system, it is the  
21 relief valve, particularly after it lifts.

22 The procedure for dealing with a relief valve leak-  
23 ing is very clear. It says to close the pilot-operated relief  
24 valve block valve, and that was not done for over 2 hours, and  
25 so that is another piece of information which was available

1 to the operator. There seemed to be, as I said, a lack of  
2 attention to the pressure gauges, which in our opinion are  
3 very important, particularly in a period of time after the  
4 high pressure injection system has been actuated. Babcock &  
5 Wilcox made a very conscious decision 10 years ago to actuate  
6 the emergency core cooling system on pressure alone, not on  
7 pressure and level, and yet the attention seemed to be not on  
8 pressure but rather on level.

9 The thing that is also very baffling to a lot of  
10 people is why there would be a concern with going solid for  
11 a long period of time when the pressure is down to half its  
12 normal value, and that is where it was, around 1,000 psi, for  
13 a long period of time.

14 And so there was information in the form of proced-  
15 ures with regard to emergency feedwater valve positions, block  
16 valve closure requirements, pressure, information that would  
17 enable him to confirm that he had a leak from the safety valves  
18 in the form of quench tank parameters. That was what led me  
19 to make the statement in response to Governor Peterson's ques-  
20 tion with regard to whether or not additional prescriptive  
21 information would really have prevented TMI II.

22 COMMISSIONER MARKS: Thank you.

23 CHAIRMAN KEMENY: Let's see, Professor Pigford,  
24 then Ms. Trunk.

25 COMMISSIONER PIGFORD: Mr. Taylor, with regard to

1 that list of questions concerning the Portland General Electric  
2 Pebble Springs plant, B&W plant, question 26 dealt with a  
3 calculated transient, with the assumption of loss of auxiliary  
4 feedwater, and it was brought up yesterday when we were ques-  
5 tioning Mr. Dunn, did B&W supply the material on which the  
6 answer to that question was based?

7 MR. TAYLOR: I'm sorry, I really don't recall.

8 COMMISSIONER PIGFORD: Well, does anyone know? I  
9 thought maybe it would be resolved by today as to whether this  
10 was a B&W answer or not. If I were to show you the answer,  
11 would you know it? Would you recognize it?

12 MR. TAYLOR: I don't know, but I could get you the  
13 answer by this afternoon. I haven't done that yet.

14 COMMISSIONER PIGFORD: But if I were to show you the  
15 answer, would it resolve it right now? Could you tell me if  
16 B&W supplied it?

17 MR. TAYLOR: I'm not sure. It may.

18 COMMISSIONER PIGFORD: Shall we try it?

19 MR. TAYLOR: Sure.

20 (Whereupon, a document was shown to  
21 the witness.)  
22  
23  
24  
25

1 MR. TAYLOR: I can't be absolutely sure, but I  
2 would say this was an answer which was prepared jointly  
3 with Portland General Electric. But I suspect the informa-  
4 tion contained on page 52, with the chronology of events,  
5 came from us, yes.

6 COMMISSIONER PIGFORD: All right. I'm not going to  
7 ask more questions about it, because I promised the Chairman  
8 yesterday I'd deal with it as a follow-up written question.

9 CHAIRMAN KEMENY: Trunk?

10 COMMISSIONER TRUNK: You mentioned the PORV before.  
11 I'm under the impression that that valve got stuck open.  
12 The operators did not know it was stuck. They sent out a  
13 signal and the signal came back saying that it was shut.  
14 Did you ever tell them that this had a habit of staying  
15 open, so they were prepared for it in this emergency?

16 MR. TAYLOR: I can't answer your question directly  
17 whether we ever told them that. To my knowledge, there have  
18 been four instances where the pilot operated relief valve  
19 has stuck open. In each of those four instances, there was  
20 corrective action taken, and I believe there was information  
21 transmitted to the customers with regard to follow-up actions  
22 that should be taken, with regard to maintenance of the valve,  
23 in order to preclude its sticking open. I can't be more  
24 specific than that.

25 But I can say, again, that, in this particular

A 2 1 transient, it is -- it was, prior to the TMI-2 incident,  
2 with the set points that existed for the system at that  
3 time, a normal occurrence for that valve to lift. And it  
4 is also, any time a safety valve does lift, you could  
5 expect that it might -- even though it would reseal, it  
6 might leak. That's just an unfortunate characteristic of  
7 safety valves. And when the pressure is down in the system  
8 and after the valve has lifted, the procedure is very clear,  
9 with regard to calling for the closing of the block valve,  
10 upstream of the PORV.

11 COMMISSIONER TRUNK: Because the valve has a habit  
12 of sticking, why didn't you give operators a direct indi-  
13 cation of valve position in the control room?

14 MR. TAYLOR: We are doing that now. A number of  
15 tests have been run just recently, and different techniques  
16 for determining the condition, or the position of this  
17 valve have been tested. And this particular valve -- and  
18 it's a very unusual valve. It's not uncommon as far as an  
19 industrial application is concerned, but its design is  
20 unusual. And it is difficult to get the kind of position  
21 indication system that you have on a normal valve, because  
22 the stem of the valve, which moves up and down, is not  
23 exposed so that you could put an indicator on the stem  
24 position.

25 But we have come up with some alternate ways, as



LA 3

1 a result of some tests that have been made, and these various  
2 systems for positive position indication are now being  
3 discussed with the customers to determine which of the  
4 alternatives they would prefer, which would suit their  
5 system best, and they will be installed.

6 COMMISSIONER TRUNK: Well, why didn't you tell them  
7 before TMI happened?

8 MR. TAYLOR: I believe -- and this is only my  
9 opinion -- that it was considered sufficient to have taken  
10 prompt action immediately following these occurrences  
11 when the valve stuck open. We believed we had corrected  
12 the problem and that the operating procedures calling for  
13 closure of the block valve were sufficient to provide the  
14 operator with the safe situation.

15 A safety valve is installed to prevent over-  
16 pressure in the system. And it's just, as I said, an  
17 unfortunate characteristic that sometimes they can leak  
18 after they have served that function. And independent of  
19 whether or not the valve would be indicated to be completely  
20 closed, it can still leak. And so the information that was  
21 available to the operator to tell him whether or not the  
22 valve was leaking was in the form of thermocouples on the  
23 discharge pipes of the safety valves. And we felt that the  
24 combination of those thermocouples, the procedures, and the  
25 prompt corrective action that was taken for each of these

A 4 1 valves was adequate.

2 COMMISSIONER TRUNK: In yesterday's testimony,  
3 Mr. Dunn stated that there were 20 of these incidents,  
4 about 20.

5 MR. TAYLOR: That was an incorrect number. We  
6 spoke after the meeting, and he was recollecting a differ-  
7 ent matter. But there have been -- I'm of the opinion that  
8 it is four, and it may have been three. But the number is  
9 four, and it's certainly not 20.

10 CHAIRMAN KEMENY: Mr. Taylor, just before excusing  
11 you, I would like to establish some continuity with the  
12 previous witnesses and the following witnesses. And  
13 therefore let me go over ground you have already covered on  
14 two points. One is on the two memoranda from Mr. Dunn.  
15 I understood you to testify that you felt, after the  
16 second memorandum, that that issue had been resolved  
17 satisfactorily. Is that correct?

18 MR. TAYLOR: Yes, sir, I believed that the action  
19 that was appropriate had been taken.

20 CHAIRMAN KEMENY: Yes.

21 MR. TAYLOR: Or was underway.

22 CHAIRMAN KEMENY: Yes, and you assumed that, then,  
23 appropriate follow-up action would have taken place. That's  
24 why you did not do anything more yourself.

25 MR. TAYLOR: Yes, sir.

LA 5 1 CHAIRMAN KEMENY: And you have testified about  
2 the August 3 memorandum from Dr. Hallman that you did not  
3 become aware of that particular memorandum.

4 MR. TAYLOR: Until later, that's right.

5 CHAIRMAN KEMENY: Until much later, yes. If you  
6 had become aware of it, may we assume that you would have  
7 taken further action?

8 MR. TAYLOR: Yes, sir.

9 CHAIRMAN KEMENY: Thank you very much. The witness  
10 is excused, subject to recall.

11 Will the chief counsel call the next witness,  
12 please?

13 MR. GORINSON: Mr. Karrasch, please.  
14 Whereupon,

15 BRUCE A. KARRASCH

16 was called as a witness and, after being first duly sworn,  
17 was examined and testified as follows:

18 CHAIRMAN KEMENY: Would you please state your full  
19 name and current position within Babcock and Wilcox, please?

20 MR. KARRASCH: My name is Bruce A. Karrasch. I  
21 am manager of a unit called Plant Integration in the  
22 Engineering Department at Babcock and Wilcox.

23 CHAIRMAN KEMENY: Chief Counsel?

24 MR. GORINSON: Mr. Kane?

25 MR. KANE: Thank you, Mr. Gorinson.

LA 6 1 Mr. Karrasch, how long have you been employed at  
2 B&W?

3 MR. KARRASCH: 12 years.

4 MR. KANE: And would you generally explain your  
5 duties in the position of unit manager in Plant Integration?

6 MR. KARRASCH: The Plant Integration group is  
7 responsible for achieving a consistency between the analysis,  
8 the licensing requirements, and the design of the hardware  
9 within our scope of supply of the nuclear steam system.

10 We do this through preparation of various amounts of docu-  
11 mentation, various types of documentation, which is used to  
12 tie down the communication between the analysis of the plant  
13 and the design of the hardware that is shipped to the field.

14 We also are charged with a review responsibility  
15 of various documentation prepared within the other sections  
16 within Engineering. So through the preparation of our  
17 documentation and the review of others, we have a primary  
18 focal point to assure that the communication channels within  
19 Engineering are well-established and controlled.

20 MR. KANE: And would those duties include channels  
21 of communication with the ECCS Analysis Unit?

22 MR. KARRASCH: Yes, they do.

23 MR. KANE: In 1977, Mr. Karrasch, did you become  
24 aware of a transient at Davis-Besse which occurred on  
25 September 24th, 1977?

LA 7

1 MR. KARRASCH: Yes, I did.

2 MR. KANE: When did you first become aware of that?

3 MR. KARRASCH: I became aware of it shortly after  
4 the transient occurred -- I believe it was within a day or  
5 two -- through a communication with Joe Kelly and his  
6 immediate supervisor, Eric Swanson, both of which who  
7 report to me in Plant Integration. They came to me, said  
8 that a loss of feedwater occurrence had happened at the  
9 Davis-Besse unit and that the Nuclear Service Department  
10 had requested that Joe travel to the site to assist Nuclear  
11 Service in reducing data and trying to explain what had  
12 occurred.

13 MR. KANE: Did you concur in the request that Mr.  
14 Kelly be sent to the site in order to investigate the facts  
15 of the incident?

16 MR. KARRASCH: Yes, I did.

17 MR. KANE: All right. And after that, did you  
18 attend a meeting at which Mr. Kelly presented the facts that  
19 he had discovered in connection with that transient?

20 MR. KARRASCH: Yes, I did.

21 MR. KANE: Was there a discussion at that meeting  
22 of operator interruption of the high pressure injection?

23 MR. KARRASCH: I really don't recall the details of  
24 what was presented in the meeting, with the exception that  
25 it was an abnormal occurrence at Davis-Besse, involving a

A 8 1 loss of feedwater. I recall that some portion of the system  
2 hardware had failed. I don't recall whether the discussion  
3 of the HPI pump or the power operated relief valve or what  
4 element in the secondary system had caused the loss of  
5 feedwater. But I do know that those discussions took place  
6 and the conversations were focused upon the fact that we  
7 had discovered, through Joe Kelly and the other people at  
8 the site, what had happened at Davis-Besse and that  
9 corrective action was indeed underway so that the plant  
10 could be restarted.

11 MR. KANE: Mr. Karrasch, do you recall that you  
12 may have heard of the HPI interruption at that meeting  
13 and failed to appreciate the significance of that event at  
14 that time?

15 MR. KARRASCH: That is possible.

16 MR. KANE: Was there any determination at that  
17 meeting of what steps would be taken as a result of the  
18 transient and Mr. Kelly's investigation of it?

19 MR. KARRASCH: I believe there was, because I do  
20 recall that the action to be taken as a result of the  
21 transient was defined in the meeting. But the details of  
22 that action I do not recall.

23 MR. KANE: Do you recall anything about what the  
24 action was that was to be taken as a result of the transient?

25 MR. KARRASCH: Not specifically, I do not.

LA 9 1

MR. KANE: Do you recall generally?

2 MR. KARRASCH: No, sir, I do not.

3 MR. KANE: All right. Mr. Karrasch, we've had  
4 placed on the table before you a number of documents that  
5 have been previously marked as hearing exhibits in connec-  
6 tion with these proceedings. I'd like you to look at a  
7 document that's been marked Hearing Exhibit No. 1. It's  
8 a memorandum dated November 1, 1977, from Mr. Kelly to  
9 several other B&W personnel. Your name appears on the  
10 distribution list for that document. Did you ever see that  
11 document before March 28, 1979?

12 MR. KARRASCH: I do not recall if I saw it or not.

13 MR. KANE: Is it possible that, although your  
14 name appears on the distribution list, you would not receive  
15 that document?

16 MR. KARRASCH: Would you please repeat that?

17 MR. KANE: Is it possible that, although your name  
18 appears on the distribution list for that document, that  
19 you would not have received that document before March 28,  
20 1979?

21 MR. KARRASCH: That certainly is possible. I would  
22 guess that it is not very probable.

23 MR. KANE: Has that kind of situation ever occurred  
24 before, to your recollection, that documents in which you  
25 are on the distribution list do not reach you within the

LA 10 1 B&W organization?

2 MR. KARRASCH: I don't believe that that is a  
3 normal occurrence at B&W. I suspect that I did get this  
4 memo, although I do not recall. And I suspect that I  
5 handled it in a very routine fashion, as I do much of the  
6 documentation which crosses my desk.

7 MR. KANE: Did you talk to Mr. Kelly about that  
8 document at all?

9 MR. KARRASCH: I do not believe that I did.

10 MR. KANE: Did you have any oral communications  
11 with anyone at B&W about that document prior to March 23,  
12 1979?

13 MR. KARRASCH: Again, I do not recall.

14 MR. KANE: All right. I'd like you to look at  
15 documents that have been marked Hearing Exhibits 2 and 3.  
16 Number 2 is a handwritten memorandum dated November 10,  
17 1977, from Mr. Walters to Mr. Kelly of B&W. And Number 3  
18 is a memorandum dated February 9, 1978, from Bert Dunn  
19 to James Taylor of B&W. Again, your name appears on the  
20 distribution list for Exhibit No. 3, the February 9, 1978  
21 Dunn memorandum. Did you receive either one of these  
22 documents before March 28, 1979?

23 MR. KARRASCH: I'm quite sure that I did not  
24 receive Exhibit No. 2.

25 MR. KANE: The handwritten memorandum.



LA 11 1

MR. KARRASCH: The handwritten memorandum. And the situation is the same on Exhibit No. 3, as I explained it on Exhibit No. 1. I do not recall.

MR. KANE: And again, do you have any explanation for why a document on which your name appears on the distribution list would not have reached you within the B&W organization?

MR. KARRASCH: I'm not saying that the document did not reach me. In all probability, it did. But my memory does not recall my reading the memorandum or taking any action on it.

MR. KANE: And by any action, you would include, for example, drafting any follow-up memorandum based on that document?

MR. KARRASCH: That is correct.

MR. KANE: All right. I'd like you to look at a document that's been marked Hearing Exhibit No. 4, which is a memorandum dated February 16, 1978, from Bert Dunn to James Taylor. And again, I'd like to know if you've ever seen that memorandum before March 28, 1979.

MR. KARRASCH: I believe I would have to say the situation is similar to Exhibits 1 and 3.

MR. KANE: I see. You have examined these documents prior to today, have you not?

MR. KARRASCH: Yes, sir.

A 12 1 MR. KANE: Do you agree with the safety concerns  
2 that are raised by Mr. Dunn in the memorandums dated  
3 February 9, 1978, and February 16, 1978?

4 MR. KARRASCH: No, sir, not in total.

5 MR. KANE: Do you agree with them in part?

6 MR. KARRASCH: Yes.

7 MR. KANE: What part of those safety concerns that  
8 are set forth in those memoranda do you agree with?

9 MR. KARRASCH: I agree that the concern that Mr.  
10 Dunn is raising is a significant issue, that being a  
11 possibility for uncovering of the core. But the impression that  
12 I have about the system design and analysis that preceded  
13 this memorandum was such that that possibility was very,  
14 very remote, due to the design of our plant and my perceived  
15 knowledge of what the operator procedures look like.

16 I feel that what Mr. Dunn is saying in the letters  
17 is, I have a concern and I believe some clarification should  
18 be provided to the operators, in addition to the instruc-  
19 tions that they already have. So I guess the part I would  
20 disagree about is the very specific sentence which points  
21 out that we have not supplied sufficient information to  
22 reactor operators in the area of recovery from LOCA. I  
23 don't believe that to be a correct statement.

24 MR. KANE: And you don't believe that to be a  
25 correct statement notwithstanding the events which occurred

LA 13 1 at Davis-Besse on September 24, 1977. Is that correct?

2 MR. KARRASCH: That is correct.

3 MR. KANE: On September 24, 1977, there was operator  
4 interruption of the high pressure injection. Is that  
5 correct?

6 MR. KARRASCH: Yes.

7 MR. KANE: And that interruption of the high pres-  
8 sure injection was based upon operator reliance upon the  
9 level and pressurizer at that time, was it not?

10 MR. KARRASCH: I believe that's correct. I don't  
11 know that for sure. I haven't examined the situation at  
12 Davis-Besse in great detail, but that's my understanding.

13 MR. KANE: I see. And, in fact, those same events  
14 occurred on March 28, 1979, at TMI-2, did they not?

15 MR. KARRASCH: Yes.

16 MR. KANE: I'd also like you to look --

17 MR. KARRASCH: But might I point out that is not  
18 to say that the procedures that were there were, as Bert  
19 has stated in his letter, insufficient.

20 MR. KANE: Why do you feel that that would not  
21 necessarily be the case, then? We have two incidents in  
22 which it has occurred, September of '77 and March of '79.  
23 Is that right?

24 MR. KARRASCH: Yes, sir.

25 MR. KANE: Why do you feel, then, that Mr. Dunn's

1 conclusion that the operator instructions being -- the operator  
2 information being disseminated by B&W was not insufficient?

3 MR. KARRASCH: Well, there are two parts to  
4 disseminating information to the operator. One is writing  
5 the procedure. And the second is the operator has to follow  
6 it. Mr. Dunn has only addressed one of those, and I don't  
7 believe he did it correctly.

8 MR. KANE: Mr. Dunn has only directed one of the  
9 procedures by which the operators are --

10 MR. KARRASCH: No, he has only addressed one of the  
11 two issues at hand that I just mentioned previously.

12 MR. KANE: That is operator procedures?

13 MR. KARRASCH: Right. As opposed to proper response  
14 of the operator to his procedures.

15 MR. KANE: All right. Mr. Karrasc would you also  
16 look at a document that's been marked Hearing Exhibit No. 5,  
17 which is a memorandum dated August 3, 1978, from Donald F.  
18 Hallman to you? Do you recall reading this memorandum?

19 MR. KARRASCH: Yes, I do.

20 MR. KANE: When do you recall reading that?

21 MR. KARRASCH: I believe I read it within a week  
22 following the date of August 3rd.

23 MR. KANE: What did you do about this memorandum?

24 MR. KARRASCH: I recall glancing over it very  
25 quickly and keying on the two specific questions. I do not

LA 15 1 recall reading it very carefully at the time, but I do  
2 remember looking at the specific questions that Mr. Hallman  
3 was asking me. I remember thinking that they were rather  
4 routine questions from the Nuclear Service Department to the  
5 Engineering Department and that they could be answered in a  
6 routine fashion. I then am quite sure that I placed a note  
7 on top of the memorandum to one of two people who report to  
8 me in Plant Integration, with a message to him to please  
9 follow up on this and take any action that you seem appro-  
10 priate, or something like, please answer the questions and  
11 get back with Mr. Hallman.

12 I then, just that quickly, disposed of this piece  
13 of paper crossing my desk.

14 MR. KANE: Who were those two persons, one or the  
15 other of whom you sent this memorandum to?

16 MR. KARRASCH: Their names are Eric Swanson and  
17 Arthur McBride.

18 MR. KANE: Do Mr. Swanson or Mr. McBride recall  
19 ever receiving this memorandum of August 3, 1978, from you?

20 MR. KARRASCH: No, sir, they do not.

21 MR. KANE: Was your reaction at that time, to that  
22 memorandum, simply forget it and to proceed with higher  
23 priority work?

24 MR. KARRASCH: Yes.

25 MR. KANE: Did you feel, in reading over that

LA 16 1 memorandum that Mr. Hallman was asking you for answers to  
2 specific questions in the memorandum?

3 MR. KARRASCH: Yes, sir.

4 MR. KANE: And after receiving the memorandum, did  
5 you have any further contact with Mr. Hallman concerning  
6 this subject matter?

7 MR. KARRASCH: Yes, sir, I did.

8 MR. KANE: Would you describe those contacts?

9 MR. KARRASCH: I can remember two informal contacts  
10 with Mr. Hallman, some time between August 3rd and the end  
11 of the year, 1978, in which, either on a telephone conver-  
12 sation or a passing in the hallway at work, Don asked me  
13 if I had received the letter and if I had taken any action  
14 on it. My response back to him on both of those occasions  
15 was, yes, I had passed it on to somebody else in the Plant  
16 Integration Unit, and hopefully he would be receiving a  
17 response in the near future.

18 MR. KANE: Did you personally follow up with any  
19 action after these contacts with Mr. Hallman?

20 MR. KARRASCH: I did not personally follow up with  
21 any action until after the first of the year, 1979.

22 MR. KANE: Yes, let's come to that. After  
23 January 1st, 1979, and before March 15th, 1979, did you have  
24 any further contact with Mr. Hallman concerning the subject  
25 matter of the memorandum?

LA 17

1 MR. KARRASCH: Yes, I did. Again, it was informal,  
2 conversation as opposed to documentation or letter writing.  
3 And again, Don asked me if I could please take some time  
4 and address his questions. At that time, I recall finding  
5 a copy of this letter. I don't know exactly how I did get  
6 it, but I recall that I did look over the letter and read  
7 it. And I recall just a brief discussion about the implica-  
8 tions of going solid in the pressurizer and water relief  
9 through the safety valves.

10 Again, I can specifically recall talking to  
11 somebody about another work effort going on at B&W where  
12 that situation occurs, in a different type of event. And  
13 the response I got back is that we had been looking at  
14 solid system and water relief through the valves and that  
15 in this other analysis, that had been evaluated and was  
16 acceptable.

17 That occurred probably some time early in February.  
18 I then followed up with Don and merely, again informally,  
19 told him that the direction that Bert, in his memorandum,  
20 was trying to give to Nuclear Service was correct and that  
21 I had followed up and looked at the negative aspects of  
22 following Bert's direction, as Don had asked me, and I  
23 told him that, in my opinion, he should follow up and take  
24 the action that Bert had suggested.

25 MR. KANE: And this conversation occurred in the

A 18 1 hallway at B&W, at some time before March 15, 1979?

2 MR. KARRASCH: All I can tell you is that it was  
3 not planned, and informal. I don't know exactly where the  
4 location was.

5 MR. KANE: And it did occur before March 15, 1979,  
6 to your recollection.

7 MR. KARRASCH: Yes, sir.

8 MR. KANE: All right. After reviewing this memoran-  
9 dum of August 3, 1978, did you feel certain that operating  
10 procedures for the B&W plants needed to be clarified to  
11 satisfy Mr. Dunn's concerns?

12 MR. KARRASCH: No, sir, I did not. When I read  
13 the memorandum, the routine manner in which I handled it  
14 tells me that I did not really agree with what was in  
15 Bert's -- agree isn't the word. I didn't really feel the  
16 significance of it. That's quite obvious. Otherwise, I  
17 believe I would have taken more positive action.

18 MR. KANE: Do you recall your deposition being  
19 taken in connection with this Commission's proceedings,  
20 on July 16th, 1979, Mr. Karrasch?

21 MR. KARRASCH: Yes, sir.

22 MR. KANE: Can I arrange to have a copy of the  
23 transcript of that deposition placed in front of you?

24 (A transcript of the deposition of B. A. Karrasch  
25 dated 16 July 1979 was given to the witness.)



LA 19 1 MR. KANE: Let me ask you to turn to page 35 of  
2 that transcript, Mr. Karrasch. Do you recall being under  
3 oath at the time this deposition was taken?

4 MR. KARRASCH: Yes, sir, I do.

5 MR. KANE: All right. Directing your attention to  
6 the bottom of page 35 of the transcript, the following  
7 statement appears in the context of the discussion of the  
8 August 3rd, 1978 memorandum, and I'm quoting from an answer  
9 you gave --

10 MR. KARRASCH: Excuse me a moment, I can't seem to  
11 find page 35. Oh, there it is.

12 MR. KANE: All right. Do you have that reference  
13 in front of you? Page 35, at the very bottom.

14 MR. KARRASCH: Yes, I do.

15 MR. KANE: The following statement appears, as  
16 a portion of your answer: "When I finally got around to  
17 studying this" -- and "this" is a reference to the  
18 August 3rd, '78 memorandum -- "it was quite clear to me that  
19 additional clarification to the procedures that were already  
20 in place is something that we ought to do and that the two  
21 concerns were not significant compared to further clarifica-  
22 tion to the operator and that he should leave the high  
23 pressure injection system on."

24 Is that an accurate transcription of you answer  
25 at that time, as you recall it, Mr. Karrasch?

20

1 MR. KARRASCH: Yes, I believe it is.

2 MR. KANE: And does that statement accurately  
3 reflect your feelings today about this matter?

4 MR. KARRASCH: I think that's right.

5 MR. KANE: What was Mr. Hallman's response to this  
6 position on your part that he should take whatever action  
7 was necessary, in this conversation you had in 1979?

8 MR. KARRASCH: I do not recall anything more than  
9 an acknowledgement from Mr. Hallman that he had heard me.

10 MR. KANE: All right. And prior to March 28, 1979,  
11 did you take any further action at all on this matter?

12 MR. KARRASCH: No, sir, I did not.

13 MR. KANE: All right. I have no further questions,  
14 Mr. Chairman.

15 CHAIRMAN KEMENY: Mr. Karrasch, could I direct your  
16 attention to Hearing Document No. 6, which is a post-TMI-2  
17 document from Babcock and Wilcox? It's an April 4th  
18 memorandum. Do you have that in front of you? The subject  
19 is supplementary operating instructions for HPI systems.

20 MR. KARRASCH: Yes, I have it in front of me.

21 CHAIRMAN KEMENY: Did you or any member of your  
22 section participate in developing those instructions?

23 MR. KARRASCH: Yes, sir, I believe we did. Mr.  
24 George Brazill, whose name is on distribution, is a member  
25 of the Plant Integration Unit.

LA 21 1 CHAIRMAN KEMENY: In that case, can you reconstruct  
2 for us why, in April of 1979, it was decided that such  
3 supplementary operating instructions should be sent out?

4 MR. KARRASCH: I believe it was a direct result of  
5 the incident at TMI-2 and the lesson that we had learned  
6 there, that the operator indeed did require the additional  
7 clarification.

8 CHAIRMAN KEMENY: In view of that statement, would  
9 you, in retrospect, now say that such action should have  
10 been taken as a follow-up to the September 24, 1977 incident  
11 at Davis-Besse?

12 MR. KARRASCH: Would you please repeat that?

13 CHAIRMAN KEMENY: Yes. Would you now, in retrospect,  
14 since after TMI-2, such action was taken, feel that some  
15 such action should have been taken as a follow-up to the  
16 Davis-Besse incident of September 24, 1977?

17 MR. KARRASCH: That's a very difficult question to  
18 answer. If you are alluding to the fact that if such action  
19 were taken, prior to March 28, 1979, that the incident would  
20 not have occurred, then I cannot answer the question yes.

21 CHAIRMAN KEMENY: No, I did not make that assumption.  
22 I simply asked if after TMI-2, it seemed important -- and  
23 this document comes out very quickly after TMI-2 -- to send  
24 out such instructions, would it, in retrospect -- and I know  
25 this is Monday morning quarterbacking -- but would it, in

22 1 retrospect, have been appropriate or important to send out  
2 some such follow-up instructions after the September '77  
3 incident?

4 MR. KARRASCH: Yes, I think I agree with that.

5 CHAIRMAN KEMENY: Therefore would you now, in  
6 retrospect -- and I do realize this is in retrospect --  
7 feel that perhaps your taking of the matter of Dr. Hallman's  
8 memorandum perhaps have been too light?

9 MR. KARRASCH: Yes, sir.

10 CHAIRMAN KEMENY: Thank you. Other commissioners?  
11 Dr. Marks.

12 COMMISSIONER MARKS: Mr. Karrasch, I'm struck by  
13 the fact that there seems to be a failure within your  
14 division of communication, in the sense that Mr. Kelly,  
15 who reports -- who is a member of your division, writes a  
16 memorandum and follow-up memorandums on the same issue from  
17 Mr. Dunn, come to your desk, and you don't recall having  
18 received them, nor apparently, in the case when you kicked  
19 it to some of your subordinates, do they recall having  
20 received it from you.

21 Have you made any effort to investigate what  
22 breaks down in the communication within your division,  
23 that could account for these events?

24 MR. KARRASCH: No, sir, I have not yet made an  
25 investigation.

LA 23

1           COMMISSIONER MARKS: You have not yet. You don't  
2 feel any urgency about having done this, for concern that  
3 something like this can happen again?

4           MR. KARRASCH: I believe the issue, sir, is not  
5 so much one of lack of communication. I believe the issue  
6 is more one of the priorities which were placed upon this  
7 issue at the time it occurred. It did happen. The communica-  
8 tion channels did break down. And to say, I was busy doing  
9 something else, is really an excuse, but it's a fact. And  
10 I believe that that fact is probably one of the most impor-  
11 tant issues, as a result of the TMI-2 incident. And it's  
12 not one of communication. It's one of the priorities that  
13 have in the past been placed upon an issue such as this.

14           My job in the Engineering Department is one of  
15 design control and assuring that the licensing, documentation,  
16 the analysis that is done, and the hardware that we deliver  
17 is a good product, a safe product, and meets all the current  
18 requirements, as dictated to us by the NRC.

19           And what we have found ourselves doing in the past  
20 is responding to those requirements to do specific plant  
21 analysis and take steps to assure a safe design, as a result  
22 of that analysis. And when I say priorities here, I have  
23 to say that my priorities, prior to TMI-2, were placed on  
24 the issues at hand. The NRC sets a lot of the priorities at  
25 the Babcock and Wilcox Company. And at the time that these

24 1 memos were being circulated and, as you've all discovered,  
2 very slow action was taken at that time. We were addressing  
3 issues like the anticipated transient without scram issue.  
4 We were doing a complete reanalysis of all our operating  
5 plants for a new seismic and set of requirements for LOCA.  
6 We have very high priority commitments to our customers  
7 to tell them what to do about an NRC requirement to go a  
8 cold safe shutdown immediately following any incident.

9           And all I can tell you, sir, is that my priorities,  
10 prior to TMI-2, were in those areas. And I think we're  
11 all aware that the lesson to be learned here is that the  
12 priorities and what we look at need to be shifted somewhat,  
13 as a result of the event. And Mr. Taylor alluded to them  
14 when he talked about tying this knot, if you will, tighter  
15 between the operators and the analysts. And I believe  
16 B&W will take the lead to see that that happens in the  
17 future.

18           COMMISSIONER MARKS: Are you involved in this  
19 safety procedures committee that Mr. Taylor is charged to  
20 implement?

21           MR. KARRASCH: I am not at this time.

22           COMMISSIONER MARKS: You're not.

23           CHAIRMAN KEMENY: Professor Marrett?

24           COMMISSIONER MARRETT: To continue along the lines  
25 regarding changes, post-TMI, are there any specific changes

LA 25 1 you've made within your section? You mentioned changing  
2 priorities. But organizationally or structurally, are there  
3 any changes you've made?

4 MR. KARRASCH: Since TMI, I have not made any  
5 formal changes in organization in the Plant Integration Unit.  
6 But I have assigned people to focus on three primary areas  
7 of the aspects of my duties and responsibilities.

8 COMMISSIONER MARRETT: Would you indicate those?

9 MR. KARRASCH: Yes, those three primary areas are  
10 now going to be, number one, the operating plants and the  
11 communications with our Nuclear Service Department. That  
12 would be one subgroup or one responsibility I've assigned  
13 to a group of people. The second would be a focus on the  
14 priorities as they were before TMI-2, and that's specifically  
15 those jobs, or those contracts that we have that are in the  
16 construction stage or application of construction program,  
17 prior to operation. That's where most of the work in my  
18 unit has resided in the past, in obtaining construction  
19 permits and operating licenses for our newer plants. And  
20 the third element of my group is going to focus very  
21 specifically on those systems required for plant protection.  
22 In the past, it's been spread among the various elements of  
23 the old organization. And now I very much want to focus  
24 a group specifically on plant protection system design and  
25 analysis.

A 26 1           COMMISSIONER MARRETT: Mr. Taylor indicated that  
2 the broadening of horizons, I believe he called it, would  
3 include issues in the human-machine interface area. Does  
4 any of this come within the kind of changes in priorities  
5 that you're referring to?

6           MR. KARRASCH: One other specific change has been  
7 made within the section that I work, which is called the  
8 Plant Design Section. And that's been to form a new unit  
9 which is at the same level as the Plant Integration Unit.  
10 It's called Power Systems and Controls. And that unit has  
11 been assigned the responsibility to take the initiative  
12 to find out what's happening in the field on our operating  
13 plants and, from an engineering standpoint, assist the  
14 customers, our operating plant customers, in improving both  
15 the operations and the design of those plants and then  
16 also feeding lessons learned from the operating plants into  
17 our future designs.

18           COMMISSIONER MARRETT: You indicated a while ago  
19 that much of your time had been spent, pre-TMI, in responding  
20 to NRC guidelines and a number of other issues from NRC.  
21 Now in terms of reorienting priorities, what role should  
22 NRC play? Is there anything that the Nuclear Regulatory  
23 Commission can do to facilitate some of the kind of  
24 broadening, the closing of the loops, and the other changes  
25 we've heard about from both you and Mr. Taylor?



LA 27 1 MR. KARRASCH: Yes, ma'am. What I alluded to as  
2 a change in priorities is not just a change that would occur  
3 at the Babcock and Wilcox Company. It won't work unless that  
4 change in priorities occurs both with utility customers, the  
5 NRC, and ourselves.

6 COMMISSIONER MARRETT: Concretely, is there any-  
7 thing you would recommend that would be essential at the  
8 NRC level to facilitate again the kind of broadening?

9 MR. KARRASCH: Yes, ma'am. I believe that the  
10 action that the NRC has taken as a result of TMI-2, that  
11 being to define new analysis which would focus more upon  
12 a normal expected sequence of events, such that occurred  
13 at TMI-2, and then to follow up and train the operators.  
14 That thinking is going on in the NRC concurrently with ours  
15 right now.

16 And the only action that I personally think we  
17 should recommend is that these things happen very quickly.  
18 We have a tendency to, sometimes, study a problem too long.  
19 And I'm still waiting to really start doing -- I guess I'm  
20 waiting for direction from NRC and our utility customers  
21 to change the priorities I was talking about earlier.

22 COMMISSIONER MARRETT: Well, as you may recall,  
23 there has been some comment that a great deal of respon-  
24 sibility has to be taken by the manufacturers, by the  
25 utilities. And, in other words, one of the problems that

A 28 1 may occur, or may have occurred, is a tendency for so much  
2 to be in terms of regulations that there may be simply a  
3 waiting for the directions to come down, rather than a great  
4 deal of independent action. And I just wondered whether  
5 you'd want to respond to that. To what extent are the  
6 changes dependent upon or likely to be simply responsive  
7 to NRC actions or regulations?

8 MR. KARRASCH: I think, prior to TMI-2, that  
9 indeed was the emphasis. We were in a responsive mode.  
10 But the NRC doesn't know as much about the design and  
11 operation of the plants as the vendors and the utility  
12 customers do. And in order to really develop good meaningful  
13 regulations which will provide direction on how to analyze  
14 a plant for expected events and then take that information  
15 and make sure the operators are properly trained, I believe  
16 everybody has to get together. I don't think we can rely  
17 on one of the three elements I've been discussing.

18 CHAIRMAN KEMENY: Professor Lewis.

19 COMMISSIONER LEWIS: How often do you do business  
20 in hallways? Is that a regular practice? I mean, do you  
21 often just decide, meeting somebody at a drink machine or  
22 just in a hallway, to do this or do that? Or is there a  
23 regular procedure?

24 MR. KARRASCH: I would say it's an infrequent way  
25 of doing business at B&W.

LA 29 1

2 COMMISSIONER LEWIS: Is this a breach of basic  
3 procedure? Aren't decisions supposed to be put into some  
4 sort of memorandum form?

5 MR. KARRASCH: Yes, ma'am.

6 COMMISSIONER LEWIS: So you did not go through  
7 the normal procedures on the HPI injection. Is that  
8 correct? You said you told Mr. Hallman in the hallway,  
9 just by the way, very casually.

10 MR. KARRASCH: The information that had been pre-  
11 viously documented in Mr. Dunn's February 16th memo correctly  
12 gave the direction to be taken by Nuclear Service. Nuclear  
13 Service was merely asking me my opinion or for some clarifi-  
14 cation. And I guess my normal course of doing business is  
15 to follow up with documentation, either a quick letter,  
16 which isn't required by our procedures. There are many other  
17 forms of papers required by our procedures for different  
18 elements of the design and analysis. But this particular  
19 one, in retrospect, I suspect should have been followed up  
20 by a piece of paper. It was not.

21 COMMISSIONER LEWIS: What in Mr. Hallman's remarks  
22 indicated to you that he understood precisely what you were  
23 talking about?

24 MR. KARRASCH: It was really no more than an  
25 acknowledgement, a very informal yes, or a nod of the head.  
or thank you for finally getting around to it, something like

A 30 1 that.

2 COMMISSIONER LEWIS: You're sure that you both  
3 were talking about the same thing? That he understood this  
4 was the issue that you were referring to?

5 MR. KARRASCH: I believe he did, yes.

6 COMMISSIONER LEWIS: And his acknowledgement was  
7 in what form? Do you recall the words that he said, or  
8 was it a nod?

9 MR. KARRASCH: I do not recall.

10 COMMISSIONER LEWIS: He did not ask you for a  
11 memorandum to that effect?

12 MR. KARRASCH: No, ma'am, he did not.

13 COMMISSIONER LEWIS: Okay. Do you think this may  
14 be hell of a way to run a railroad?

15 MR. KARRASCH: Yes.

16 COMMISSIONER LEWIS: Okay, thank you.

17 CHAIRMAN KEMENY: Governor Peterson was next.

18 COMMISSIONER PETERSON: Mr. Karrasch, I want to  
19 follow up on your comment about priorities. It would appear  
20 to me that if you had the foresight that none of us had,  
21 that this failure to respond to the Dunn memo, for example,  
22 would have led to a major loss to safety of a community,  
23 to hundreds of millions of dollars of costs, to the estab-  
24 lishment of a Presidential commission, that you probably  
25 would have given this pretty high priority, and the

LA 31

1 chairman of the board and the president and all of you would  
2 have been burning the midnight oil to respond to it. It's  
3 easy in hindsight to be critical and to be a Monday morning  
4 quarterback. But it appears to me when I read that memo  
5 today, coming from one of your key people with major  
6 responsibility, saying this was a serious threat, it's kind  
7 surprising that it wasn't given high priority. But I  
8 realize that's in hindsight.

9 My question is could it be that all of the atomic  
10 energy industry's efforts to tell everyone how safe nuclear  
11 energy is could have provided a mind set so it kind of  
12 downgraded any threats to safety and give priority instead  
13 to fulfilling some requests of the Nuclear Regulatory  
14 Commission.

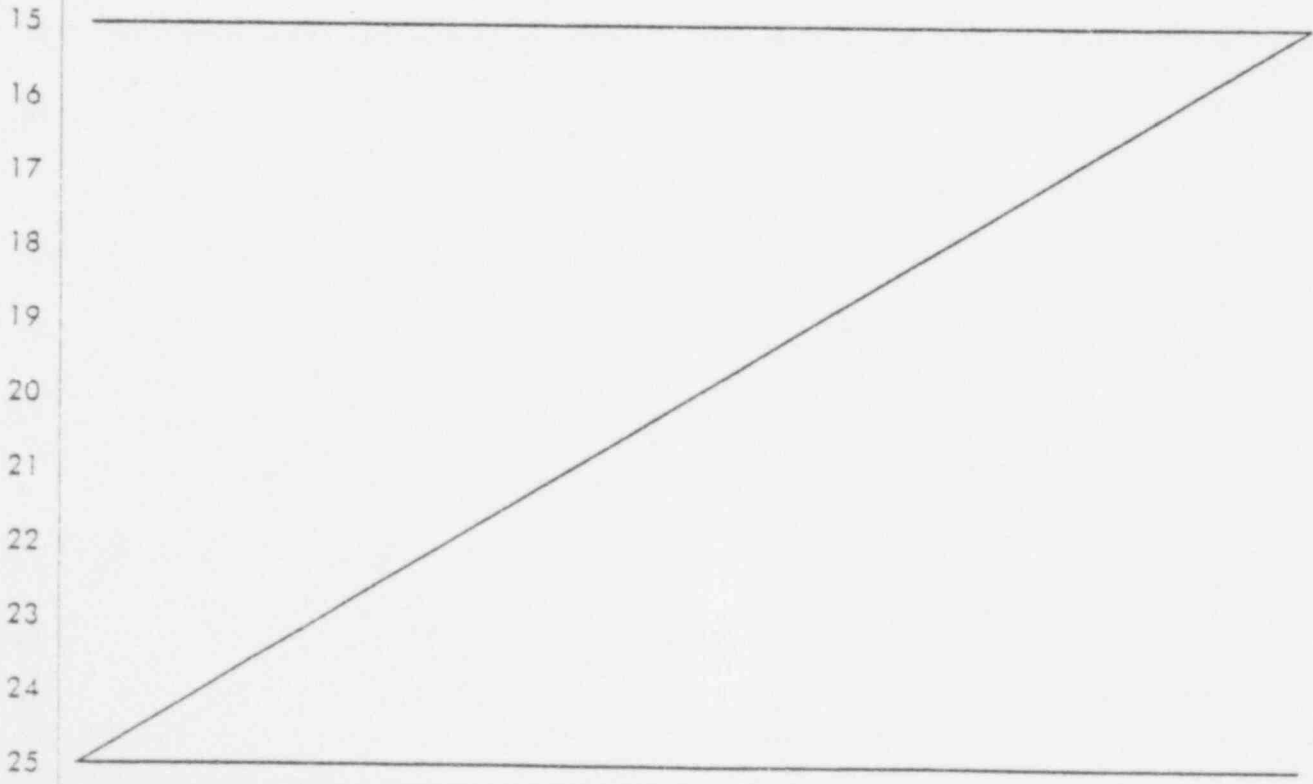
15 MR. KARRASCH: I think so. My earlier remarks on  
16 shifting now our priorities, I think answer that question.  
17 We have been studying, for many years, and spending many  
18 millions of dollars in analysis and design of those features  
19 of a plant which are very, very improbable. And we have  
20 been designing -- And these are the major events which are  
21 documented in the safety analysis reports. We haven't really  
22 thought much about the operator and his role, because we've  
23 been designing the systems to automatically keep the plant  
24 safe for those very unlikely events. And when I talk about  
25 changing priorities, I believe what I really mean is that

A 32

1 the emphasis should now be changed to one of first having  
 2 the analysts, the Bert Dunns, the guys who really know how  
 3 this plant works, focus more upon looking at a sequence of  
 4 events that can really happen on an operating reactor, and  
 5 then making sure that the operators can handle the abnormal.

6 I don't believe we can design nuclear power plants  
 7 to handle an infinite number of different scenarios, or  
 8 different event trees, if you will. There's too many things  
 9 in that very complex system, not only in the NSS, but in  
 10 the whole plant, which you could never guess would happen  
 11 and try to analyze and then give the operator a cookbook  
 12 or a recipe on what to do in the event of. And I believe  
 13 the lesson to be learned here is that the operators have  
 14 just got to understand more about the plant.

Bowers Reporting Company



404 171

MI  
/19/79  
page 5  
pg 1

1           COMMISSIONER PETERSON: Does that mean that it is  
2 likely that there will be other Dunn memos coming on other  
3 issues as the weeks and months go by?

4           MR. KARRASCH: Absolutely. There are many other events  
5 which we can postulate, you know, the what if's that you can  
6 ask yourself about other features of a nuclear power plant that  
7 could have serious consequences.

8           COMMISSIONER PETERSON: Are you aware -- it is a silly  
9 question to ask but are you aware of how much the operators  
10 appear to depend upon you for their knowledge of how to operate?  
11 I noticed the people from Metropolitan Edison when they were  
12 here talking about the importance of your simulator and how  
13 they got a lot of information on how to operate under potential  
14 conditions --

15           MR. KARRASCH: Yes --

16           COMMISSIONER PETERSON: Are you aware that that car-  
17 ries a pretty big responsibility, doesn't it?

18           MR. KARRASCH: I am aware of the process and I regret  
19 to say that I am not as aware as I would like to be as to  
20 exactly how that training goes on.

21           CHAIRMAN KEMENY: Commissioner McBride.

22           COMMISSIONER MCBRIDE: I notice in the November 1,  
23 1977 memorandum from Mr. Kelly that your name is at the top of  
24 the list. As I recall, you were not overly concerned when you  
25 received it and really didn't recognize the impact of what, or

1 did not give it the kind of importance that Mr. Kelly felt that  
2 it warranted when he wrote the memorandum. He raised a very  
3 serious question. I wonder if you could explain why your name  
4 was at the top of the list of distribution?

5 MR. KARRASCH: I suspect it is just because I was  
6 unit manager.

7 COMMISSIONER MCBRIDE: And is there any particular  
8 reason why the Dunn memorandum of February 9th had your name  
9 third from the top? Is there any reason for that?

10 MR. KARRASCH: No, sir. I am sure there is not. I  
11 believe it was -- I can't really speak for Bert but I suspect  
12 he was just mentally in his mind going through the names that  
13 he thought should receive the memorandum and popped them out as  
14 they came to his mind, with no order to them.

15 COMMISSIONER MCBRIDE: When a memorandum comes out  
16 with seven names and left pretty much without rhyme or reason  
17 as to what order they would appear, is there anything in the  
18 system that would pinpoint responsibility? Here is a situation  
19 which had been experienced more than once, a matter of concern  
20 to engineers who have a sense of responsibility and are looking  
21 to avoid a repeat of these kinds of incidents and they pinpoint  
22 certain errors that have been experienced, and raise the ques-  
23 tion of how to prevent them and how to notify the operators and  
24 the people on the scene, of the proper sequence and the proper  
25 condition to maintain, to avoid a serious problem. This goes



sg 3 1 to a number of people then. Is there anything in the B&W orga-  
2 nization that would pinpoint responsibility or dealing with  
3 this question that raised, for example -- raised in the Kelly  
4 memorandum? Does anyone have responsibility for saying you  
5 are right, you are wrong, we will follow your approach, or we  
6 reject it? Is there anyone who had that responsibility?

7 MR. KARRASCH: I would say on this particular memo-  
8 randum there was no assignment of specific action to be taken.  
9 Joe asking for some opinions and some thoughts on this matter.  
10 In the normal course of business at B&W when we write documen-  
11 tation, for the most part action will be assigned, a commitment  
12 will be made, and things will happen. And the memorandums will  
13 be directed either to a distribution which has assigned action  
14 or to a single person who has the action follow up. On this  
15 particular memorandum, it was sort of a feeler from Joe to find  
16 out --

17 COMMISSIONER MCBRIDE: As I recall, he said specifi-  
18 cally, I recommend the following guidelines be sent. That seems  
19 to me a concrete course of action, a specific, and he is now  
20 recommending to seven people "I recommend the following guide-  
21 lines be sent" and then he listed a) and b). And apparently  
22 no one then felt called upon to either adopt his recommendation  
23 or to reject it. Am I right about that or am I wrong?

24 MR. KARRASCH: I think you are right.

25 COMMISSIONER MCBRIDE: I don't have any other questions.

1 CHAIRMAN KEMENY: Commissioner McPherson.

2 COMMISSIONER MCPHERSON: I will follow up on Commis-  
3 sioner McBride's question, Mr. Karrasch, your responsibility,  
4 as I read it in your deposition, is to make sure that people  
5 talk to each other.

6 MR. KARRASCH: Yes, sir.

7 COMMISSIONER MCPHERSON: Is that all?

8 MR. KARRASCH: That was a rather informal way to put  
9 it in ten words or less. The duties of plant integration are  
10 very broad and complex. But in a nutshell, it is to assure  
11 the unity of effort within the Engineering Department at B&W.  
12 The Engineering Department is made up of between four and five  
13 hundred engineers, all with various duties and responsibilities.  
14 An integration concept was developed five or six years ago to  
15 provide a focal point for communication channels among those  
16 many engineers. So making sure people talk to each other is a  
17 very informal cliché of describing my duties.

18 COMMISSIONER MCPHERSON: Mr. Kelly works for you?

19 MR. KARRASCH: That is correct.

20 COMMISSIONER MCPHERSON: So he was talking to you in  
21 this memo?

22 MR. KARRASCH: He was communicating to me, yes, sir.

23 COMMISSIONER MCPHERSON: Right. And you don't recall  
24 what you did with what he said to you?

25 MR. KARRASCH: That is correct. I guess, as my

sg 5  
1 deposition stated, when I look at mail like this with no as-  
2 signed action to myself, I will try to do a couple of things  
3 with it because I do handle a very large volume of mail, I will  
4 try to make sure that the right people are getting informed and  
5 that there is, what in my opinion is, a competent group which  
6 has some action to do something. I can only guess what I would  
7 have done with this but I suspect I would have looked at the  
8 distribution list, convinced myself that the proper people were  
9 getting communicated what Joe Kelly was trying to communicate,  
10 and that because it is a rather competent group of people I  
11 would assume that action would take place without my involve-  
12 ment.

13 COMMISSIONER MCPHERSON: Where would you have expected  
14 that action to take place? Who would be responsible for res-  
15 ponding to your employee's two recommendations?

16 MR. KARRASCH: What I would expect to come out of  
17 this would be --

18 COMMISSIONER MCPHERSON: Specifically who in the Com-  
19 pany would have said that is a good idea or that is a bad idea?  
20 Who would have carried that can? The difficulty that we are  
21 all having here, in reading your organizational chart and  
22 trying to figure out who has got the responsibility is pinning  
23 the tail on the donkey.

24 MR. KARRASCH: I think the way this series of memo-  
25 randums went is an example of how this should have gone. And

6 1 what I believe happened here was that the right people got to-  
2 gether, that being Joe Kelly and Bert Dunn and Nuclear Service,  
3 and came to an agreement on how to implement Joe's suggestion.  
4 That is exemplified in the two memos from Bert Dunn.

5 COMMISSIONER MCPHERSON: Well, let us take the time  
6 sequence on that: The Davis Besse accident occurred in Sep-  
7 tember, 1977; two months later Mr. Kelly wrote a memorandum  
8 about it and said I think this accident raises some very serious  
9 safety questions. I take it you don't have any quarrel with  
10 the fact that uncovering the core is a high priority?

11 MR. KARRASCH: No, sir. I agree with that.

12 COMMISSIONER MCPHERSON: Then five months after the  
13 accident -- five months after the accident Mr. Dunn wrote a  
14 memorandum which also went to a number of people. You don't know  
15 what your own response to that was at the time. Finally, six  
16 months after that Mr. Hallman wrote a memorandum and raised  
17 some objections, almost a year after Davis Besse. Then about  
18 four months after that, four or five months later, you had a  
19 conversation with Mr. Hallman in the hallway, in which you said  
20 something will be done along the lines of Bert Dunn's memo.  
21 Finally, March 28th, TMI. A week after that action with res-  
22 pect to the HPI procedure. As I read it, that is a total of  
23 19 months after Davis Besse; 17 months after the Kelly memoran-  
24 dum. And your Company has a large number of utilities which  
25 have bought your systems and to which the Kelly memorandum, I

sg 7 1 assume, would have applied. That strikes me as verging on the  
2 irresponsible in so far as the action of the vendor company  
3 having this information and this concern with respect to its  
4 utilities. Would you like to comment on that?

5 MR. KARRASCH: I believe that the timing that you  
6 allude to as being long is correct. This issue is something  
7 that if it had the proper attention could have been resolved  
8 within several months at most. I don't know for sure but my im-  
9 pressions, as I stated earlier, are that we have designed our  
10 system and given operators proper training on how to handle  
11 this type of event. I think, as Mr. Taylor stated, the pro-  
12 cedures were in place for him to recover from the TMI-2 incident.

13 COMMISSIONER MCPHERSON: Do you think the April, 1979  
14 memoranda in that event were -- those April 4 and April 17 memo-  
15 randa were superogatory, were not required then because the  
16 procedures were already in place?

17 MR. KARRASCH: I believe that the procedures that were  
18 in place should have allowed the operator to recover from TMI-2.  
19 I believe that what Bert and Joe Kelly were writing about was  
20 the result of experience at Davis Besse which showed that the  
21 operators could probably use more additional clarification on  
22 this subject. But the event at TMI-2 is a very, very complex  
23 sequence of events. I think this issue of the HPI is just a  
24 very small part of that.

25 COMMISSIONER MCPHERSON: One last question, Mr. Chairman

1 I was unclear, Mr. Karris, as to why you told Hallman in the  
2 early part of this year, sometime in January or February, to  
3 go ahead with Bert Dunn's recommendations. You had previously  
4 had concerns about them and, in fact, disagreed with them in  
5 part?

6 MR. KARRASCH: Would you say that again?

7 COMMISSIONER MCPHERSON: My understanding from your  
8 testimony this morning was that you told Mr. Hallman sometime  
9 in January or February of this year, when you met him in the  
10 hallway, to go ahead with Bert Dunn's recommendations.

11 MR. KARRASCH: That is correct.

12 COMMISSIONER MCPHERSON: But you had had trouble  
13 accepting those recommendations earlier. What caused you to  
14 say go ahead?

15 MR. KARRASCH: It is not correct that I did not agree  
16 with Bert Dunn's earlier recommendations. The correct way of  
17 stating it is that I was asked by Don to answer to specific  
18 questions related to the pressurizer going solid and water dis-  
19 charge through the relief valves in the quench tank. The issue  
20 was the answering of those questions. It was not whether or  
21 not I agreed with Bert. I did agree with Bert.

22 COMMISSIONER MCPHERSON: Thank you.

23 CHAIRMAN KEMENY: Mr. Karris, I understand that you  
24 have requested that you be excused at the end of this questioning  
25 and we will accommodate you on that. In order to make it

sg 9  
1 possible I need one more line of inquiry from you to have to  
2 anticipate something: May I request that the witness be pro-  
3 vided with a sworn deposition of Dr. Hallman?

4 MR. KARRASCH: I might add, Mr. Kemeny, that I am  
5 willing to stay. I do not have to leave.

6 CHAIRMAN KEMENY: Oh, very good. But we were trying  
7 to be cooperative. Would you be good enough to turn to page  
8 five of that sworn deposition? I will read a portion of it  
9 out loud and let me put it in context: This is a portion of  
10 Dr. Hallman's sworn deposition that refers to this informal  
11 conversation sometime early this year that you have referred  
12 to, which Dr. Hallman acknowledges did take place. I direct  
13 your attention to roughly line 11. Question, "And what did  
14 he" -- he being you, yourself, Mr. Karrasch, "what did he in-  
15 form you at that time"? Answer, "again, to the best of my re-  
16 collection, he informed me that there was no problem". Ques-  
17 tion, "and what did his response mean to you"? Answer, "that  
18 response was confusing. I did not realize at the time whether  
19 he meant there was no problem with action or there was no prob-  
20 lem with operator inaction and I did not ask him for clarifi-  
21 cation at that time of our conversation". I would like very  
22 much to hear your reaction to those statements by Dr. Hallman.

23 MR. KARRASCH: The message I was trying to convey to  
24 Don was that I could answer both of his questions affirmatively,  
25 that being, that there was no problem with the pressurizer

10

1 going solid, or with water relief through the safety valves.  
 2 I can only say that the informality of the conversation and  
 3 the lack of follow up documentation -- I guess I can understand  
 4 Don's confusion.

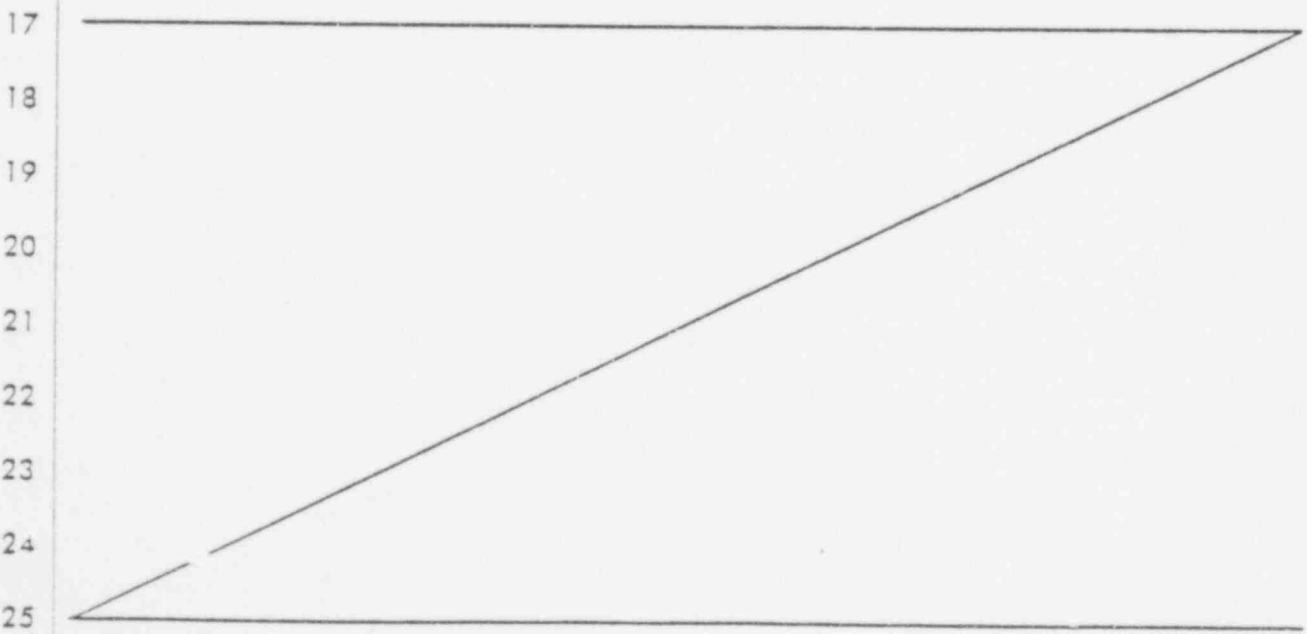
5 CHAIRMAN KEMENY: I would like to return to your  
 6 statement that Commissioner McPherson quoted that the major role  
 7 of your Section is to make sure that people talk to each other.  
 8 It would be reasonable to assume that that would include making  
 9 sure that people understood each other when they were talking?

10 MR. KARRASCH: Absolutely.

11 CHAIRMAN KEMENY: Would it be fair to say that there  
 12 may have been a major lack of communication even though people  
 13 were talking to each other in this particular incident?

14 MR. KARRASCH: That is possible.

15 CHAIRMAN KEMENY: Thank you. The witness is excused.  
 16 Would Chief Counsel please call the next witness?



Bowers Reporting Company



DO1  
TMI  
9-79  
6

1 CHAIRMAN KEMENY: May I ask counsel, would it be  
2 helpful if we declared a brief recess at this point?

3 MR. EDGAR: Yes.

4 CHAIRMAN KEMENY: I would be happy to commentate.  
5 We will recess for 10 minutes.

6 (Brief recess.)

7 CHAIRMAN KEMENY: Mr. Edgar, I understand there was  
8 an issue you wished to raise to the Commission.

9 MR. EDGAR: Yes. We have Mr. Kelly and Mr. Walters  
10 on standby, subject to recall. As the Commission is proceed-  
11 ing, we would like to request at this point that they be  
12 allowed to return to lunch break.

13 CHAIRMAN KEMENY: Yes. We asked them to standby  
14 depending on what further testimony brought out, but in view  
15 of the way that the questioning went, the two witnesses are  
16 hereby excused.

17 MR. EDGAR: Thank you.

18 CHAIRMAN KEMENY: Would the counsel please swear the  
19 next witness?

20 MR. GORINSON: Raise your right hand, please.  
21 Whereupon,

22 DONALD F. HALLMAN  
23 was called as a witness and, after being first duly sworn, was  
24 examined and testified as follows:

25 CHAIRMAN KEMENY: Would you please state your full

02 1 name and your current position with B&W, please.

2 MR. HALLMAN: My name is Donald F. Hallman. I am  
3 Manager of the Plant Performance Services Section.

4 CHAIRMAN KEMENY: Chief Counsel, who will question?

5 MR. GORINSON: Mr. Kane.

6 MR. KANE: Thank you, Mr. Gorinson.

7 Mr. Hallman, how long have you been employed at  
8 B&W?

9 MR. HALLMAN: Since 1972.

10 MR. KANE: And would you briefly describe your duties  
11 in the position of Manager of the Plant Performance Service  
12 Section?

13 MR. HALLMAN: Yes. The Plant Performance Service  
14 Section is responsible for both initial and post-refueling  
15 test programs, from fuel loading onward, supplying the paper-  
16 work to describe the tests to be done, acceptance criteria,  
17 etcetera. We are also responsible for providing certain oper-  
18 ating guidelines and also emergency guidelines, dealing with  
19 systems as opposed to specific pieces of equipment.

20 MR. KANE: Mr. Hallman, this Commission has already  
21 heard a great deal of testimony concerning a transient at  
22 Davis-Besse on September 24, 1977. When did you first hear of  
23 that transient?

24 MR. HALLMAN: I don't recall exactly. I am sure I  
25 heard of it the same date that it happened.

1 MR. KANE: All right.

2 When did you learn that this transient involved an  
3 interruption by the operator of the high pressure injection  
4 system?

5 MR. HALLMAN: To my knowledge, that was with the  
6 Joe Kelly memo.

7 MR. KANE: And that is a document which we have pre-  
8 viously had marked as Hearing Exhibit No. 1, a memorandum  
9 dated November 1, 1977, from Mr. Kelly. Is that correct?

10 MR. HALLMAN: That is correct.

11 MR. KANE: Did you look at that memo in November of  
12 1977?

13 MR. HALLMAN: Yes.

14 MR. KANE: What did you do after you reviewed that  
15 memorandum?

16 MR. HALLMAN: Per my memory, I sent it to Frank  
17 Walters with a notation, what do you think, to solicit his  
18 opinion as to whether this was an issue that should be addressed  
19 immediately or a technical evaluation of the issue needed.

20 MR. KANE: Did you discuss that memorandum thereafter  
21 with anyone else before March 28, 1979?

22 MR. HALLMAN: I don't recall that particular memoran-  
23 da. I do recall discussing the Bert Dunn memoranda which will  
24 come later and this may or may not have been a part of the  
25 discussion.

04 1 MR. KANE: All right. Let's come to that memorandum.  
2 I would like you to look at a memorandum that has previously  
3 been marked as Hearing Exhibit No. 3, which is a memo from  
4 Bert Dunn to James Taylor, dated February 9, 1978. When did  
5 you first see that memorandum?

6 MR. HALLMAN: Per my memory, it was in the February-  
7 early March time frame of 1978.

8 MR. KANE: Did you agree at that time that the  
9 contents of that memorandum should be looked into as a signi-  
10 ficant concern?

11 MR. HALLMAN: I agreed that it should be looked into.  
12 It is not my recollection that I shared Bert's expression of  
13 being a serious concern, but since Bert was the engineering  
14 expert in that area I took steps to see that it was looked  
15 into.

16 MR. KANE: What did you do with that memorandum?

17 MR. HALLMAN: I asked Mr. Walters to handle it for  
18 me.

19 MR. KANE: Did you ask him to follow up to determine  
20 what actions, if any, Plant Performance should take?

21 MR. HALLMAN: Yes.

22 MR. KANE: After that time and before August of  
23 1978, did you make any determination as to what Plant Perform-  
24 ance should do about the concerns referenced in that memorandum?

25 MR. HALLMAN: Not per my memory.

1 MR. KANE: All right.

2 I will ask you to look at a memorandum that has  
3 previously been marked as Hearing Exhibit No. 5. It is a  
4 memorandum from you to Bruce Karrasch, Plant Integration,  
5 dated August 3, 1978. And I will ask you, did Mr. Walters  
6 prepare that memorandum for your signature?

7 MR. HALLMAN: Yes. I may have made some word  
8 changes, but it was essentially Mr. Walters' preparation.

9 MR. KANE: And did you review that memorandum and  
10 then sign it?

11 MR. HALLMAN: Yes, I did.

12 MR. KANE: Why did you send that memorandum to  
13 Mr. Karrasch?

14 MR. HALLMAN: We were considering what actions  
15 should be taken as a result of the technical issue raised.  
16 And while the action that was recommended was straightforward  
17 for the situation recommended -- namely, a loss of coolant  
18 accident -- there are other incidents, which in our opinion  
19 could occur in a power plant, where those actions taken  
20 inadvertently may not have been the correct actions to take.  
21 So, we wanted an evaluation of, if this is done out of sequence  
22 are we doing more harm than good, essentially.

23 MR. KANE: After sending that memorandum to Mr.  
24 Karrasch, did Frank Walters remind you to contact Mr. Karrasch  
25 for a response to the memorandum?

1 MR. HALLMAN: Yes.

2 MR. KANE: When was that?

3 MR. HALLMAN: I don't recall the exact time. I  
4 recall it being frequently.

5 MR. KANE: In terms of the time frame from the time  
6 you sent the memorandum, was it days, weeks, months?

7 MR. HALLMAN: It was on the order of weeks, I  
8 believe. Frank was -- per my memory, at that time -- out at  
9 one of the sites for some period of time, on the order of  
10 weeks. When he got back, I believe, he asked me what had  
11 happened and to get something going.

12 MR. KANE: After Mr. Walters reminded you to pursue  
13 a response from Mr. Karrasch, did you then succeed in contacting  
14 Mr. Karrasch?

15 MR. HALLMAN: Yes.

16 MR. KANE: When was that?

17 MR. HALLMAN: Per my memory, it was on the order of  
18 two months, which would have been two months after the initial  
19 memo, which would have been the October --

20 MR. KANE: That is October of 1978?

21 MR. HALLMAN: Yes.

22 MR. KANE: What did you tell Mr. Karrasch at that  
23 time and what did he reply?

24 MR. HALLMAN: I don't remember the direct conversa-  
25 tion. The intent of the conversation was to say, do you have

1 an answer yet? What should we do? When can we get an answer?

2 MR. KANE: What was the general tenor of Mr. Karrasch's  
3 response?

4 MR. HALLMAN: It was responsive, but did not have  
5 an answer yet and the tenor was that I could expect an answer  
6 coming.

7 MR. KANE: Did you then have any further contact  
8 with Mr. Karrasch in 1978 concerning this matter?

9 MR. HALLMAN: Per memory again, I recall two contacts  
10 and one was, I believe by telephone and I believe one was  
11 walking back to his desk.

12 MR. KANE: And both of those were in 1978?

13 MR. HALLMAN: Yes.

14 MR. KANE: And what was the general tenor of the  
15 response there from Mr. Karrasch?

16 MR. HALLMAN: The general tenor was, yes, we are  
17 getting on it and we will have something back to you.

18 MR. KANE: Did Mr. Karrasch, in those conversations,  
19 agree that something should be done about this matter?

20 MR. HALLMAN: Yes, he agreed that it was an issue  
21 that should be looked at. He did not indicate whether, in  
22 those conversations, there was a correct action to take or an  
23 incorrect action to take.

24 MR. KANE: All right.

25 Did you receive any written response from Mr.

1 Karrasch after these two discussions in 1978?

2 MR. HALLMAN: I have received none, to my knowledge.

3 MR. KANE: Did you have any discussion in 1979 with  
4 Mr. Karrasch concerning this matter?

5 MR. HALLMAN: Per my memory, we had a discussion  
6 in the late February-early March time frame. This was a meet-  
7 ing in the hallway, where the only part that I really remem-  
8 ber about the conversation was at the end I don't think there  
9 was a problem, in other words.

10 MR. KANE: You recall Mr. Karrasch stating to you  
11 that in his view there was no problem.

12 MR. HALLMAN: Words to that essence, yes.

13 MR. KANE: You did not understand in any sense at  
14 that time that Mr. Karrasch was telling you to take whatever  
15 action you deemed necessary pursuant to the concerns in that  
16 memorandum?

17 MR. HALLMAN: That is correct. I did not interpret  
18 that conversation as, okay, the matter is finished. Let's  
19 get on with it. After walking away, I recall arriving at the  
20 question of what does the communication mean to me. Does it  
21 mean to proceed exactly as Mr. Dunn has recommended or does  
22 it mean that there is no need to proceed as Mr. Dunn has re-  
23 commended? It was not clear in my mind following the hall  
24 conversation.

25 MR. KANE: Did you ask Mr. Karrasch, at the time you



1 had this conversation in 1979, for any clarification of his  
2 statement that there was no problem?

3 MR. HALLMAN: I don't recall asking him. No.

4 MR. KANE: Well, your testimony has been to the  
5 effect, both here and in your prior deposition, that you were  
6 in a confused state of mind as a result of that response. Why  
7 didn't you request any clarification?

8 MR. HALLMAN: Why did I not or why did I?

9 MR. KANE: Why did you not?

10 MR. HALLMAN: Oh. Per memory, I tried to contact  
11 Mr. Karrasch, via telephone, after that. But as Mr. Karrasch  
12 has testified, he is sometimes fairly busy. I did not put a  
13 priority on it at that time to go back and sit at his desk  
14 until he appeared. I put a priority of, we have to get back  
15 together to decide what it was that he was telling me.

16 MR. KANE: And so prior to March 28, 1979, you did  
17 not succeed again in speaking with Mr. Karrasch about this  
18 subject. Is that correct?

19 MR. HALLMAN: That is per my memory. Yes.

20 MR. KANE: And after this last contact with Mr.  
21 Karrasch in February or March of 1979 and before March 28,  
22 1979, did the concerns reflected in your August 3, memo  
23 simply go unresolved while you were awaiting further response  
24 from Mr. Karrasch?

25 MR. HALLMAN: Yes.

1 MR. KANE: Prior to March 28, 1979, did you or, to  
2 your knowledge, did anyone else at B&W, notify any B&W customers  
3 of the concerns raised in any of these memoranda we have been  
4 discussing?

5 MR. HALLMAN: Did you ask per my knowledge?

6 MR. KANE: Yes.

7 MR. HALLMAN: The answer is "no".

8 MR. KANE: That is all of the questions that I have,  
9 Mr. Chairman.

10 CHAIRMAN KEMENY: Thank you.

11 Dr. Hallman, is it the section that you have that  
12 is responsible for notifying customers of any concerns that  
13 B&W may have?

14 MR. HALLMAN: Not all concerns, sir. Those concerns  
15 which fall into my scope, which is -- as I stated before --  
16 the test programs, the post-fuel load and also certain opera-  
17 ting and emergency instructions -- within that scope, yes, it  
18 is my responsibility.

19 CHAIRMAN KEMENY: So, certainly the issue we are  
20 discussing now would fall within that scope?

21 MR. HALLMAN: That is correct.

22 CHAIRMAN KEMENY: And we do recognize that you did  
23 write the memo asking for clarification on that and that you  
24 followed up on it a number of times. But let me ask you the  
25 following -- what is a normal timetable in your mind for

D011

1 resolving this kind of issue?

2 MR. HALLMAN: For that kind of issue, sir, consider-  
3 ing the priority that I placed on it personally at the time,  
4 I would consider three or four months.

5 CHAIRMAN KEMENY: And, yet, in spite of that, you  
6 testified that although a significantly longer time elapsed,  
7 it didn't quite reach the priority to sit down with Mr.  
8 Karrasch and talk it out in detail?

9 MR. HALLMAN: Yes, sir. That is correct.

10 CHAIRMAN KEMENY: I would like to get some feeling  
11 of how informal that contact was and all of us have in our  
12 own organizations been involved in informal contact, but I  
13 mean was it just accidentally passing in the hall? I think in  
14 your deposition you said it was conversation by the drink  
15 machines.

16 MR. HALLMAN: The last conversation, that is correct.  
17 Let me see if I could frame the information. There was a de-  
18 sire on my part to contact Mr. Karrasch.

19 CHAIRMAN KEMENY: Yes.

20 MR. HALLMAN: I considered a telephone conversation  
21 sufficient, at least early in the procedure. As time went on  
22 I cannot recall if I considered that -- I cannot recall my  
23 priority accelerating drastically as time went on. But this  
24 conversation in the hall was phrased that I had been trying to  
25 establish contact with Bruce. Maybe not telephoning him every

012 1 day, but occasionally trying to reach him. He was there. I  
2 was there. It was on my mind and so, we chose that opportunity  
3 to discuss when can we resolve this issue which has now been  
4 around for a long time. I believe Bruce was on the way to a  
5 meeting. I may have been also, which may have cut the conver-  
6 sation short. It was not a see in the hall and oh, yeah, here  
7 is this unresolved issue. It was, I have been trying to get  
8 in touch with you Bruce; now, we are in touch, let's discuss  
9 the situation.

10 CHAIRMAN KEMENY: The only thing surprising in that  
11 is when you finally caught up with him, you didn't make more  
12 of an attempt to try to resolve the issue at that point. Was  
13 that for lack of time or what do you attribute it to?

14 MR. HALLMAN: Per my memory, it was for lack of  
15 time at that specific context, without either he or I had  
16 something else that we were due to be at or go to and we part-  
17 ed before we had completely finished the conversation.

18 CHAIRMAN KEMENY: In the normal course of events,  
19 how often might you see Mr. Karrasch? Once a month, once a  
20 year, once a day -- I don't know the physical layout of B&W.

21 MR. HALLMAN: Correct. It would be on the order of  
22 once every two months, say.

23 CHAIRMAN KEMENY: So, you would not have frequent  
24 contact?

25 MR. HALLMAN: Unless there were some issue that

1 dictated that we should contact each other.

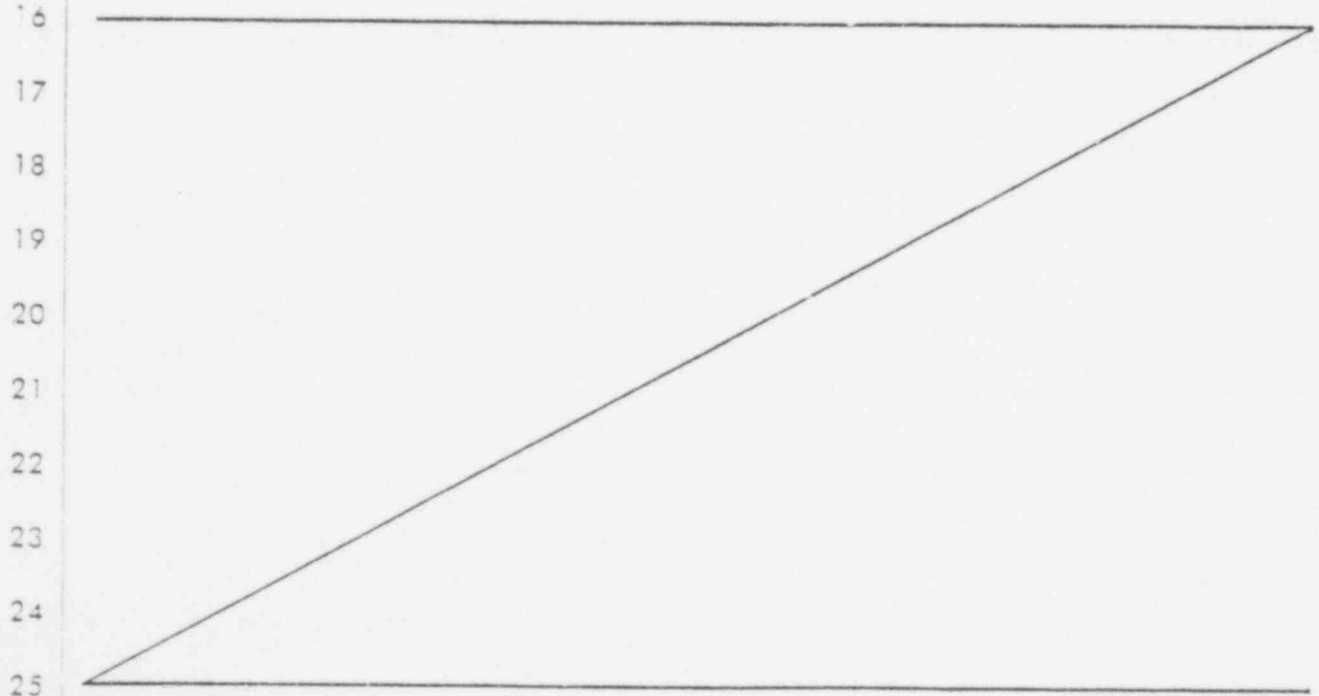
2 CHAIRMAN KEMENY: Yes.

3 Dr. Marks.

4 COMMISSIONER MARKS: Mr. Hallman, do you believe on  
5 the basis of what you now know that the priority that you  
6 placed on the follow up on this issue of HPI and the contact  
7 with Karrasch reflects an error in judgment?

8 MR. HALLMAN: On the basis of what we now know,  
9 which is that Three Mile 2 happened for whatever reason, I  
10 wish I had acted sooner. However, had I acted sooner, I am  
11 still not sure of the consequences, what it would have affected.  
12 As a general term, I can say that a memo that lays around for  
13 six months without either resolving that it is not an issue  
14 or escalating it up higher to get the issue resolved is not  
15 something that I wish to repeat.

Bowers Reporting Company



1           COMMISSIONER MARKS: Well, do I interpret your  
2 answer, then, correctly to indicate that you do believe, on  
3 the basis of what you know now, that it was in error in judg-  
4 ment?

5           MR. HALLMAN: To let the memo lay out for 6 months?

6           COMMISSIONER MARKS: Right.

7           MR. HALLMAN: I believe that regardless of whether  
8 Three Mile II happened or not, yes, sir.

9           COMMISSIONER MARKS: Right. Okay, now what efforts  
10 have you made, if any, to analyze why that error in judgment  
11 was made?

12           MR. HALLMAN: About a month after March 28, after I  
13 had gotten off the schedule involved with the recovery of the  
14 plant, I went back to make an attempt to trace the trail, a  
15 "lessons learned" effort, as it were.

16           COMMISSIONER MARKS: Right.

17           MR. HALLMAN: I reviewed that, and my initial impres-  
18 sion is that the responsibility for not following up was mine.  
19 I had the responsibility for the section, and whatever the  
20 various section members do is ultimately my responsibility.

21           I determined that it was a lack of a tickler system.  
22 One thing that would help me improve my performance was such.  
23 And, as a result of that, I have issued or instituted a tickler  
24 system with a simple calendar behind my desk where I can, as  
25 memos cross my desk and a decision is reached that some action

1 is needed, direct those memos outward to the proper place or  
2 else reserve them for my action, and write on this calendar  
3 a message that I will understand as I turn the various pages:  
4 it's time to get something going.

5 COMMISSIONER MARKS: Well, one thing that has emerged  
6 from yesterday and today's testimony is the suggestion that  
7 within B&W there is a very high priority orientation toward  
8 perfecting the equipment in terms of its operation, but that  
9 there is a -- it is less clear whether the same priority is  
10 placed on the interface between equipment and the operators;  
11 in other words, between man and machine.

12 Is this a fair evaluation, do you think?

13 MR. HALLMAN: Sir, in hindsight, and given that  
14 Three Mile II happened and there was some reason why it hap-  
15 pened, I would agree with that, that maybe we all have been  
16 less aware than we should have of this man-machine interface.

17 However, I guess it is still a judgment call as to  
18 how much information and in what format should be placed at  
19 an operator's disposal, and that is something that the various  
20 parties in the industry -- the vendors, the architect-engineers,  
21 the utilities themselves and the NRC -- are addressing, I  
22 believe, now, and it will be resolved.

23 COMMISSIONER MARKS: I am not clear on one thing.  
24 You say what is being addressed, specifically, the man-machine  
25 interface issue?

1 MR. HALLMAN: I am not sure what you mean by man-  
2 machine. If you mean the information that is present to the  
3 person who is required to take an action to make something  
4 happen, that is my understanding of man-machine, and yes, that  
5 is being addressed.

6 COMMISSIONER MARKS: Can you tell us how it is  
7 being addressed? Has any sort of new expertise in this whole  
8 area of human behavior in relation to this kind of machinery  
9 been brought to bear on this, or is it the personnel who have  
10 been dealing with this all along who have a heightened aware-  
11 ness of this issue?

12 MR. HALLMAN: Of course, I can speak only for what  
13 I know personally. Many things may be going on with the AIF,  
14 et cetera, that I am not aware of. But let me answer that --

15 COMMISSIONER MARKS: I'm sorry, AIF is what?

16 MR. HALLMAN: Atomic Industrial Forum.

17 Let me answer that with a few more words than just  
18 a direct answer. Prior to Three Mile II, I had assumed that  
19 we had adequate information in the operator's hand to allow  
20 him to analyze an incident such as what happened, given the  
21 time that the system gives you to perform this analysis, and  
22 to recover the plant with no particular damage.

23 There was information in his hands which gave him  
24 an operating limit to be within. The plant, as I understand  
25 the sequence of events, got into the, quote, forbidden area,



1 forbidden region, of this limit quite early and stayed there  
2 for some length of time. I was frankly surprised that the  
3 information was inadequate.

4 Given that, and some Monday morning quarterbacking,  
5 personally, we have prepared some more direct guidelines, as  
6 you were, to say to the operator, look at this and do this;  
7 also, don't look at just this, look at other things such that  
8 you can build a picture of what is going on in the plant,  
9 rather than focusing on one parameter or two parameters. And  
10 then, based on your knowledge, experience, and the procedural  
11 guidance which you have available, specifically, here is what  
12 you should do.

13 So we have given, I believe, some more attention  
14 to, as you were, the man-machine interface.

15 COMMISSIONER MARKS: But --

16 CHAIRMAN KEMENY: Dr. Hallman, excuse me. I will  
17 return to you after one question. I was just curious, have  
18 you also followed that up by giving instructions to the train-  
19 ing section of B&W on the training of operators?

20 MR. HALLMAN: Sir, I have not specifically given  
21 instructions to the training section, but as part of the group  
22 which we are formulating and which we used to straighten out,  
23 say, the first operating procedure, we had training people  
24 involved. With their experience in operating reactors in  
25 general and also in training operators, we feel that it is

1 another way of getting at this man-machine interface.

2 We had not ignored training before, but the level  
3 at which we conducted business with them was maybe lower than,  
4 in retrospect, in hindsight, it should have been. I think  
5 there is valuable expertise there that they bring to the table  
6 and that we intend to utilize in the future.

7 CHAIRMAN KEMENY: Yes. I am only trying to under-  
8 stand the communication within the company here, and we are  
9 going to hear from the manager of training in a while, but  
10 would, for example, when new instructions went out following  
11 TMI II -- the 2 April memoranda here, which I assume you  
12 played a part in sending those out -- would have at that time  
13 an explanation have come to the training section about the  
14 importance of emphasizing that in training?

15 MR. HALLMAN: Sir, could I examine that 2-A memo-  
16 randa?

17 CHAIRMAN KEMENY: Excuse me?

18 MR. HALLMAN: The memoranda that you referred to?

19 CHAIRMAN KEMENY: Yes. They are Exhibits No. 6 and  
20 7, I believe.

21 MR. HALLMAN: Which one is it?

22 (Whereupon, the witness examined  
23 the exhibit referred to.)

24 MR. HALLMAN: I was not involved in the memoranda  
25 dated Exhibit No. 6 because of the responsibilities I had at

1 time on the Three Mile II recovery. I believe I have been  
2 involved in subsequent memoranda, and per my indirect know-  
3 ledge, I believe the training department has been intimately  
4 involved in all such memoranda.

5 CHAIRMAN KEMENY: Thank you. Dr. Marks?

6 COMMISSIONER MARKS: I was going to turn to a --  
7 explore just another issue. At the time of the Three Mile  
8 Island accident, you were in charge of communications with the  
9 site?

10 MR. HALLMAN: That was on the second day after the  
11 accident where we split up into shifts, essentially, for 24-  
12 hour coverage, and I pulled half a day shift as being respon-  
13 sible.

14 COMMISSIONER MARKS: Oh, I see. Okay, thank you.

15 MR. HALLMAN: Yes, sir.

16 CHAIRMAN KEMENY: Commissioner McPherson?

17 COMMISSIONER MCPHERSON: Mr. Hallman, once again I  
18 may be addressing questions to the wrong fellow, but maybe you  
19 can help me with this.

20 There are regulations of the Nuclear Regulatory  
21 Commission, Part 21, which require, in Section 21.21, that  
22 anybody subject to this act shall adopt procedures to inform  
23 the licensee or purchaser of a deviation -- of the deviation --  
24 in order that the licensee or purchaser may cause the devia-  
25 tion to be evaluated, unless the deviation has been corrected.

1           And a deviation, in the definition section, means a  
2 deviation in a basic component delivered to a purchaser for  
3 use in a facility or an activity, subject to the regulations  
4 of this part, if, on the basis of an evaluation, the deviation  
5 could create a substantial safety hazard.

6           I have two lines of questions. One of them has to  
7 do with this pilot-operated relief valve --

8           MR. HALLMAN: Yes, sir?

9           COMMISSIONER MCPHERSON: -- which has either stuck  
10 open four or 20 times, according to different testimony we  
11 have received, in the past. I recognize that there is a block  
12 valve that can be instituted and can cut off the flow through  
13 that safety valve.

14           Had B&W's purchasers been informed that that valve  
15 might stick open and that certain procedures should be taken  
16 to respond to it if it did?

17           MR. HALLMAN: Sir, through my section, I have no  
18 recollection of any such thing, but let me add more, if I may.

19           I, by the division of responsibilities, do not get  
20 involved with specific pieces of equipment, but I do have some  
21 awareness specifically of the PORV by discussing it with people.

22           I believe there were four instances of opening,  
23 including the March 28 Three Mile -- whoops, excuse me, four  
24 instances of opening and failing to close at the proper time,  
25 one of them being the March 28 incident at Three Mile II. Per

1 my memory after Davis-Besse in September, 1977, I attended a  
2 meeting at which it was brought out the valve misoperated,  
3 and per my memory again, it was because of an electrical prob-  
4 lem within the valve.

5 I believe that after that, instructions were sent  
6 out to all our customers stating there here is something you  
7 should look for because it was found at one site.

8 There was another incident, and I don't recall the  
9 date, where again the failure, per my memory, was traced to  
10 something considered abnormal, and instructions were sent out  
11 to all customers warning them that this abnormality may occur  
12 and to correct it.

13 CHAIRMAN KEMENY: Excuse me, Commissioner McPherson.  
14 May I put in a request for copies of those documents for the  
15 Commission, please?

16 MR. HALLMAN: I will -- yes, sir.

17 CHAIRMAN KEMENY: In due time.

18 COMMISSIONER MCPHERSON: One of the unhappy features  
19 of this valve apparently is that a signal will record in the  
20 control room showing that an impulse has been sent to the  
21 valve to close, but there is no -- at least at present --  
22 there is no signal to show that that has been accomplished.  
23 Would that be considered a deviation, something that a plant,  
24 an operating plant, should know about?

25 MR. EDGAR: Mr. McPherson, are you asking for a

1 legal interpretation of the regulations, within the meaning  
2 of the regulations?

3 COMMISSIONER MCPHERSON: I am asking him for the  
4 practice within B&W, if they are aware that a purchaser should  
5 know that the signal would not be -- would not necessarily  
6 show that the valve was closed; would it be their practice to  
7 inform? Is that a deviation, or is that something that is  
8 unusual? I am not really asking you for a legal interpreta-  
9 tion of the word "deviation" but --

10 MR. HALLMAN: You are asking --

11 COMMISSIONER MCPHERSON: Would you send a signal to  
12 your utility purchaser that, watch out there; you might not be  
13 getting a clear, a true picture of whether the valve has been  
14 reseated or not?

15 MR. HALLMAN: In the post-Three Mile II environment  
16 where we are asking ourselves, I think everyone, what could  
17 have been done better to prevent that, I would personally say  
18 yes, we would be more aware of that type of a problem. But,  
19 sir, the utility, I am sure, had that information because they  
20 had the design documentation, the blueprints, et cetera.

21 Now, whether it got to the operators and whether we,  
22 B&W, should have been more specific in pointing out this  
23 particular aspect, that is judgment and really hard to say.

24 COMMISSIONER MCPHERSON: That valve, I believe, was  
25 made by another company to your specifications, is that correct?

1 MR. HALLMAN: It was made by another company and,  
2 I believe, to our specifications.

3 COMMISSIONER MCPHERSON: Thank you.

4 CHAIRMAN KEMENY: Governor Peterson?

5 COMMISSIONER PETERSON: Since you are manager of  
6 Plant Performance Service for a vendor that deals with a  
7 number of plants, you may be able to help me with a question  
8 that has been bothering me since we visited Three Mile Island.  
9 I was told by one of the key people there, who had been in-  
10 volved in the start-up of Plant II, that one of the problems  
11 which plagued them was the need to procure alternate equipment  
12 than they had used in Plant I because vendors had come in with  
13 lower bids and that that plagued them, and as a result, they  
14 had had many problems before they replaced such equipment with  
15 replicas of what they had in Plant I.

16 I am just wondering, is this a problem which goes  
17 on frequently among the plants?

18 MR. HALLMAN: I am not really aware. Again, speci-  
19 fic equipment is not my responsibility, and I don't mean to  
20 duck the question. I should be -- maybe everyone should be --  
21 aware of everything, but I don't think that is possible, and  
22 I think the best way we can do this job is to divide it up  
23 into manageable sections and each one have a clear understand-  
24 ing of what his responsibilities and authorities are, and  
25 then handle that.

1           So I guess I will have to duck your question because  
2 I think I am not expert enough to answer it.

3           COMMISSIONER PETERSON: Do you know whether one of  
4 the people coming up on our schedule would be well qualified  
5 to answer that?

6           MR. HALLMAN: No, I don't.

7           COMMISSIONER PETERSON: Okay, thank you.

8           CHAIRMAN KEMENY: Professor Pigford?

9           COMMISSIONER PIGFORD: Mr. Hallman, a moment ago  
10 you answered that with regard to the communications with Met.  
11 Ed. during the accident, you handled the communications on  
12 March 29, is that correct?

13           MR. HALLMAN: Let me think, sir. I believe it was  
14 March 29, starting at about 8:00 p. m. at night until 8:00  
15 a. m. the next morning, in shifts like that for a couple of  
16 weeks.

17           COMMISSIONER PIGFORD: I see. So that would have  
18 gone on into March 30, then, is that right?

19           MR. HALLMAN: Yes, sir, I am sure it would have.

20           COMMISSIONER PIGFORD: It was a 24-hour --

21           MR. HALLMAN: There was 24-hour coverage, of which  
22 I had 12.

23           COMMISSIONER PIGFORD: I see. Can you describe the  
24 kinds of questions posed to B&W by Met. Ed., simply a summary  
25 of the kinds of questions?



1 MR. HALLMAN: Could you give me a moment to think?  
2 I hadn't really thought about that before I came up here.

3 In general, I believe we were saying the plant was  
4 stable; it is in a position that we want it to be at the  
5 moment, but let's do some "what-iffing." Like, what if a  
6 particular piece of instrumentation fails on it; what alter-  
7 natives do we have, and start developing those thoughts before  
8 the fact, or et cetera.

9 As far as specific questions, I don't recall them,  
10 but we had, oh, extensive records that we tried to log these  
11 things through, that if I reviewed those for a moment I could  
12 probably dig out a few specifics.

13 COMMISSIONER PIGFORD: Were there any questions  
14 posed to you relevant to core damage or to the extent of core  
15 damage?

16 MR. HALLMAN: Along the way there was. That early,  
17 I just don't recall. We were trying to make an evaluation of  
18 what was the extent, what was the availability of various  
19 pieces of equipment, and core damage reflected in the amount  
20 of radioactivity that we had to deal with. So I believe we  
21 would have addressed the effect on March 30 rather than the  
22 origin.

23 COMMISSIONER PIGFORD: Rather than what?

24 MR. HALLMAN: I believe we would have addressed the  
25 effect, which is handling the radioactivity and the damaged

1 core, rather than the origin about how did the core get dam-  
2 aged. In the order of priorities, let's solve the problems  
3 that we see as more immediate, and later on we can go back  
4 and find out how much real core damage is there.

5 COMMISSIONER PIGFORD: And did B&W supply some  
6 answers to Met. Ed. on March 29?

7 MR. HALLMAN: Some what?

8 COMMISSIONER PIGFORD: Answers.

9 MR. HALLMAN: On which question, the core damage?

10 COMMISSIONER PIGFORD: On the questions that were  
11 raised.

12 MR. HALLMAN: Yes, sir.

13 COMMISSIONER PIGFORD: Are they written?

14 MR. HALLMAN: Yes, sir.

15 COMMISSIONER PIGFORD: There are documents available  
16 on those, are there?

17 MR. HALLMAN: Yes, sir.

18 COMMISSIONER PIGFORD: Were answers supplied -- were  
19 questions -- I'm sorry, let me start again. Were you involved  
20 in the communications with Met. Ed. on March 30?

21 MR. HALLMAN: Yes. Maybe I should add that I was  
22 involved with communication specifically with the site. I  
23 believe there were things going on other than directly with  
24 the operations, of personnel, et cetera, at the site that I  
25 would not have been involved in.

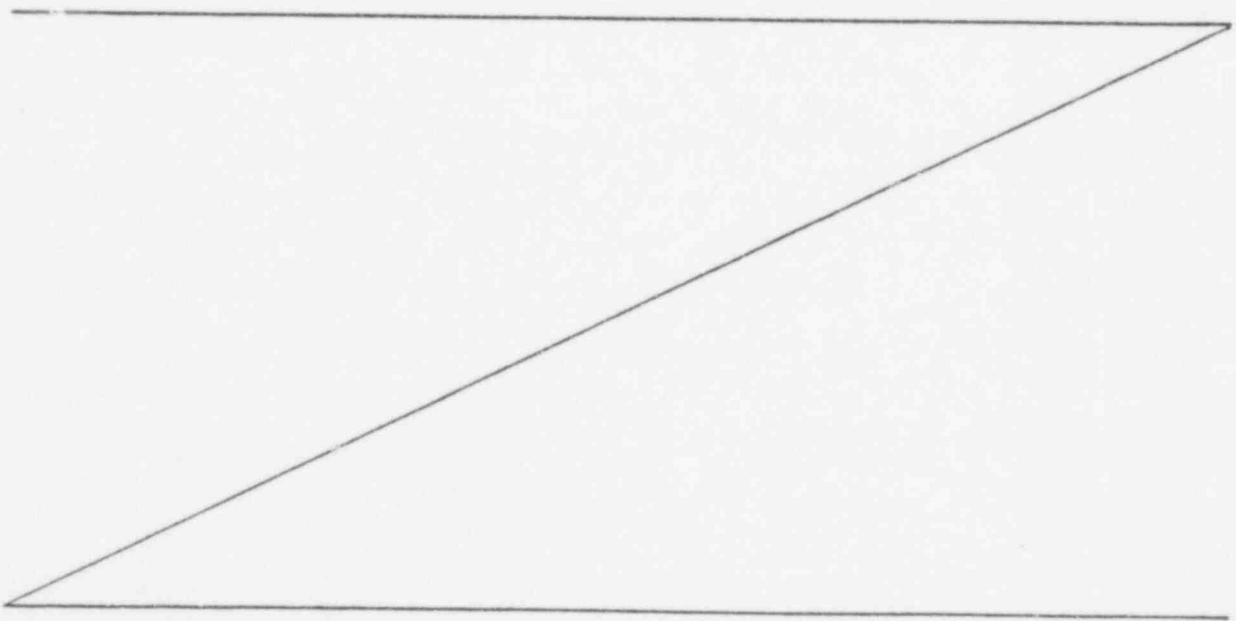
1  
2  
3  
4  
5  
6  
7  
8  
9  
10  
11  
12  
13  
14  
15  
16  
17  
18  
19  
20  
21  
22  
23  
24  
25

COMMISSIONER PIGFORD: Who was asking the questions of you from the site?

MR. HALLMAN: From the site, it was people which we had up there, had sent up to help in the emergency, that were stationed in the control room, assisting in the advice and consultation of what to do next, or it would have been the people that were not in the control room but B&W personnel.

COMMISSIONER PIGFORD: Did you also receive some requests for information from the Nuclear Regulatory Commission on March 30?

MR. HALLMAN: I don't believe I did. I was generally aware that that was going on, that B&W was being requested some information by the NRC, but I was not involved in it, except to the extent where we were taking some thermacoupler readings and passing them back and forth. I may have talked with the NRC concerning specific data.



Bowers Reporting Company

I  
19/79  
pe 3

1 COMMISSIONER PIGFORD: Do you know of any requests  
2 for information from NRC on March 30, concerning the  
3 supposed hydrogen bubble and its explosion potential?

4 MR. HALLMAN: I know of no requests from the NRC,  
5 and I'm well-aware of the topic as being one that was raised  
6 during the communication. But specifically from the NRC,  
7 I'm not aware.

8 COMMISSIONER PIGFORD: From Met. Ed.?

9 MR. HALLMAN: From Met. Ed., there was discussions  
10 of how do we evaluate how big the bubble is, what do we do  
11 about it, et cetera.

12 COMMISSIONER PIGFORD: Was there a question on the  
13 amount of oxygen?

14 MR. HALLMAN: I don't recall that particular ques-  
15 tion.

16 COMMISSIONER PIGFORD: And the name of the group  
17 that you're in is which?

18 MR. HALLMAN: Plant Performance Service.

19 COMMISSIONER PIGFORD: Which group is Mr. Finnin  
20 in?

21 MR. HALLMAN: Mr. Finnin?

22 COMMISSIONER PIGFORD: Yes.

23 MR. HALLMAN: At which point in time? At this  
24 time, he is in the licensing group. Prior to maybe a year  
25 ago, he was in Plant Performance Service, reporting directly

LA 2 1 to me.

2 COMMISSIONER PIGFORD: But during the time of the  
3 accident, he was not in your group.

4 MR. HALLMAN: That's correct, sir.

5 COMMISSIONER PIGFORD: Thank you.

6 CHAIRMAN KEMENY: Any other questions from  
7 commissioners?

8 If not, we're at this point prepared to excuse all  
9 the witnesses we have called till this time, because it  
10 finishes one line of questioning.

11 Thank you, Dr. Hallman.

12 MR. HALLMAN: Thank you, sir.

13 CHAIRMAN KEMENY: Would chief counsel please call  
14 and swear in the next witness?

15 MR. GORINSON: Mr. Elliott.

16 Whereupon,

17 NORMAN S. ELLIOTT, JR.

18 was called as a witness and, after being first duly sworn,  
19 was examined and testified as follows:

20 CHAIRMAN KEMENY: Would you please state your full  
21 name and your present position in B&W?

22 MR. ELLIOTT: My name is Norman S. Elliott. My  
23 position is manager of the Training Services.

24 CHAIRMAN KEMENY: Mr. Chief Counsel?

25 MR. GORINSON: Mr. Rockwell?

1 MR. ROCKWELL: Thank you. Mr. Elliott, Training  
2 Services is contained within the formerly Nuclear Service,  
3 now Customer Service Department. Is that correct?

4 MR. ELLIOTT: Training Services is currently  
5 assigned to Customer Service Department, and it was previously  
6 a section in the Nuclear Service Department.

7 MR. ROCKWELL: All training done by B&W is done  
8 from your group. Is that correct?

9 MR. ELLIOTT: Yes. This is training for customer  
10 personnel. Internal training of the B&W employees is done  
11 by the personnel department.

12 MR. ROCKWELL: Mr. Elliott, would it be accurate to  
13 say that your training program offers courses to operating  
14 and management personnel of B&W's utility customers?

15 MR. ELLIOTT: Yes.

16 MR. ROCKWELL: That is its purpose, is it not?

17 MR. ELLIOTT: Yes.

18 MR. ROCKWELL: Would it be fair to say that the  
19 courses focus on plant operation during normal and emergency  
20 operations?

21 MR. ELLIOTT: Yes.

22 MR. ROCKWELL: And that B&W training is done equally  
23 in the classroom and in the simulator, which you have there  
24 in Lynchburg?

25 MR. ELLIOTT: Let me correct that. For the moment,

LA 4 1 training is done sometimes solely as classroom, other courses  
2 are done part simulator, part classroom.

3 MR. ROCKWELL: Would it be fair to say that the  
4 training focuses primarily on first training of new operators,  
5 whether that be hot or cold licensing, and secondly, on the  
6 requalification of existing operators? I'm talking about  
7 a primary focus, Mr. Elliott.

8 MR. ELLIOTT: Please combine those two. Those are  
9 our primary focus.

10 MR. ROCKWELL: Your training is a commercial ser-  
11 vice, which B&W provides, which utilities may elect to pur-  
12 chase, at their option, correct?

13 MR. ELLIOTT: That is correct.

14 MR. ROCKWELL: And when a utility purchases  
15 training services from B&W, do you then provide all training  
16 for the personnel that come and attend your courses?  
17 And by all training, I mean all training necessary to their  
18 qualification as an operator.

19 MR. ELLIOTT: No.

20 MR. ROCKWELL: Did you train the TMI-2 operators?

21 MR. ELLIOTT: We provided training to TMI-2 operators.  
22 Our portion of the training was for some of them, as little  
23 as two weeks out of a total training program that was  
24 approximately two years in length.

25 MR. ROCKWELL: And taking those TMI-2 operators as

LA 5 1 an example, is that characteristic of the amount of training  
2 offered by B&W, in comparison to the total amount of training?  
3 The two weeks versus two years?

4 MR. ELLIOTT: That is representative of the involve-  
5 ment of B&W in the utility training program.

6 MR. ROCKWELL: I would like to sketch briefly the  
7 training that you at B&W provided to the TMI-2 operators.  
8 Would it be fair to say that, during 1976 and 1977, you  
9 provided cold licensing training, which is training for  
10 operators who have never been trained before?

11 MR. ELLIOTT: Yes. Please allow me to qualify  
12 that. We provided the eight-week simulator training por-  
13 tion. That is only a part of the cold license training  
14 program. The entire training program is defined for TMI-2  
15 in American National Standard 18.1 of 1971. That document  
16 may be referred to as a new revision of American National  
17 Standard Institute document ANSI ANS 3.1, 1978. For the  
18 cold license programs, these documents are essentially  
19 similar.

20 MR. ROCKWELL: Yes. Having in mind, Mr. Elliott,  
21 that the training you provide is not the total training in  
22 any one area, let me continue. Would it be also accurate to  
23 say that in the summer of 1977 B&W provided an operating  
24 review course to TMI-2 personnel?

25 MR. ELLIOTT: That is correct.



LA 6

1 MR. ROCKWELL: And in the summer of 1978, you  
2 provided a hot licensing program, which again is a program  
3 designed to train new operators?

4 MR. ELLIOTT: I believe so.

5 MR. ROCKWELL: And again in March of 1979, or  
6 possibly starting in February of 1979, B&W provided  
7 requalification training to TMI-2 operators.

8 MR. ELLIOTT: That is correct.

9 MR. ROCKWELL: In broad outline, is that a fair  
10 summary of the training that B&W has provided to TMI-2  
11 operators, up to the time of the accident on March 28th?

12 MR. ELLIOTT: Yes, that is correct.

13 MR. ROCKWELL: Could the training that you pro-  
14 vided at B&W to those TMI-2 operators have been done at the  
15 site?

16 MR. ELLIOTT: As facilities exist now, no, because  
17 they did not have a simulator at Three Mile Island site.  
18 We have the simulator that represents the B&W product that  
19 has a 177 fuel assembly plant. And it is located in  
20 Lynchburg, Virginia.

21 MR. ROCKWELL: Would the B&W simulator be the only  
22 simulator that would be available to a utility with a B&W  
23 nuclear steam supply system for training its operators, in  
24 the sense that it matches and is similar to the control  
25 room at TMI-2?

LA 7 1 MR. ELLIOTT: Yes. There has been a simulator  
2 purchased by another B&W customer, Washington Public Power.  
3 That simulator is being delivered, I believe, about this  
4 time.

5 MR. ROCKWELL: It's safe to say that it's not been  
6 available to date.

7 MR. ELLIOTT: It has not previously been available.

8 MR. ROCKWELL: Directing your attention to the  
9 staff of the training program, Mr. Elliott, could you  
10 describe briefly how that staff is composed?

11 MR. ELLIOTT: The staff that conducts training in  
12 the nuclear training center, the Training Services section,  
13 is primarily composed of individuals with extensive nuclear  
14 experience. Most of them have previously obtained a  
15 Nuclear Regulatory Commission senior operator's license.  
16 Those who do not have senior reactor operator's licenses,  
17 are new employees and they are preparing to ultimately go to  
18 a site and complete licensing as a senior reactor operator.  
19 Those individuals are primarily ex-military people with  
20 four or greater years of experience operating reactor plants  
21 for the U. S. Navy.

22 MR. ROCKWELL: What minimum requirements do you  
23 impose for hiring of an instructor in your program?

24 MR. ELLIOTT: An instructor's qualification. And  
25 we have three classifications of instructors. We have an

LA

8

1 associate instructor. This is a non-licensed individual.  
2 He must have extensive nuclear experience, a minimum of four  
3 years operating of a nuclear power plant, essentially a  
4 military reactor. A instructor, which is the next senior  
5 grade, must have at least four years experience, plus hold  
6 a NRC senior reactor operator's license and be judged a  
7 good instructor. That also applies to the previous level.  
8 And for a senior instructor, he must also have extensive  
9 nuclear experience, three years -- a minimum of three years  
10 instruction in experience and also hold a Nuclear Regulatory  
11 Commission senior reactor operator's license.

12 MR. ROCKWELL: An associate instructor would not  
13 necessarily have any experience on a B&W plant, in fact,  
14 probably would not. Is that correct?

15 MR. ELLIOTT: That is correct.

16 MR. ROCKWELL: Does an associate instructor ever  
17 obtain any experience on a B&W plant, once he joins your  
18 training staff?

19 MR. ELLIOTT: Yes, he does.

20 MR. ROCKWELL: How?

21 MR. ELLIOTT: He would gain that experience  
22 through site visits to various plants, experience working  
23 with our simulator, which very accurately represents the  
24 dynamic performance of a B&W power plant, plus ultimately  
25 he will be assigned to a site to learn a specific reactor.

A 9 1 MR. ROCKWELL: How long would it take for an  
2 associate instructor to become licensed while he's on your  
3 training staff?

4 MR. ELLIOTT: The minimum possible time is one  
5 year. The normal time is two years.

6 MR. ROCKWELL: Once your instructors have a Nuclear  
7 Regulatory Commission operating license, are they able to  
8 maintain it current?

9 MR. ELLIOTT: No, they are not.

10 MR. ROCKWELL: Why not?

11 MR. ELLIOTT: Licenses are issued by the Nuclear  
12 Regulatory Commission for a specific reactor. To maintain  
13 that license current, the individual must participate in  
14 the watch organization at that site and stay current with  
15 the day-to-day operations of that site. And therefore it  
16 just does not fit into being able to run our business and  
17 do that. It's not particularly desirable from a point of  
18 view that we, as a vendor, do not allow our individuals to  
19 operate the customers' equipment, which would also be  
20 required in maintaining his license.

21 MR. ROCKWELL: It's fair, then, to say that, of the  
22 people on your training staff, probably none of them have  
23 current NRC licenses. Is that correct?

24 MR. ELLIOTT: That's correct.

25 MR. ROCKWELL: Mr. Elliott, does B&W design the

LA 10 1 training courses that it offers?

2 MR. ELLIOTT: Yes.

3 MR. ROCKWELL: Each course, I take it, is basically  
4 a standard package?

5 MR. ELLIOTT: Each course is essentially a standard  
6 package. We have standard definitions of each of our  
7 courses. The courses that we provide are then tailored to  
8 the specific needs of our customers.

9 MR. ROCKWELL: How does that occur?

10 MR. ELLIOTT: There are many ways. Particularly  
11 the management courses, I might modify the subjects taught  
12 by my staff, in association with the members of the utilities'  
13 management, for their interests. The courses involving  
14 operating personnel, we have an instructor who would be  
15 assigned to that particular utility, prepare a proposed  
16 course and obtain agreement from the utility that that course,  
17 as we outlined it, met his needs. If it did not meet his  
18 needs, or his recognized needs, we would modify that course  
19 to perform the service that he felt he needed.

20 MR. ROCKWELL: The departure point in terms of  
21 your basic course design for each of the utilities is the  
22 same, though. Is that correct?

23 MR. ELLIOTT: Yes, sir.

24 MR. ROCKWELL: Taking the requalification training  
25 that you were giving to TMI-2 operators in March of 1979 as

11 1 a reference point, what proportion of the training package  
2 or the training materials that were given to those operators  
3 in that course would be your standard package and what pro-  
4 portion would have been modified at the request of  
5 Metropolitan Edison?

6 MR. ELLIOTT: Please allow me to qualify. I did  
7 not make modifications to that course.

8 MR. ROCKWELL: To the best of your knowledge.

9 MR. ELLIOTT: I would suspect that 90 percent of  
10 that course and the material covered would have been as  
11 suggested by the B&W training staff, with 10 percent con-  
12 tributed by Metropolitan Edison through our negotiations  
13 and contact with them.

14 MR. ROCKWELL: In the course of the training, how  
15 would your training program incorporate real world transients,  
16 in the training instruction?

17 MR. ELLIOTT: We make an effort to keep track of  
18 events that have happened to our various plants and incor-  
19 porate those in training programs, if they lend themselves  
20 to an evolution that we can perform through the simulation,  
21 and present those to the people or give them to them as  
22 problems in the simulator, that is, set the students up in  
23 the condition of equipment that causes them to have to  
24 respond to an event that may have occurred in the outside  
25 world.

LA 12

1 MR. ROCKWELL: Who in your department reviews  
2 real world transients and makes a decision as to which ones  
3 should be included in the training?

4 MR. ELLIOTT: The content of these training programs  
5 are primarily the responsibility of the lead instructor,  
6 who is currently Mr. Lind. It has been other people prior  
7 to him. And we have collected that set of events from our  
8 personal contact with the operating people at each of the  
9 stations, plus review of the licensee event summary reports,  
10 which the training center gets.

11 MR. ROCKWELL: Up until March 28th of 1979, was  
12 the training program getting a full copy of the licensee  
13 event reports that B&W utilities were filing with the  
14 Nuclear Regulatory Commission?

15 MR. ELLIOTT: No.

16 MR. ROCKWELL: You were receiving only summaries.

17 MR. ELLIOTT: That's correct.

18 MR. ROCKWELL: Has your training program ever  
19 trained operators to respond to a failed open PORV?

20 MR. ELLIOTT: Yes.

21 MR. ROCKWELL: Has it trained operators on the  
22 Davis-Besse transient of September 24th, 1977?

23 MR. ELLIOTT: Not specifically. We have discussed  
24 that with trainees.

25 MR. ROCKWELL: But it has not been done to date.

A 13 1 Is that correct?

2 MR. ELLIOTT: No. That particular transient  
3 involved a set of individual actions that if I instructed a  
4 student to go through them, he'd say we were absurd.

5 MR. ROCKWELL: Before TMI-2, had your training  
6 program ever conducted instruction with respect to a loss of  
7 all feed?

8 MR. ELLIOTT: Yes.

9 MR. ROCKWELL: That is, main feed and auxiliary  
10 feed.

11 MR. ELLIOTT: I don't believe we isolated auxiliary  
12 feed.

13 MR. ROCKWELL: Had you conducted instruction  
14 involving voiding in the reactor's coolant system core?

15 MR. ELLIOTT: Not prior to the TMI-2 incident of  
16 March of '79.

17 MR. ROCKWELL: As of the time of the TMI-2 accident,  
18 could your simulator have simulated the accident sequence,  
19 through T plus 120, 120 minutes?

20 MR. ELLIOTT: No.

21 MR. ROCKWELL: Why is that?

22 MR. ELLIOTT: The simulator, as originally devised,  
23 did not provide for voiding in the primary system. The  
24 simulator model is for fluid volume and expansion, divided  
25 into two components. One is the pressurizer, which does



1 allow voiding and maintaining of a steam space and a water  
2 space. The reactor, which is the remaining volume in the  
3 system, was modeled as a compressed water. The minimum  
4 density allowed there was the density for water at satura-  
5 tion.

6 MR. ROCKWELL: In your training program, Mr.  
7 Elliott, do you conduct simulator training for unlicensed  
8 management personnel who might be called upon in an emergency  
9 to direct emergency action?

10 MR. ELLIOTT: Yes.

11 MR. ROCKWELL: Do you know whether Mr. Miller has  
12 ever taken such a course, Gary Miller?

13 MR. ELLIOTT: Yes, Mr. Miller did.

14 MR. ROCKWELL: How many others from Metropolitan  
15 Edison have taken a course of that nature?

16 MR. ELLIOTT: Let me clarify, first of all, Mr.  
17 Miller was, when he took the course that we are discussing,  
18 an employee of General Public Utilities and was a part of  
19 the start-up staff for unit one. There have been, or was  
20 a training program for other General Public Utility employees  
21 involved in the start-up for unit one at Three Mile Island,  
22 and a similar course was conducted for General Public  
23 Utility start-up engineers for the unit two start-up.  
24 This involved a two-week training program -- correction, a  
25 three-week training program. It was one week of classroom,

LA 15 1 plus two weeks on the simulator. It was a devised program  
2 that was put together in support of the unit one start-up  
3 at Three Mile Island, and the same course was repeated for  
4 the unit two start-up engineers.

5 The simulator part of that course was plant opera-  
6 tions for the first week. And the second week, we were  
7 involved with a start-up physics course.

8 MR. ROCKWELL: When would Mr. Miller have taken that  
9 course?

10 MR. ELLIOTT: My guess is that Mr. Miller would have  
11 taken that in late 1973 to early '74. There are records,  
12 which I previously supplied you -- or B&W supplied you.

13 MR. ROCKWELL: Has Mr. Miller made a practice of  
14 taking that course on a regular basis?

15 MR. ELLIOTT: Please let me explain. Mr. Miller  
16 ultimately transferred to Metropolitan Edison Company,  
17 then took our two-week start-up training course, and then  
18 was licensed, at least on unit one of TMI. So he was a  
19 licensed senior reactor operator on unit one. Whether or  
20 not his license was current at the time of the incident,  
21 I don't know.

22 MR. ROCKWELL: Mr. Elliott, I would like to take  
23 you back to a discussion we had at the time of your deposi-  
24 tion. And just for your reference, I'd ask that you be  
25 provided with a copy of your deposition.

LA 16 1

(A Transcript of the deposition of Norman S.

2 Elliott, Jr , dated 16 July 1979 was given to the witness.)

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

Bowers Reporting Company

01 1 MR. ROCKWELL: The page is 147, Mr. Elliott. I  
4I 2 think you will find it in the third volume that you have before  
-19-79 3 you.  
page 9

4 MR. ELLIOTT: 147. Is that correct?

5 MR. ROCKWELL: Yes. That is correct. Do you have  
6 page 147 before you?

7 MR. ELLIOTT: Yes. Page 147 is before me.

8 MR. ROCKWELL: Do you recall that we had a discussion  
9 during the deposition about operating instructions with refer-  
10 ence to going solid and that we referred you, during that de-  
11 position, to a set of operating instructions that had been  
12 reviewed by a Babcock & Wilcox site engineer, containing the  
13 following instructions and I am quoting from page 147, line  
14 9. "The pressurizer must not be filled with water to indicate  
15 its solid conditions -- that is 400 inches -- at any time, ex-  
16 cept as required for system hydrostatic tests." Do you recall  
17 our reviewing that procedure in your deposition?

18 MR. ELLIOTT: Yes, I do.

19 MR. ROCKWELL: And do you know of any exceptions to  
20 that instruction to your knowledge?

21 MR. ELLIOTT: No, I don't know.

22 MR. ROCKWELL: Do you recall also that we reviewed --

23 MR. ELLIOTT: Before we leave this, Mr. Rockwell --

24 MR. ROCKWELL: Yes.

25 MR. ELLIOTT: I would like to bring up the point that

D02

1 related to Three Mile Island. At that event, we ended up with  
2 an apparently full pressurizer; that is, an indicated level  
3 of 400 inches, but we did not or the plant did not end up  
4 with an indicated solid condition. The plant had significant  
5 voiding in the system during the period of time when the  
6 pressurizer appeared full.

7 MR. ROCKWELL: Yes. I understand, Mr. Elliott.

8 MR. ELLIOTT: I wanted that to be clear in the  
9 individual's mind because there could be misunderstandings  
10 here because if the system was solid, we would see a very,  
11 very rapid rise in pressure with any change in the injection  
12 of water to the system.

13 CHAIRMAN KEMENY: Mr. Rockwell, may I interrupt  
14 for one moment.

15 Mr. Elliott, since your department has trained so  
16 many operators, what would you think a typical operator would  
17 mean by the phrase, "the system is solid"?

18 MR. ELLIOTT: That we would get a very rapid rise  
19 in pressure with adding water or likewise if we operated the  
20 letdown valve which allows water to come out of the system  
21 into the makeup tank, we would see a very rapid drop in pres-  
22 sure. Those are the indications of solid.

23 CHAIRMAN KEMENY: You do not think that the typical  
24 operator would think of the system being solid as the pressur-  
25 izer being full of water?

03 1 MR. ELLIOTT: He would recognize that he had the  
2 possibility of being solid with the pressurizer full.

3 CHAIRMAN KEMENY: Did your training program, to  
4 your knowledge, explain the difference between those two  
5 facts?

6 MR. ELLIOTT: I am not sure, sir.

7 CHAIRMAN KEMENY: Thank you.

8 Mr. Rockwell.

9 MR. ROCKWELL: Referring you also, Mr. Elliott, to  
10 page 146 of your deposition at the bottom of the page, line  
11 23, did we also review an operating instruction which was  
12 another version of the one we just referred to, which had the  
13 following caveat: "Absolute maximum pressurizer level at any  
14 time reactor is critical is 385 inches." Do you recall that  
15 we reviewed that?

16 MR. ELLIOTT: Yes.

17 MR. ROCKWELL: And did you know of any exceptions  
18 to that instruction?

19 MR. ELLIOTT: No, I do not. If we back up into time,  
20 this is one of the things that happened in the TMI -- correc-  
21 tion, the Davis-Besse incident. The pressurizer level was  
22 taken to a very high level approaching this 385 inches and  
23 the reactor operator then shut down the reactor, tripped it,  
24 on an indicated high level.

25 MR. ROCKWELL: Mr. Elliott, having the two instructions

D04

1 which I have just read to you, in mind and assuming -- I am  
2 asking you to assume that they were in effect and that they  
3 were the operating instructions which the TMI-2 operator would  
4 have had to rely on at the time of the accident, can you tell  
5 me would those simple -- and I think they are strongly worded  
6 operating instructions in mind -- do you know what in the  
7 emergency instructions that those operators had before them  
8 would permit them to set aside those imperatives which we have  
9 just read during an emergency?

10 MR. ELLIOTT: First of all, the imperative listed on  
11 page 146 does not apply because the reactor is not critical.  
12 Trip had occurred.

13 MR. ROCKWELL: Okay.

14 MR. ELLIOTT: Okay.

15 MR. ROCKWELL: Referring to the other statement,  
16 let me reread it. "The pressurizer must not be filled with  
17 water to indicate its solid conditions at any time except as  
18 required for system hydrostatic tests." Do you know what in  
19 the emergency procedures would enable an operator to understand  
20 that that should be set aside during an emergency?

21 MR. ELLIOTT: I believe we should, at this time, re-  
22 fer to the operating emergency procedures that the Three Mile  
23 Island people would have followed.

24 MR. ROCKWELL: But do you know, as you sit here  
25 right now, what an operator would have looked to in an

05 1 emergency procedure to set aside that instruction?

2 MR. ELLIOTT: The condition that existed at that  
3 time was to us, in retrospect, a loss of coolant accident and  
4 he should have been using the loss of coolant/loss of coolant  
5 pressure procedure and the only piece that I can refer to  
6 immediately is the procedure that we reviewed, which applies  
7 to the B&W simulator. It is probably similar to that which  
8 Metropolitan Edison Company had, requiring that the operators  
9 gain pressure control. This was an emergency condition. I  
10 believe that all personnel would have gone to those instruc-  
11 tions rather than these that are contained in other documents.  
12 I believe the emergency instructions would take precedence.

13 MR. ROCKWELL: Is there anything in those emergency  
14 instructions which you know of which specifically tell an  
15 operator that the prohibition on going solid, which appears in  
16 the operating instructions, is no longer in effect, in simple  
17 language, that an operator can understand.

18 MR. ELLIOTT: I do not believe that it says that  
19 these are not in effect. It says, to follow this procedure  
20 if they find themselves in that particular condition.

21 They should have utilized the loss of coolant  
22 procedure.

23 MR. ROCKWELL: Mr. Elliott, does B&W play a direct  
24 role in the reviewing and approving of operating procedures  
25 and emergency procedures?



D06

1 MR. ELLIOTT: No. Those plant operating and emer-  
2 gency procedures are prepared by the plant staff. They are  
3 reviewed by the plant safety committee and then ultimately  
4 approved by the superintendent of the plant.

5 MR. ROCKWELL: You have heard Mr. Taylor testify  
6 this morning and I imagine that you are aware that Mr. Mac-  
7 Millan has stated publicly on other occasions that the TMI-2  
8 operators had procedures available to them that they could  
9 have and should have followed in the course of the emergency,  
10 which might have prevented the accident. Are you aware of  
11 that?

12 MR. ELLIOTT: Yes.

13 MR. ROCKWELL: How can B&W know that those procedures  
14 that the operators had available to them were adequate when  
15 B&W has not participated in the formulation, review or approv-  
16 al of those procedures?

17 MR. ELLIOTT: The owner, in this particular case,  
18 Jersey Central Power and Light, and the operator, Metropolitan  
19 Edison Company, was charged with the responsibility for pre-  
20 paration, approval and that those procedures were correct.  
21 Babcock & Wilcox did not have contractually, nor regulatorily  
22 a requirement or implied authority to review Metropolitan  
23 Edison Company's procedures.

24 MR. ROCKWELL: In other words, Babcock & Wilcox in  
25 making its judgment is relying on the review and approval of

1 Metropolitan Edison exercised over those procedures. Is that  
2 correct?

3 MR. ELLIOTT: Yes. And it is Metropolitan Edison  
4 Company's responsibility that their procedures be complete and  
5 adequate.

6 MR. ROCKWELL: Let me give you an example, Mr.  
7 Elliott. Let's take the procedure for identifying a fail to  
8 open PORV. That has been a matter of some discussion since  
9 the accident, has it not?

10 MR. ELLIOTT: Yes.

11 MR. ROCKWELL: The PORV has a history on some occa-  
12 sions of leaking or weeping and on other occasions failing  
13 open, is that correct?

14 MR. ELLIOTT: There are incidents in which the PORV  
15 has remained open after actuation.

16 MR. ROCKWELL: And the procedure for identifying a  
17 failed open PORV has a number of steps to it. Is that correct?

18 MR. ELLIOTT: Yes.

19 MR. ROCKWELL: Identifying tailpipe pressure, --  
20 temperature, quench tank pressure and temperature and reactor  
21 coolant building pressure. Is that correct?

22 MR. ELLIOTT: I would imagine. I am not and do not  
23 have in front of me that procedure which you are referring to.  
24 I can only postulate the answer.

25 MR. ROCKWELL: Is it your understanding that those

DCB

1 are among the indicators that an operator would look at?

2 MR. ELLIOTT: They should have been. Yes.

3 MR. ROCKWELL: That procedure, Mr. Elliott, is made  
4 necessary because B&W did not have a direct indicator of  
5 valve position in the control room. Is that correct?

6 MR. ELLIOTT: No. I do not believe that is correct.

7 MR. ROCKWELL: If there were a direct indicator of  
8 valve position in the control room, would it be necessary to  
9 look at those indirect indications to determine the valve's  
10 position?

11 MR. ELLIOTT: Yes.

12 MR. ROCKWELL: Can you explain?

13 MR. ELLIOTT: Well, particularly a valve position --  
14 and those of you who have been involved with mechanical equip-  
15 ment, particularly relays, microswitches and so forth, they  
16 are not 100 percent reliable and relying on those as the sole  
17 indication would be -- might lead one to a serious condition.

18 MR. ROCKWELL: But nonetheless, if you had a direct  
19 indication and it were functioning and it showed the PORV  
20 open, clearly the operator would not have to look at indirect  
21 indications. Is that correct?

22 MR. ELLIOTT: Yes.

23 MR. ROCKWELL: Now, did B&W ever test the procedure  
24 for determining whether a PORV is open, the procedure using  
25 indirect indication, to see whether it worked, to see whether

1 an operator could understand it and implement it in the heat  
2 of an emergency?

3 MR. ELLIOTT: First of all, I don't believe that  
4 B&W carefully examined or examined that procedure on our sim-  
5 ulator under the heat of an emergency. The indication that  
6 we used and we used for training of the individual for a code  
7 relief or a PORV being stuck open or leaking on the simulator  
8 is similar to that and the students would be familiar with  
9 it.

10 MR. ROCKWELL: But the specific question is, had  
11 B&W ever tested that procedure for adequacy in heat of an  
12 emergency?

13 MR. ELLIOTT: The absolute answer to that is "no",  
14 to the best of my knowledge. Nobody ever did it, that I knew  
15 of.

16 MR. ROCKWELL: And, in fact, that procedure is a  
17 procedure which would probably be only called upon in the heat  
18 of an emergency.

19 MR. ELLIOTT: Yes. That procedure or use of those  
20 indications were those which were used by the Davis-Besse  
21 operating staff in recovering from the incident of -- I  
22 believe it is September, anyway, it is '77.

23 MR. ROCKWELL: But would it be fair to say in light  
24 of the discussion that we have just had that in a sense the  
25 question of operators following procedures available to them

DO10  
1 at TMI-2, in a sense, comes full circle. The procedure for  
2 identifying a failed open PORV by indirect indications is in  
3 a sense made necessary by the design that B&W provided.

4 MR. ELLIOTT: No.

5 MR. ROCKWELL: The design did not have a direct  
6 indicator with the PORV, did it?

7 MR. ELLIOTT: The design of the valve as provided  
8 to customers did not permit direct measurement and indication  
9 of the valve position.

10 MR. ROCKWELL: Therefore, the procedure that was in  
11 effect for identifying a failed open PORV by indirect indica-  
12 tions was made necessary by that design aspect.

13 MR. ELLIOTT: Had we had direct indication of that  
14 valve, that procedure would have had one more indication in  
15 it, in the line of symptoms and that would be the light fails  
16 open after pressure had gone below the set point. There would  
17 have been one addition. The procedure would have been essen-  
18 tially the same with one added step, to say, check the light.

19 MR. ROCKWELL: And all of the other indirect indica-  
20 tions would have been unnecessary had an operator looked at  
21 his control panel and observed that he had a failed open indi-  
22 cation on his control panel. Correct.

23 MR. ELLIOTT: I would not agree that they are un-  
24 necessary. They are other confirming indications. Many of  
25 our procedures that are used in the plant have confirmatory

011 1 symptoms that may or may not be true or observable to implement  
2 that particular procedure.

3 MR. ROCKWELL: And, yet, to the extent that you look  
4 at your control panel and see that you have a failed open  
5 PORV, an operator knows he has to act. He does not have to  
6 take the time to look at the indirect indications. Correct?

7 MR. ELLIOTT: That would have been helpful in this  
8 situation.

9 MR. ROCKWELL: Do you maintain a syllabus for the  
10 courses that you teach in your training program, Mr. Elliott?

11 MR. ELLIOTT: Yes.

12 MR. ROCKWELL: Showing you what has previously  
13 been marked as Hearing Exhibit No. 10 -- could we have that  
14 placed before Mr. Elliott? Do I correctly identify that, Mr.  
15 Elliott, as a schedule of training that the training department  
16 has used in the same general format for its training course?

17 MR. ELLIOTT: Yes. That is typical of the training  
18 schedule used by the training department.

19 MR. ROCKWELL: Is there any explanation of the  
20 subjects covered in that syllabus? Is that what you refer to  
21 as a syllabus, by the way.

22 MR. ELLIOTT: What I believe you were discussing as  
23 a syllabus was our training catalog, which has general descrip-  
24 tions of the particular courses that we might conduct at the  
25 request of a utility. This represents a very detailed schedule

D012

1 of what we were going to do for one group of requalification  
2 students.

3 MR. ROCKWELL: This is a more detailed schedule  
4 than your catalog, correct?

5 MR. ELLIOTT: Yes.

6 MR. ROCKWELL: Is there any elaboration of the  
7 contents of the courses that you teach in this syllabus,  
8 Hearing Exhibit 10.

9 MR. ELLIOTT: Referring to Hearing Exhibit 10,  
10 some of these lectures and I am referring to the left hand  
11 column titled "Classroom Schedules" would be covered by a  
12 detailed outline to assist the instructor in providing that  
13 particular lecture information.

14 MR. ROCKWELL: Do you have a standard outline for  
15 every course?

16 MR. ELLIOTT: No. We do not have a standard outline  
17 for every course. Some of the more complex ones that involve  
18 hardware do have specific outlines. If we refer to the second  
19 day, Tuesday, it says, ICS Review. That is a lead discussion  
20 by the instructor of a review of the as-built -- or as we  
21 believe built -- integrated control system diagrams, which are  
22 digital and analogic diagrams and that would not have a speci-  
23 fic outline telling the instructor exactly what to cover.  
24 That is a part of the course and the instructors cover that  
25 as a group discussion.

013 1 MR. ROCKWELL: Do you maintain a record of attend-  
2 ance of students at the courses?

3 MR. ELLIOTT: In a general sense, yes. The complet-  
4 ion of a course is reported on a quasi-form, which says the  
5 number of hours that individual attended lectures and those  
6 evolutions in the simulator that he participated in.

7 MR. ROCKWELL: Do you have any record of whether,  
8 in fact, a particular student was at a particular session of  
9 a course?

10 MR. ELLIOTT: We do, if it was in the simulator,  
11 because his presence would have been noted. The attendance  
12 in a classroom session -- on occasions a student would not  
13 be present, but we try to be very, very honest and report  
14 only what he did.

15 MR. ROCKWELL: Did you use training manuals in the  
16 training of TMI-2 operators?

17 MR. ELLIOTT: Yes, we used training manuals. They  
18 were primarily the documents that are associated with the  
19 operation and licensing of that particular plant and their  
20 operating procedures.

21

22

23

24

25



1 MR. ROCKWELL: We referred to a three volume set of  
2 training manuals that had been prepared for TMI-1 operators --

3 MR. ELLIOTT: Yes.

4 MR. ROCKWELL: When we were in Lynchburg talking to  
5 you.

6 MR. ELLIOTT: That is correct.

7 MR. ROCKWELL: Has any such manual been prepared for  
8 TMI-2 operators?

9 MR. ELLIOTT: No, it was not.

10 MR. ROCKWELL: Do you maintain a complete set of TMI-2  
11 operating procedures, emergency procedures in the training de-  
12 partment?

13 MR. ELLIOTT: We are at this time --

14 MR. ROCKWELL: Before TMI-2?

15 MR. ELLIOTT: No, we did not.

16 MR. ROCKWELL: Were you on the distribution for revi-  
17 sions of TMI-2 training procedures before TMI-2?

18 MR. ELLIOTT: I would like to correct that. I believe  
19 you mean the operating and emergency procedures for the plant?

20 MR. ROCKWELL: Yes.

21 MR. ELLIOTT: No, we were not.

22 MR. ROCKWELL: Did you use some TMI-2 procedures in  
23 your simulator training?

24 MR. ELLIOTT: Yes, we did.

25 MR. ROCKWELL: How did you know they were current?

1 MR. ELLIOTT: The procedures that we use in our train-  
2 ing program on a specific plant are obtained by one of our in-  
3 structors who makes a visit to that plant prior to us beginning  
4 training. That visit is made to assure that we understand the  
5 requirements, what their intentions are, and that we understand  
6 the conditions there, and also that we can best serve them --  
7 and we try to get the latest documents that are available there.  
8 There could have been a revision since the time the visit was  
9 made and training starts. Usually the trainees will tell us  
10 if we have got the wrong one.

11 MR. ROCKWELL: So your maintaining of current pro-  
12 cedures is done on an ad hoc basis by your individual trainers?  
13 Is that correct.

14 MR. ELLIOTT: Yes, in a sense.

15 MR. ROCKWELL: In your simulator training, do you use  
16 a mix of B&W and TMI-2 procedures?

17 MR. ELLIOTT: Yes.

18 MR. ROCKWELL: How do the students know, once they  
19 return to their home control room, how do they distinguish bet-  
20 ween the procedures that they used which are B&W procedures  
21 during their training and the procedures they used which are  
22 TMI-2 during their training?

23 MR. ELLIOTT: Well, the most obvious way is that the  
24 B&W procedures are typed in a relatively simple format and does  
25 not have a lot of complications associated with the pages so

sg 3

1 it is very obvious to the students whether they are using his  
2 or ours at the simulator. We are concerned with operating a  
3 pressurized water reactor, there were sometimes differences in  
4 the implementation of the instrumentation and fluid systems.  
5 Primarily the fluid systems because these were designed by  
6 the architect engineer who built the entire plant. On occasions  
7 some of their procedures don't match up with the simulator and  
8 we need to use our own there.

9 MR. ROCKWELL: Is the --

10 MR. ELLIOTT: The student is responsible for reviewing  
11 his own procedures when he returns.

12 MR. ROCKWELL: Is the design of the simulator identi-  
13 cal to the design of the TMI-2 control room?

14 MR. ELLIOTT: No, it is not.

15 MR. ROCKWELL: Do you make any specific effort to  
16 point out the design differences so that students are clear  
17 about what they have in mind when they return home?

18 MR. ELLIOTT: Our prime concern is that we get the  
19 student oriented to the simulator so that he may learn and use  
20 this tool effectively. If his instructors happen to be thoroughly  
21 familiar with the control room from which the student comes, he  
22 may point out that this instrument on the front is not here in  
23 your control room -- it may be on a back panel, or some place  
24 else. We cannot absolutely assure that they know the differences.  
25 You have to recognize that they have spent on the order of years

4 1 in their control room and two weeks with us.

2 MR. ROCKWELL: Do you make a systematic effort to  
3 point out the differences between the simulator and the TMI-2  
4 control room?

5 MR. ELLIOTT: I don't believe we make an absolute sys-  
6 tematic effort.

7 MR. ROCKWELL: Do you assign homework during training?

8 MR. ELLIOTT: No.

9 MR. ROCKWELL: Why not?

10 MR. ELLIOTT: This is not a practical item to handle,  
11 for us to assign homework. The major portion of our students  
12 are bargaining unit individuals. They are hourly employees as  
13 defined by the federal labor rules. If we assigned homework,  
14 they would have to do that homework on a overtime basis, as to  
15 my understanding of the labor laws, and in general, the uti-  
16 lities do not instruct students to spend overtime -- or their  
17 employees to spend overtime doing homework.

18 MR. ROCKWELL: Have you ever suggested to Metropolitan  
19 Edison management that it would be desirable for them to be  
20 available to do work in the evenings? The operators, that is?

21 MR. ELLIOTT: We have not taken that point up with  
22 them.

23 MR. ROCKWELL: During the work on the simulator, are  
24 students given written evaluations of their performance?

25 MR. ELLIOTT: Yes.

9 5  
1 MR. ROCKWELL: Are those evaluations sent to the  
2 utility?

3 MR. ELLIOTT: Please let me explain about the evalu-  
4 ations. The evaluations that we do are sent to the utility and  
5 those evaluations are also provided to the Nuclear Regulatory  
6 Commission. In evaluations -- I am using it in the sense of  
7 examinations. We conduct examinations at the end of the cold  
8 license simulator program that is generally equivalent to that  
9 provided by the Nuclear Regulatory Commission and it is a part  
10 of our program that we have, and it is approved by the Nuclear  
11 Regulatory Commission Operator Licensing Branch.

12 MR. ROCKWELL: Does that hold for requalification  
13 training?

14 MR. ELLIOTT: It does not hold for requalification  
15 training. The licensee, in the particular case of Metropolitan  
16 Edison Company is responsible and conducts what evaluations are  
17 done.

18 MR. ROCKWELL: If, during requalification training, a  
19 student made repeated errors on the simulator, would the uti-  
20 lity have any way of knowing that?

21 MR. ELLIOTT: Yes.

22 MR. ROCKWELL: How?

23 MR. ELLIOTT: They would know that by the observations  
24 of the supervisory and management individuals who are contained  
25 in a course. I might refer you to Hearing Exhibit 10 again. If

6  
1 we look at the names at the top right, Mr. Mike Ross, he is  
2 the operating supervisor for unit 1 at Metropolitan Edison  
3 Company and he would have the responsibility for observing the  
4 performance of those individuals.

5 MR. ROCKWELL: So it would be up to him to report it  
6 back to the utility?

7 MR. ELLIOTT: Yes.

8 MR. ROCKWELL: Do you have a clear understanding that  
9 he, in fact, does that?

10 MR. ELLIOTT: I believe that they do do that. And  
11 they make a report of performance.

12 MR. ROCKWELL: Do you know that?

13 MR. ELLIOTT: I have not seen their reports.

14 MR. ROCKWELL: Mr. Elliott, directing your attention  
15 to Hearing Exhibit No. 1, which should be on the table there  
16 before you.

17 MR. ELLIOTT: Yes, I have it.

18 MR. ROCKWELL: Let me identify that as a November 1st,  
19 1977 memorandum from Mr. Kelly to a number of individuals, in-  
20 cluding yourself. Do you recognize that exhibit?

21 MR. ELLIOTT: Yes, I recognize the exhibit.

22 MR. ROCKWELL: Did you receive it at the time it was  
23 distributed at about November 1st, 1977?

24 MR. ELLIOTT: I do not remember.

25 MR. ROCKWELL: When did you first see it?

ag 7  
1 MR. ELLIOTT: The first time I remember seeing it --  
2 and this is my current recollection -- was just prior to the  
3 depositions taken in Lynchburg.

4 MR. ROCKWELL: And directing your attention to  
5 Hearing Exhibit No. 3, do you have that before you?

6 MR. ELLIOTT: Yes, I do.

7 MR. ROCKWELL: Do I correctly identify that as a  
8 February 9th, 1977 memorandum from Mr. Dunn to Mr. Taylor and  
9 a number of other individuals?

10 MR. ELLIOTT: I believe it is dated February 9, 1978.

11 MR. ROCKWELL: Yes. Did that memorandum come to your  
12 attention before March 28th of 1979?

13 MR. ELLIOTT: No, it did not.

14 MR. ROCKWELL: Mr. Chairman, I have no further ques-  
15 tions.

16 CHAIRMAN KEMENY: Thank you. I now direct that  
17 Hearing Exhibit 10 be made part of the record of this meeting.

18 (The document previously marked for  
19 identification as Hearing Exhibit  
10 was received in evidence.)

20 Mr. Elliott, since you are on an educational program  
21 to operate this and I happen to have some interest in education,  
22 one of your comments so far has me slightly troubled -- about  
23 homework -- as the minutes of this meeting become a matter of  
24 public record I am worried about our students asking for over-  
25 time if we ask them to do homework. I do not ask you to answer

1 that. I am trying to get some feeling of the nature of the  
2 educational program and your philosophy in it. I understand  
3 that when you took over as Manager of training you made -- not  
4 immediately but over a period of time -- you made a number of  
5 changes in that educational program. Is that correct?

6 MR. ELLIOTT: Yes. My concern was to make this prog-  
7 ram as responsive to the utilities and serve their needs as  
8 possible. I was concerned with the performance of the students  
9 in being able to operate their plant correctly and safely. And  
10 also with the further propagation of business and being looked  
11 at as a supplier of quality service on which they could rely.

12 CHAIRMAN KEMENY: Could you describe the nature of  
13 the changes, generally, the nature of the changes that you made?

14 MR. ELLIOTT: The nature of the changes are primarily  
15 an upgrade of the staff or instructors. At the time I arrived  
16 we had one instructor who had been previously licensed by the  
17 Nuclear Regulatory Commission. He had arrived in the order of  
18 a couple of months prior to my arrival. We have now gone to  
19 essentially all of our instructors who are conducting examinations  
20 and judging the performance of others being previously licensed  
21 by the Nuclear Regulatory Commission, in addition to all our  
22 previous nuclear experience.

23 The second item was to make the program consistent  
24 and responsive to the utilities and not be what B&W thought ought  
25 to happen but be a course and programs that were seen as filling



sg 9

1 the utilities needs to train their people to operate their plant.

2 CHAIRMAN KEMENY: Did you also, as part of that pro-  
3 cess, use your own instructors more heavily and less heavily  
4 people from outside the training division than before?

5 MR. ELLIOTT: Yes, that is correct.

6 CHAIRMAN KEMENY: What were your reasons for that,  
7 Mr. Elliott?

8 MR. ELLIOTT: The primary reason for that was that  
9 we were using, or beginning to use operational personnel to com-  
10 municate to other operational personnel. They communicated on  
11 a close or similar vocabulary. They had operating experience  
12 which allowed them to treat a broad range of subjects from the  
13 heat transfer to rod withdrawal limits, to heat transfer in  
14 the steam generators, to how the reactor coolant pump motors  
15 worked, or seals worked, the whole range. Any one instructor  
16 could then handle almost any question that was raised by the  
17 students. The difficulty in dealing with engineering people  
18 is that their work involves a very narrow scope and they are  
19 unfamiliar with the performance and inter-relationships of  
20 some of the systems and components removed from their area of  
21 expertise.

22 CHAIRMAN KEMENY: Would it be fair, therefore, to  
23 describe it that you put more practical content into it and  
24 less theoretical content?

25 MR. ELLIOTT: Yes.

Bowers Reporting Company

9 10 1 CHAIRMAN KEMENY: The reason I raise that issue is  
2 that we have heard testimony that one of the changes that would  
3 be desirable would be for operators to have a deeper under-  
4 standing of the system, rather than just operating procedures.  
5 And I do wonder whether the removal of more theoretical content  
6 might not go in the opposite direction.

7 MR. ELLIOTT: I don't believe that is true, sir. The  
8 area, I believe, that is a difficulty in this is the total  
9 training program. My contribution to that training program is  
10 relatively small, and may be as little as two weeks out of a  
11 two year training program. The training program requires a  
12 basic training in the technology, the basic physics, thermo,  
13 heat, reactors, that is to occur very early in this training  
14 program. It is my personal experience that that course and  
15 performance in that area is somewhat lacking on these people.  
16 I believe it is a real problem. Many of our students have come  
17 from the Navy program and apparently even that basic training  
18 program may be insufficient to supply this level of student  
19 with the appropriate understanding of the basic physics in the  
20 engineering discipline.

21 CHAIRMAN KEMENY: Is it not correct that most of your  
22 instructors also come out of that training program.

23 MR. ELLIOTT: That is correct.

24 CHAIRMAN KEMENY: What additional theoretical training  
25 do your instructors receive besides that which is required for

sg 11

1 becoming licensed operators?

2 MR. ELLIOTT: Well, my instructors who conduct train-  
 3 ing in the very theoretical subjects and please let us not con-  
 4 fuse things -- we present heat transfer on a quantitative  
 5 fashion of sticking to the relatively simple equations of  $q$   
 6 equal  $u a \Delta t$  and  $q$  equal the flow rate times the  $\pi r^2 \Delta t$   
 7  $\Delta t$  area but we can convey the ideas of the heat transfer  
 8 and the distribution of temperatures through the fuel by drawing  
 9 a picture and people can recognize they have seen that picture  
 10 before. Then we try to explain it. It does not require the  
 11 solution of the fusion like equations for the heat transfer out  
 12 of the cylinder to understand the heat transferred across.

13 Now, the training of my instructors is, they will  
 14 develop one of these lesson plans or theoretical area and it  
 15 tends to be self-taught. They must go to the B&W engineers and  
 16 drag out of them what they need to present that. And then those  
 17 lessons are then observed by the other instructors there. And  
 18 that is how we develop a very technical subject. But it must  
 19 be communicatable to the level of student that we have got.

20 CHAIRMAN KEMENY: How often do members of the engineering  
 21 division give instruction to your instructors?

22 MR. ELLIOTT: That is an ongoing project of developing  
 23 new training subjects. Now it is a one to one teach in that if  
 24 I were to come to you and I say I am trying to understand the  
 25 blow down of the reactor in the time, and here is the B&W

Bowers Reporting Company

12

1 report, would you help me understand it? So it is an ongoing  
2 problem of developing new subjects.

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

Bowers Reporting Company



TMI  
7/19/79  
T 11  
sc 1

1           CHAIRMAN KEMENY: You said that occurs when you de-  
2     velop new subjects. Let me take a random example, let us take  
3     for example, the high pressure injection system. What would  
4     be the last time that Mr. Dunn, or a member of his Section  
5     would have given instruction to your instructors on this sub-  
6     ject? I mean, would that have happened when that course was --?

7           MR. ELLIOTT: Two weeks ago. We were developing an  
8     additional presentation on the small break analysis. We were  
9     conducting that instruction for Three Mile Island. We were  
10    developing a new course and the review of that was done by  
11    Mr. Dunn and Mr. Jones, who works for Mr. Dunn, helped with  
12    my instructor who was doing that lesson plan. The high pressure  
13    injection system as such, is a mechanical fluid system. It is  
14    the use of it and the behavior of that water in the reactor  
15    that Mr. Dunn is concerned with, that is the EECS analysis,  
16    rather than the system. Systems are primarily researched by  
17    my people. If they are understandable in the documents they  
18    can present the lectures. But the highly theoretical areas,  
19    such as EECS analysis we have to have help from outside.

20           CHAIRMAN KEMENY: Yes. You did that you said two  
21    weeks ago. When would the last time have been prior to March  
22    28th of this year that such an exchange took place?

23           MR. ELLIOTT: With Mr. Dunn I would say it was six  
24    months ago. We were presenting lectures on the EECS analysis  
25    and performance for the large break, not small break.

2  
1 CHAIRMAN KEMENY: For the large break. What would  
2 the last time have been for a small break?

3 MR. ELLIOTT: The small break work with Mr. Dunn has  
4 been done since the Three Mile Island accident.

5 CHAIRMAN KEMENY: No. I meant prior to Three Mile  
6 Island. What would the last time have been -- discussion on  
7 small breaks?

8 MR. ELLIOTT: I believe it was in the fall of '78.

9 CHAIRMAN KEMENY: The fall of '78.

10 MR. ELLIOTT: That we were working with Mr. Dunn on  
11 EECS.

12 CHAIRMAN KEMENY: I see. Did he at that time, to  
13 your knowledge, express to members of your department his con-  
14 cerns that grew out of Davis Besse-1?

15 MR. ELLIOTT: Not to my knowledge.

16 CHAIRMAN KEMENY: Commissioner Trunk, I believe you  
17 had some questions you wished to ask?

18 COMMISSIONER TRUNK: He has answered a lot of them.

19 CHAIRMAN KEMENY: Oh, he has answered a lot of them.

20 COMMISSIONER TRUNK: I would like to know one thing.  
21 How often does the NRC sit in on these courses?

22 MR. ELLIOTT: We get a visit from the NRC normally  
23 about every six months.

24 COMMISSIONER TRUNK: And do they evaluate it? And  
25 tell you? Or update it?

1 MR. ELLIOTT: We get a rather informal evaluation  
2 from the Operator Licensing Branch, which is a very small  
3 group that handles operator licenses. They come and observe  
4 how we conduct examinations, primarily.

5 COMMISSIONER TRUNK: Have any students failed your  
6 course?

7 MR. ELLIOTT: Yes.

8 COMMISSIONER ELLIOTT: What do you do with them?

9 MR. ELLIOTT: Send them back to the utility.

10 COMMISSIONER TRUNK: To run the plant? Thanks.

11 MR. ELLIOTT: Students come to us from one job. They  
12 may be doing a job as the auxilliary operator. These are the  
13 people who are out in the turbine building and handling various  
14 valves and controls out there on direction from the control  
15 room operators. When the utility wishes to advance one of  
16 those individuals from that auxilliary operator to a control  
17 operator, somebody who works in the control room, they normally  
18 have a six months to a year training program for that individual.  
19 As a part of that training program, normally about two weeks,  
20 they are sent to Lynchburg to my training group, in a group of  
21 three to six students and we conduct a specific training course  
22 for them. At the end of the first week they have an examination  
23 on starting up the reactor. They must do that under the  
24 scrutiny of one of my instructors who is an examiner, plus an  
25 observer which is usually myself, or in the case we have

4 mentioned, a Mr. Lind who is the supervisor instructor, and  
usually a representative from the company as a management. So  
we are observing to be sure that the man is treated fairly and  
that the exam was done correctly, as defined for us by the NRC.  
Sometimes the NRC comes. We inform them periodically of what  
the schedule of when we are going to do these examinations are  
and they are invited to come. If the student fails that  
examination he may be given a second chance after some additional  
training to take the exam again. But he might fail again. We  
just return him to the plant. But we don't provide the certi-  
fication letter. The certification letter is that piece of  
paper that he must have to take the license examination. But  
he goes back to his old job.

CHAIRMAN KEMENY: Professor Pigford?

COMMISSIONER PIGFORD: I have a few brief questions.

MR. ELLIOTT: Yes, sir.

COMMISSIONER PIGFORD: In the training, do you have  
the students operate the simulator on the whole range of ac-  
cidents that were considered in the safety analysis report?

MR. ELLIOTT: We cover many of those accidents that  
are in the safety analysis. Of course, there are some of them  
that aren't really accidents. But in the long course, cold  
license course, which is eight weeks long, we will do most of  
those accidents. Drop rod, rejected rod, we do all of the  
leaks -- small leaks, large leaks, steam line breaks, inner



g 5  
1 reactor building, outer reactor building. For the most part  
2 we do cover those in the long course. The short courses, two  
3 week ones, which I just described, we will do some of those.  
4 Primarily the leaks and the primary coolant and the steam line  
5 breaks and loss of feed accidents.

6 COMMISSIONER PIGFORD: You do all the small break  
7 loss of coolant accidents? Is that correct?

8 MR. ELLIOTT: We do many.

9 COMMISSIONER PIGFORD: Which ones do you leave out?

10 MR. ELLIOTT: Well, you see small break analysis goes  
11 from a very, very tiny one and the simulator at the moment is  
12 set up in gallons per minute rather than an orifice size, which  
13 is being changed next week.

14 COMMISSIONER PIGFORD: Rather than what?

15 MR. ELLIOTT: Orifice. We have a leak rate which  
16 then is computed on differential pressure, but that is how  
17 we handle the leak at the moment.

18 COMMISSIONER PIGFORD: And you say you do not include  
19 an accident that involves loss of auxiliary feedwater?

20 MR. ELLIOTT: We had not prior to the TMI incident  
21 done one with feedwater -- loss of all feedwater. We just  
22 didn't believe that was what was going to happen.

23 COMMISSIONER PIGFORD: Was it analyzed in the safety  
24 analysis report?

25 MR. ELLIOTT: At the moment I can't tell you, sir.

6 1 COMMISSIONER FIGFORD: Did you consider it less likely  
2 than the large break accident?

3 MR. ELLIOTT: my intuitive thing says yes. We are  
4 speaking in the past and the experience has gotten to us now.  
5 We have found out that --

6 COMMISSIONER FIGFORD: Do you consider the small break  
7 accidents less likely than the large break accident?

8 MR. ELLIOTT: No, sir. We did a number of small  
9 break accidents starting at 30 gallons a minute and went up to  
10 five, six hundred to a thousand gallons per minute.

11 COMMISSIONER FIGFORD: Do you have some special  
12 training program for some operators to make them specialists on  
13 small break loss of coolant accidents?

14 MR. ELLIOTT: We have since TMI, yes, sir.

15 COMMISSIONER FIGFORD: You have what?

16 MR. ELLIOTT: We have set up a program since --

17 COMMISSIONER FIGFORD: Since TMI?

18 MR. ELLIOTT: Yes, sir.

19 COMMISSIONER FIGFORD: Was that not in existence  
20 prior to TMI?

21 MR. ELLIOTT: That is correct, sir.

22 COMMISSIONER FIGFORD: Now, at Metropolitan Edison  
23 they do designate some operators as control room loss of coolant  
24 operators, who are stationed in the control room and trained  
25 to recognize the symptoms and respond to a small break loss of

7

1 coolant accident. Where did they get that special training?

- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16
- 17
- 18
- 19
- 20
- 21
- 22
- 23
- 24
- 25

Bowers Reporting Company

1 MR. ELLIOTT: If we look at the procedure for loss  
2 of coolant accident, they're generally broken into two parts  
3 and maybe three parts. But there are a series of accidents,  
4 the leak rate is sufficiently small that the high pressure  
5 injection will make up the inventory in the primary system.

6 COMMISSIONER PIGFORD: How does a man get qualified  
7 to become a control room LOCA operator, especially trained  
8 to respond to the small break LOCA?

9 MR. ELLIOTT: I'm not sure, sir.

10 COMMISSIONER PIGFORD: That's not something that  
11 B&W implements?

12 MR. ELLIOTT: We have never been associated with  
13 that, no, sir.

14 COMMISSIONER PIGFORD: And there's an auxiliary  
15 building LOCA operator. Do you train that?

16 MR. ELLIOTT: No, sir.

17 COMMISSIONER PIGFORD: In your simulations, do you  
18 have some simulations where the operator must manually  
19 operate the high pressure injection system?

20 MR. ELLIOTT: Yes.

21 COMMISSIONER PIGFORD: Thank you.

22 CHAIRMAN KEMENY: There are two other commissioners.  
23 I just have one quick question, since we're on simulators.  
24 Two questions. One, I assume, since you devote significant  
25 amount of parts of your training program to simulators, that

LA 2 1 you consider this an important tool in training.

2 MR. ELLIOTT: Yes.

3 CHAIRMAN KEMENY: Since you have testified that the  
4 largest part of the training operators receive is not at  
5 B&W but at the utility, would you consider it important  
6 for utilities to have their own simulators for their part of  
7 the training?

8 MR. ELLIOTT: Having simulators that are identical  
9 to the control room and very faithful is helpful, would be  
10 helpful.

11 CHAIRMAN KEMENY: Thank you. Professor Marrett.

12 COMMISSIONER MARRETT: I'm interested in how broad  
13 an assessment, you, as director of the training program,  
14 how do you assess the effectiveness of the training pro-  
15 gram? What makes you know whether your training is effec-  
16 tive or not?

17 MR. ELLIOTT: Our prime measure of understanding  
18 of effectiveness is observe student response in the simulator.

19 COMMISSIONER MARRETT: How they respond on the  
20 simulator.

21 MR. ELLIOTT: Yes.

22 COMMISSIONER MARRETT: So it's only in terms of --  
23 And what do you mean by response? Is that whether or not  
24 they're able to work out an accident? Does it also include  
25 psychological response to what they're doing?

LA 3 1 MR. ELLIOTT: No, we are not staffed or believed  
2 to be qualified in psychological examination. We observe  
3 individuals under stress of an accident situation in a  
4 simulator.

5 COMMISSIONER MARRETT: And how do you take that  
6 into account with reference to the training? To what extent  
7 does the information you obtain in the ways in which people  
8 respond under stress, does that make any difference with  
9 the way that you're training them is done?

10 MR. ELLIOTT: Well, we believe their performance  
11 under stress is associated with their understanding of the  
12 basic phenomenon and interrelations of all the systems and  
13 the basic physics of the power plant. And the better their  
14 understanding of that, the better they're able to respond  
15 under crisis.

16 COMMISSIONER MARRETT: I'm talking about their  
17 better understanding, how do you assess what gives that  
18 better understanding? To be precise, there are possibilities,  
19 for example, for comparing different methods of presenting  
20 material in the lectures, for example. Do you ever under-  
21 take that kind of systematic evaluation of the way in which  
22 material is presented?

23 MR. ELLIOTT: Not directly, no.

24 COMMISSIONER MARRETT: What about with reference  
25 to the kind of information that's contained, if there's a

LA

4

1 certain content that has to be provided, the way the materials  
2 the wording of materials can make a difference? Do you  
3 ever systemically look at the level of presentation in any  
4 written materials in the training program?

5 MR. ELLIOTT: We have relatively little written  
6 material that we have prepared. This was one of the changes  
7 which I made when I came to Babcock and Wilcox. I guess  
8 it was a long-term beef of my own in being a student in  
9 various educational organizations. I changed the format  
10 in which technical manuals -- not technical, they were  
11 training system manuals were, that the page on which written  
12 material was presented, the figures. And we're really  
13 attempting to explain figures. The figures had to either  
14 fold out or be on the opposite page from the words, so that  
15 we didn't end up with three fingers in the book trying to  
16 read the figure at the back, because with students who may  
17 or may not be completely dedicated to this problem, it's  
18 hard to figure out where the figure is, he may just read the  
19 material and go on and never understand. So that was trying  
20 to make things less difficult for the student and therefore,  
21 hopefully, improving his retention and understanding.

22 COMMISSIONER MARRETT: Well, I understand that you  
23 made a number of changes that seem intuitively and perhaps  
24 in experience actually to be highly justified. I'm wondering,  
25 however, if there is an effort, as well, to ask, are there

LA 5 1 certain things that we should be examining. For example,  
2 if there is a question of the usefulness of homework, one  
3 response might be, based on what we know, the addition of  
4 homework might not make a difference. But the question  
5 becomes is there any effort made to compare different ways,  
6 to compare several kinds of systems, so that there becomes  
7 some indication that one system or one way for going about  
8 things may be preferable to another. It comes down finally  
9 to is there any research component to the training that you  
10 do?

11 MR. ELLIOTT: There is no research done in the  
12 training that I do. I agree with you. There are areas that  
13 should be researched. We need better methods of transmitting  
14 and communicating the understanding of engineering that we  
15 are presenting and the interrelations of systems. And it's  
16 very evident in this accident is the understanding of  
17 highly heated water and pressurized water, and when its  
18 pressure is removed, how it behaves, pressure and temperature,  
19 this saturation, which I'm sure you've heard many people  
20 speak of. But the plant went into saturation. And as an  
21 outsider, the individuals never recognized that. They  
22 somehow believed that system was just, once you sprung a  
23 leak, it ought to go to no pressure and not recognizing that  
24 the energy supplied by the core and the energy in the system  
25 would continue to boil and hold the pressure up.



LA 6

1 COMMISSIONER MARRETT: Well, in terms of any plan  
2 for the training department, what do you anticipate in terms  
3 of issues such as assessing more completely the effectiveness,  
4 because what I mean by effectiveness is not simply what the  
5 operator can do in the simulator, but how effective is the  
6 kind of training that's given that may enhance that perfor-  
7 mance in the simulator? Are there any specific plans you  
8 have now within the training department?

9 MR. ELLIOTT: My plan is to, at the moment -- we're  
10 attempting to hire some individuals with backgrounds  
11 similar to mine and use them, when they first come to B&W,  
12 to evaluate what's going on, so they're not contaminated by  
13 the way things really are and they can be objective for a  
14 short while. And shortly they become a part of everything  
15 else and they lose their objectivity.

16 COMMISSIONER MARRETT: One final question. We've  
17 made a number of comments with reference to the question of  
18 person-machine interface. And since it's your unit that has  
19 the human beings in it, in some respects, I guess the ques-  
20 tion becomes how is your training department going to fit  
21 into that, because the kinds of questions I was asking  
22 earlier about understanding response under stress might not  
23 have some direct impact right then on the training, but it  
24 will have impact on the questions about design and use of  
25 equipment? How, then, will your part of the organization fit

LA 7 1 into this attempt to bring into closer alignment the person  
2 and machine?

3 MR. ELLIOTT: We have, over a period of about --  
4 at least four years, utilized our instructors as consultants  
5 or aids to the brief periods of attempts to design a better  
6 control room. The control rooms in these power plants were  
7 designed primarily by the architect-engineer, at least  
8 the architect. Sometimes the construction of a plant's  
9 done by a separate construction company. They're designed  
10 by the architect, working with the owner. Sometimes they  
11 utilize some suggestions from B&W. But they do it their  
12 way. And we were attempting to devise some better control  
13 rooms that we could provide as a part of our supply of  
14 standard control rooms.

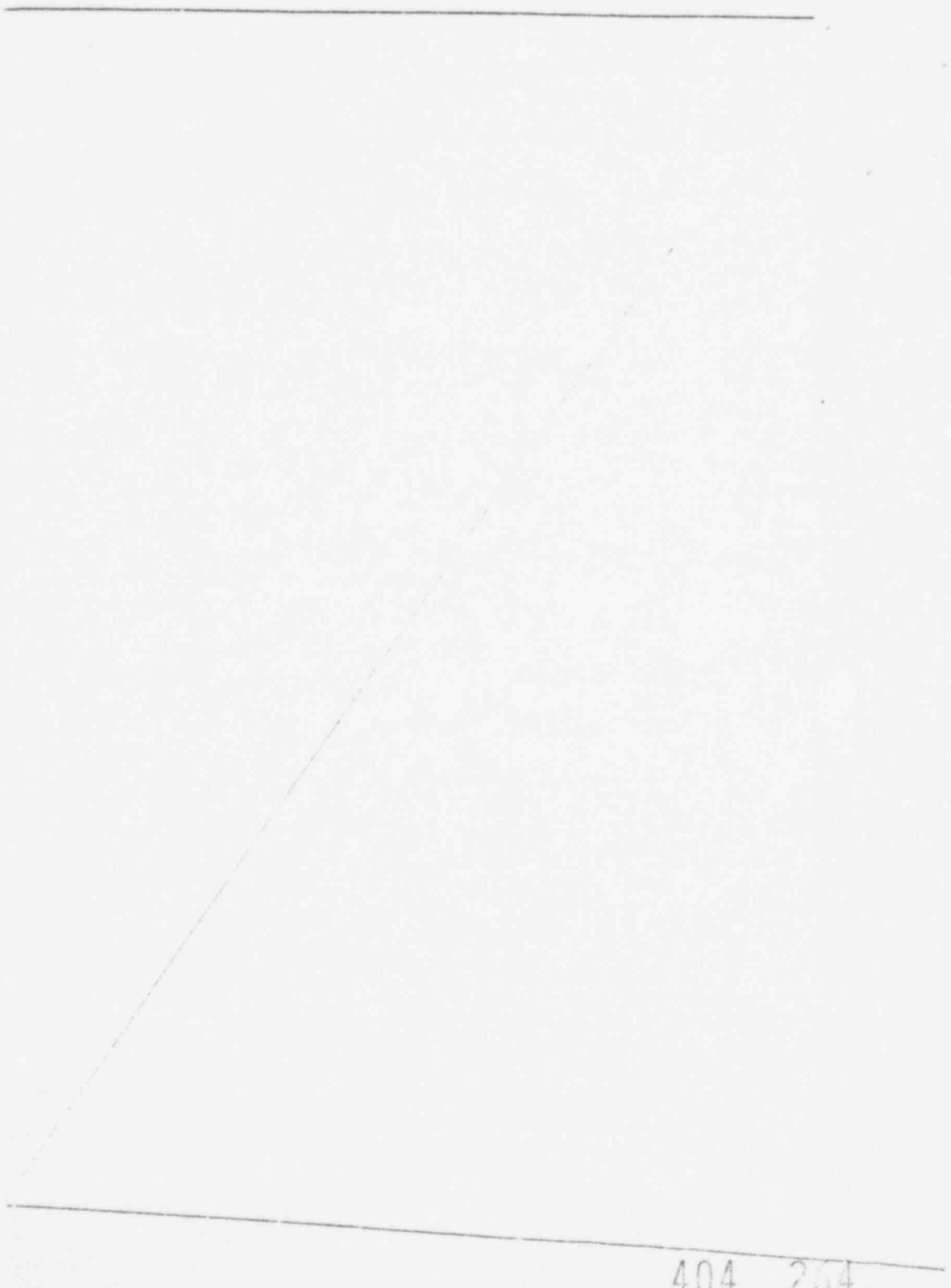
15 Now, the design of the control room, because it's  
16 done by these people, is done to allow the control room to  
17 figure out and find all of the smallest malfunctions or  
18 non-proper operation at the plant, assuming that everything  
19 else is all right. And that leads to the tremendous number  
20 of alarm panels that are around the control room, many  
21 cases, highly redundant indication of instrumentation, maybe  
22 even excessively large switches on the panel. And probably  
23 out of this event, we should go to control rooms that are  
24 designed primarily to handle the plant in response to a  
25 casualty and then be operable for steady state.

LA 3

1 In the past and our existing control rooms were  
 2 all designed for steady state. And through operator  
 3 adaptation, they can live through the crisis.

Bores Reporting Contingency

- 4
- 5
- 6
- 7
- 9
- 10
- 11
- 12
- 13
- 14
- 15
- 16
- 17
- 18
- 19
- 20
- 21
- 22
- 23
- 24
- 25



404 254

1 CHAIRMAN KEMENY: Professor Taylor?

2 COMMISSIONER TAYLOR: You stressed in your testimony,  
3 Mr. Elliott, that you are trying to get across in your train-  
4 ing program to the students some of the special characteristics  
5 of water and steam at these very high, relatively high, pres-  
6 sures. How high a temperature is the simulator capable of  
7 handling in terms of the liquid water temperature which it  
8 continues to act as a simulator? Do you recall that, offhand?

9 MR. ELLIOTT: The highest indication of water tem-  
10 perature we have in the simulator is 620 degrees TH, but I'm  
11 not sure where the compressor water tables that are in the  
12 simulator actually stop.

13 COMMISSIONER TAYLOR: So I gather from that, then,  
14 that the simulator will not handle situations when the water  
15 temperature gets above the critical point, which I understand  
16 is around 700 degrees.

17 MR. ELLIOTT: Yes, I think it is 703, 704 degrees.

18 COMMISSIONER TAYLOR: Now, is that because it is  
19 considered incredible that the temperature would ever get that  
20 high?

21 MR. ELLIOTT: Yes. In the design of this simulator,  
22 and I believe now that, having talked to you for a moment, I  
23 believe our tables stop at 2,500 psig, and I am not sure what  
24 the saturation --

25 COMMISSIONER TAYLOR: So there is a limit of 2,500

1 on the pressure and 630 degrees on the temperature. Is it  
2 correct, then, that both those limits were set by a conviction  
3 or a belief that there are not to be situations facing  
4 the operators where either the pressure is above that value  
5 or the temperature in the water is above that value?

6 MR. ELLIOTT: Right. We were assuming, when the  
7 design of that simulator -- that was done before my time --  
8 but that both B&W plants have two code relief valves, and that  
9 those code relief valves would limit the plant from achieving  
10 2,500 psi. And so we just stopped the table. It is a look-up  
11 table on the compressed water tables.

12 COMMISSIONER TAYLOR: Do you happen to know what the  
13 highest temperature that was recorded in the water in the  
14 TMI II accident was, or whether it -- let me ask it this way.  
15 Was it above 630 degrees?

16 MR. ELLIOTT: I suspect the water temperature --

17 COMMISSIONER TAYLOR: Water temperature, not --

18 MR. ELLIOTT: Water temperature -- well, we know  
19 that the temperature went off scale high, and so we are in the  
20 super heat region of the core. We were operating at a temper-  
21 ature pressure of about 1,000, 1,200 psi, and we were highly  
22 superheated, steam. The computation of steam temperature in  
23 the simulator is capable of going above that.

24 COMMISSIONER TAYLOR: Just one final question: Do  
25 you make sure that the students are able to relate pressures

1 and temperatures to saturation conditions? Did they know how  
2 to use steam tables and know what they mean? I mean, do you  
3 put special emphasis on that so that the meaning of saturation  
4 temperatures is quite clear to them?

5 MR. ELLIOTT: We do now. I was on reserve duty at  
6 the time of the accident. When I got back, we started the  
7 special training program that we discussed previously the day  
8 after I arrived, the day I arrived back at B&W. But we are  
9 forcing the students the steam tables and we have graphs  
10 around the simulator of the saturation curve, plus a margin  
11 curve on it, so they are forced to, and our drills on them  
12 force them to use that table.

13 Now, whether or not they really understand boiling,  
14 saturation, and that you can have a large variety of quality,  
15 going from zero to 100 percent, I am not sure. This relates  
16 to your questions about methods. Most of us learn the hard way,  
17 and we kind of believe, from working enough thermal problems  
18 and ranking cycle problems, that all of that is kind of true.

19 COMMISSIONER TAYLOR: Well, in the course of operat-  
20 ing the simulator, before TMI II, would situations arise where  
21 in fact the water was above saturation temperature, the water  
22 temperature was above saturation temperature, without the  
23 students knowing that they were in a very special regime;  
24 in other words, would the meaning of that transition have been  
25 clear to them?

1           Let me put it another way. Were there steam tables  
2 in the control, in the simulator control area that they would  
3 then refer to, before the accident?

4           MR. ELLIOTT: There were steam tables there. They  
5 have been in the control room ever since I worked there. Stu-  
6 dents were forced to use them. We have the ASME tables and,  
7 for some oldtimers, Keenan and Keys.

8           COMMISSIONER TAYLOR: Fine. Thank you.

9           CHAIRMAN KEMENY: Just to follow that up with one  
10 question several TMI II operators testified before this Com-  
11 mission that during the accident, they were presented with  
12 situations that they had never experienced in the simulator.  
13 Would you feel that that statement is correct, in view of what  
14 you said on the limitation on temperature indication on your  
15 simulator?

16          MR. ELLIOTT: Yes.

17          CHAIRMAN KEMENY: Thank you. Professor Pigford had  
18 a follow-up.

19          COMMISSIONER PIGFORD: Mr. Elliott, are you saying  
20 that prior to TMI II, all students were taught to calculate  
21 saturation temperature from the observed pressure during the  
22 simulation runs?

23          MR. ELLIOTT: I could not say that all students had.

24          COMMISSIONER PIGFORD: It is possible for a student  
25 to go through without being taught how to calculate saturation

1 temperature from the pressure?

2 MR. ELLIOTT: Before TMI, I believe that was possible.

3 COMMISSIONER PIGFORD: And were any students taught  
4 to compare saturation temperature with the hot leg and cold  
5 leg temperatures?

6 MR. ELLIOTT: I do not remember any specific work on  
7 that area.

8 COMMISSIONER PIGFORD: You do not know if any stu-  
9 dent was taught to make that comparison?

10 MR. ELLIOTT: Not by us. No, sir.

11 COMMISSIONER PIGFORD: Thank you.

12 CHAIRMAN KEMENY: Dr. Marks?

13 COMMISSIONER MARKS: I don't want to belabor this  
14 point, but in the hearings that Babcock & Wilcox had on June  
15 5, Mr. McMillan made the statement that it is clear that of  
16 the six significant factors identified by the NRC and which  
17 we have discussed here today, five involve the operator. One  
18 of the implications, I think, one could draw from that is  
19 that operator training has been very inadequate.

20 He goes on to say that there will be extensive  
21 investigations to improve the man-machine interface. You just  
22 told us that you are not involved in any research related to  
23 training. Do you have any idea what Mr. McMillan had in mind  
24 when he said that there will be extensive investigations into  
25 improving the man-machine interface?



1 MR. ELLIOTT: Well, I believe Mr. McMillan is talk-  
2 ing about the Procedures Task Force Mr. Taylor talked about  
3 earlier today, where we are trying to present to the students  
4 a better understanding of why things are the way they are  
5 and why they should respond in the way in which they --

6 COMMISSIONER MARKS: Well, Mr. Taylor said there was  
7 only one meeting of that group, and that was with the utilities.

8 MR. ELLIOTT: Yes.

9 COMMISSIONER MARKS: So you are not doing much yet.

10 MR. ELLIOTT: No, sir, I am not doing a whole lot.

11 COMMISSIONER MARKS: Are you doing anything?

12 MR. ELLIOTT: We are trying to communicate to the  
13 student that piece of technology that we are involved with and  
14 changing our ways of doing things every day that we can find  
15 out something different to do better.

16 COMMISSIONER MARKS: Well, there is a sense that  
17 your approach is very narrow, considering the magnitude of  
18 your responsibilities in this.

19 MR. ELLIOTT: I believe you are implying responsi-  
20 bilities that are --

21 COMMISSIONER MARKS: All I am saying is --

22 MR. ELLIOTT: B&W's responsibilities over and above  
23 what they might be.

24 COMMISSIONER MARKS: Well, maybe I don't have a clear  
25 understanding of what you consider your responsibility in

Eaves Reporting Company

1 operator training. I mean, can you give us in lay terms what  
2 you think B&W's responsibilities are with respect to operator  
3 training.

4 MR. ELLIOTT: Yes, sir.

5 COMMISSIONER MARKS: What are your goals, in other  
6 words?

7 MR. ELLIOTT: Well, I have primarily two goals in  
8 operator training. One is to provide the customer, the utility,  
9 with that training which he feels he needs, and the second is  
10 to conduct that training such that the students are prepared,  
11 as best we can within the time constraints that the customer  
12 allows us, to safely operate his power plant.

13 COMMISSIONER MARKS: So you don't feel any sense  
14 of responsibility to say to a customer, we can't adequately  
15 train your student in the time that you are suggesting we  
16 give to the training of that student? Have you ever turned  
17 down a customer's request for training because they weren't  
18 providing enough money to cover the cost of your course?

19 MR. ELLIOTT: No.

20 CHAIRMAN KEMENY: Thank you. The witness is excused,  
21 and these hearings will recess until 10:00 a. m. tomorrow  
22 morning.

23 (Witness excused.)

24 (Whereupon, at 3:12 p. m., a recess was taken until  
25 the following day, Friday, July 20, 1979, at 10:00 a. m.)